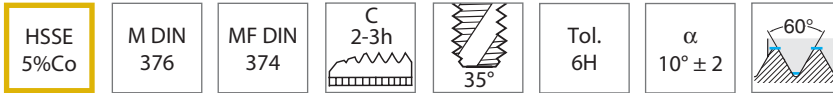
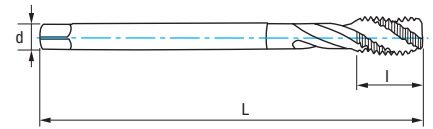


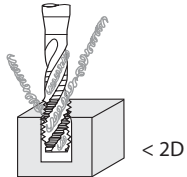
Ref. **3250**
**MACHO HELICOIDAL MÁQUINA MÉTRICA / MÉTRICA FINA**

Metric / Metric Fine Machine Spiral Tap

Taraud hélicoïdal machine métrique / métrique pas fin



Material		Vc (m/min)
Grupo	Sub.	<b>5% Co</b>
<b>P</b>	<b>P.1</b>	6-10
<b>N</b>	<b>N.1</b>	5-8
	<b>N.3</b>	15-35
	<b>N.4</b>	14-20



$$\text{Avance } f = P \text{ (Paso - Pitch - Pas)}$$

$$V_f \text{ (mm/min.)} = \text{r.p.m.} \times f$$

$$\text{r.p.m.} = \frac{V_c \times 1.000}{\pi \times \phi}$$

M/MF	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
<b>M3</b>	<b>0,50</b>	56	5	2,20		3	70063	<b>11,89</b>
<b>M4</b>	<b>0,70</b>	63	7	2,80	2,10	3	70065	<b>11,80</b>
<b>M5</b>	<b>0,80</b>	70	8	3,50	2,70	3	70066	<b>11,30</b>
<b>M6</b>	<b>1,00</b>	80	10	4,50	3,40	3	70068	<b>12,38</b>
MF8	1,00	90	13	6,00	4,90	3	70228	<b>24,48</b>
<b>M8</b>	<b>1,25</b>	90	13	6,00	4,90	3	70069	<b>14,52</b>
MF10	1,00	90	12	7,00	5,50	3	70230	<b>28,85</b>
MF10	1,25	100	15	7,00	5,50	3	70231	<b>31,41</b>
<b>M10</b>	<b>1,50</b>	100	15	7,00	5,50	3	70071	<b>17,26</b>
MF12	1,00	100	14	9,00	7,00	3	70233	<b>35,84</b>
MF12	1,25	100	14	9,00	7,00	3	70234	<b>34,30</b>
MF12	1,50	100	14	9,00	7,00	3	70236	<b>33,00</b>
<b>M12</b>	<b>1,75</b>	110	18	9,00	7,00	3	70161	<b>22,20</b>
MF14	1,25	100	16	11,00	9,00	3	70237	<b>50,67</b>
MF14	1,50	100	16	11,00	9,00	3	70239	<b>40,57</b>
<b>M14</b>	<b>2,00</b>	110	20	11,00	9,00	3	70162	<b>34,84</b>
MF16	1,50	100	16	12,00	9,00	3	70240	<b>49,87</b>
<b>M16</b>	<b>2,00</b>	110	20	12,00	9,00	4	70164	<b>42,09</b>
MF18	1,50	110	20	14,00	11,00	4	70242	<b>60,24</b>
<b>M18</b>	<b>2,50</b>	125	25	14,00	11,00	4	75057	<b>56,68</b>
MF20	1,50	125	20	16,00	12,00	4	70243	<b>68,80</b>
<b>M20</b>	<b>2,50</b>	140	25	16,00	12,00	4	70167	<b>60,34</b>
MF22	1,50	125	20	18,00	14,50	4	75192	<b>90,05</b>
<b>M22</b>	<b>2,50</b>	140	25	18,00	14,50	4	70206	<b>74,44</b>
MF24	1,50	140	22	18,00	14,50	4	70245	<b>100,86</b>
MF24	2,00	140	28	18,00	14,50	4	24326	<b>105,87</b>
<b>M24</b>	<b>3,00</b>	160	30	18,00	14,50	4	70207	<b>89,10</b>
<b>New!</b> MF27	2,00	140	28	20,00	16,00	4	71566	<b>166,97</b>
<b>M27</b>	<b>3,00</b>	160	30	20,00	16,00	4	70209	<b>111,31</b>
MF30	1,50	150	28	22,00	18,00	4	70246	<b>155,09</b>
<b>M30</b>	<b>3,50</b>	180	35	22,00	18,00	4	70210	<b>142,57</b>

