

D-07

UNIVERSAL DIVIDING HEAD

Model: BS-2

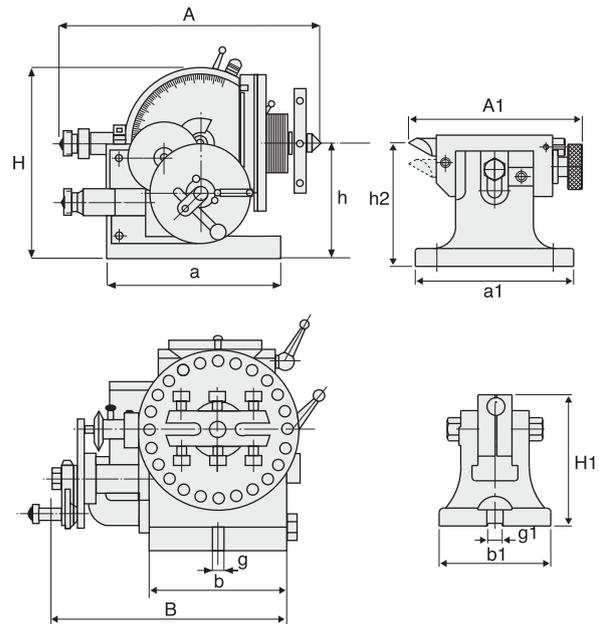
The HOMGE'S Universal Dividing Head is designed for all types of gear cutting. Precision dividing and spiral dividing (except Type BS-0, and BS-1) work with greater precision and efficiency than has been possible before. The center face can be tilted from a horizontal position of 90° down to -10° from vertical, and inclinations can be read off a scale graduated in degrees. The center is built to the highest engineering standards and is factory inspected and tested to ensure complete satisfaction. The ratio of worm to gear is 40:1.

REMARK: " Operation and Service Manual " is included for reference



OPTIONAL ACCESSORY:

- **3-Jaw Chuck**
6" or 7" 3-Jaw Chuck for BS-2



UNIVERSAL DIVIDING HEAD BS-2

Unit: mm / inch

NO	Model	A		B		H		h		a		b		g		Taper of center	Weight (kg)
D-07	BS-2	365	14 ¹³ /32	272	10 ⁴⁵ /64	236	9 ¹⁹ /64	132.7	5 ¹⁵ /64	213	8 ²⁵ /64	134	5 ⁹ /32	16	5/8	B&S No.10	73

TAIL STOCK FOR UNIVERSAL DIVIDING HEAD BS-2

Unit: mm / inch

NO	Model	A1		a1		b1		g1		H1		Center Height (h2)	Weight (kg)	Measurement M³
D-07	BS-2	194	7 ⁴¹ /64	177	6 ⁶² /64	125	4 ⁵⁹ /64	16	5/8	147	5 ⁵⁰ /64	Max.138 Min.115		Packed with the Dividing Head

STANDARD ACCESSORIES:

DIVIDING PLATE A, B, C.

NUMBER OF HOLES OF DIVIDING PLATE (WORM GEAR REDUCTION RATIO 40:1)

Number of holes	Plate A	15	16	17	18	19	20
	Plate B	21	23	27	29	31	33
	Plate C	37	39	41	43	47	49