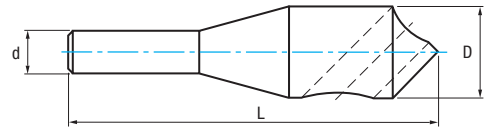




Ref. **2572**
**AVELLANADOR MANGO CILÍNDRICO HSSE AGUJERO 90°**

90° Hole HSSE Straight Shank Counterbor

Fraise à ebavurer HSSE trou 90°



HSSE 5% Co	IZAR Std.			Tol. D +0 +0,3	Tol. d (h9)	Tol. L (± 1)	Tol. α 0 -1
---------------	--------------	---	---	----------------------	----------------	-----------------	-------------------

Material		VC (m/min)	Avances f/rev. (mm/rev) - Feed - Pas					
Grupo	Sub.	5% Co	Ø 6	Ø 8	Ø 10	Ø 16	Ø 20	Ø 25
P	P.1	10-20	0,060	0,080	0,100	0,120	0,150	0,180
M		4-8	0,040	0,050	0,060	0,080	0,100	0,120
N	N.3	15-25	0,090	0,110	0,130	0,160	0,190	0,210
	N.4	15-25	0,090	0,110	0,130	0,160	0,190	0,210
	N.5	8-12	0,090	0,110	0,130	0,160	0,190	0,210

$$\text{r.p.m.} = \frac{\text{Vc} \times 1.000}{\pi \times \phi}$$

$$\text{Vf (mm/min.)} = \text{r.p.m.} \times \text{f}$$

Aplic. mm	D mm	d mm	L mm	N° Art. 5% Co	€
2-5	10	6	46	69183	23,49
5-10	14	8	55	69181	31,70
10-15	20	10	65	69184	58,65
15-20	28	12	85	69187	111,53
20-25	30	15	95	69186	158,50


**Set 4 Pcs**

Aplic. mm	N° Art. 5% Co	€
2-5, 5-10, 10-15, 15-20	40513	225,38

