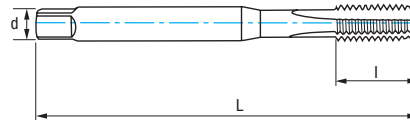
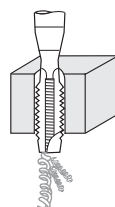


Ref. **3125****MACHO RECTO MÁQUINA MÉTRICA INOX GRAN RENDIMIENTO M. REFORZADO**Reinforced Shank High Performance **Stainless** Metric Machine Straight TapTaraud droit machine métrique **inox** haut rendement queue renforcée

PMX

HARD

DIN
371Tol.
6H α
10-12°A.R.I.* Alto Rendimiento Intensivo
I.H.P.* Intensive High Performance
H.P.I.* Haute Performance Intensif

≤ 2D

**INOX**

Heavy Duty

ACEITES DE CORTE

Cutting Oils

Huiles de coupe

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Material		Vc (m/min) *
Grupo	Sub.	HARD
P	P.2	6-8
	P.5	6-10
M		8-14
N	N.1	10-15
	N.2	12-20

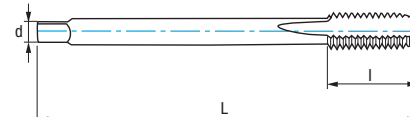
* Posible Uso en Seco: Vc -50 %
 * Possible Dry-Use: Vc -50%
 * Emploi possible à sec: Vc -50 %

Avance $f = P$ (Paso - Feed - Pas) $V_f \text{ (mm/min.)} = r.p.m. \times f$ $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$ 

Set

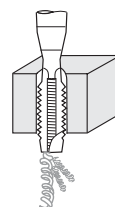
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M	P	L mm	I mm	d mm	a mm	Z	N° Art. HARD	€
M2	0,40	45	9	2,80	2,10	3	69746	30,24
M3	0,50	56	11	3,50	2,70	3	28059	22,76
M4	0,70	63	13	4,50	3,40	3	28060	23,31
M5	0,80	70	16	6,00	4,90	3	28062	24,58
M6	1,00	80	17	6,00	4,90	3	28063	24,58
M8	1,25	90	20	8,00	6,20	3	28064	28,48
M10	1,50	100	24	10,00	8,00	3	28065	33,99

Ref. **3225****MACHO RECTO MÁQUINA MÉTRICA/ MÉTRICA FINA INOX GRAN RENDIMIENTO**High Performance **Stainless** Metric / Metric Fine Machine Straight TapTaraud droit machine métrique / métrique pas fin **inox** haut rendement

PMX

HARD

DIN
376Tol.
6H α
10-12°A.R.I.* Alto Rendimiento Intensivo
I.H.P.* Intensive High Performance
H.P.I.* Haute Performance Intensif

≤ 2D

Material		Vc (m/min) *
Grupo	Sub.	HARD
P	P.2	6-8
	P.5	6-10
M		8-14
N	N.1	10-15
	N.2	12-20

* Posible Uso en Seco: Vc -50 %
 * Possible Dry-Use: Vc -50%
 * Emploi possible à sec: Vc -50 %

Avance $f = P$ (Paso - Feed - Pas) $V_f \text{ (mm/min.)} = r.p.m. \times f$ $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$

M/MF	P	L mm	I mm	d mm	a mm	Z	N° Art. HARD	€
MF8	1,00	90	18	6	4,90	3	70265	39,25
MF10	1,00	90	20	7	5,50	3	70268	41,79
MF10	1,25	100	20	7	5,50	3	70270	41,79
MF12	1,00	100	21	9	7,00	3	70198	53,86
MF12	1,25	100	21	9	7,00	3	70200	53,86
MF12	1,50	100	21	9	7,00	3	70202	53,86
M12	1,75	110	29	9	7,00	3	28073	43,29
MF14	1,25	100	21	11	9,00	3	70203	66,36
MF14	1,50	100	21	11	9,00	3	70204	68,21
M14	2,00	110	25	11	9,00	3	38383	56,35
MF16	1,50	100	21	12	9,00	3	70205	70,66
M16	2,00	110	25	12	9,00	3	38384	62,73

M/MF	P	L mm	I mm	d mm	a mm	Z	N° Art. HARD	€
MF18	1,50	110	24	14	11,00	3	70211	79,06
M18	2,50	125	30	14	11,00	3	38385	100,65
MF20	1,50	125	24	16	12,00	3	70214	86,43
M20	2,50	140	30	16	12,00	3	38386	107,00
MF22	1,50	125	24	18	14,50	3	70217	98,55
M22	2,50	140	30	18	14,50	3	69633	127,60
MF24	1,50	140	26	18	14,50	4	70220	123,94
M24	3,00	160	36	18	14,50	4	69635	120,01
M27	3,00	160	30	20	16,00	4	69636	193,74
MF30	1,50	150	28	22	18,00	4	70221	187,53
M30	3,50	180	40	22	18,00	4	69638	212,17