

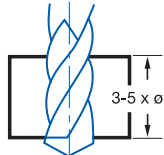
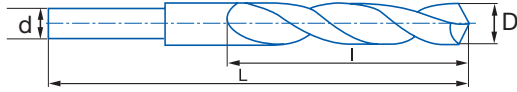
Ref. **1027**

BROCA MANGO REBAJADO MATERIALES DUROS. SERIE CORTA

Hard Materials Reduced Shank Drill Bit. Jobber Series
Foret Queue Réduit Matériaux Durs. Serie Courte



HSSE 5%Co	DIN 338 N	135°					DIN 1412 C ≥ 2 mm	Blanca Bright Finish Finition Blanc	Rectificado Ground Taillé Meulé	30 mm	Tol. D h8
--------------	--------------	------	--	--	--	--	-------------------------	---	---------------------------------------	-------	--------------



Material		Vc	Avances mm/rev. Feed / Pas		
Grupo	Sub.	5% Co	Ø 12	Ø 16	Ø 20
1	1.3	8-15	0,100	0,120	0,160
2	2.2	8-12	0,120	0,150	0,170
4		10-15	0,100	0,120	0,140

Vc= m/min.

$$\text{r.p.m.} = \frac{Vc \times 1.000}{\pi \times \phi}$$

Ø mm	d mm	L mm	l mm		Nº Art. 5% Co	€
10,50	10,00	133	87	1	54954	11,42
11,00	10,00	142	94	1	54955	12,63
11,50	10,00	142	94	1	54956	15,10
12,00	10,00	151	101	1	22346	16,16
12,50	10,00	151	101	1	54957	19,67
13,00	10,00	151	101	1	22347	20,74
13,50	12,70	160	108	1	49200	22,19
14,00	12,70	160	108	1	22344	22,61
14,50	12,70	169	114	1	49201	31,11
15,00	12,70	169	114	1	22348	32,51
15,50	12,70	178	120	1	49223	36,55
16,00	12,70	178	120	1	22349	37,50
16,50	12,70	184	125	1	54979	43,28
17,00	12,70	184	125	1	22350	42,86
17,50	12,70	191	130	1	54958	47,99
18,00	12,70	191	130	1	22351	51,75
18,50	12,70	198	135	1	54959	57,73
19,00	12,70	198	135	1	22353	57,15
19,50	12,70	205	140	1	54960	64,01
20,00	12,70	205	140	1	22354	67,86
20,50	12,70	205	145	1	66946	71,46
21,00	12,70	205	145	1	66941	71,46
21,50	12,70	210	150	1	66945	78,82
22,00	12,70	210	150	1	66940	78,82
22,50	12,70	210	150	1	66944	86,22
23,00	12,70	210	150	1	66939	86,22
23,50	12,70	220	160	1	66943	95,14
24,00	12,70	220	160	1	66938	95,14
24,50	12,70	220	160	1	66942	103,74
25,00	12,70	220	160	1	66937	103,74