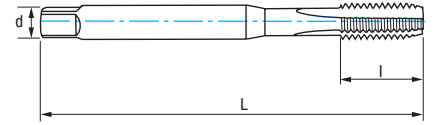


Ref. **3105**

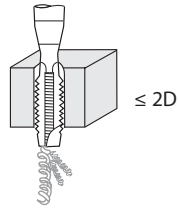
MACHO RECTO MÁQUINA MÉTRICA MANGO REFORZADO 6G

6G Reinforced Shank Metric Machine Straight Tap
Taraud droit machine métrique queue renforcée 6G



HSSE 5%Co	DIN 371	B 3,5-5h	GUN	Tol. 6G	α 10 - 12°	60°
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Material		Vc (m/min)
Grupo	Sub.	5% Co
P	P.1	6-10
N	N.1	5-8
	N.3	15-35
	N.4	14-20



M	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
M3	0,50	56	11	3,50	2,70	3	38319	12,95
M4	0,70	63	13	4,50	3,40	3	38320	12,95
M5	0,80	70	16	6,00	4,90	3	38321	12,95
M6	1,00	80	19	6,00	4,90	3	38322	13,08
M8	1,25	90	22	8,00	6,20	3	38323	15,68
M10	1,50	100	24	10,00	8,00	3	38324	18,42

Avance $f = P$ (Paso - Pitch - Pas)

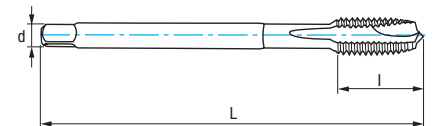
Vf (mm/min.) = r.p.m. x f

r.p.m. = $\frac{Vc \times 1.000}{\pi \times \phi}$

Ref. **3205**

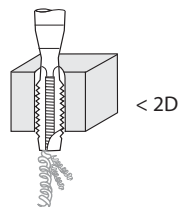
MACHO RECTO MÁQUINA MÉTRICA TOLERANCIA 6G

6G Tolerance Metric Machine Straight Tap
Taraud droit machine métrique tolérance 6G



HSSE 5%Co	DIN 376	B 3,5-5h	GUN	Tol. 6G	α 10 - 12°	60°
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Material		Vc (m/min)
Grupo	Sub.	5% Co
P	P.1	6-10
N	N.1	5-8
	N.3	15-35
	N.4	14-20



M	P	L mm	l mm	d mm	a mm	Z	N° Art. 5% Co	€
M12	1,75	110	29	9,00	7,00	3	38325	23,04
M14	2,00	110	30	11,00	9,00	3	38326	28,89
M16	2,00	110	32	12,00	9,00	3	38327	34,95
M18	2,50	125	34	14,00	11,00	3	38328	47,99
M20	2,50	140	34	16,00	12,00	3	38329	50,17

Avance $f = P$ (Paso - Pitch - Pas)

Vf (mm/min.) = r.p.m. x f

r.p.m. = $\frac{Vc \times 1.000}{\pi \times \phi}$