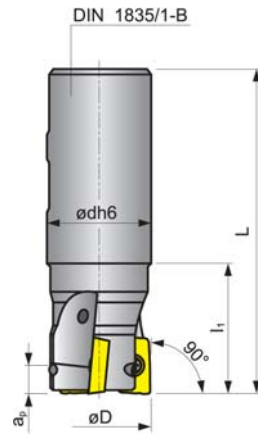


Ref. **8270**

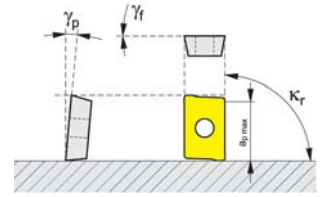
PORTA-PLAQUITAS FRESADO SAP-16D

SAP-16D Milling Tool-Holder

Porte Plaquettes Fraisage SAP-16D



γ_p	+0-8°	K_r	90°
γ_f	0°	$a_{p\max}$	13,50 mm

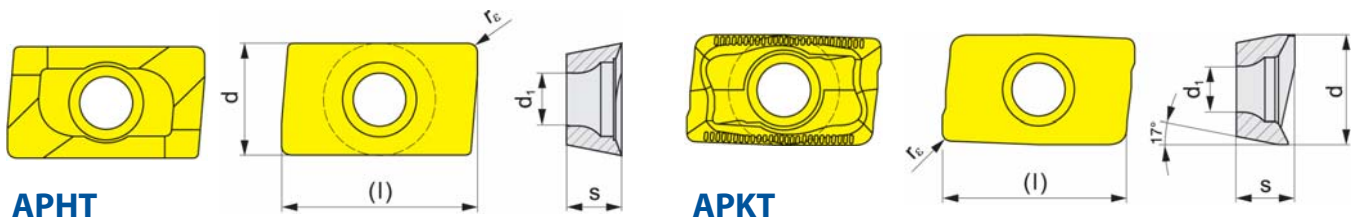


ISO	d	D	L	I_2	a_p	Z	N° Art.	€		
25-SAP-16D	25	25	100	30	14	2	20759	200,30	Ref. 8816 T 15 Art. 35217 3,34 €	Ref. 8801 ZT-15 Art. 10512 10,82 €
32-SAP-16D	32	32	110	35	14	3	20762	212,09		
40-SAP-16D	32	40	110	35	14	4	20789	229,77	T-15 Art. 10895 3,34 €	

Tipo Mecanizado Machining Type - Type d'Usage		

	Tornillo - Screw - Vis
	Destornillador - Screwdriver - Tournevis

Plaquita / Insert / Plaqueette: Pag. 444, 445



Calidades / Qualities / Qualités										Dimensiones / Dimensions				
ISO	C-526	P-605	P610	P-615	P-620	P-625	P-630	P-640	P-010	l	d	s	d ₁	r _e
APHT 160408FR-FA										16	9,45	5,35	4,5	0,8
APKT 1604PDR-GM										16	9,45	5,35	4,6	0,8

Plaquita / Insert / Plaqueette: Pag. 444, 445

Geometría Geometry Géométrie	Foto Picture Photo	Grupo Materiales Pieza Trabajo Workpiece Material Group Groupe Matériaux Pièce Travail	Condiciones Corte Cutting Conditions Conditions Coupe
APHT		Fresado Milling Fraisage	 Condiciones Corte Cutting Conditions Conditions Coupe f_z 0,07-0,20 mm/z a_p 1,00-13,50 mm
		Acabado Finishing Finition	
		Desb. Medio Roug. & Finish. Semi-Finition	
		Desb. Grueso Coarse Rough. Ebauche	
APKT-GM		Fresado Milling Fraisage	 Condiciones Corte Cutting Conditions Conditions Coupe f_z 0,07-0,15 mm/z a_p 1,00-13,50 mm
		Acabado Finishing Finition	
		Desb. Medio Roug. & Finish. Semi-Finition	
		Desb. Grueso Coarse Rough. Ebauche	