

# MEASURING INSTRUMENTS

CATALOGUE NO. EU259





All products in this catalogue are usually stocked and available from INSIZE Europe in Spain (subject to our final confirmation)

# **PRODUCT INDEX**

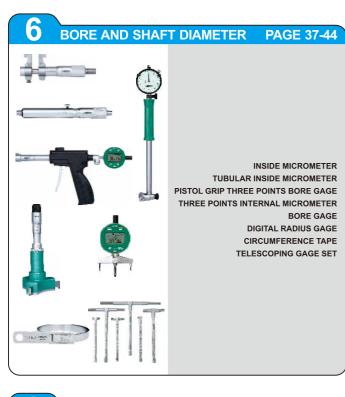


















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GRANITE SURFACE PLATE

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FEELER GAGE PITCH GAGE RADIUS GAGE DIGITAL CHAMFER GAGE DIGITAL TAPER SLOT GAGE TAPER GAGE TAPER BORE GAGE WELDING GAGE INSIDE/OUTSIDE CALIPER MEASURING WHEEL MEASURING TAPE STEEL RULE COMBINATION SQUARE SET SCRIBING CALIPER SCRIBER MEASURING TOOL SET

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SURFACE PROFILE MEASURING MACHINE
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PROFILE PROJECTOR VISION MEASURING SYSTEM

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TABLE MAGNIFIER
MAGNIFIER
TELESCOPING INSPECTION MIRROR
TELESCOPING MAGNETIC PICK-UP

# **PRODUCT INDEX**

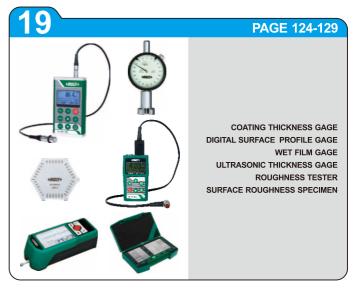


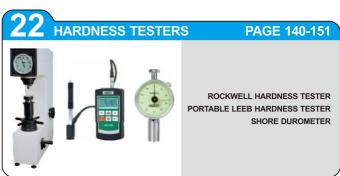


















#### **WIRELESS DATA TRANSFER SYSTEM**



transmitter (7315-50M)

(7315-30)



7315-2

transmitter

(7315-21)



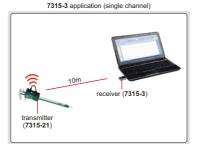


7315-3

transmitter 7315-21

- Transmission distance is 10 meter
   Press the button to transmit data
   7315-2 is supplied with EXCEL directional input software, each measuring tool is only displayed in the specified area

7315-2 application (multichannel)



Excel directional input software (included in 7315-2), application example 1

Set the display area of caliper at B4-B9, the readings of caliper are displayed at B4, B5...B9. Set the display area of micrometer at C4-C9, the readings of micrometer are displayed at C4, C5... C9. Set the display area of height gage at D4-D9, the readings of height gage are displayed at D4, D5... D9.

Length nsion and Tole 10+0.05/-0.06 Caliper Measuring tool Serial of The next data display area is indicated in green

Excel directional input software (included in 7315-2), application example 2 Set the display area of micrometer at B4-C9, data input is from the left to the right, the readings of micrometer are displayed at B4, C4, B5, C5... B9, C9. Set the display area of caliper at D4-D9, the readings of caliper are displayed at D4, D5... D9. Set the display area of depth gage at E4-E9, the readings of depth dage are displayed at E4, E5... E9.

workpieces

	A	В	С	D	E
1	Project	External diameter1	External diameter2	Length	Depth
2	Dimension and Tolerance	Ф23+0.01/-0.02	Ф21+0.01/-0.02	50±0.04	28±0.05
3	Measuring tool	Micrometer	Micrometer	Caliper	Depth gage
4	1	23.010	21.008	49.98	28,01
5	2	23.010	21.000	49.98	27,98
6	3	22.999	21.000	50	28
7	4	23.007	20.998	50	28
8	5	23.000	20.985	50.01	28.01
9	6	23.008	Channel 1	Channel 2	Channel 3
	Serial of workpieces			next data d	

Code	Description	Plug to product	Ren	nark
7315-2	multichannel receiver		<ul> <li>Connected with maximum 8 transmitters, each</li> <li>Text format virtual com port, converted to keyb be transmitted to EXCEL, WORD etc. and any</li> <li>Using EXCEL directional input software, the m tools can be transmitted to the specified area in the specified area.</li> </ul>	oard format with supplied software (data can software which receives keyboard signal) easurement data of different measuring
7315-3	single channel receiver		<ul> <li>Connected with 1 transmitter only, transmitter</li> <li>Recognized as HID keyboard device by comp</li> <li>Data can be transmitted to Excel, Word, txt an which is recognized by the computer as keybo</li> <li>Suitable for any softwares which can receive keybo</li> </ul>	uter, no need to install drivers and softwares d other files(press transmit button of transmitter, ard input data and press enter, such as 12.34∠)
7315-21	transmitter for digital calipers	transmit button	digital calipers and digital depth gages	signal light transmit button transmit button
7315-22	transmitter for large digital calipers		large digital calipers (range ≤1000mm) and digital height gages	signal light transmit button
7315-30	transmitter for digital micrometers	-	digital micrometers	transmit button signal light
7315-50M	transmitter for digital indicators		digital indicators, digital thickness gages and digital internal/external caliper gages	signal light transmit button
7315-60	transmitter for high precision digital indicators	- Iti		signal light transmit button

2140-6 and 2133 series high precision digital indicators 3350 series high precision digital snap gages



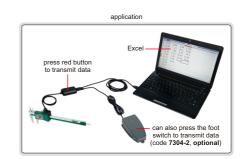
## **DATA OUTPUT CABLES (KEYBOARD FORMAT)**





7302-40M

- Recognized as HID keyboard device by computer, no need to install drivers and softwares
   Data can be transmitted to Excel, Word, txt and other files (press transmit button, which is
- Suitable for any softwares which can receive keyboard signal
   Optional accessory: foot switch (code: 7304-2), hub (code: 7302-HUB7) extension cables(code: 7302-ADD5, 7302-ADD10)



Code	Description	Plug to product	Plug to computer	Applicable products
7302-21	cable for digital calipers (length 3m)	transmit button		digital calipers and digital depth gages
7302-22	cable for large digital calipers (length 2.5m)	-111		large digital calipers (range ≤1000mm) and digital height gages
7302-30	cable for digital micrometers (length 2.5m)			digital micrometers
7302-40M	cable for digital indicators (length 2.5m)			digital indicators
7302-50M	cable for digital gages (length 2.5m)	-111		digital thickness gages and digital internal/external caliper gages
7302-60	cable for high precision digital indicators (length 2.5m)			2140-6 and 2133 series high precision digital indicators 3350 series high precision digital snap gages



#### **FOOT SWITCH**

For data transmission





7304-2



#### ADAPTERS FOR DATA OUTPUT CABLE

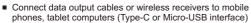




7323-OTGM 7323-OTGC

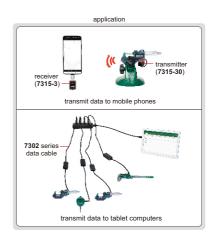


7323-OTGC4

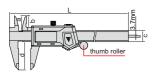


Data can be transmitted to any app that can receive keyboard signal (such as Excel, WPS, memorandum and other data management softwares)

Code	Туре	Applicable interface of mobile phones or tablet computers	Plug type	Applicable products		
7323-OTGM	One to one	Micro-USB	1	0.0	7315-3	
7323-OTGC	One to one	Type-C		7302 series	0404 P4	
7323-OTGC4	One to four	Type-C		data cables	2134-R1	



#### **WIRELESS DIGITAL CALIPERS**



- Built-in wireless data transmission module, Zigbee signal
- Transmission distance is 6 meter
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch, data transmission
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Made of stainless steel
- Optional accessory: receiver (code **7315-2**, **7315-3**)

								(mm)
Code	Range	Accuracy	Thumb roller	L	а	b	С	d
1113-150*	0-150mm/0-6"	±0.03mm	with	236	21	16	16	40
1113-200*	0-200mm/0-8"	±0.03mm	with	286	24	19	16	50
1113-300*	0-300mm/0-12"	±0.03mm	with	400	25	20.5	16	60
1113-150W *	0-150mm/0-6"	±0.03mm	without	236	21	16	16	40
1113-200W *	0-200mm/0-8"	±0.03mm	without	286	24	19	16	50
1113-300W*	0-300mm/0-12"	±0.03mm	without	400	25	20.5	16	60

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany



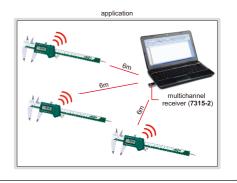




1113-150

data transmission signal light

press the button to transmit data

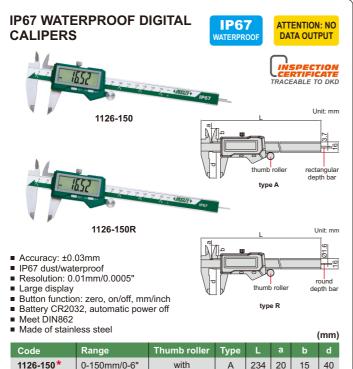






Code	Range	Thumb roller	Туре	L	а	b		d
1118-150B*	0-150mm/0-6"	with	В	236	21	16	16	40
1118-200B*	0-200mm/0-8"	with	В	286	24	19	16	50
1118-300B*	0-300mm/0-12"	with	В	400	25	20.5	17	60
1118-150BW *	0-150mm/0-6"	without	В	236	21	16	16	40
1118-200BW *	0-200mm/0-8"	without	В	286	24	19	16	50
1118-300BW *	0-300mm/0-12"	without	В	400	25	20.5	17	60
1118-150R*	0-150mm/0-6"	with	R	236	21	16	16	40

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany



with

with

without

without

without

with

\*Supplied with manufacturer inspection certificate traceable to DKD Germany

Α

Α

R

286 24 19 50

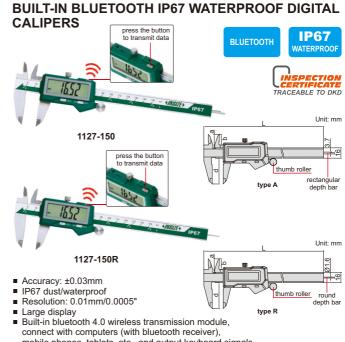
390 26 21.5 60

234 20 15 40

286 24 19 50

390 26 21.5 60

234 20 15 40



- mobile phones, tablets, etc., and output keyboard signals. Transmission distance is 10 meters
- Button function: zero, on/off, mm/inch, data transmission
- Battery CR2032, automatic power off
- Meet DIN862
- Made of stainless steel

(mm)

INSPECTION

Unit: mm

Code	Range	Thumb roller	Туре	L	а	b	d
1127-150*	0-150mm/0-6"	with	Α	234	20	15	40
1127-200*	0-200mm/0-8"	with	Α	286	24	19	50
1127-300*	0-300mm/0-12"	with	Α	390	26	21.5	60
1127-150W *	0-150mm/0-6"	without	Α	234	20	15	40
1127-200W *	0-200mm/0-8"	without	Α	286	24	19	50
1127-300W *	0-300mm/0-12"	without	Α	390	26	21.5	60
1127-150R*	0-150mm/0-6"	with	R	234	20	15	40

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany



- Optional accessory: wireless transmitter, code 7315-1104,

data output cable (keyboard format), code 7302-1104							
Code	Range	Thumb roller	L	а	b	d	
1104-150*	0-150mm/0-6"	with	234	20	15	40	
1104-200*	0-200mm/0-8"	with	286	24	19	50	
1104-300*	0-300mm/0-12"	with	390	26	21.5	60	
1104-150W*	0-150mm/0-6"	without	234	20	15	40	
1104-200W*	0-200mm/0-8"	without	286	24	19	50	
1104-300W*	0-300mm/0-12"	without	390	26	21.5	60	

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany

1126-200\*

1126-300\*

1126-150W \*

1126-200W \*

1126-300W \*

1126-150R\*

0-200mm/0-8"

0-300mm/0-12"

0-150mm/0-6"

0-200mm/0-8"

0-300mm/0-12"

0-150mm/0-6"

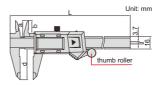
#### **DIGITAL CALIPERS (FRACTION READING)**







- Accuracy: ±0.03mm
- Resolution: 0.01mm, 0.0005", 1/128"
- Buttons: unit (mm/in/fraction), ABS, on/off, zero
- Absolute and incremental measurement
- Battery CR2032, automatic power off
- Meet DIN862
- Made of stainless steel



ATTENTION: NO **DATA OUTPUT** 

> DATA OUTPUT

ATTENTION: NO

**DATA OUTPUT** 



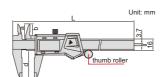
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#### **DIGITAL CALIPERS (ABSOLUTE SYSTEM)**



■ Accuracy: ±0.03mm

- Absolute system, low power consumption, long battery life ■ Resolution: 0.01mm/0.0005"
- Buttons: on/off, mm/inch, ORIGIN, ZERO/ABS
- Automatic power off, move the digital unit to turn on power
- Battery CR2032, data outputMeet DIN862
- Made of stainless steel
- Optional accessory: wireless transmitter, code 7315-1103, data output cable (keyboard format), code 7302-1103



DATA

OUTPU1

Code	Range	Thumb roller	L	а	b	d	
1103-150 <b>*</b>	0-150mm/0-6"	with	236	21	16.5	40	
1103-200 <b>*</b>	0-200mm/0-8"	with	286	24	19.5	50	
1103-300*	0-300mm/0-12"	with	400	26	21.5	60	
1103-150W*	0-150mm/0-6"	without	236	21	16.5	40	
1103-200W*	0-200mm/0-8"	without	286	24	19.5	50	
1103-300W*	0-300mm/0-12"	without	400	26	21.5	60	

<sup>\*</sup>Supplied with manufacturer inspection certificate

#### **DIGITAL CALIPERS (STANDARD TYPE)**

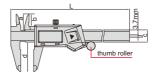




- Resolution: 0.01mm/0.0005
- Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output, meet DIN862
- Made of stainless steel

Without thumb roller

■ Optional accessory: data output cable (code 7315-21, 7302-21)



### With thumb roller (mm)

1108-150

Code	Range	Accuracy	L	а	b	С	a
1108-150*	0-150mm/0-6"	±0.02mm	236	21	16	16	40
1108-200*	0-200mm/0-8"	±0.03mm	286	24	19	16	50
1108-300*	0-300mm/0-12"	±0.03mm	400	25	20.5	16	60

without thumb	roner						(111111)
Code	Range	Accuracy	L	а	b		d
1108-150W*	0-150mm/0-6"	±0.02mm	236	21	16	16	40
1108-200W*	0-200mm/0-8"	±0.03mm	286	24	19	16	50
1108-300W*	0-300mm/0-12"	±0.03mm	400	25	20.5	16	60

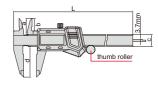
<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany

#### **DIGITAL CALIPERS**

INSPECTION CERTIFICATE TRACEABLE TO DKD



- Zinc alloy housing for digital unitResolution: 0.01mm/0.0005"
- Buttons: zero, on/off, mm/inch ■ Automatic power off, move the
- digital unit to turn on power
- Battery CR2032, meet DIN862
- Made of stainless steel



With thumb roller (mm									
Code	Range	Accuracy	L	а	b	С	d		
1114-150A*	0-150mm/0-6"	±0.03mm	236	21	16	16	40		
1114-200A*	0-200mm/0-8"	±0.03mm	286	24	19	16	50		
1114-300A*	0-300mm/0-12"	±0.03mm	400	25	20.5	17	60		

Without thumb re	oller						(mm
Code	Range	Accuracy	L	а	b		d
1114-150AW *	0-150mm/0-6"	±0.03mm	236	21	16	16	40
1114-200AW *	0-200mm/0-8"	±0.03mm	286	24	19	16	50
1114-300AW *	0-300mm/0-12"	±0.03mm	400	25	20.5	17	60

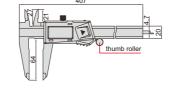
<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany



#### **HEAVY DUTY 300mm DIGITAL CALIPERS**



- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data outputMeet DIN862
- Made of stainless steel
- Optional accessory: data output cable (code 7315-22, 7302-22)



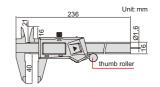
Code	Range	Accuracy	Thumb roller
1196-300 <sup>*</sup>	0-300mm/0-12"	±0.03mm	with
1196-300W*	0-300mm/0-12"	±0.03mm	without

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany

#### **DIGITAL CALIPERS WITH ROUND DEPTH BAR**



- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inchAutomatic power off, move the digital unit to turn on power
- Battery CR2032
- Data outputMeet DIN862
- Made of stainless steel
- Optional accessory: data output cable (code 7315-21, 7302-21)



INSPECTION CERTIFICATE

INSPECTION CERTIFICATE TRACEABLE TO DKD

TRACEABLE TO DKD

Code	Range	Accuracy	Thumb roller
1119-150*	0-150mm/0-6"	±0.03mm	with
1119-150W*	0-150mm/0-6"	±0.03mm	without

DATA

**OUTPUT** 

**LOCK READING WITH** 

"HOLD" BUTTON

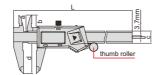
#### **METRIC DIGITAL CALIPERS**



1109-150

- Resolution: 0.01mm
- Buttons: on/off, zero, hold
- Automatic power off, move the digital unit to turn on power

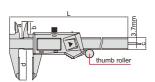
  Battery CR2032
- Data output, meet DIN862
- Made of stainless steel
- Optional accessory: data output cable (code 7315-21, 7302-21)



								(111111)
Code	Range	Accuracy	Thumb roller	L	а	b	С	d
1109-150*	0-150mm	±0.03mm	with	236	21	16	16	40
1109-200*	0-200mm	±0.03mm	with	286	24	19	16	50
1109-300*	0-300mm	±0.03mm	with	400	25	20.5	16	60
1109-150W *	0-150mm	±0.03mm	without	236	21	16	16	40
1109-200W *	0-200mm	±0.03mm	without	286	24	19	16	50
1109-300W *	0-300mm	±0.03mm	without	400	25	20.5	16	60

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany

#### **DIGITAL CALIPERS WITH CARBIDE TIPPED JAWS**



- Accuracy: ±0.03mm
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power
- Battery CR2032, data output Meet DIN862
- Made of stainless steel
- Optional accessory: data output cable (code 7315-21, 7302-21)



1110-150A

(mm)



1110-150B

#### Carbide tipped upper and lower jaws

- and appearance of the same							٠,
Code Range		Thumb roller	L	а	b		d
1110-150A*	0-150mm/0-6"	with	236	21	16	16	40
1110-200A*	0-200mm/0-8"	with	286	24	19	16	50
1110-300A*	0-300mm/0-12"	with	400	25	20.5	16	60
1110-150AW*	0-150mm/0-6"	without	236	21	16	16	40
1110-200AW*	0-200mm/0-8"	without	286	24	19	16	50
1110-300AW*	0-300mm/0-12"	without	400	25	20.5	16	60

\*Supplied with manufacturer inspection certificate traceable to DKD Germany

Carbide tipped lower jaws (mm)							(mm)
Code	Range	Thumb roller	L	а	b		d
1110-150B*	0-150mm/0-6"	with	236	21	16	16	40
1110-200B*	0-200mm/0-8"	with	286	24	19	16	50
1110-300B*	0-300mm/0-12"	with	400	25	20.5	16	60
1110-150BW*	0-150mm/0-6"	without	236	21	16	16	40
1110-200BW*	0-200mm/0-8"	without	286	24	19	16	50
1110-300BW*	0-300mm/0-12"	without	400	25	20.5	16	60

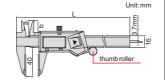
Supplied with manufacturer inspection certificate traceable to DKD Germany



#### **DIGITAL CALIPER WITH CERAMIC TIPPED JAWS**



- Ceramic tipped jaws for outside measurement, extremely wear-resistant, non-magnetic and non electric conductive
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power
- Battery CR2032, data output
- Made of stainless steel
- Meet DIN862
- Optional accessory: data output cable (code **7315-21**, **7302-21**)

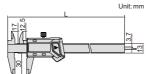


						(mm)
Code	Range	Accuracy	Thumb roller	L	а	b
1193-150*	0-150mm/0-6"	±0.03mm	with	235	21	16.5
1193-150W*	0-150mm/0-6"	±0.03mm	without	235	21	16.5

\*Supplied with manufacturer inspection certificate traceable to DKD Germany

# **MINI DIGITAL CALIPERS** ATTENTION: **NO DATA OUTPUT** 1111-100A

- Resolution: 0.01mm/0.0005"
- Buttons: zero, mm/inch, on/off
- Automatic power off, move the digital unit to turn on power
- Battery LR44
- Meet ĎIN862
- Made of stainless steel



DATA

Code	Range	Accuracy	L
1111-75A	0-75mm/0-3"	±0.02mm	144mm
1111-100A	0-100mm/0-4"	±0.02mm	170mm

## **LEFT HAND DIGITAL CALIPERS**







1130-150

- Designed for left handed users
  Resolution: 0.01mm/0.0005"
  Buttons: on/off, zero, mm/inch

- Automatic power off, move the digital unit to turn on power
- Battery CR2032, data output Meet DIN862
- Made of stainless steel
- Optional accessory: data output cable (code 7315-22, 7302-22)

	236	Unit: mm
thumb	roller	40

Code	Range	Accuracy	Thumb roller
<b>1130-150*</b> 0-150mm/0-6"		±0.03mm	with
<b>1130-150W</b> * 0-150mm/0-6"		±0.03mm	without

\*Supplied with manufacturer inspection certificate traceable to DKD Germany

#### **DIGITAL CALIPERS**





1171-300

- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power
- Battery CR2032 Data output

Code

1171-200

1171-306

1171-300

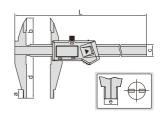
- Made of stainless steel
- Optional accessory: data output cable (code 7315-21, 7302-21)

Range

0-200mm/0-8"

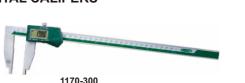
0-300mm/0-12'

0-300mm/0-12"

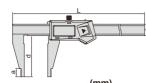


							(mm)
	Accuracy	L	а	b	С	d	е
	±0.03mm	320	12	38	17	60	10
•	±0.04mm	420	12	38	17	60	10
•	±0.04mm	420	12	38	17	90	10

#### **DIGITAL CALIPERS**



- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: data output cable (code 7315-21, 7302-21)



•							(111111)
Code	Range	Accuracy	L	а		d	е
1170-200	0-200mm/0-8"	±0.03mm	320	12	17	60	10
1170-306	0-300mm/0-12"	±0.04mm	420	12	17	60	10
1170-300	0-300mm/0-12"	±0.04mm	420	12	17	90	10

#### PLASTIC DIGITAL CALIPER

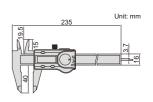
ATTENTION: NO DATA OUTPUT



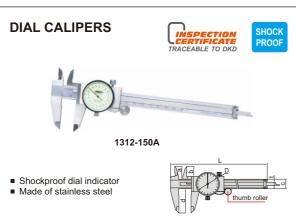
1139-150

- Made of hard plastic, non-magnetic and non electric conductive
- Prevent workpieces from
- scratching by calipers ■ Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inchBattery CR2032, automatic power off

Code	Range	Accuracy
1139-150	0-150mm/0-6"	±0.1mm







#### Dial indicator graduation: 0.02mm (mm) Thumb ro 1312-150A\* 0-150mm ±0.03mm 235 21 16.5 16 40 Ø39 6.5 1312-200A\* 0-200mm ±0.03mm with 288 24 19 16 48 Ø39 6.5 62 1312-300A\* 0-300mm ±0.03mm with 410 28 22 20 Ø44.5 7.5

Dial indicator graduation: 0.01mm											
Code	Range	Accuracy	Thumb roller	L	а	b		d	D	t	
1311-150A *	0-150mm	±0.03mm	with	235	21	16.5	16	40	Ø39	6.5	
1311-200A *	0-200mm	±0.03mm	with	288	24	19	16	48	Ø39	6.5	
1311-300A *	0-300mm	±0.03mm	with	410	28	22	20	62	Ø44.5	7.5	

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany

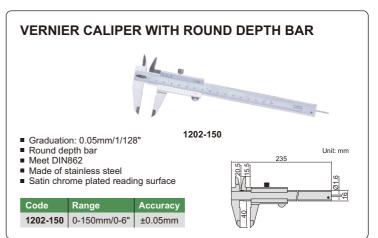
# **MINI VERNIER CALIPERS** ■ Meet DIN862 ■ Made of stainless steel ■ Satin chrome plated reading surface Unit: mm 1204-70 Graduation Range **1204-70** 0-70mm 0.05mm ±0.05mm Unit: mm 1203-1003 **1203-1003** 0-100mm 0.05mm ±0.05mm Unit: mm

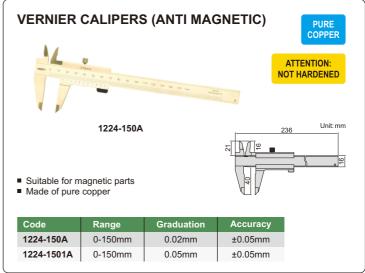
1201-1003

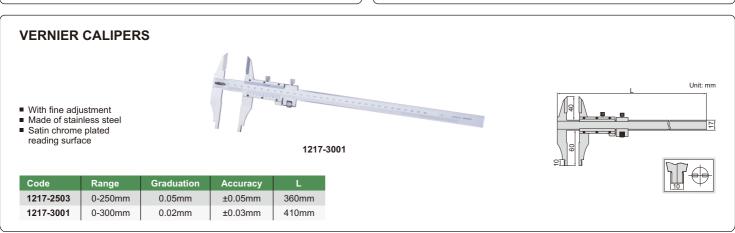
0.05mm

±0.05mm

**1201-1003** 0-100mm









#### **VERNIER CALIPERS**

- Meet DIN862Made of stainless steelSatin chrome plated reading surface



1205-1502S

Graduation 0.05mm/1/128" (mm											
	Code	Range	Accuracy	L	а	b		d			
	1205-150S	0-150mm/0-6"	±0.05mm	235	20.5	15.5	16	40			
	1205-200S	0-200mm/0-8"	±0.05mm	290	23.5	19	17	50			
	1205-300S	0-300mm/0-12"	±0.05mm	414	27.5	22	20	64			

Graduation 0.05mm (mr										
Code	Range	Accuracy	L	а	b	С	d			
1205-1503S	0-150mm	±0.05mm	235	20.5	15.5	16	40			
1205-2003S	0-200mm	±0.05mm	290	23.5	19	17	50			
1205-3003S	0-300mm	±0.05mm	414	27.5	22	20	64			

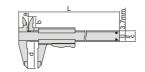
Graduation 0.02mm/0.001" (mn									
Code	Range	Accuracy	L	а	b		d		
1205-1502S	0-150mm/0-6"	±0.03mm	235	20.5	15.5	16	40		
1205-2002S	0-200mm/0-8"	±0.03mm	290	23.5	19	17	50		
1205-30029	0-300mm/0-12"	+0.03mm	111	27.5	22	20	64		

Graduation 0.02mm (mm										
Code	Range	Accuracy	L	а	b		d			
1205-1501S	0-150mm	±0.03mm	235	20.5	15.5	16	40			
1205-2001S	0-200mm	±0.03mm	290	23.5	19	17	50			
1205-3001S	0-300mm	±0.03mm	414	27.5	22	20	64			

#### **VERNIER CALIPERS WITH THUMB CLAMP**



- Meet DIN862
- With thumb clampMade of stainless steel
- Satin chrome plated reading surface



Graduation 0.05mm/1/128" (m										
Code	Range	Accuracy	L	а	b	С	d			
1223-150	0-150mm/0-6"	±0.05mm	230	20.5	16.5	16	40			
1223-200	0-200mm/0-8"	±0.05mm	295	23.5	19	16	50			

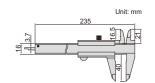
(	Graduation 0.02mm/0.001"											
	Code	Range	Accuracy	L	а	b		d				
	1223-1502	0-150mm/0-6"	±0.03mm	230	20.5	16.5	16	40				
	1223-2002	0-200mm/0-8"	±0.03mm	295	23.5	19	16	50				

#### **LEFT HAND VERNIER CALIPERS**



1239-1502

- Designed for left handed usersMade of stainless steel
- Satin chrome plated reading surface



Code	Range	Graduation	Accuracy
1239-150	0-150mm/0-6"	0.05mm/1/128"	±0.05mm
1239-1502	0-150mm/0-6"	0.02mm/0.001"	±0.03mm

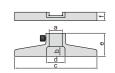
#### **DEPTH BASE ATTACHMENTS**

- To increase the stability of depth measurement

  Suitable for digital calipers
- and dial calipers
- Made of stainless steel







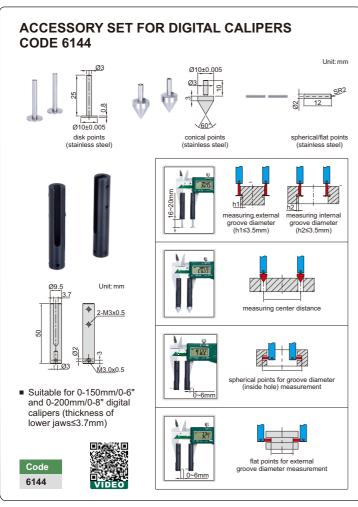
6140

6140-16B

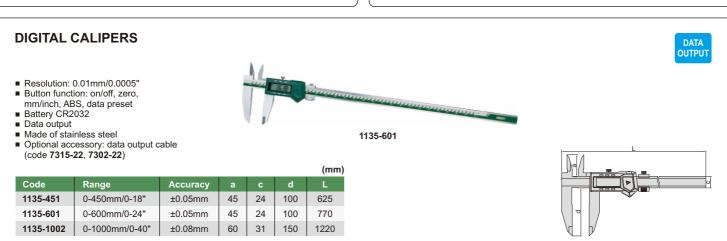
								(mm)
Code	а	b		d	е	f	Type	Application
6140	16.5	9	75	18	30	6	narrow base (f=6)	Suitable for calipers with beam width (w) 16mm
6140-300A	20	15	125	22	34	9	narrow base (f=9)	Suitable for calipers with beam width (w) 20mm
6140-16B	16	12.5	75	24.5	30	11	wide base (f=11), high stability	Suitable for calipers with beam width (w) 16mm

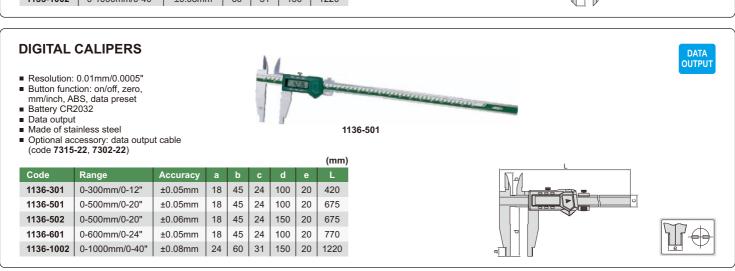














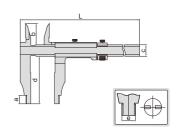
#### **VERNIER CALIPERS (SOLID TYPE)**



- With fine adjustment
- Made of stainless steel
- Satin chrome plated reading surface



(mm)

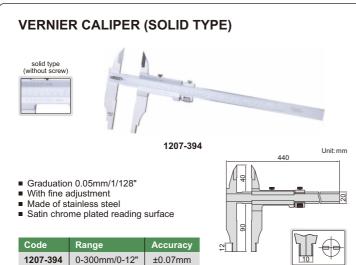


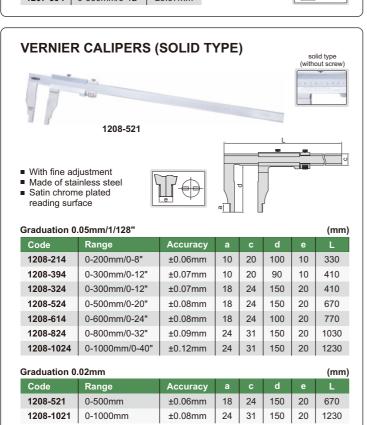
#### Graduation 0.05mm/1/128"

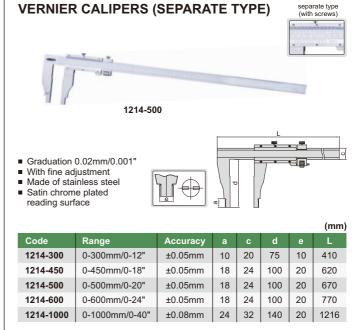
ion 0.05mm/1/128"

Code	Range	Accuracy	а	b	С	d	е	L
1236-524	0-500mm/0-20"	±0.08mm	18	45	24	150	20	670
1236-614	0-600mm/0-24"	±0.08mm	18	45	24	100	20	770
1236-1024	0-1000mm/0-40"	±0.12mm	24	60	31	150	20	1230

#### Graduation 0.02mm (mm) 1236-511 0-500mm ±0.05mm 18 45 24 100 20 670 1236-1021 0-1000mm ±0.08mm 24 60 31 150 20 | 1230









#### **UNIVERSAL CALIPER CODE 1125-600**





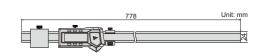


1125-600

- Buttons: on/off, set, mm/inch, ABS, preset (+, -)
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: data output cable (code 7315-22, 7302-22)







Code	Range*	Resolution	Accuracy
1125-600	0-600mm/0-24"	0.01mm/0.0005"	±0.05mm

\*The range changes according to different points

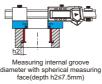
#### Half disk points (included)











#### Depth stop (included)



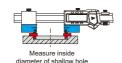




#### Round shoulder points (optional)

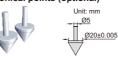


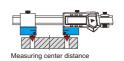






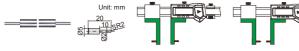
Conical points (optional)





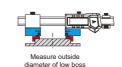
1125-T101

#### Spherical points (included)



Flat shoulder points (optional) Unit: mm





Code 1125-T103

#### Stands (included)



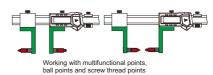










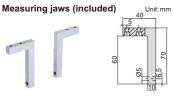


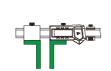
1125-T104

DATA

OUTPUT







#### Multifunctional points 7392 (optional)



#### Ball points 7391 (optional)

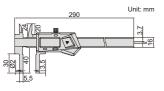


Screw thread points 7381, 7321 (optional)

#### **DIGITAL CALIPER WITH INTERCHANGEABLE POINTS CODE 1526-200**

# preset buttons





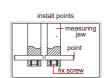
- Supplied with 3 pairs of points and zero setting block for external measurement
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, set, mm/inch, preset (+, -)
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: points (code 1526-T101, 7392, 7391, 7381, 7321), depth stop (code 6143), data output cable (code 7315-21, 7302-21)



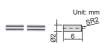
#### 1526-200







## Short spherical points (included)



#### Long spherical/flat points (included)

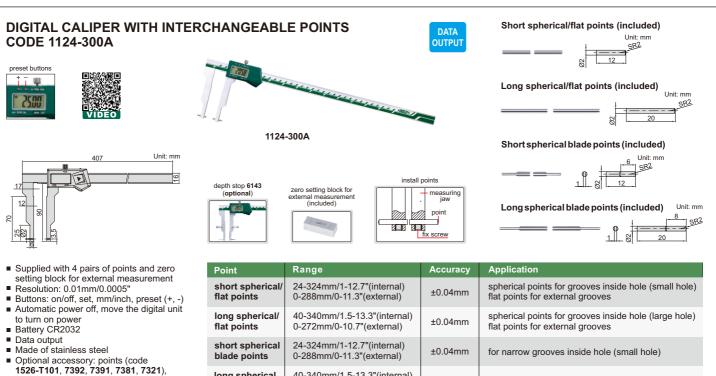


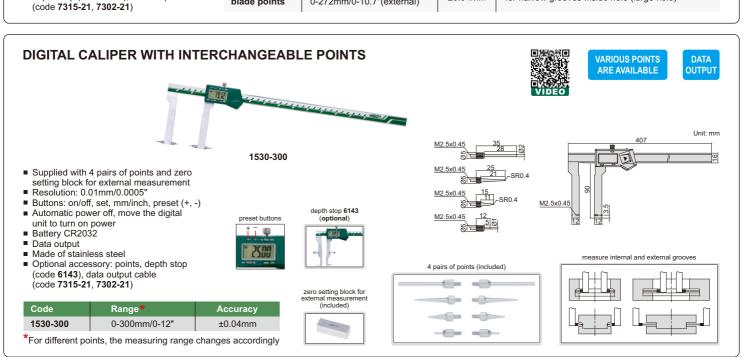
#### Spherical blade points (included)



Point	Range	Accuracy	Application
short spherical points	12-212mm/0.5-8.5"(internal)	±0.03mm	for grooves inside small hole
long spherical/flat points	24-224mm/1-8.8"(internal) 0-187mm/0-7.5"(external)	±0.03mm	spherical points for grooves inside hole flat points for external grooves
spherical blade points	24-224mm/1-8.8"(internal) 0-187mm/0-7.5"(external)	±0.03mm	for narrow grooves inside hole







40-340mm/1.5-13.3"(internal)

0-272mm/0-10.7"(external)

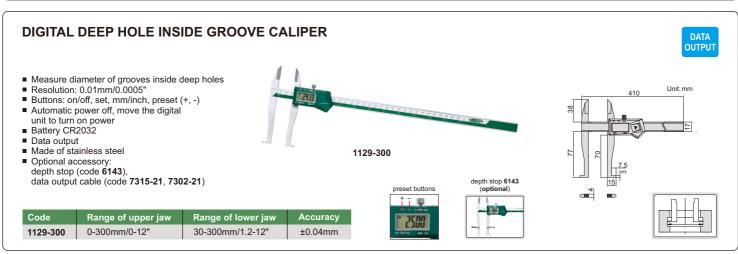
±0.04mm

for narrow grooves inside hole (large hole)

long spherical

blade points

depth stop (code 6143), data output cable





#### **DIGITAL INSIDE GROOVE CALIPERS**

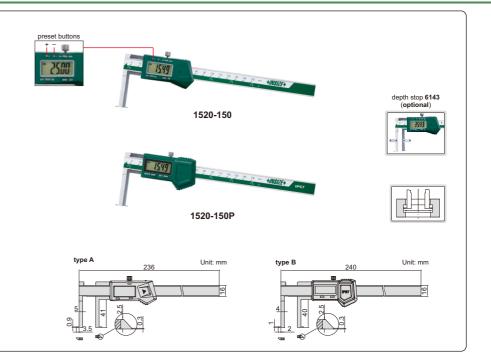
- Measure diameter of grooves inside small bores
   Resolution: 0.01mm/0.0005"
- Buttons type A: on/off, set, mm/inch, preset (+, -), type B: on/off, zero, mm/inch, ABS/REL, hold
- Battery CR2032
- Made of stainless steel
- Optional accessory: depth stop (code 6143)

No dust/waterproof, with data interface (data output cable code 7315-21, 7302-21, optional)

Code	Range	Туре	Accuracy
1520-150	11-150mm/0.43-6"	Α	±0.04mm

IP67 dust/waterproof, without data interface, no automatic power off, set zero after power on each time

Code	Range	Туре	Accuracy
1520-150P	8-150mm/0.31-6"	В	±0.04mm



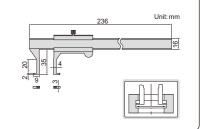
#### **INSIDE GROOVE VERNIER CALIPER**

- Measure diameter of grooves inside bores
- Made of stainless steel
- Satin chrome plated reading surface

Code	Range	Graduation	Accuracy
1262-150A	18-150mm	0.02mm	±0.04mm



(mm)



#### **DIGITAL INSIDE GROOVE CALIPERS**





- Resolution: 0.01mm/0.0005"
- Buttons type A: on/off, set, mm/inch, preset (+, -), type C: on/off, zero, mm/inch, ABS/REL, hold Battery CR2032
- Made of stainless steel
- Optional accessory: depth stop (code 6143, for calipers with c=16mm)

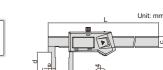




(mm)

1120-150P

type C

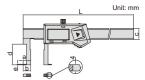


#### No dust/waterproof, with data interface, preset (no need to add the width of the jaws on the reading)

										•
Code	Range	Туре	Accuracy	L	а	b		d	е	Data output cable (optional)
1120-150A	22-150mm/0.87-6"	Α	±0.04mm	250	5	11	16	30	1	7315-21, 7302-21
1120-1501	35-150mm/1.38-6"	Α	±0.06mm	250	6	17.5	16	60	1.5	7315-21, 7302-21
1120-200A	25-200mm/0.98-8"	Α	±0.04mm	310	5	12.5	16	40	1	7315-21, 7302-21
1120-2001	40-200mm/1.57-8"	Α	±0.06mm	310	7	20	16	70	2.5	7315-21, 7302-21
1120-300A	30-300mm/1.18-12"	Α	±0.05mm	410	5	15	16	50	1.5	7315-21, 7302-21
1120-3001	50-300mm/1.97-12"	Α	±0.07mm	410	8	25	16	80	2.5	7315-21, 7302-21
1120-500	40-500mm/1.57-20"	Α	±0.07mm	680	5	20	24	90	2.2	7315-22,7302-22

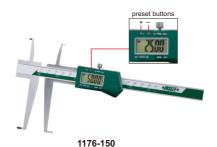
IP67 dust/waterproof, without data interface, no automatic power off, set zero after nower on each time, no preset (need to add the width of the jaws on the reading)

power on each time, no proces (need to dad the math of the jame on the reading)									()
Code	Range	Туре	Accuracy	L	а	b		d	е
1120-150P	22-150mm/0.87-6"	С	±0.04mm	250	5	11	16	30	1





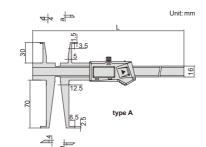
#### **DIGITAL INSIDE GROOVE CALIPERS**

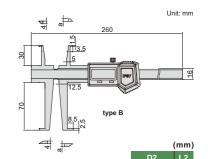




- Measure diameter of grooves inside bores
- Resolution: 0.01mm/0.0005"
- type B: on/off, zero, mm/inch, preset (+, -),
  type B: on/off, zero, mm/inch, ABS/REL, hold

  Battery CR2032 ■ Buttons type A: on/off, set, mm/inch, preset (+, -),
- Made of stainless steel
- Optional accessory: depth stop (code 6143)





depth stop 6143 (optional)





		Ø17	<16
	(mm)	Ø18	<28
D1	L1	Ø19	<40
Ø9	<8	Ø20	<50
Ø10	<15	Ø21	<58
ð11~200	<30	Ø22~150	<70

No dust/waterproof, with data interface (data output cable code 7315-21, 7302-21, optional)

Code	Range of upper jaw	Range of lower jaw	Type	Accuracy	L	a
1176-150	9-150mm/0.35-6"	17-150mm/0.70-6"	Α	±0.04mm	260mm	3mm
1176-200	9-200mm/0.35-8"	17-200mm/0.70-8"	Α	±0.05mm	320mm	4mm

IP67 dust/waterproof, without data interface, no automatic power off, set zero after power on each time

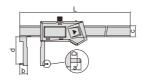
Code	Range of upper jaw	Range of lower jaw	Туре	Accuracy	а
1176-150P	9-150mm/0.35-6"	17-150mm/0.70-6"	В	±0.04mm	4mm

#### **DIGITAL INSIDE POINT CALIPERS**



1121-150A

- Measure groove diameterResolution: 0.01mm/0.0005"
- Buttons: on/off, set, mm/inch, preset (+, -)
- Automatic power off, move the digital unit to turn on power
- Battery CR2032, data outputMade of stainless steel
- Optional accessory:
- depth stop (code 6143, for calipers with c=16mm)







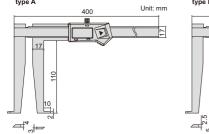


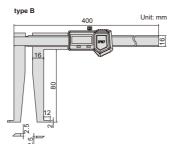
With data interface, preset (no need to add the width of the jaws on the reading)

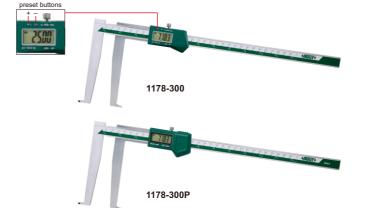
(mm)

Code	Range	Accuracy	L	а	b	С	d	D	Data output cable (optional)
1121-150A	24-150mm/0.94-6"	±0.04mm	250	5	12	16	28	Ø2	7315-21, 7302-21
1121-1501	35-150mm/1.38-6"	±0.05mm	250	6	17.5	16	60	Ø2	7315-21, 7302-21
1121-200A	25-200mm/0.98-8"	±0.04mm	310	5	12.5	16	37	Ø2	7315-21, 7302-21
1121-2001	40-200mm/1.57-8"	±0.05mm	310	7	20	16	70	Ø3	7315-21, 7302-21
1121-300A	30-300mm/1.18-12"	±0.07mm	410	5	15	16	50	Ø2	7315-21, 7302-21
1121-3001A	50-300mm/1.97-12"	±0.07mm	410	8	25	16	80	Ø3	7315-21, 7302-21
1121-500A	40-500mm/1.57-20"	±0.07mm	680	5	20	24	90	Ø3	7315-22, 7302-22

#### **DIGITAL INSIDE GROOVE CALIPERS**







No dust/waterproof, with data interface (data output cable code 7315-21, 7302-21, optional)

Code	Range	Type	Accuracy
1178-300	25-300mm/1.18-12"	Α	±0.05mm

IP67 dust/waterproof, without data interface, no automatic power off, set zero after power on each time

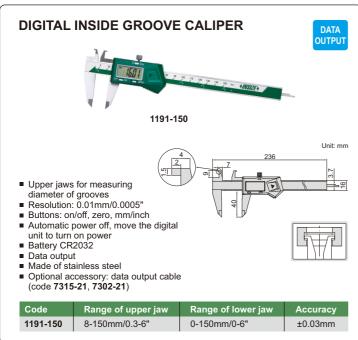
Code	Range	Type	Accuracy
1178-300P	33-300mm/1.30-12"	В	±0.05mm

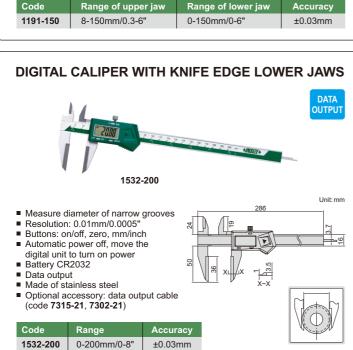
depth stop 6143 (optional)

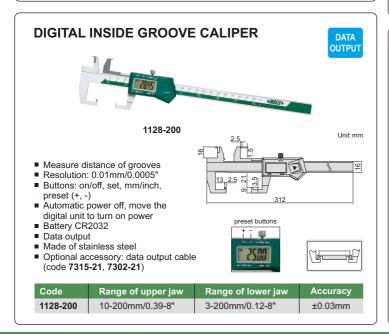


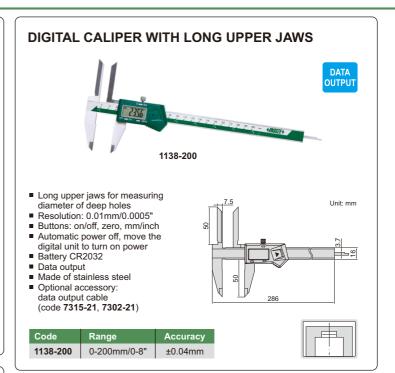
- Measure diameter of grooves inside bores
   Resolution: 0.01mm/0.0005"
- Buttons type A: on/off, set, mm/inch, preset (+, -), type B: on/off, zero, mm/inch, ABS/REL, hold
- Battery CR2032Made of stainless steel
- Optional accessory: depth stop (code 6143)

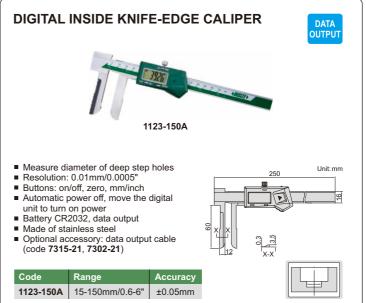


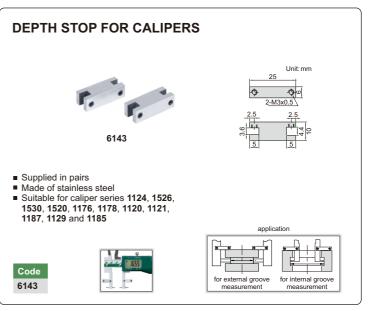




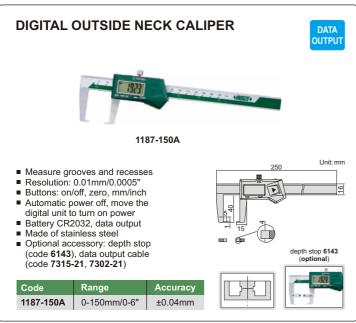


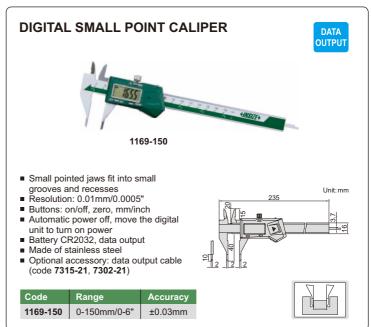


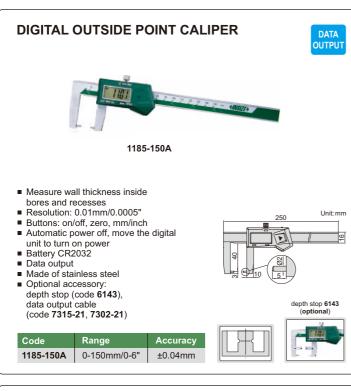
















30-1500mm/1.2-60"

1177-1500

30 31 39 70 1745

±0.15mm

7315-22, 7302-22



#### **DIGITAL CENTERLINE AND EDGE TO CENTER CALIPERS**

- Measure hole center distance or edge to hole center distance
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, set, mm/inch, preset (+, -)
- Automatic power off, move the digital unit to turn on power

Range of upper jaw (edge to center)

5-300mm/0.2-12"

10-500mm/0.4-20"

15-1000mm/0.6-40"

15-1500mm/0.6-60"

- Battery CR2032, data output
- Made of stainless steel

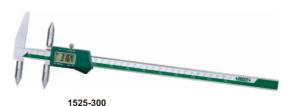
Code

1525-300

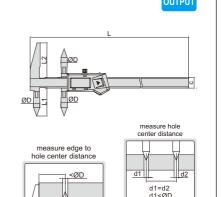
1525-500

1525-1000

1525-1500



(mm) Range of lower jaw (center to center) Data output cable Accuracy ØD L2 10-300mm/0.4-12" ±0.08mm 10 44.5 55 17 410 7315-21.7302-21 ±0.09mm 20 40 50 24 690 7315-22, 7302-22 30-1000mm/1.2-40" ±0.12mm 30 60 70 31 1255 7315-22, 7302-22



DATA

#### **DIGITAL BACK-JAW EDGE TO CENTER CALIPERS**

20-50mm/0.8-20'

30-1500mm/1.2-60"

- Measure edge to hole center distanceResolution: 0.01mm/0.0005"
- Buttons: on/off, set, mm/inch, preset (+, -)
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: data output cable (code 7315-21, 7302-21)

Code	Range	Accuracy	L
1524-200	5-200mm/0.2-8"	±0.1mm	310mm
1524-300	5-300mm/0.2-12"	±0.1mm	410mm



7315-22, 7302-22

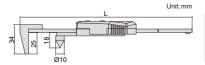


30 60 70 31 1760

±0.15mm



1122-300





DATA OUTPU1

DATA

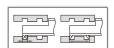
#### **DIGITAL HOOK CALIPER**

- Measure width and distance of grooves inside bores
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: data output cable (code 7315-21, 7302-21)

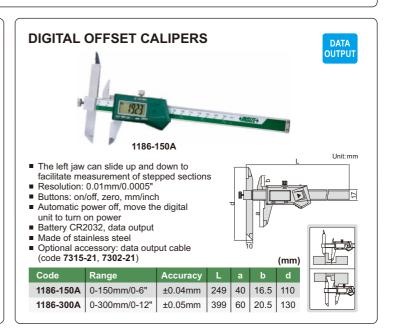


**1122-300** 4-300mm/0.16-12" ±0.04mm

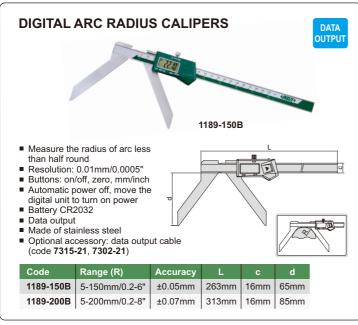


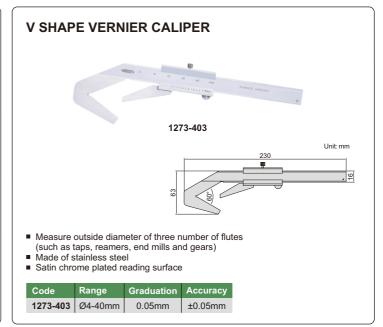


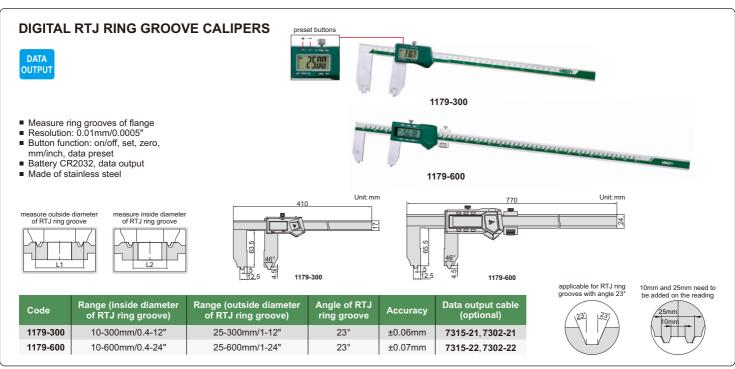
## **DIGITAL OFFSET CENTERLINE CALIPER** DATA OUTPU 1192-150A ■ Measure hole center distance in the same or offset planes Resolution: 0.01mm/0.0005" ■ Buttons: on/off, set, mm/inch, preset (+, -) Automatic power off, move the digital unit to turn on power Battery CR2032, data output 4 ■ Made of stainless steel Optional accessory: data output cable (code 7315-21, 7302-21) d1≠d2, d1<ØD, d2<ØD Accuracy **1192-150A** | 10-150mm/0.4-6" | ±0.05mm | 10mm ⟨ØD

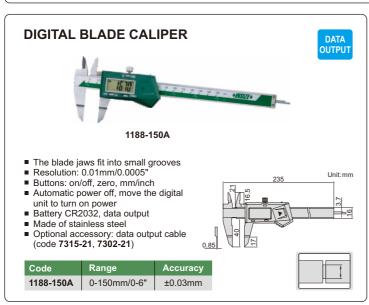


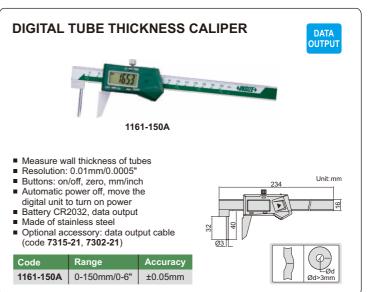














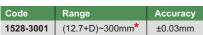
#### DIGITAL CALIPER WITH INTERCHANGEABLE BALL TIPS



6.35

■ Resolution 0.01mm/.0005" ■ Buttons: on/off, set, mm/inch,

- preset (+, -) Automatic power off, move the
- digital unit to turn on power
- Battery CR2032, data output ■ Made of stainless steel
- Optional accessory: ball tips, data output cable (code 7315-21, 7302-21)



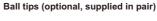
\*"D" is the diameter of ball tips

 Made of stainless steel ■ Optional accessory: ball tips,

data output cable (code 7315-21, 7302-21)

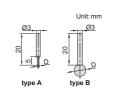
**1527-3001** (22.22+D)~300mm\*

\*"D" is the diameter of ball tips.





1527-T101 1527-T104



DATA OUTPUT

Code	Diameter (D)	Accuracy of diameter	Туре	Material
1527-T101	1/16" (Ø1.5875mm)	±0.005mm	Α	Ruby
1527-T102	1/8" (Ø3.175mm)	±0.005mm	В	Stainless steel
1527-T103	3/16" (Ø4.7625mm)	±0.005mm	В	Stainless steel
1527-T104	1/4" (Ø6.35mm)	±0.005mm	В	Stainless steel
1527-T105	3/8" (Ø9.525mm)	±0.005mm	В	Stainless steel
1527-T106	1/2" (Ø12.7mm)	±0.005mm	В	Stainless steel

#### DIGITAL CALIPER WITH INTERCHANGEABLE BALL TIPS DATA OUTPUT Unit: mm Ø22.225 Ø22.225 Ball tips (optional, supplied in pair) Unit: mm Ø3 type A type B 1527-T101 1527-T104 Resolution 0.01mm/.0005" 1527-3001 ■ Buttons: on/off, set, mm/inch, preset (+, -) Automatic power off, move the digital Accuracy of Code Diameter (D) Туре Material unit to turn on power diamete ■ Battery CR2032, data output 1527-T101 1/16" (Ø1.5875mm)

1527-T102

1527-T103

1527-T104

1527-T105

1527-T106

1/8" (Ø3.175mm)

1/4" (Ø6.35mm)

3/8" (Ø9.525mm)

1/2" (Ø12.7mm)

3/16" (Ø4.7625mm)

Unit: mm

preset buttons



±0.03mm

ball tips a



±0.005mm

±0.005mm

±0.005mm

±0.005mm

±0.005mm

±0.005mm

Α

В

В

В

В

Rubv

Stainless steel

Stainless steel

Stainless steel

Stainless steel

Stainless steel



DATA

#### **DIGITAL WALL THICKNESS CALIPER**



- Measure wall thickness of helmets, domes and curved pots
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch, ABS, data preset
- Automatic power off, move the digital unit to turn on power
- Battery CR2032 Data output

Code

1181-M25A

**1181-M50A** M5-50mm

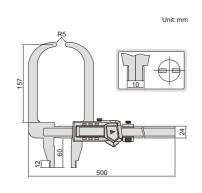
Range

M1-25mm

- Made of stainless steel
- Optional accessory:

data output cable (code 7315-22, 7302-22)





		Accuracy
1536-300	0-300mm/0-12"	±0.05mm

## **DIGITAL GEAR TOOTH CALIPERS** ATTENTION: **NO DATA OUTPUT** 1181-M25A ■ Resolution: 0.01mm/0.0005" ■ Accuracy of height measurement: ±0.03mm ■ Accuracy of thickness measurement: ±0.03mm ■ Carbide tips ■ Buttons: zero, on/off, mm/inch Automatic power off, move the digital unit to turn on power ■ Battery CR2032 Made of stainless steel

**Total accuracy** 

±0.04mm

±0.04mm

170 165.5

220

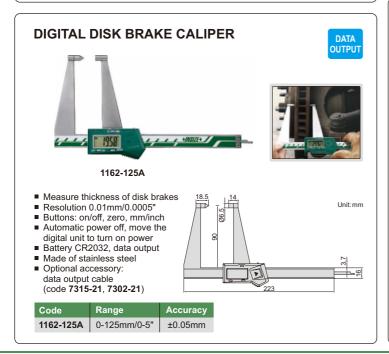
21 16 16



Graduation: 0.02mm Total accuracy: ±0.04mm Carbide tips Measure the tooth thickness by positioning the tooth height Made of stainless steel Satin chrome plated reading surface					
<ul> <li>Measure the positioning the Made of stail</li> </ul>	ne tooth heigh nless steel	it .	201-W20A		
<ul> <li>Measure the positioning the Made of stail</li> </ul>	ne tooth heigh nless steel	it .	Accuracy of thickness measurement		

**GEAR TOOTH VERNIER CALIPER** 

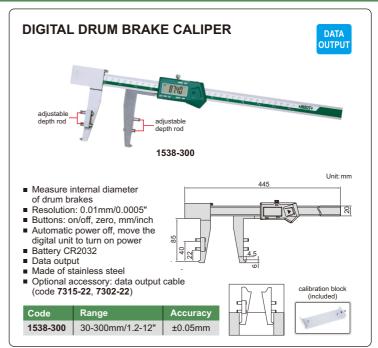
Unit: mm

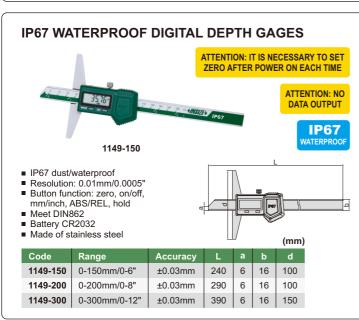


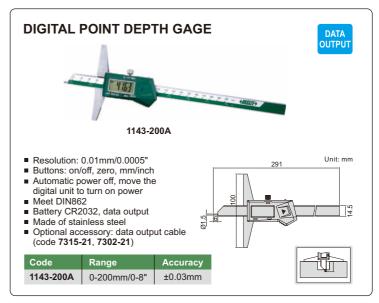


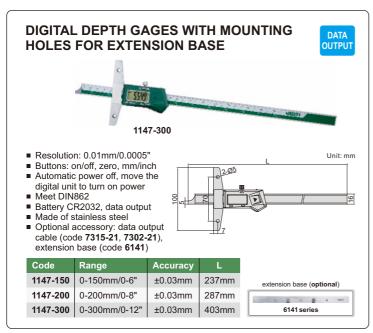
+INSIZE+

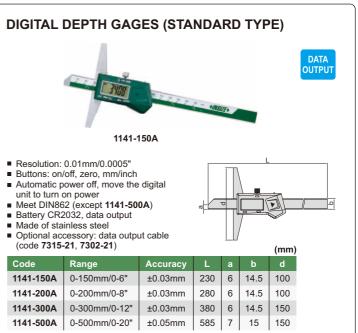




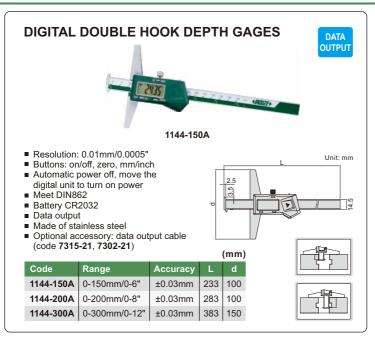


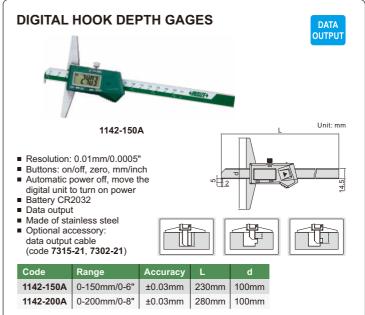












#### DIGITAL DEPTH GAGES WITH ROUND DEPTH BAR preset buttons one-hand use of 1148-120 extension base for 1148-200 (optional) O 0 0 4 MICH 6141 series ■ Resolution: 0.01mm/0.0005" ■ Supplied with three interchangeable points (flat, spherical, disk) ■ Buttons: on/off, set, mm/inch, preset (+, -) ■ Automatic power off, move the digital unit to turn on power Battery CR2032, data output ■ Made of stainless steel ■ Optional accessory: data output cable (code 7315-21, 7302-21), extension base (code 6141, for 1148-200) measure dept of small holes (>Ø4mm) of grooves inside bore of grooves inside bore of grooves inside bore 1148-P103 (optional), measure width of bottom grooves inside blind hole Unit: mm 1148-P101 (optional) M2.5 M2.5 Ø4 Ø4.5 6 J Ø8 Ø8 1148-P101 and 1148-P102 1148-P103

Graduation

0.02mm

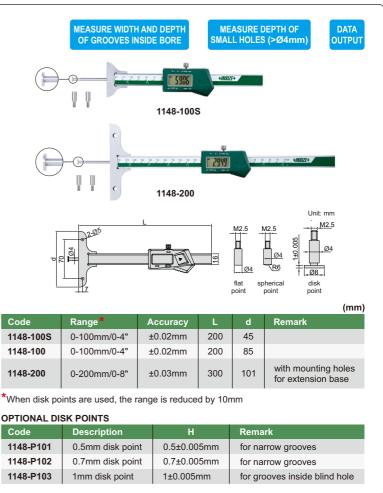
SHOCK

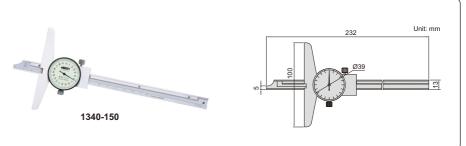
±0.03mm

**DIAL DEPTH GAGE** 

Shockproof dial indicatorMade of stainless steel

**1340-150** 0-150mm



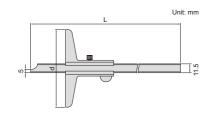




#### **VERNIER DEPTH GAGES (STANDARD TYPE)**

- Made of stainless steel
- Satin chrome plated reading surface





DATA OUTPUT

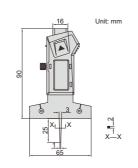
Graduation 0.05mm					
Code	Range	Accuracy	L	d	
1240-150	0-150mm	±0.05mm	245	100	
1240-200	0-200mm	±0.05mm	282	100	
1240-300	0-300mm	±0.08mm	382	100	
1240-500	0-500mm	±0.09mm	585	150	

Graduation 0.02mm (mm					
Code	Range	Accuracy	L	d	
1240-1501	0-150mm	±0.03mm	245	100	
1240-2001	0-200mm	±0.03mm	282	100	
1240-3001	0-300mm	±0.04mm	382	100	
1240-5001	0-500mm	±0.05mm	585	150	

#### MINI DIGITAL DEPTH GAGE









■ Measure depth of small groove and hole, also measure depth of tire tread Buttons: on/off, zero, mm/inch

- Supplied with zero set surface
- Automatic power off, move the digital
- unit to turn on power
   Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: data output cable (code 7315-21, 7302-21)

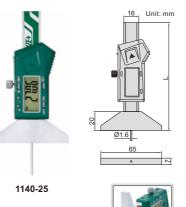
Code	Range	Accuracy	Resolution
1145-25A	0-25mm/0-1"	±0.03mm	0.01mm/0.0005"

#### MINI DIGITAL DEPTH GAGES WITH ROUND BAR

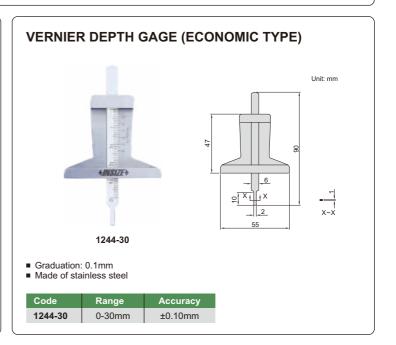


- Measure depth of small groove and hole
- Resolution: 0.01mm/0.0005"
- Buttons: on/off, set, mm/inch, preset (+,-)
- Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output
- Made of stainless steel
- Optional accessory: data output cable (code **7315-21**, **7302-21**)







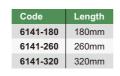


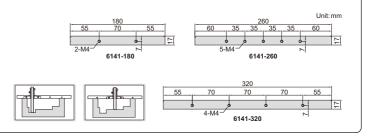




■ Supplied with two screws ■ Made of stainless steel

Suitable for depth gages series 1147, 1148, 1247, 1248 and 1249







———Ø12

101.5

2141-202A

#### **DIGITAL DEPTH GAGES**

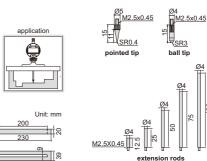


- Accuracy: ±20µm
   Button function: on/off, zero, mm/inch, ABS, data preset, change measuring direction
- CR2032 battery, automatic power off
- Data ouputStainless steel base
- Extension rods: 12.5mm (1 pc), 25mm (1 pc), 50mm (1 pc), 75mm (1 pc), 100mm (2 pcs)
- Supplied with pointed tip and ball tip
- Optional accessory: data output cable (code 7315-50M, 7302-50M), granite extension holder (code 2141-10)





2141-10 (opitonal), can be customized according to workpieces



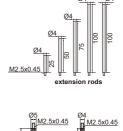
63

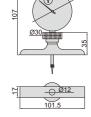
2141-201A

Code	Range	Digital indicator stroke	Digital indicator resolution	Base
2141-201A	0-300mm/0-12"	12.7mm/0.5"	0.01mm/0.0005"	63x17mm
2141-202A	0-300mm/0-12"	12.7mm/0.5"	0.01mm/0.0005"	101.5x17mm

#### **DIAL DEPTH GAGE**







Unit: mm

- Accuracy: ±0.03mm
- Dial indicator stroke: 30mm
   Dial indicator graduation: 0.01mm
   Stainless steel base
- Extension rods: 25mm (1 pc),
- Extension rods. 23mm (1 pc), 50mm (1 pc), 75mm (1 pc), 100mm (2 pcs)
   Supplied with pointed tip and ball tip
   Optional accessory: granite extension holder (code 2141-10)

Code	Range	Base
2342-202	0-300mm	101 5x17mm

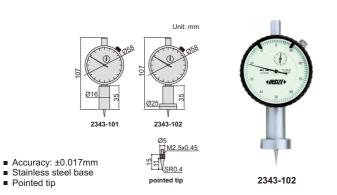




₩<u>SR3</u>

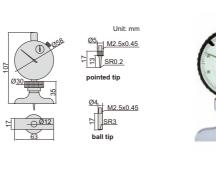


#### **DIAL DEPTH GAGES**



Code	Range	Dial indicator stroke	Dial indicator graduation	Base
2343-101	0-10mm	10mm	0.01mm	Ø16mm
2343-102	0-10mm	10mm	0.01mm	Ø25mm

#### **DIAL DEPTH GAGE**





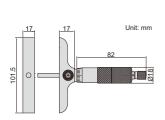
2341-101A

- Dial indicator graduation: 0.01mm
- Stainless steel base
- Supplied with pointed tip and ball tip

Code	Range	Dial indicator stroke	Accuracy
2341-101A	0-10mm	10mm	±0.017mm



#### **DEPTH MICROMETERS**



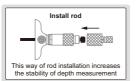


3241-100

- Graduation: 0.01mm
- Meet DIN863-2
- Micrometer head accuracy: +/-3µm
- Rod accuracy: +/-(2+L/75)µm, L is the measuring range in mm
- Rods with flat end
- Ratchet stop

Code	Range	Rods
3241-25	0-25mm	1 pc
3241-50	0-50mm	2 pcs
3241-100	0-100mm	4 pcs
3241-150	0-150mm	6 pcs
3241-300	0-300mm	12 pcs







3540-150

- mm/inch, ABS/INC
- IP65 dust/waterproof
- Data outputLR44 battery
- Automatic power off
- Rods with flat end
- Ratchet stop
- Optional accessory: data output cable (code 7315-30, 7302-30)

<u>17</u> .	L 17	Unit: mm
101.5	45	66

Code	Range	Resolution	Rods
3540-50	0-50mm/0-2"	0.001mm/0.00005"	2 pcs
3540-150	0-150mm/0-6"	0.001mm/0.00005"	6 pcs
3540-300	0-300mm/0-12"	0.001mm/0.00005"	12 pcs

flat end	1
Ø4.5mm	1

INSPECTION CERTIFICATE

#### 1D MANUAL HEIGHT GAGE (WITHOUT AIR CUSHION) CODE DHG-C420

# **\/\\S\ZE**\PLU5 MADE IN EUROPE

- Set 9 reference points
- Probe can be moved quickly by hand
- Touch buttons
- LED display with backlight
- Built-in rechargeable battery, 40 hours working
- Measurement results can be sent to Excel/Word, equivalent to keyboard input



**SPECIFICATION** 

Repeatability

Resolution

Measuring range

Measuring force

Working temperature

Power supply

Accuracy (at 20°C)

measure height between measuring point and datum point



maximum, minimum, TIR



0~406mm

8µm

3<sub>um</sub>



calculate difference between two measured values



0.1mm, 0.01mm, 0.001mm (selectable)

0.75N, 1N, 1.25N, 1.5N (selectable)

rechargeable battery

10°C~40°C 21kg

measure diameter and center of shafts



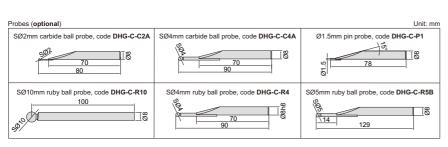
calculate average value of two measured values

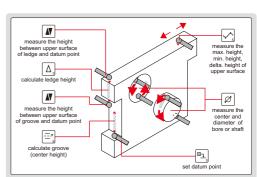
STANDARD DELIVERY				
Main unit	1 pc			
Ø4mm ruby ball probe	1 pc			
Calibration block	1 pc			
AC/DC adapter	1 pc			
Software and USB cable	1 pc			



**OPTIONAL ACCESSORY** 

Transmitter	7306-100
Receiver	7306-2
Probe	DHG-C-C2A DHG-C-C4A DHG-C-R4 DHG-C-R5B DHG-C-R10 DHG-C-P1





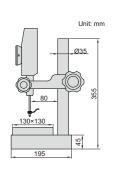
#### HIGH PRECISION DIGITAL HEIGHT GAGES

- Measuring force: 1.0~1.5N
   Power supply: 5V/1A (adapter or charge pal)
   High stability, high precision, high response speed (5000mm/s)
   High brightness LED display
- Ceramic base flatness: 1µm





LED display ceramic base(wear off and corrosion resistance)



power supplied by charge pal

1155-505

**Contact point** code **6282** Charge pal 1155-5-POB Data output cables (including foot switch) 1155-5-FOS

Code	Range	Resolution	Accuracy (20°C)	Output
1155-505	0~50mm	0.5μm/0.00002" (can switch to:1μm/0.00005")	1.5µm	USB
1155-510	0~50mm	0.1µm/0.000005" (can switch to:1µm/0.00005")	1µm	USB

#### **DIGITAL HEIGHT GAGES**

- Measuring force: 1.0~1.5N
- Power suppy: 5V/1A (adapter or charge pal)
- Buttons: on/off, zero, mm/inch, mix/min/mix-min
- High response speed (5000mm/s)
- High brightness LED display



Range

0~50mm

0~50mm



1157-501

Output

USB

USB

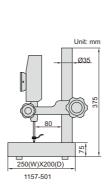
granite (flatness: 2µm)

ceramic (flatness: 1µm)

Accuracy (20°C)

3<sub>u</sub>m

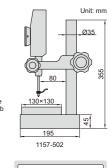
3µm



Unit: mm



**OPTIONAL ACCESSORY** 



**OPTIONAL ACCESSORY** 

Contact point	code <b>6282</b>
Charge pal	1155-5-POB
Data output cables (including foot switch)	1155-5-FOS



## DIGITAL HEIGHT GAGES WITH DRIVING WHEEL

Resolution

1µm/0.00005"

1µm/0.00005"





Code

1157-501

1157-502



- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inch, preset (+,-), hold
- Automatic power off, move the digital unit to turn on power
- Carbide tipped scriber
- Made of stainless steel
- Battery CR2032
- Data output
- Supplied with dust cover
- With dial test indicator holder
- Optional accessory: data output cable (code 7315-22, 7302-22),

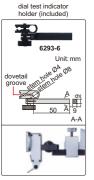


\*Supplied with manufacturer inspection certificate traceable to DKD Germany





#### **VERNIER HEIGHT GAGES**



- Graduation: 0.02mm/0.001"
- Adjustable main scale to set zero
- Carbide tipped scriber
- Made of stainless steel (except the base)
- Satin chrome plated scale
- Supplied with magnifier
- With fine adjustment Supplied with dust cover
- Optional accessory: dial test indicator holder (code 6293-6), clamp for protractors (code 2372-CLAMP)



ATTENTION: CAN NOT USE CLAMP FOR PROTRACTORS (CODE 2372-CLAMP)

Unit: mm

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Unit: mm

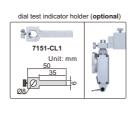
scriber (included)

•									(,
Code	Range	Accuracy	L	a1	a2	b	с1	c2	d
1250-300	0-300mm/0-12"	±0.04mm	545	135	43	75	80	30	28
1250-600	0-600mm/0-24"	±0.05mm	870	180	54	85	80	41	35

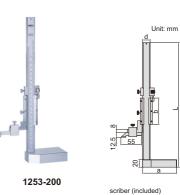
1250-300

#### **VERNIER HEIGHT GAGES (BASIC TYPE)**

ATTENTION: CAN NOT USE CLAMP FOR PROTRACTORS (CODE 2372-CLAMP)



- Graduation 0.02mm/0.001"
- Carbide tipped scriber
  Made of stainless steel
- (except the base)
- Satin chrome plated scale
- Optional accessory: dial test indicator holder (code 7151-CL1)



Code	Range	Accuracy	L	а	b	d
1253-150	0-150mm/0-6"	±0.03mm	265mm	75mm	57mm	16mm
1253-200	0-200mm/0-8"	±0.03mm	325mm	90mm	70mm	20mm

#### **DIGITAL HEIGHT GAGE**





- Buttons: on/off, zero, mm/inch
- Automatic power off, move the digital unit to turn on power
- Carbide tipped scriber
- With fine adjustment
- Made of stainless steel
- Battery CR2032, data output
  Optional accessory: data output cable
- (code **7315-21**, **7302-21**), dial test indicator holder (code 7151-CL1)

Code	Range	Resolution	Accuracy
1154-150	0-150mm/0-6"	0.01mm/0.0005"	±0.03mm

#### MINI DIGITAL HEIGHT GAGE

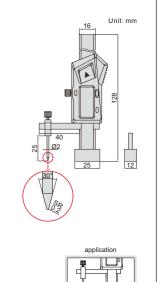




1146-20A

- Resolution: 0.01mm/0.0005"
- Buttons: on/off, zero, mm/inchAutomatic power off, move the
- digital unit to turn on power
- Battery CR2032, data output
- Made of stainless steel Optional accessory: data output cable
- (code **7315-21**, **7302-21**)

	·	
Code	Range	Accuracy
1146-20A	0~+20mm/0~+0.8"	+0 02mm



## DIGITAL OUTSIDE MICROMETERS (BASIC TYPE, WITHOUT DATA OUTPUT)

1154-150

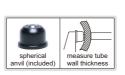


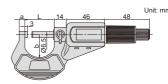
#### ATTENTION: NO DATA OUTPUT

- Resolution 0.001mm/0.00005"
- Button function: on/off, set, mm/inch, ABS/INC
- No data output
- LR44 battery, automatic power offCarbide measuring faces
- Friction thimble
- Supplied with spherical anvil
- Setting standards are included (except 0-25mm/0-1")









					(mm)
Code	Range	Accuracy	L	а	b
3109-25A*	0-25mm/0-1"	±2µm	32	6	27.5
3109-50A*	25-50mm/1-2"	±2µm	57	8	37
3109-75A*	50-75mm/2-3"	±3µm	82	8	50
3109-100A*	75-100mm/3-4"	±3µm	107	10	61
3109-125A	100-125mm/4-5"	±3µm	132	10	73
3109-150A	125-150mm/5-6"	±3µm	157	10	85

 $<sup>^{</sup>ullet}$ Supplied with manufacturer inspection certificate traceable to DKD Germany







■ Resolution 0.001mm/0.00005"

3101-25A

- IP65 dust/waterproof
- Button function: on/off, set, mm/inch, ABS/INC
   Data output
- LR44 battery, automatic power off
- Carbide measuring faces

- Ratchet stop
  Supplied with spherical anvil
  Setting standards are included (except 0-25mm/0-1")
- Optional accessory: data output cable (code 7315-30, 7302-30)



					(111111)
Code	Range	Accuracy	L	а	b
3101-25A*	0-25mm/0-1"	±2µm	34.5	6	25
3101-50A*	25-50mm/1-2"	±2µm	59.5	8	32
3101-75A*	50-75mm/2-3"	±3µm	84.5	8	44.5
3101-100A*	75-100mm/3-4"	±3µm	109.5	8	57
3101-125A	100-125mm/4-5"	±3µm	135	10	70
3101-150A	125-150mm/5-6"	±3µm	160.5	10	82

\*Supplied with manufacturer inspection certificate traceable to DKD Germany

#### WATERPROOF DIGITAL OUTSIDE MICROMETERS (WITHOUT DATA OUTPUT)



- Resolution 0.001mm/0.00005"
- IP65 dust/waterproof
- Button function: on/off, set, mm/inch, ABS/INC
- No data output
- LR44 battery, automatic power off
- Carbide measuring facesRatchet stop
- Supplied with spherical anvil
- Setting standards are included (except 0-25mm/0-1")



Unit: mm

					(r	nm)
Code	Range	Accuracy	L	а	b	С
3108-25A*	0-25mm/0-1"	±2µm	34.5	6	25	3
3108-50A*	25-50mm/1-2"	±2µm	59.5	8	32	3
3108-75A*	50-75mm/2-3"	±3µm	84.5	8	44.5	3
3108-100A*	75-100mm/3-4"	±3µm	109.5	8	57	3
3108-125A	100-125mm/4-5"	±3µm	135	10	70	3
3108-150A	125-150mm/5-6"	±3µm	160.5	10	82	3

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany

#### **OUTSIDE MICROMETERS**



3203-50A



3203-25A



3203-1004A



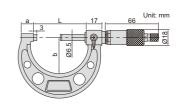
CERTIFICATE
TRACEABLE TO DKD

3203-3006A

	(mm)

					(
Code	Range	Accuracy	L	а	b
3203-25A*	0-25mm	±2µm	32	9	28
3203-50A*	25-50mm	±2µm	57	14	38
3203-75A*	50-75mm	±2µm	82	15	49
3203-100A*	75-100mm	±3µm	107	15	60
3203-125A	100-125mm	±3µm	133	16.5	73
3203-150A	125-150mm	±3µm	158	16.5	85
3203-175A	150-175mm	±4µm	183	19.4	104
3203-200A	175-200mm	±4µm	209	19.4	117
3203-225A	200-225mm	±4µm	234	19.4	130
3203-250A	225-250mm	±5µm	260	19.4	142
3203-275A	250-275mm	±5µm	285	19.4	155
3203-300A	275-300mm	±5µm	310	19.4	168

- Graduation: metric 0.01mm
- Carbide measuring faces
- Meet DIN863-1
- Supplied with setting standards (except 0-25mm and 0-1")



#### Micrometer set

Code	Range	Micrometers included	Packaging
3203-1004A*	0-100mm	3203-25A, 3203-50A, 3203-75A, 3203-100A	blow mould case
3203-1506A	0-150mm	3203-25A, 3203-50A, 3203-75A, 3203-100A, 3203-125A, 3203-150A	blow mould case
3203-3006A	150-300mm	3203-175A, 3203-200A, 3203-225A, 3203-250A, 3203-275A, 3203-300A	aluminum box

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany



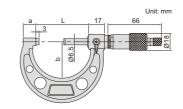
#### 1µm GRADUATION OUTSIDE MICROMETERS

- Graduation: 0.001mm
- Carbide measuring faces
- Meet DIN863-1
- Ratchet stop
- Supplied with setting standards (except 0-25mm)



3210-25A





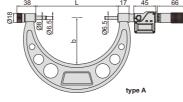


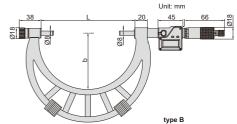
Code	Range	Micrometers included
3210-1004A*	0-100mm	3210-25A, 3210-50A, 3210-75A, 3210-100A
3210-1506A	0-150mm	3210-25A, 3210-50A, 3210-75A, 3210-100A, 3210-125A, 3210-150A

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to DKD Germany

# DIGITAL OUTSIDE MICROMETERS WITH INTERCHANGEABLE ANVILS **IP65**







#### 3506-400A

- Resolution 0.001mm/0.0001"
- IP65 dust/waterproof
- Button function: on/off, set, mm/inch, ABS/INC
  ■ Data output
- LR44 battery, automatic power off
- Ratchet stop
- Carbide measuring faces
- Supplied with setting standards
   Optional accessory: data output cable
- (code 7315-30, 7302-30)



TORRIGHT AND THE STATE OF	
	setting standard (included)

(	m	m	ı)

(mm)

DATA OUTPUT

Code	Range	Type	Accuracy	L	b	Setting standard (included)
3506-300A	150-300mm/6-12"	Α	±8µm	305	165	150, 175, 200, 225, 250, 275
3506-400A	300-400mm/12-16"	В	±9µm	405	224	325, 375
3506-500A	400-500mm/16-20"	В	±11µm	505	275	425, 475

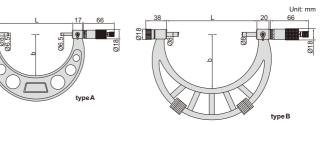
#### **OUTSIDE MICROMETERS WITH INTERCHANGEABLE ANVILS**



3206-400



3206-150A





## ■ Graduation 0.01mm

- Ratchet stop Meet DIN863-3
- Carbide measuring faces
- Supplied with setting standards



Code	Range	Туре	Accuracy	L	b	Setting standard (included)
3206-150A	0-150mm	Α	6µm	158	82	25, 50, 75, 100, 125
3206-200A	100-200mm	Α	7µm	208	114	100, 125, 150, 175
3206-300A	150-300mm	Α	9µm	308	165	150, 175, 200, 225, 250, 275
3206-301A	200-300mm	Α	9µm	308	165	200, 225, 250, 275
3206-400	300-400mm	В	11µm	409	224	325,375
3206-500	400-500mm	В	13µm	509	275	425,475
3206-600	500-600mm	В	14µm	609	321	525,575



## **DIGITAL VERTICAL MICROMETER**









3565-25A

- Measure the thickness of plates for easy reading
  ■ Resolution 0.001mm/0.00005"

- IP65 dust/waterproof Button function: on/off, set, mm/inch, ABS/INC
- Data output
- LR44 battery, automatic power off
- Carbide spindle tip
- Ratchet stop
- Supplied with setting standards (except 0-25mm/0-1")
   Optional accessory: data output cable
- (code 7315-30, 7302-30)

C	Code	Range	Accuracy	L	b
3	3565-25A*	0-25mm/0-1"	±2µm	34.5mm	25mm

\*Supplied with manufacturer inspection certificate traceable to DKD Germany

### **OUTSIDE MICROMETERS**



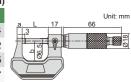
Carbide measuring facesMeet DIN863-1

■ Supplied with setting standards (except 0-25mm)



3202-25A

ndividual				(r	nm)
Code	Range	Accuracy	L	а	b
3202-25A*	0-25mm	4µm	32	6	24
3202-50A*	25-50mm	4µm	57	8	32
3202-75A*	50-75mm	5µm	82	8	45
3202-100A*	75-100mm	5µm	107	8	57



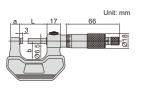
#### Set

Unit: mm

Code	Range	Micrometers included
3202-1004A*	0-100mm	3202-25A, 3202-50A, 3202-75A, 3202-100A
3202-1506A	0-150mm	3202-25A, 3202-50A, 3202-75A, 3202-100A, 3202-125A, 3202-150A

\*Supplied with manufacturer inspection certificate traceable to DKD Germany

#### **OUTSIDE MICROMETER FOR LEFT OR RIGHT HANDERS**



- Graduation 0.01mm
- Graduations on two sidesRatchet stop
- Carbide measuring faces
- Meet DIN863-1
- Supplied with setting standards (except 0-25mm)

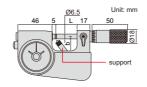
	front
	1
back	

3236-25B

	,				(mm)
Code	Range	Accuracy	L	а	b
3236-25B	0-25mm	4µm	32	6	24

#### **INDICATING MICROMETERS**

ATTENTION: SETTING STANDARDS ARE NOT INCLUDED





- Meet DIN863-3
- Dial indicator: range ±0.04mm, graduation 0.001mm, accuracy 0.001mm
  - 3332-25
- Carbide measuring faces

(mm)

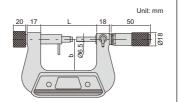
Code	Micrometer head range	Micrometer head accuracy	Micrometer head graduation	L	b
3332-25	0-25mm	4µm	0.002mm	28.5	19
3332-50	25-50mm	4µm	0.002mm	53.5	30

#### **MICROMETER WITH** DIAL INDICATOR

ATTENTION: NOT SUITABLE FOR 0.001MM DIAL INDICATORS



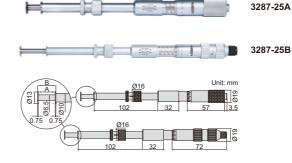
3331-25A



- Meet DIN863-3
- Micrometer head graduation 0.01mm
- Anvil retracting range: 8mm
- Carbide measuring faces
- Optional accessory: dial indicators (graduation 0.01mm), digital indicators (resolution 0.01mm/0.0005")

			,	(mm)
Code	Micrometer head range	Micrometer head accuracy	L	b
3331-25A	0-25mm	4µm	67	38

#### **GROOVE MICROMETERS**



- Measure width of grooves inside bores
- Graduation 0.01mm
- Two graduations for inside and outside measurements
- Non-rotating spindle



#### No ratchet stop

Code	Range (outside A)	Range (inside B)	Accuracy
3287-25A	0-25mm	1.6-26.5mm	10µm

#### Two-directional ratchet stop

Code	Range (outside A)	Range (inside B)	Accuracy
3287-25B	0-25mm	1.6-26.5mm	10µm



#### 3-WIRES







Unit: mm  $\bigcirc$ 

7382-19

- Used with standard outside micrometers to measure pitch diameter of screw threads
- Diameter accuracy: ±0.5µm
- Cylindricity: 1µm Hardness: HRC60
- Supplied with manufacturer inspection certificate



Formula of pitch diameter E E=M-3d+0.866025P M=measured value of the micrometer d=diameter of the pin gage (choose diameter of pin gage according to pitch: d=0.577P) P=screw thread pitch The formula is suitable for 60° screw



For outside micrometers with spindle Ø6.50mm (ØD)

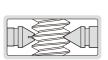
Code	Pin gage diameter (Ød)	Applicable pitch
7382-21	0.170mm	0.2mm, 0.25mm, 0.3mm
7382-22	0.195mm	0.35mm
7382-23	0.220mm	0.4mm
7382-24	0.250mm	0.45mm
7382-25	0.290mm	0.5mm
7382-26	0.335mm	0.6mm
7382-27	0.390mm	0.7mm
7382-28	0.455mm	0.75mm, 0.8mm
7382-29	0.530mm	0.9mm
7382-210	0.620mm	1.0mm
7382-211	0.725mm	1.25mm
7382-212	0.895mm	1.5mm
7382-213	1.100mm	1.75mm, 2.0mm
7382-214	1.350mm	2.5mm
7382-215	1.650mm	3.0mm
7382-216	2.050mm	3.5mm
7382-217	2.550mm	4mm, 4.5mm
7382-218	3.200mm	5mm, 5.5mm, 6mm
7382-2S	18 pairs/set, including all abo	ve 3-wires

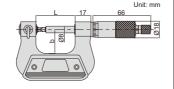
#### **SCREW THREAD MICROMETERS**

3281-25A

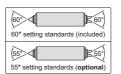








- Measure pitch diameter of screw threads
- Graduation 0.01mm
- Non-rotating spindle
- Ratchet stop
- Supplied with 60° setting standards
   Optional accessary: 55° setting standards, measuring tips (code 7381)



#### accuracy of micrometers with tips

(mm)

Pitch	Range						
FILCII	0-25	25-50	50-75	75-100	100-125	125-150	
0.4~0.5	±0.01	-	-	-	-	-	
0.6~0.8	±0.01	±0.013	-	-	-	-	
1~1.25	±0.012	±0.015	±0.017	±0.017	-	-	
1.5~2.0	±0.014	±0.017	±0.019	±0.019	±0.020	±0.023	
2.5~3.5	±0.016	±0.019	±0.021	±0.021	±0.023	±0.025	
4.0~7.0	-	±0.021	±0.023	±0.023	±0.025	±0.028	

(mm)

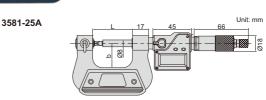
Code	Range	L	b	55° setting standard (optional)
3281-25A	0-25mm	42	26	-
3281-50A	25-50mm	67	38	3281-SP1
3281-75A	50-75mm	92	50	3281-SP2
3281-100A	75-100mm	117.6	62	3281-SP3
3281-125A	100-125mm	143	70	3281-SP4
3281-150A	125-150mm	168.2	82	3281-SP5

#### **DIGITAL SCREW THREAD MICROMETERS**

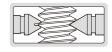


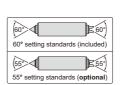






- Measure pitch diameter of screw threads
- Resolution 0.001mm/0.00005"
- Button function: on/off, set, mm/inch, ABS/INC
- Data output
- LR44 battery, automatic power off
- Non-rotating spindle
- Ratchet stop
- Ratchet stop
   Supplied with 60° setting standards
   Optional accessary: 55° setting standards, measuring tips (code 7381), data output cable (code 7315-30, 7302-30) accuracy of micrometers with tips





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Pitch	Range					
	0-25	25-50	50-75	75-100		
0.4~0.5	±0.01	-	-	-		
0.6~0.8	±0.01	±0.013	-	-		
1~1.25	±0.012	±0.015	±0.017	±0.017		
1.5~2.0	±0.014	±0.017	±0.019	±0.019		
2.5~3.5	±0.016	±0.019	±0.021	±0.021		
4.0~7.0	-	±0.021	±0.023	±0.023		

(mm)

(mm)

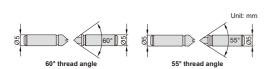
Code	Range	L	b	55° setting standard (optional)
3581-25A	0-25mm/0-1"	42	26	-
3581-50A	25-50mm/1-2"	67	38	3281-SP1
3581-75A	50-75mm/2-3"	92	50	3281-SP2
3581-100A	75-100mm/3-4"	117.6	62	3281-SP3



#### MEASURING TIPS FOR SCREW THREAD MICROMETERS



7381-T13



- Supplied in pairsSuitable for 3281, 3581 series micrometers

#### Whitworth thread (55° thread angle)

Code	Pitch
7381-T2S	10 pairs/set: 60-48TPI, 48-40TPI, 40-32TPI, 32-24TPI, 24-18TPI, 18-14TPI, 14-10TPI, 10-7TPI, 7-4.5TPI, 4.5-3.5TPI, including all above tips

#### Metric and unified thread (60° thread angle)

Code	Pitch
7381-T11	0.4-0.5mm/64-48TPI
7381-T12	0.6-0.9mm/44-28TPI
7381-T13	1-1.75mm/24-14TPI
7381-T14	2-3mm/13-9TPI
7381-T15	3.5-5mm/8-5TPI
7381-T16	5.5-7mm/4.5-3.5TPI
7381-TS	6 pairs/set, including all above tips

#### POINT MICROMETERS Unit: mm 3230-25A Ø6.5 ■ Measure the web thickness of drills small grooves and keyways Ratchet stopCarbide tips Supplied with setting standards ent 0-25mm)

(except 0-25mm)							
Range	Accuracy	L	b				
0-25mm	4µm	57	32				
25-50mm	4µm	82	44.5				
50-75mm	5µm	107	57				
75-100mm	5µm	132.6	69.5				
	0-25mm 25-50mm 50-75mm	0-25mm     4μm       25-50mm     4μm       50-75mm     5μm	0-25mm         4μm         57           25-50mm         4μm         82           50-75mm         5μm         107				





- of shafts and keyways
  Graduation: 0.01mm

3232-25A

**BLADE MICROMETERS** 

- Non-rotating spindle
- Ratchet stop
- Supplied with setting standards (except 0-25mm)



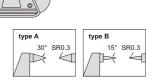


Code	Range	Туре	Accuracy	L	b
3232-25A	0-25mm	Α	4µm	57mm	32mm
3232-50A	25-50mm	Α	4µm	82mm	44.5mm
3232-75A	50-75mm	Α	5µm	107mm	57mm
3232-100A	75-100mm	Α	5µm	132.6mm	69.5mm
3232-25BA	0-25mm	В	4µm	57mm	32mm



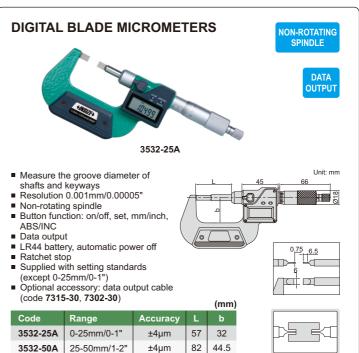
. 90

- Measure the web thickness of drills, small grooves and keyways
- Resolution 0.001mm/0.00005"
- IP65 dust/waterproof
- Button function: on/off, set, mm/inch, ABS/INC
- Data output
- LR44 battery, automatic power off
- Ratchet stop
- Carbide tips
- Supplied with setting standards (except 0-25mm/0-1")
- Optional accessory: data output cable (code 7315-30, 7302-30)



66

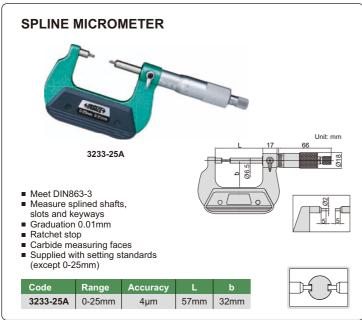
Code	Range	Туре	Accuracy	L	b
3530-25A	0-25mm/0-1"	Α	±4µm	57mm	32mm
3530-50A	25-50mm/1-2"	Α	±4µm	82mm	44.5mm
3530-25BA	0-25mm/0-1"	В	±4µm	57mm	32mm
3530-50BA	25-50mm/1-2"	В	±4µm	82mm	44.5mm

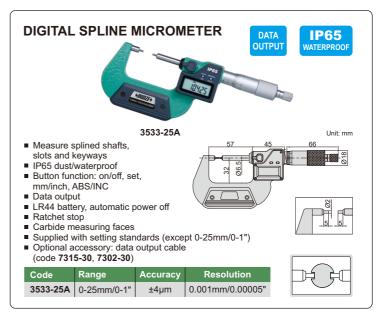


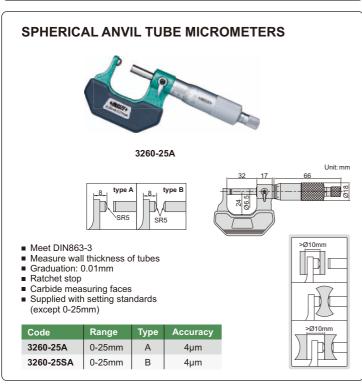
### **♦ INSIZE**

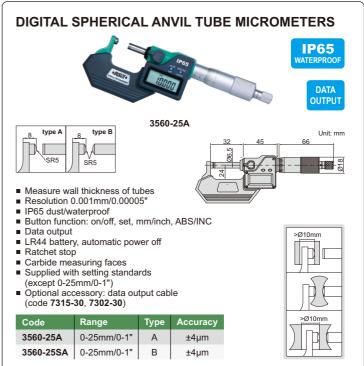




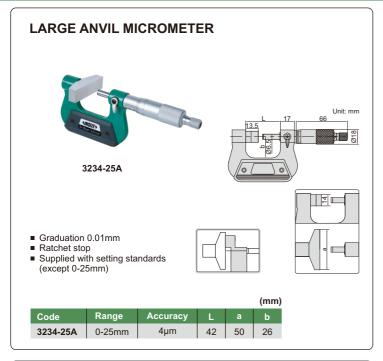


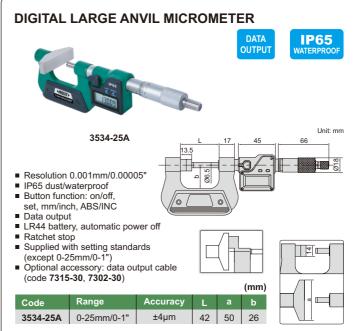


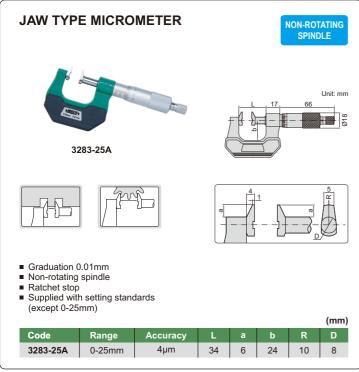


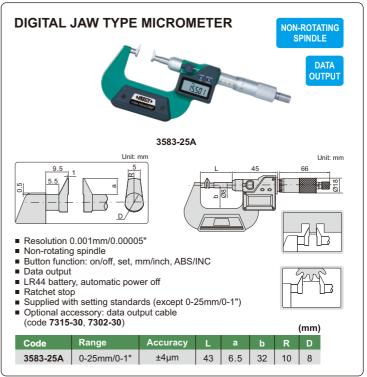


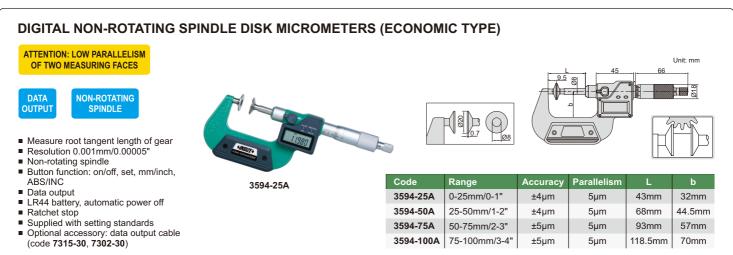










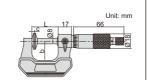




#### **DISK MICROMETERS (ECONOMIC TYPE)**



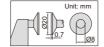
ATTENTION: LOW PARALLELISM OF TWO MEASURING FACES



3282-25

- Measure root tangent length of gear
- Graduation 0.01mm
- Ratchet stop
- Supplied with setting standards





						(mm)
Code	Range	Accuracy	Parallelism	L	b	С
3282-25	0-25mm	4µm	5µm	34	24	3.3
3282-50	25-50mm	4µm	5µm	59	32	3.3
3282-75	50-75mm	5µm	5µm	85	45	3.3
3282-100	75-100mm	5µm	5µm	110	57	3.3

#### **CALIPER TYPE MICROMETER** 3238-25 Unit: mm 101 ■ Graduation 0.01mm Non-rotating spindle ■ Ratchet stop Carbide measuring faces Supplied with setting standards (except 0-25mm) Range

#### **WIRE MICROMETER**

- Meet DIN863-3
- Measure diameter of wires and small balls
- Graduation 0.01mm
- Ratchet stop
- Carbide measuring faces

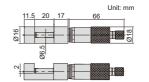




3238-25

0-25mm

3285-10



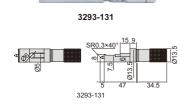


3293-133

3293-133

Unit: mm

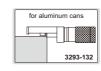
#### **CAN SEAM MICROMETERS**



- Measure the width, height and depth of can seams
- Graduation 0.01mm

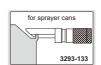
Code	Range	Accuracy
3293-131	0-13mm	4µm
3293-132	0-13mm	4µm
3293-133	0-13mm	4µm





3293-132

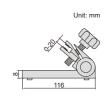
3293-132



#### **MICROMETER STAND**









■ Suitable for outside micrometers up to 100mm 6300

#### **MICROMETER STAND**





Unit: mm





■ Suitable for inside micrometers





6301-2

■ Suitable for three points internal micrometers

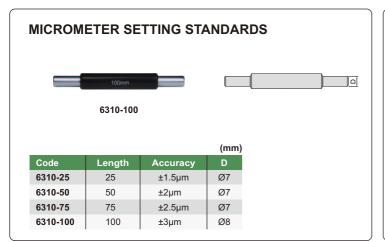
Code	Description	Applicable products
6301-2	clamp for three points internal micrometers	up to100mm of <b>3127</b> and <b>3227</b> series

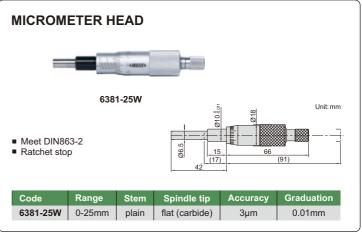
Unit: mm Code

6301

■ Suitable for outside micrometers up to 100mm





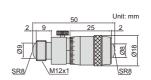


#### **TUBULAR INSIDE MICROMETERS**

- Micrometer head: 50-63mm Graduation: 0.01mm Accuracy: (3+n+L/50)µm n=number of rods,

■ Supplied with setting standards
■ Carbide measuring faces





3222-150

Code	Range	Travel of micrometer head	Extension rods
3222-150	50-150mm	13mm	13mm, 25mm, 50mm
3222-300	50-300mm	13mm	13mm, 25mm, 50mm (2 pcs), 100mm
3222-500	50-500mm	13mm	13mm, 25mm, 50mm (2 pcs), 100mm, 200mm
3222-600	50-600mm	13mm	13mm, 25mm, 50mm, 100mm, 150mm, 200mm
3222-1000	50-1000mm	13mm	13mm, 25mm, 50mm (2 pcs), 100mm, 200mm (2 pcs), 300mm
3222-1500	50-1500mm	13mm	13mm, 25mm, 50mm (2 pcs), 100mm, 200mm (3 pcs), 300mm (2 pcs)



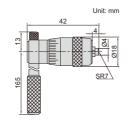
#### **TUBULAR INSIDE MICROMETERS**

- Graduation: 0.01mm
- Accuracy: (6+L/50)µm

■ Accuracy. (o+L/s0)µm

L=maximum measuring length (mm)

Optional accessary: setting ring (code 6312), gage block accessory (code 6881), cylinder gage block (code 4001), caliper/height gage checker (code 6884)





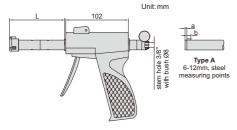
3221-50



Code	Range	Travel of micrometer head	Extension rods
3221-50	25-50mm	7mm	2 pcs
3221-300	50-300mm	13mm	10 pcs

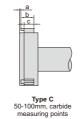
#### PISTOL GRIP THREE POINTS BORE GAGES













Optional accessory: digital indicators (code 2108-101F, resolution 0.001mm/0.00005"), setting rings (code 6312)

Individual	ndividual (mm)								
Code	Range	Туре	Accuracy (without digital indicator)	Setting ring (included)	Extension rod (included)	L	а	b	С
2124-8 *	6-8mm	Α	4µm	Ø6mm	100mm	50	1.5	2.5	_
2124-10 *	8-10mm	Α	4µm	Ø8mm	100mm	50	1.5	2.5	_
2124-12 *	10-12mm	Α	4µm	Ø10mm	100mm	50	1.5	2.5	_
2124-16*	12-16mm	В	4µm	Ø16mm	150mm	65	0.5	6	4.5
2124-20 *	16-20mm	В	4µm	Ø16mm	150mm	65	0.5	6	4.5
2124-25 *	20-25mm	В	4µm	Ø25mm	150mm	91	0.5	8	6
2124-30 *	25-30mm	В	4µm	Ø25mm	150mm	91	0.5	8	6
2124-40 *	30-40mm	В	4µm	Ø40mm	150mm	97	0.5	14	12
2124-50 *	40-50mm	В	5µm	Ø40mm	150mm	97	0.5	14	12
2124-63 *	50-63mm	С	5µm	Ø62mm	150mm	112	0.5	17.5	14.5
2124-75 *	62-75mm	С	5µm	Ø62mm	150mm	112	0.5	17.5	14.5
2124-88 *	75-88mm	С	5µm	Ø87mm	150mm	112	0.5	17.5	14.5
2124-100 *	87-100mm	С	5µm	Ø87mm	150mm	112	0.5	17.5	14.5









Set	Set							
Code	Range	Probes included	Setting ring (included)	Extension rod (included)				
2124-S123*	6-12mm	6-8mm, 8-10mm, 10-12mm	Ø6mm, Ø8mm, Ø10mm	100mm				
2124-S202*	12-20mm	12-16mm, 16-20mm	Ø16mm	150mm				
2124-S504*	20-50mm	20-25mm, 25-30mm, 30-40mm, 40-50mm	Ø25mm, Ø40mm	150mm				
2124-S1004*	50-100mm	50-63mm, 62-75mm, 75-88mm, 87-100mm	Ø62mm, Ø87mm	150mm				

				· · · · · · · · · · · · · · · · · · ·	
2124-S123*	6-12mm	6-8mm, 8-10mm, 10-12mm	Ø6mm, Ø8mm, Ø10mm	100mm	
2124-S202*	12-20mm	12-16mm, 16-20mm	Ø16mm	150mm	
2124-S504*	20-50mm	20-25mm, 25-30mm, 30-40mm, 40-50mm	Ø25mm, Ø40mm	150mm	
2124-S1004*	50-100mm	50-63mm, 62-75mm, 75-88mm, 87-100mm	Ø62mm, Ø87mm	150mm	
*Supplied with manufacturer inspection certificate					



2124- S504

<sup>38</sup> 



#### **DIGITAL THREE POINTS INTERNAL MICROMETERS**

micrometer stand



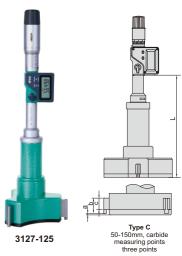




- Resolution 0.001mm/0.00005"
   IP65 dust/waterproof
   Buttons: on/off, set, mm/inch, ABS/INC
- Data output
- LR44 battery, automatic power off
- Ratchet stop
- Optional accessary: data output cable (code **7315-30**, **7302-30**), setting ring (code 6312), micrometer stand and clamp (code 6301 and 6301-2)







(mm)

Individual
------------

Code	Range	Туре	Accuracy	Setting ring	Extension rod (included)	L	а	b	С
3127-8 *	6-8mm/0.24-0.31"	Α	4µm	Ø6mm (included)	100mm	54.5	1.5	2.5	_
3127-10 *	8-10mm/0.31-0.39"	Α	4µm	Ø8mm (included)	100mm	54.5	1.5	2.5	_
3127-12 *	10-12mm/0.39-0.47"	Α	4µm	Ø10mm (included)	100mm	54.5	1.5	2.5	_
3127-16 *	12-16mm/0.47-0.63"	В	4µm	Ø16mm (included)	150mm	80	0.5	6	4.5
3127-20 *	16-20mm/0.63-0.79"	В	4µm	Ø16mm (included)	150mm	80	0.5	6	4.5
3127-25 *	20-25mm/0.79-0.98"	В	4µm	Ø25mm (included)	150mm	90	0.5	8	6
3127-30 *	25-30mm/0.98-1.18"	В	4µm	Ø25mm (included)	150mm	90	0.5	8	6
3127-40 *	30-40mm/1.18-1.57"	В	4µm	Ø40mm (included)	150mm	97	0.5	14	12
3127-50 *	40-50mm/1.57-1.97"	В	5µm	Ø40mm (included)	150mm	97	0.5	14	12
3127-63 *	50-63mm/1.97-2.48"	С	5µm	Ø62mm (included)	150mm	114	0.5	17.5	14.5
3127-75 *	62-75mm/2.44-2.95"	С	5µm	Ø62mm (included)	150mm	114	0.5	17.5	14.5
3127-88 *	75-88mm/2.95-3.46"	С	5µm	Ø87mm (included)	150mm	114	0.5	17.5	14.5
3127-100 *	87-100mm/3.43-3.94"	С	5µm	Ø87mm (included)	150mm	114	0.5	17.5	14.5
3127-125 *	100-125mm/3.94-4.92"	С	5µm	optional	150mm	150	0.5	19.5	14.5
3127-150 *	125-150mm/4.92-5.91"	С	5µm	optional	150mm	150	0.5	19.5	14.5







3127-202

#### Set

Code	Range	Micrometers included	Setting ring (included)	Extension rod (included)
3127-123 *	6-12mm/0.24-0.47"	6-8mm, 8-10mm, 10-12mm	Ø6mm,Ø8mm,Ø10mm	100mm
3127-202 *	12-20mm/0.47-0.79"	12-16mm, 16-20mm	Ø16mm	150mm
3127-504 *	20-50mm/0.79-1.97"	20-25mm, 25-30mm, 30-40mm, 40-50mm	Ø25mm, Ø40mm	150mm
3127-1004*	50-100mm/1.97-3.94"	50-63mm, 62-75mm, 75-88mm, 87-100mm	Ø62mm,Ø87mm	150mm

<sup>\*</sup>Supplied with manufacturer inspection certificate

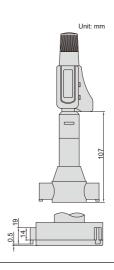
#### DIGITAL WIDE RANGE THREE POINTS INTERNAL MICROMETERS

- Meet DIN863-4
- Resolution 0.001mm/0.00005" (resolution of 3128-300 is 0.001mm/0.0001")
- IP54 dust/waterproof
- Buttons: on/off, set, mm/inch, ABS/INC
   Data output, LR44 battery, automatic power off
- Carbide measuring faces
   Ratchet stop
- Supplied with extension rods
- Setting rings are included (except 200-300mm)
- Optional accessary: data output cable (code 7315-30, 7302-30)





ACCURE
A
3128-70





INSPECTION CERTIFICATE

Code	Range	Accuracy	Setting ring	Extension rod (included)
3128-70 <sup>*</sup>	50-70mm/1.97-2.76"	5µm	Ø50mm (included)	150mm
3128-100 <sup>*</sup>	70-100mm/2.76-3.94"	5µm	Ø70mm (included)	150mm
3128-150 <sup>*</sup>	100-150mm/3.94-5.91"	6µm	Ø100mm (included)	150mm
3128-250 <sup>*</sup>	150-250mm/5.91-9.84"	8µm	Ø150mm (included)	150mm
3128-300 <sup>*</sup>	200-300mm/7.87-11.81"	9µm	Ø200mm (optional)	150mm

<sup>\*</sup>Supplied with manufacturer inspection certificate



#### THREE POINTS INTERNAL MICROMETERS

#### INSPECTION CERTIFICATE

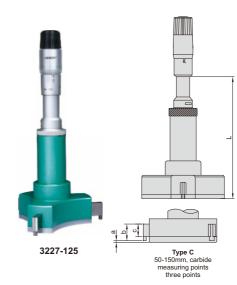
- Meet DIN863-4
   6-12mm: graduation 0.001mm, 12-100mm: graduation 0.005mm
- Ratchet stop
- Optional accessory:
   setting rings (code 6312),
   micrometer stand and clamp
   (code 6301 and 6301-2)

micrometer stand with clamp (optional)









(mm)

Individual

Code	Range	Туре	Accuracy	Setting ring	Extension rod (included)	L	а	b	С
3227-8*	6-8mm	Α	4µm	Ø6mm (included)	100mm	54.5	1.5	2.5	_
3227-10*	8-10mm	Α	4µm	Ø8mm (included)	100mm	54.5	1.5	2.5	_
3227-12*	10-12mm	Α	4µm	Ø10mm (included)	100mm	54.5	1.5	2.5	_
3227-16*	12-16mm	В	4µm	Ø16mm (included)	150mm	80	0.5	6	4.5
3227-20*	16-20mm	В	4µm	Ø16mm (included)	150mm	80	0.5	6	4.5
3227-25*	20-25mm	В	4µm	Ø25mm (included)	150mm	90	0.5	8	6
3227-30*	25-30mm	В	4µm	Ø25mm (included)	150mm	90	0.5	8	6
3227-40*	30-40mm	В	4µm	Ø40mm (included)	150mm	97	0.5	14	12
3227-50*	40-50mm	В	5µm	Ø40mm (included)	150mm	97	0.5	14	12
3227-63*	50-63mm	С	5µm	Ø62mm (included)	150mm	114	0.5	17.5	14.5
3227-75*	62-75mm	С	5µm	Ø62mm (included)	150mm	114	0.5	17.5	14.5
3227-88*	75-88mm	С	5µm	Ø87mm (included)	150mm	114	0.5	17.5	14.5
3227-100*	87-100mm	С	5µm	Ø87mm (included)	150mm	114	0.5	17.5	14.5
3227-125*	100-125mm	С	5µm	optional	150mm	145	0.5	19.5	14.5
3227-150*	125-150mm	С	5µm	optional	150mm	145	0.5	19.5	14.5
3227-175*	150-175mm	С	5µm	optional	150mm	145	0.5	19.5	14.5
3227-200*	175-200mm	С	5µm	optional	150mm	145	0.5	19.5	14.5



3227-200	17 3-200111111	Ο   Ομιιι	Optional	13011111	40   0.0   19.0   14.0
Set					
Code	Range	Micrometers included		Setting ring (included)	Extension rod (included)
3227-123*	6-12mm	6-8mm, 8-10mm, 10-12n	nm	Ø6mm, Ø8mm, Ø10mm	100mm
3227-202*	12-20mm	12-16mm, 16-20mm		Ø16mm	150mm
3227-504*	20-50mm	20-25mm, 25-30mm, 30-	-40mm, 40-50mm	Ø25mm, Ø40mm	150mm
3227-1004*	50-100mm	50-63mm, 62-75mm, 75-	-88mm, 87-100mm	Ø62mm, Ø87mm	150mm



included

3227-504

#### WIDE RANGE THREE POINTS INTERNAL MICROMETERS

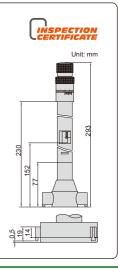
- Meet DIN863-4
- Graduation 0.001mm
- Carbide measuring faces
- Ratchet stop
- Setting rings are included (except 200-300mm)

\*Supplied with manufacturer inspection certificate

Code	Range	Accuracy	Setting ring
3228-70 *	50-70mm	5µm	Ø50mm (included)
3228-100*	70-100mm	5µm	Ø70mm (included)
3228-150*	100-150mm	6µm	Ø100mm (included)
3228-250*	150-250mm	8µm	Ø150mm (included)







<sup>\*</sup>Supplied with manufacturer inspection certificate

ATTENTION: LOW PARALLELISM



В

В

Range

5-30mm

25-50mm

50-75mm

3220-30

3220-50

3220-75

Setting ring

5mm (included)

25mm (included)

50mm (optional)

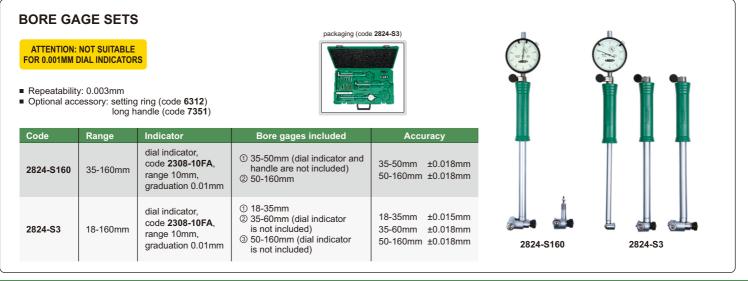
 $7\mu m$ 

9µm

The state of the s	18439	0 0 5	OF TWO MEAS!	DATIOUTP
Button func mm/inch, Al Data output LR44 batter Automatic p Ratchet sto Carbide me Optional ac data output (code <b>7315</b>	y ower off p asuring faces cessory:	R12 92 ZZ	type A	R12 4 12
Code	Range	Type	Setting ring	Accurac
3520-30	5-30mm/0.2-1.2"	Α	5mm (included)	±5µm
	25-50mm/1-2"	В	25mm (included)	±6µm
3520-50				
3520-50 3520-75	50-75mm/2-3"	В	50mm (optional)	±7µm

**DIGITAL INSIDE MICROMETERS (ECONOMIC TYPE)** 







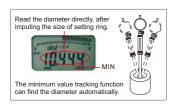
#### **BORE GAGES**



ATTENTION: NOT SUITABLE FOR 0.001MM DIAL INDICATORS

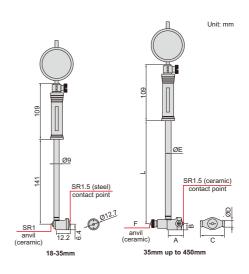












35-60mm 22 27 13 | 12.8 SR2 141 50-100mm 26 13 12.8 SR2 141 35 50-160mm 26 9 35 13 12.8 SR2 141 100-160mm 26 35 12.8 SR2 141 9 13 160-250mm 56.5 13 74.5 15 12.8 SR2 241 250-450mm 86.5 15 101.5 15 14.5 SR2.5 241

Repeatability: 0.003mm
 Optional accessory: setting ring (code 6312), long handle (code 7351), bore gage setter

#### With dial indicator

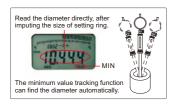
Code	Range	Indicator	Accuracy
2322-35A	18-35mm		±0.015mm
2322-60A	35-60mm		±0.018mm
2322-100A	50-100mm	dial indicator, range 10mm,	±0.018mm
2322-160A	50-160mm	graduation 0.01mm	±0.018mm
2322-161A	100-160mm	(code <b>2308-10FA</b> )	±0.018mm
2322-250A	160-250mm		±0.018mm
2322-450A	250-450mm		±0.018mm

#### With digital indicator

Code	Range	Indicator	Accuracy		
2122-35A	18-35mm	digital indicator,	±0.015mm		
2122-60A	35-60mm	code <b>2108-10F</b> , ±0.018			
2122-160A	50-160mm	range 12.7mm/0.5", resolution 0.002mm/0.0001"	±0.018mm		
2122-250A	160-250mm	(can switch to:	±0.018mm		
2122-450A	250-450mm	0.01mm/0.0005")	±0.018mm		

DATA OUTPUT

#### **BORE GAGES FOR SMALL HOLES**





- Repeatability: 0.003mmOptional accessory: setting ring (code 6312), bore gage setter

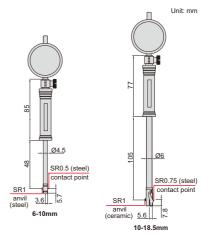




2152-18

#### ATTENTION: NOT SUITABLE FOR 0.001MM DIAL INDICATORS

(mm)



#### With digital indicator

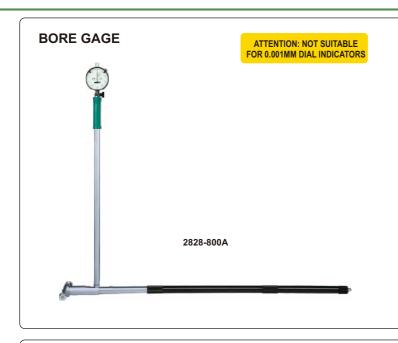
	Code	Range	Indicator	Accuracy
Ī	2152-10	6-10mm	digital indicator, code <b>2108-10F</b> , range 12.7mm/0.5",	±0.012mm
Ī	2152-18	10-18.5mm	resolution 0.002mm/0.0001" (can switch to: 0.01mm/0.0005")	±0.012mm

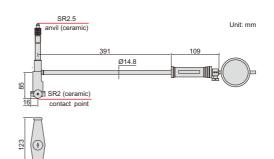
#### With dial indicator

Code	Range	Indicator	Accuracy
2852-10	6-10mm	dial indicator, range 3mm,	±0.012mm
2852-18	10-18.5mm	graduation 0.01mm (code 2311-3F)	±0.012mm



(mm)



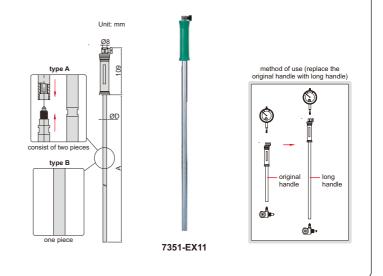


				()
Code	Range	Accuracy	Repeatability	Indicator
2828-800A	400-800mm	±0.025	0.003	dial indicator, code <b>2308-10FA</b> , range 10mm, graduation 0.01mm

#### **LONG HANDLES**

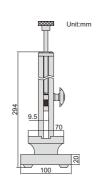
- To assist deep-hole measurement
   Can be used for bore gages 2322, 2122, 2824 and 2827

Code	Applicable bore gages	Α	ØD	Туре
7351-EX11	35-60mm,	475mm	13mm	В
7351-EX12	50-100mm, 50-160mm, 100-160mm	980mm	13mm	Ь
7351-EX13		1480mm	14.5mm	^
7351-EX14		1980mm	14.5mm	Α
7351-EX21		480mm	14.5mm	В
7351-EX22	160-250mm,	980mm	14.5mm	Б
7351-EX23	250-450mm	1480mm	14.5mm	А
7351-EX24		1980mm	14.5mm	A



#### **BORE GAGE SETTERS**











horizontal use



Vertical	and	horizontal	use

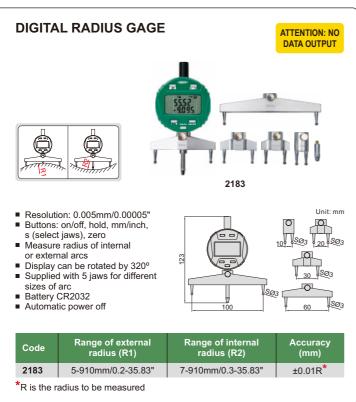
■ To be used with gage blocks

Code	Range	Repeatability	Remark
7353-160	0-160mm	1.2µm	with gage block set
7353-160W	0-160mm	1.2µm	without gage block set

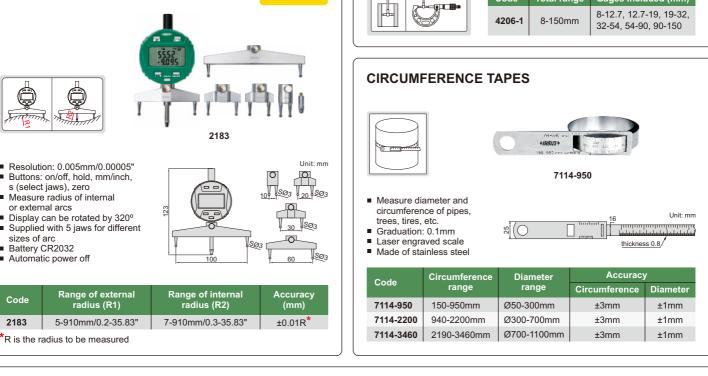
Gage block set for 7353-160

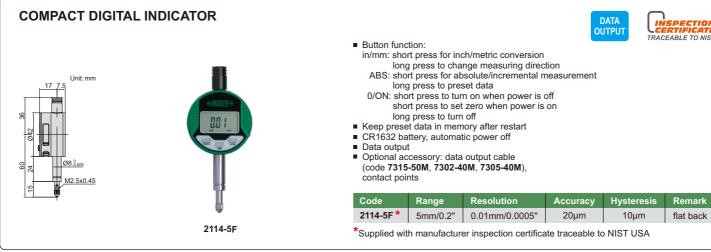
Blocks per set	Size (mm)	Step (mm)	Quantity (pcs)	Remark
33	1.005 1.01-1.09 1.1-1.9 1-9 10-30 50 100	0.01 0.1 1	1 9 9 9 3 1	grade 2 (ISO3650)













#### HIGH PRECISION DIGITAL INDICATORS





LINEAR BALL BEARINGS FOR TEN MILLION TIMES USE

ATTENTION: RECHARGEABLE BATTERY, FOR 24 HOURS CONTINUOUS WORKING

ABSOLUTE ENCODER, THE ORIGINAL DATA REMAINS AFTER POWER OFF

- Linear ball bearings for ten million times use
- Absolutely encoder, the original data remains after power off
- The display flips over when the spindle faces up
- Reading in digital and analog
- Data output
- Button function: data output, tolerance, data preset, data hold, measuring direction change, max./min./TIR, power off time, on/off, mm/inch, adjust resolution
- Power: rechargeable battery, for 24 hours continuous working
- Optional accessory: contact points, wireless transmitter, code 7315-60 data output cable (keyboard format), code 7302-60 data output cable (serial port format), code 7305-G60

#### Low precision

Carbide probe

Adjustable resolution: 0.0005mm/0.00002" 0.001mm/0.00005"

0.01mm/0.0005"

Code	Range	Accuracy	Hysteresis	Remark
2133-10*	12.7mm/0.5"	3µm	1.5µm	flat back
2133-25*	25.4mm/1"	3µm	1.5µm	flat back
2133-50*	50.8mm/2"	3um	1.5um	flat back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA



warning when

83628

50.002*i* 

High precision

Ruby probe

Code



analog pointer

63.628

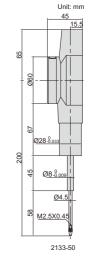
Adjustable resolution: 0.0002mm/0.00001"

analog pointe

0.001mm/0.00005"

0.01mm/0.0005"

2133-25



Remark

Hysteresis



+INSIZE+









**DIGITAL INDICATORS (STANDARD TYPE)** 







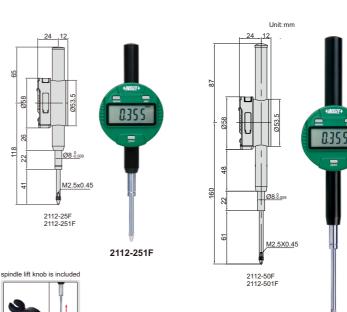
- Button function: on/off, inch/mm, zero, data preset, change measuring direction, absolute/incremental measurement
- Keep preset data in memory after restart
- CR2032 battery, automatic power off
- Data output
- Optional accessory: data output cable (code 7315-50M, 7302-40M, 7305-40M), backs, contact points

#### Resolution 0.01mm/0.0005"

Code	Range	Accuracy	Hysteresis	Remark
2112-10F*	12.7mm/0.5"	20µm	10µm	flat back
2112-25F*	25.4mm/1"	20µm	10µm	flat back
2112-50F*	50.8mm/2"	30µm	10µm	flat back
2112-10 <sup>*</sup>	12.7mm/0.5"	20µm	10µm	lug back
2112-25*	25.4mm/1"	20µm	10µm	lug back
2112-50 <sup>*</sup>	50.8mm/2"	30µm	10µm	lug back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### 2133-101\* 12.7mm/0.5" flat back 1.5µm 1µm 2133-251\* 25 4mm/1' 1.8um flat back 1µm



#### Resolution 0.001mm/0.00005"

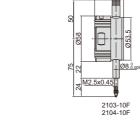
Code	Range	Accuracy	Hysteresis	Remark
2112-101F*	12.7mm/0.5"	5µm	2µm	flat back
2112-251F*	25.4mm/1"	5µm	3µm	flat back
2112-501F*	50.8mm/2"	6µm	3µm	flat back

2112-501F

#### **DIGITAL INDICATORS (ADVANCED TYPE)**

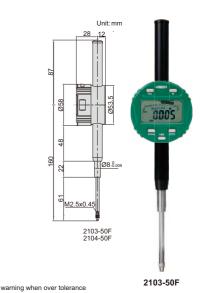
















- Reading in digital and analog
- Display can be rotated by 320°
- Button function: tolerance Go and No-Go display, data preset, measuring direction change, max./min./TIR measurement, inch/metric conversion, absolute/incremental measurement
- Keep preset data and tolerance data in memory after restart
- CR2032 battery, automatic power off, data output
- Optional accessory: data output cable (code 7315-50M, 7302-40M, 7305-40M), backs, contact points

#### Resolution 0.001mm/0.00005"

Code	Range	Accuracy	Hysteresis	Remark
2103-10F*	12.7mm/0.5"	5µm	2µm	flat back
2103-25F*	25.4mm/1"	5µm	3µm	flat back
2103-50F*	50.8mm/2"	6µm	3µm	flat back

\*Supplied with manufacturer inspection certificate traceable to NIST USA



max./min./TIR

analog pointer analog pointer

blink when blink wher upper limit

#### Resolution 0.01mm/0.0005"

Code	Range	Accuracy	Hysteresis	Remark
2104-10F	* 12.7mm/0.5"	20µm	10µm	flat back
2104-25F	* 25.4mm/1"	20µm	10µm	flat back
2104-50F	* 50.8mm/2"	30µm	10µm	flat back

#### DIGITAL INDICATOR FOR BORE GAGE



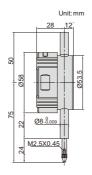












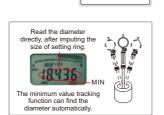
analog pointer

analog pointer

2108-10F



- can find the diameter automatically Read the diameter directly, after imputing the size of setting ring
- Reading in digital and analog
- Display can be rotated by 320°
- Button function: minimum value tracking, calibration, data preset, inch/metric conversion. absolute/incremental measurement
- Keep data in memory after power off/on
- CR2032 battery, automatic power off
- Data output, with flat back Optional accessory: data output cable (code **7315-50M**, **7302-40M**, **7305-40M**), backs, contact points, spindle lift knob (code 7332)



•	,			
Code	Range	Resolution	Accuracy	Hysteresis
2108-10F*	12.7mm/0.5"	0.002mm/0.0001" (can switch to: 0.01mm/0.0005")	20µm	10µm

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### NO AUTO POWER OFF DIGITAL INDICATORS

ONE BATTERY FOR 4000 WORKING HOURS





Unit: mm Ø8-0.00 M2.5x0.45

- No auto power off, tracking the deformation of mould and steel structure for a long time
- Low power consumption
- Button function: on/off, zero, inch/mm, data preset, change measuring direction, absolute/incremental measurement
- Keep preset data in memory after restart
- CR2032 battery
- Data output
- Optional accessory: data output cable (code 7315-50M, 7302-40M, 7305-40M), backs, contact points



Code	Range	Resolution	Accuracy	Hysteresis
2113-10F*	12.7mm/0.5"	0.01mm/0.0005"	20µm	10µm
2113-101F*	12.7mm/0.5"	0.001mm/0.00005"	5µm	2µm

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA



#### WATERPROOF DIGITAL INDICATORS













spindle lift knob is included (except 2115-101F, 2115-10F)





Resolution 0.001mm/0.00005"

Code	Range	Dust/waterproof	Accuracy	Hysteresis	Remark
2115-101F*	12.7mm/0.5"	IP65	5µm	2µm	flat back
2115-251F*	25.4mm/1"	IP54	5µm	3µm	flat back
2115-501F*	50.8mm/2"	IP54	6µm	3µm	flat back

#### Resolution 0.01mm/0.0005"

Code	Range	Dust/waterproof	Accuracy	Hysteresis	Remark
2115-10F*	12.7mm/0.5"	IP65	20µm	10µm	flat back
2115-25F*	25.4mm/1"	IP54	20µm	10µm	flat back
2115-50F*	50.8mm/2"	IP54	30µm	10µm	flat back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

- Dust/waterproof
- Button function: on/off, zero, mm/inch, data preset, tolerance, change measuring direction, max./min./TIR measurement, absolute/incremental measurement
- Keep preset data and tolerance data in memory after restart
- CR2032 battery, automatic power off
- Data output
   Optional accessory: data output cable (code 7315-50M, 7302-40M, 7305-40M), backs, contact points



#### **BACK PLUNGER TYPE DIGITAL INDICATOR**





- Display can rotate 320°, and display direction is changeable
- Reading in digital and analog
- Button function: tolerance Go and No-Go display, data preset, measuring direction change, max./min./TIR measurement, inch/metric conversion, absolute/incremental measurement
- Keep preset data and tolerance data in memory after restart
- CR2032 battery, automatic power off
- Data output, with flat back
- Optional accessory: data output cable (code 7315-50M, 7302-40M, 7305-40M), backs, contact points



data output

is blocked at

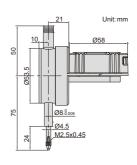
hattery hous

is blocked at this direction this direction Remark: To change above direction, 4 fixing screws on the back of display need to be removed first

Code	Range	Resolution	Accuracy	Hysteresis
2118-10*	12.7mm/0.5"	0.01mm/0.0005"	20µm	10µm

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

















#### LARGE STROKE DIGITAL INDICATORS







- Button function: on/off, zero, mm/inch, data preset, tolerance, change measuring direction, max./min./TIR measurement, absolute/incremental measurement
- Keep preset data and tolerance data in memory after restart
- CR2032 battery, automatic power off Data output
- Optional accessory: data output cable (code 7315-50M, 7302-40M, 7305-40M), backs, contact points

# over upper limit within tolerance

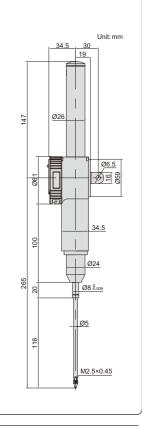


Code	Range	Accuracy	Hysteresis	Remark
2117-100	100mm/4"	30µm	10µm	lug back

#### Resolution 0.001mm/0.00005"

Code	Range	Accuracy	Hysteresis	Remark
2117-1001	100mm/4"	9um	3um	lug back





#### **MULTI LINEAR GAGE SYSTEM**

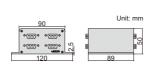


Unit: mm





4-channel interface box

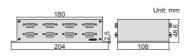


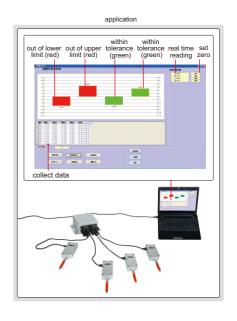






8-channel interface box





LINEAR GAGE SPECIFICATION				
Code	7107-11	7107-12		
Measuring range	12mm/0.47"	12mm/0.47"		
Resolution	0.01mm/0.0004"	0.001mm/0.00004"		
Accuracy	20µm	5µm		
Hysteresis	10µm	2µm		
Measuring principle	capacity system			
Voltage	5V			
Sampling frequency	100 times/sec.			
Working life	ten million times			
Dust/waterproof	IP65			
Measuring force	1.5N			
Cable length	2m	_		
Data output	RS232			

- Interface boxes are supplied with software. In the software, it is possible to set tolerance of each channel and show judgment (red when out of tolerance, green when within tolerance), set zero, collect data manually or automatically (time is adjustable), output data to Excel, print report.

  Connection box (code: 7107-3) is needed to connect interface boxes,
- when two or more interface boxes are used. Maximum 4 interface boxes can be connected.

are CD (included)

#### CONNECTION BOX (OPTIONAL) SPECIFICATION

INTERFACE BOX SPECIF	ICATION		Code	7107-3	
Code	7107-1	7107-2	Quantity of	4 pcs (maximum	
Quantity of linear gages to be connected	4 pcs	8 pcs	interface boxes to be connected	4 interface boxes can be connected)	
Data port	RS232 and RS485		Data output	RS232 and RS485	
Power supply	DC 9~24V		Power supply	DC 9~24V	

#### PRECISION DIAL INDICATORS







2313-1A



- Graduation: 0.001mm Dial reading: 0-100-0
- Jeweled bearing
- Supplied with limit pointers and bezel clamp
- Optional accessory: backs, contact points

Code	Range	Accuracy	Hysteresis	Range/rev	Remark
2313-1FA*	1mm	5µm	2µm	0.2mm	flat back
2313-2FA*	2mm	6µm	2.5µm	0.2mm	flat back
2313-1A*	1mm	5µm	2µm	0.2mm	lug back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### **COMPACT DIAL INDICATORS**

INSPECTION CERTIFICATE TRACEABLE TO NIST



19

Ø8.8.00

Ø4.5 M2.5



2311-5

- Range/rev: 0.5mm
- Dial reading: 0-50 Meet DIN878
- Jeweled bearing
- Supplied with limit pointers and bezel clamp
- Optional accessory: backs, contact points

Τ_	14 18 Unit:	mm
30		040
14.5	Ø8.0.009 Ø4	
	M2.5x0.45	

	(mm)	
3	D	
6	10.5	

Code	Range	Graduation	Accuracy	Hysteresis	Remark	В	D
2311-3F*	3mm	0.01mm	12µm	3µm	flat back	46	10.5
2311-5F*	5mm	0.01mm	14µm	3µm	flat back	48	12.5
2311-3 <sup>*</sup>	3mm	0.01mm	12µm	3µm	lug back	46	10.5
2311-5 <sup>*</sup>	5mm	0.01mm	14µm	3µm	lug back	48	12.5

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### **DIAL INDICATORS (BASIC TYPE)**





2301-10

- Graduation: 0.01mm
- Dial reading: 0-100 Meet DIN878

- Jeweled bearingSupplied with limit hands and bezel clamp
- Packed in carton box Optional accessory:
- backs, contact points



18.5

Ø8-8.00

Ø4.5

carton box
Will B

Code	Range	Accuracy	Hysteresis	Range/rev	Remark
2301-10F *	10mm	17µm	3µm	1mm	flat back
2301-10*	10mm	17µm	3µm	1mm	lug back with spare flat back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### **DIAL INDICATORS (STANDARD TYPE)**

#### INSPECTION CERTIFICATE TRACEABLE TO NIST





2308-10A

Ø8-8.00s Ø4.5 M2.5x M2.5x0.45

- Graduation: 0.01mm
- Dial reading: 0-100
- Meet DIN878
- Jeweled bearing
   Supplied with limit pointers and bezel clamp
   Optional accessory: backs, contact points

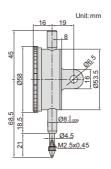
Code	Range	Accuracy	Hysteresis	Range/rev	Remark
2308-3FA*	3mm	12µm	3µm	1mm	flat back
2308-5FA*	5mm	14µm	3µm	1mm	flat back
2308-10FA*	10mm	17µm	3µm	1mm	flat back
2308-3A*	3mm	12µm	3µm	1mm	lug back
2308-5A*	5mm	14µm	3µm	1mm	lug back
2308-10A*	10mm	17µm	3µm	1mm	lug back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### SHOCKPROOF DIAL INDICATORS



- Graduation: 0.01mm
- Dial reading: 0-100
- Meet DIN878
- ShockproofJeweled bearing
- Supplied with limit pointers and bezel clamp
- Optional accessory: backs, contact points





**JEWELED** 



2314-10A

Code	Range	Accuracy	Hysteresis	Range/rev	Remark
2314-10FA*	10mm	17µm	3µm	1mm	flat back
2314-10A*	10mm	17µm	3µm	1mm	lug back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### **DOUBLE FACE DIAL INDICATOR**



- Graduation: 0.01mm
- Meet DIN878
- Read from both sides
- Jeweled bearingSupplied with limit pointers
- Optional accessory: contact points



INSPECTION CERTIFICATE TRACEABLE TO NIST

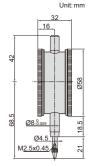
Ø8-8.00s

M2.5x0.45

Unit: mm

Unit: mm





2328-10

Code	Range	Accuracy	Hysteresis	Range/rev	Dial reading
2328-10*	10mm	17µm	3µm	1mm	0-100

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### WATERPROOF DIAL INDICATORS







- Hysteresis: 3µm
- Dial reading: 0-100
- Meet DIN878
  IP54 dust/waterproof
- With limit pointers
- Optional accessory:

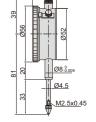
back, contact	points				
Code	Range	Graduation	Accuracy	Range/rev	Remark
2324-10FA*	10mm	0.01mm	17µm	1mm	flat back
2324-10A*	10mm	0.01mm	17µm	1mm	lug back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### **DIAL INDICATOR (BASIC TYPE)**







Unit: mm

2302-25F

- Graduation: 0.01mm
   Dial reading: 0-100
   Supplied with limit pointers and bezel clamp
- Packed in carton box
- Optional accessory: backs, contact points

carton box
No.

Unit: mm

Ø58

Ø8-0.0

M2.5x0.45

64.5

Code	Range	Accuracy	Hysteresis	Range/rev	Remark
2302-25F*	25mm	35µm	7µm	1mm	flat back

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### **DIAL INDICATORS (LONG STROKE)**





						١,	,
Code	Range	Accuracy	Hysteresis	Range/rev	Remark	В	D
2310-20FA*	20mm	25µm	5µm	1mm	flat back	83	35
2310-30FA*	30mm	35µm	7µm	1mm	flat back	88	40
2310-20A *	20mm	25µm	5µm	1mm	lug back	83	35
2310-30A*	30mm	35µm	7µm	1mm	lug back	88	40

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### ONE REVOLUTION DIAL INDICATORS







2316-05F

- Dial indicator stroke: 5mm
- Meet DIN878
- Eliminate the possibility of reading errors due to miscounting
- Shockproof
- With flat back
- Supplied with limit pointers
- Optional accessory: backs, contact points

Code	Range	Graduation	Accuracy	Hysteresis	Dial reading
2316-05F*	0.5mm	0.01mm	9µm	3µm	25-0-25
2316-1F*	1mm	0.01mm	9µm	3µm	50-0-50

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA



Note: 1) 2309-100D can only be used vertically 2) 2309-100D is supplied with stem clamp Ø10mm for magnetic stands (code 6200-60, 6201-60, 6202-80, 6202-100)

3) 2309-30F can not accept optional backs

#### **CONTACT POINTS**



6282-0101



**BALL POINT** Unit: mm

Code	Material of measuring face	L (mm)	
6282-0101	carbide	7.3	
6282-0103	ceramic	7.3	
6282-0104	carbide	8.3	





SHELL TYPE POINT

Code	Material of measuring face	L
6282-0205	steel	15mm
6282-0210	steel	30mm





Code	measuring face	(mm)
6282-0101	carbide	7.3
6282-0103	ceramic	7.3
6282-0104	carbide	8.3
BALL POINT		











Material of measuring face	SØD
steel	1mm
carbide	1.5mm
carbide	1.8mm
carbide	2.5mm
carbide	4mm
	measuring face steel carbide carbide carbide



6282-0401 steel





FLAT POINT			
Code	Material of measuring face	L	
6202 4404	oto ol	0	

Unit: mm 6282-0601

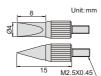
**CONICAL POINT** Material of measuring face 6282-0601 steel





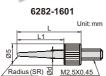
Code	Material of measuring face	L
6282-1101	steel	8mm

6282-1001

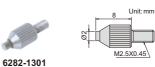


KNIFE EDGE POINT		
Code	Material of measuring face	
6282-1001	steel	





NEEDLE POINT (mn				(mm)	
Code	Material of measuring face	L1	L	SR	Ød
6282-1601	steel	11	15	0.4	2
6282-1602	steel	13	17	0.2	2
6282-1603	steel	21	25	0.4	3
6282-1604	steel	31	35	0.4	3

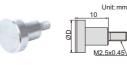


7	
FLAT POINT	
Code	Material of measuring face

carbide



NEEDLE POINT				
Code	Material of measuring face	ØD	L	
6282-1705	carbide	1mm	8mm	
6282-1706	carbide	1mm	10mm	
6282-1707	carbide	1mm	20mm	
6282-1708	carbide	1mm	40mm	
6282-1712	carbide	1.5mm	20mm	
6282-1713	carbide	1.5mm	40mm	
6282-1714	carbide	2mm	8mm	
6282-1715	carbide	2mm	18mm	
6282-1716	carbide	2mm	28mm	
6282-1717	carbide	2mm	40mm	



m	Code	Material of measuring face	ØD
_	6282-1201	steel	10mm
_	6282-1202	steel	15mm
<u>2</u>	6282-1203	steel	20mm
	6282-1204	steel	25mm
	6282-1205	steel	30mm

6282-1301

**FLAT POINT** 



6282-1201

17.5	M2.5x0.45	Unit: mm
	Ø7.5	6

ROLLER POINT				
Code	Material of measuring face			
6282-1901	steel			

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA



#### **EXTENSION RODS**





Code	Material	L
6282-2001	steel	10mm
6282-2002	steel	15mm
6282-2003	steel	20mm
6282-2004	steel	25mm
6282-2005	steel	30mm
6282-2006	steel	35mm
6282-2007	steel	40mm
6282-2008	steel	45mm
6282-2009	steel	50mm

Code	Material	L
6282-2010	steel	55mm
6282-2011	steel	60mm
6282-2012	steel	65mm
6282-2013	steel	70mm
6282-2014	steel	75mm
6282-2015	steel	80mm
6282-2016	steel	90mm
6282-2017	steel	100mm

#### **MAGNETIC BACKS**





Code ØD For digital/dial indicators

– magnet back

7331-M2

Unit: mm

		2103
		2104
		2108
		2109
		2112
		2113
		2115
		2116
7331-M1	51.5	2117
		2118
		2301
		2302
		2308
		2309 (except 2309-30, 2309-30F)
		2313
		2314
		2316
		2801
7331-M2	54	2318

#### **LUG BACKS**



	Code	For digital/dial indicators
	7330-L1	2311
7330-L2	7330-L2	2308 2309 (except 2309-30, 2309-30F) 2313 2314 2324 2316
45° 11 3° 3° 3° 3° 3° 3° 3° 3° 3° 3° 3° 3° 3°	7330-L5	2103 2104 2108 2109 2112 2113 2115
7330-L2 and 7330-L10	7330-L10	2310

#### **SPINDLE LIFT KNOB**



■ For dial/digital indicators with spindle diameter Ø4.5mm or Ø5mm

Code 7332

#### **DIAL TEST INDICATORS**







Unit: mm

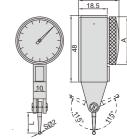


- Meet DIN2270 (except 2380-02, 2381-02)
- Jeweled bearing
- Carbide contact point

(mm)

- Two measuring directions
- Anti magnetic bodySupplied with two clamps: diameter Ø4mm and Ø8mm
- Optional accessory: styli





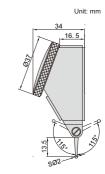
Graduation: 0.01mm						(mm)
Code	Range	Accuracy	Hysteresis	Dial reading	Α	L
2380-08*	0.8mm	13µm	3µm	0-40-0	Ø30	13.5
2381-08 <sup>*</sup>	0.8mm	13µm	3µm	0-40-0	Ø37	13.5

Graduation: 0.002mm (m						(mm)
Code	Range	Accuracy	Hysteresis	Dial reading	Α	L
2380-02 <sup>*</sup>	0.2mm	6µm	2µm	0-100-0	Ø30	12.5
2381-02 <sup>*</sup>	0.2mm	6µm	2µm	0-100-0	Ø37	12.5

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

#### TILTED FACE TYPE DIAL TEST INDICATOR





- Meet DIN2270
- Jeweled bearing
- Carbide contact point
- Two measuring directions
   Anti magnetic body
- Supplied with two clamps: diameter Ø4mm and Ø8mm
- Optional accessory: styli

 ciamps (included)					
	Unit: mm				

	_		Accuracy	Hysteresis	Dial reading
2399-08*	0.8mm	0.01mm	13µm	3µm	0-40-0

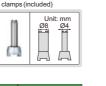
<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST USA

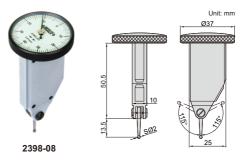


#### **BACK PLUNGER TYPE DIAL TEST INDICATOR**

- Meet DIN2270
- Jeweled bearing
- Carbide contact point
- Two measuring directions
- Supplied with two clamps:
- Optional accessory: styli



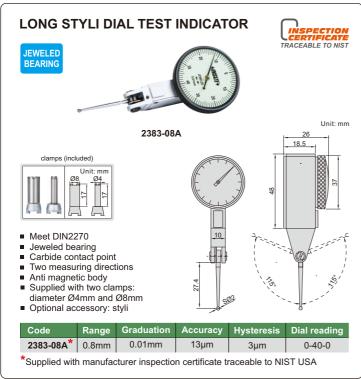


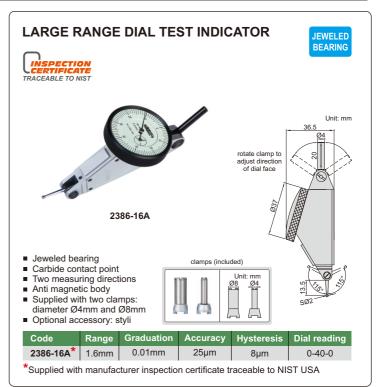


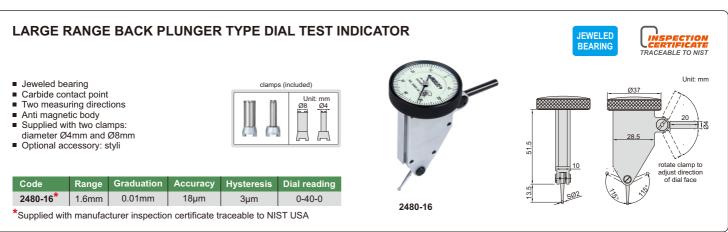




2398-08\* 0.8mm 0.01mm 13µm 3µm \*Supplied with manufacturer inspection certificate traceable to NIST USA











#### STYLI FOR DIAL TEST INDICATORS





				(mm)
Code	For dial test indicator	Material of contact point	L	D
6284-1	2380-08	steel	13.5	SØ1
6284-3	2398-08 2381-08 2399-08 2380-02 2381-02	carbide	13.5	SØ2
6284-4		ruby	13.5	SØ2
6284-8		carbide	13.5	SØ3
6284-21		steel	12.5	SØ1
6284-22		carbide	12.5	SØ2

#### **DIAL INDICATOR TESTER CODE 2396-25A**

- To calibrate dial indicators, test indicators and dial bore gages
- Dimension: 270x210x205mm
- Weight: 11kg

#### Micrometer head

Range	Sampling interval	Accuracy	Hysteresis
0-25mm	0.1mm	4μm (0-25mm), 3μm (0-10mm), 2μm (0-1mm)	1µm

#### Force gage

Range	Graduation	Accuracy
0-1.6N	0.05N	±5% (of load capacity)

#### **Platform**

Diameter	Flatness	Roughness
50mm	1µm	0.05µm



Half round gage block (optional)

Code	Parallelism
2396-block	1µm



Test force of dial indicators



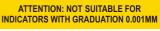
Test repeatability of dial indicators



Inspect accuracy of dial bore gages (range 6-450mm) Inspect accuracy of dial indicators (range 0-25mm)



Test the effect of lateral force on accuracy of dial indicators (half round gage block is required)









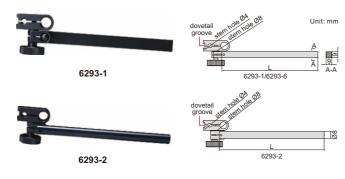


Inspect accuracy of test indicators



Test the effect of lateral force on accuracy of test indicators (half round gage block is required)

#### **DIAL TEST INDICATOR HOLDERS**



Code	Stem section Stem length		
6293-1	9x9mm	100mm	
6293-6	9x9mm	50mm	
6293-2	Ø8mm	115mm	



#### **DIAL TEST INDICATOR UNIVERSAL HOLDER**



6297-1

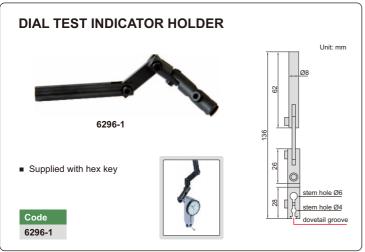
Unit: mm

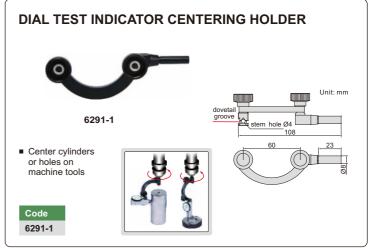
Set the indicators at the desired attitude to the workpiece

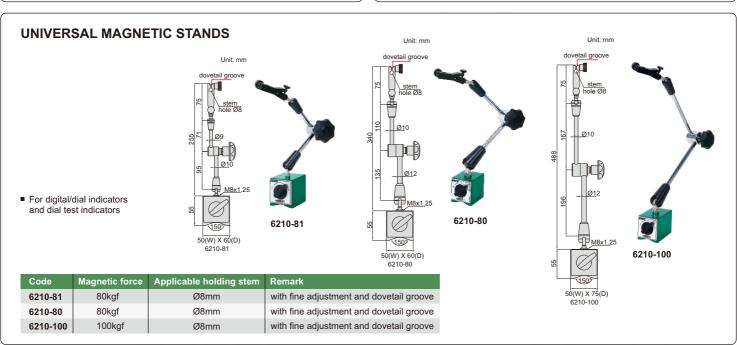


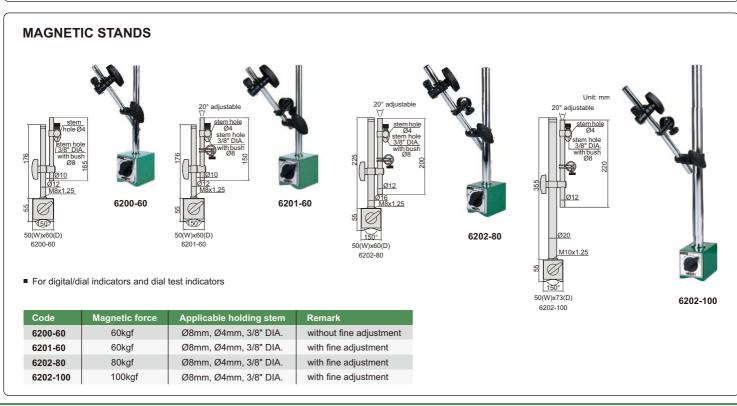
dovetail groove Code 6297-1



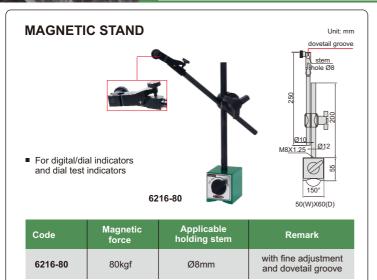


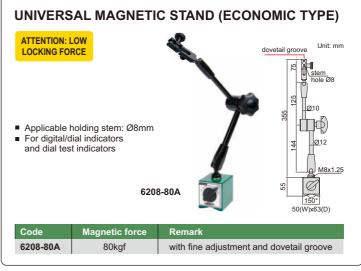


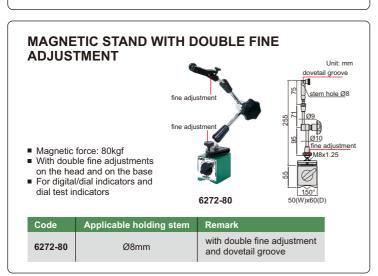


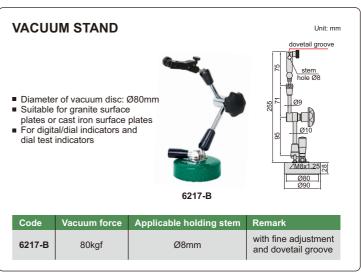


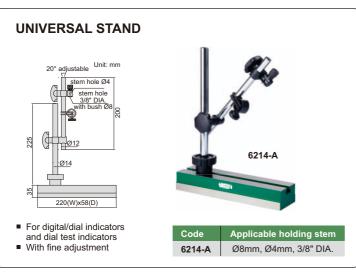


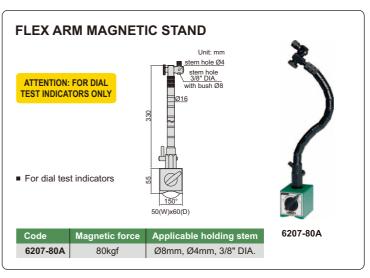










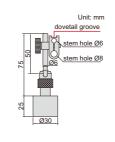


#### **MINI MAGNETIC STAND**

- For dial test indicators
- With dovetail groove

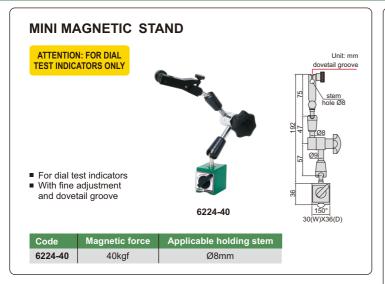
CodeMagnetic forceApplicable holding stem6211-1010kgfØ6mm, Ø8mm

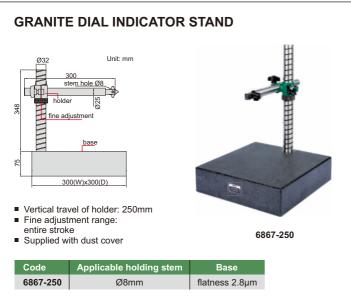


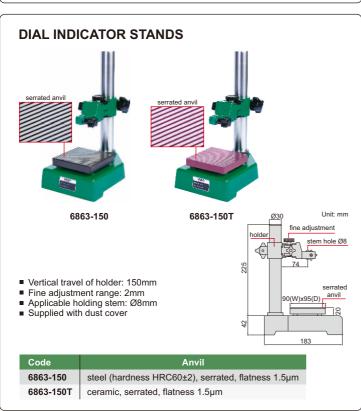


ATTENTION: FOR DIAL TEST INDICATORS ONLY

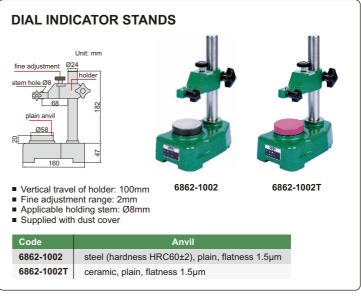


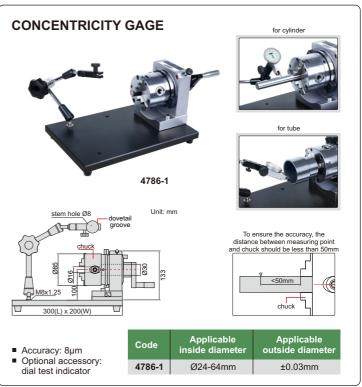






# Unit: mm Vertical travel of holder: 150mm Fine adjustment range: 2mm Supplied with dust cover Code Applicable holding stem Base 6866-150 8mm flatness 2.5µm

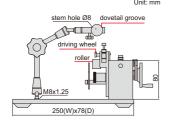






#### **CONCENTRICITY GAGES**



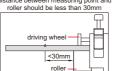


 Optional accessory: dial test indicator, mini magnetic stand (code **6224-40**)

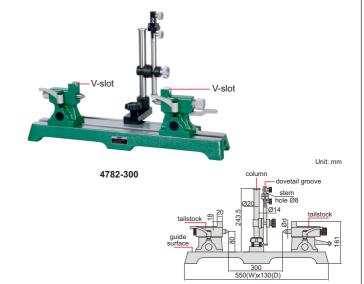
Code	Accuracy	Applicable diameter		
4789-1	2µm	Ø3.5mm-25mm		
4789-3	2µm	Ø1mm-25mm		



To ensure the accuracy, the distance between measuring point and roller should be less than 30mm



#### **BENCH CENTER**



- Runout accuracy: 2µm
- Distance between two centers: 300mm
   Hardened cast-iron guide surface
- Movable column
- V-slot for cylinder Ø4~Ø22mm

Code	Parallelism*	Center height	Diameter of center (Ød)	Load
4782-300	0.01mm	80mm	Ø16mm	25kg

\*Parallelism of two centers to the guide surface

#### **SHANK RUNOUT TESTERS**

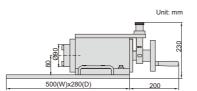




- Measure the radial runout of shanks, collets and cutting tools
- Optional accessory: dial test indicators, magnetic stands

Code	Taper	Accuracy
4771-30	BT30	1µm
4771-40	BT40	1µm
4771-50	BT50	1µm









measure radial runout of collection



Unit: mm

#### **DIGITAL INTERNAL CALIPER GAGES**



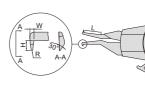
- Resolution: 0.005mm/0.0002"
  Repeatability: 0.01mm

- Reading in digit and analog
  Display can be rotated by 170°
  Button function: tolerance Go and No-Go display, data preset, max./min. measurement, data holding, inch/metric conversion,
- absolute/incremental measurement
   CR2032 battery, automatic power off
   Data output



tolerance display				
analog pointer upper limit lower limit judgement				





2121-15

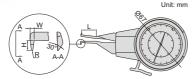
							(mm)
Code	Range	Accuracy	Repeatability	L	Н	w	R
2121-15	5-15mm/0.2-0.6"	±0.03mm	0.01mm	20	2	1.5	R0.3
2121-25	5-25mm/0.2-1.0"	±0.03mm	0.01mm	35	1.5	1.0	R0.3
2121-31	10-30mm/0.4-1.2"	±0.03mm	0.01mm	55	5.5	2.5	R0.5
2121-41	20-40mm/0.8-1.6"	±0.03mm	0.01mm	80	6.0	3.0	R0.5



DATA OUTPUT

#### **INTERNAL DIAL CALIPER GAGES**

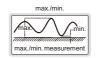


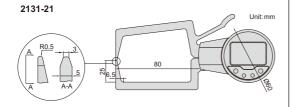


							(mm)
Code	Range	Graduation	Accuracy	L	Н	W	R
2222-15	5-15mm	0.01mm	±0.02mm	20	2	1.5	R0.3
2222-25	5-25mm	0.01mm	±0.03mm	35	1.5	1.0	R0.3
2222-301	10-30mm	0.01mm	±0.03mm	55	5.5	2.5	R0.5
2222-401	20-40mm	0.01mm	±0.03mm	80	6.0	3.0	R0.5

#### **DIGITAL EXTERNAL CALIPER GAGE**







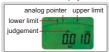
- Resolution: 0.005mm/0.0002"
- Repeatability: 0.01mm
- Reading in digit and analog
   Display can be rotated by 170°
   Button function: tolerance Go and No-Go display, data preset, max./min. measurement, data holding, inch/metric conversion,
- absolute/incremental measurement

  CR2032 battery, automatic power off
- Data output

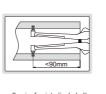
Code	Range	Accuracy
2131-21	0-20mm/0-0.8"	±0.03mm



tolerance display

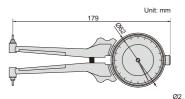


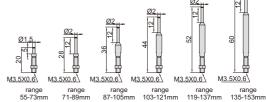
#### INTERNAL DIAL CALIPER GAGE WITH **INTERCHANGEABLE POINTS**









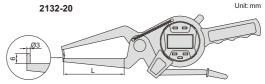


Supplied with 6 pairs of points

Code	Range	Dial indicator range	Graduation	Accuracy
2223-153	55-153mm	2mm	0.01mm	±0.02mm

#### **DIGITAL EXTERNAL CALIPER GAGE**





- Carbide measuring tips
- Reading in digit and analog
   Display can be rotated by 320°
- Button function: tolerance Go and No-Go display, data preset, measuring direction change, max./min./TIR measurement, inch/metric conversion, absolute/incremental measurement

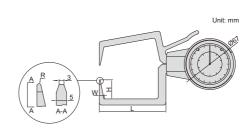
  CR2032 battery, automatic power off
- Data output
- Optional accessory: data output cable (code **7315-50M**, **7302-50M**)

Code	Range	Resolution	Accuracy	L (mm)
2132-20	0-20mm/0-0.8"	0.01mm/0.0005"	±0.04mm	60

#### **EXTERNAL DIAL CALIPER GAGE**



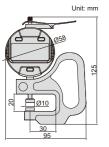
2333-201



							(mm)
Code	Range	Graduation	Accuracy	L	Н	W	R
2333-201	0-20mm	0.01mm	±0.03mm	80	25	6.5	R0.5



#### **DIGITAL THICKNESS GAGES**



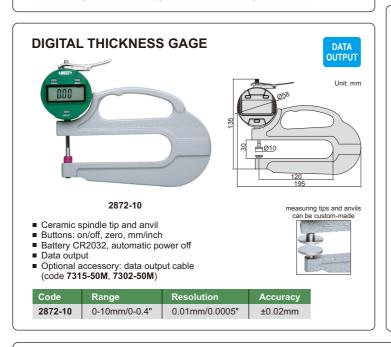


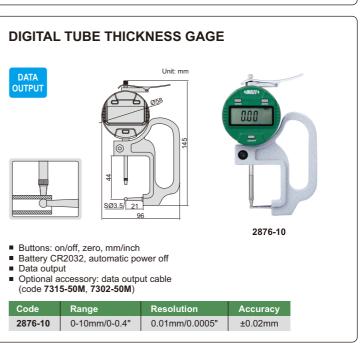
- Buttons: on/off, zero, mm/inch
- Battery CR2032, automatic power off
- Data output
- Optional accessory: data output cable (code 7315-50M, 7302-50M)

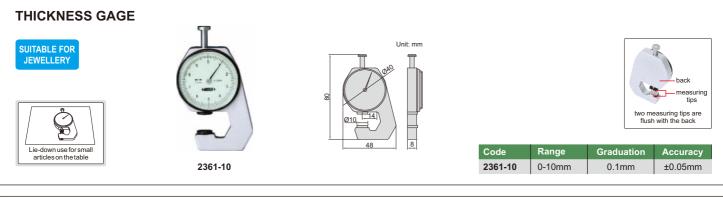
Code	Range	Resolution	Accuracy
2871-10	0-10mm/0-0.4"	0.01mm/0.0005"	±0.02mm
2871-101	0-10mm/0-0.4"	0.001mm/0.00005"	±0.005mm

# DATA 2871-101

#### **THICKNESS GAGES** ØD 2364-10 2364-1 Ø10 Graduation **2364-10** 0-10mm 0.01mm ±0.02mm 58mm 2364-1 0-1mm 0.001mm ±0.005mm 56mm



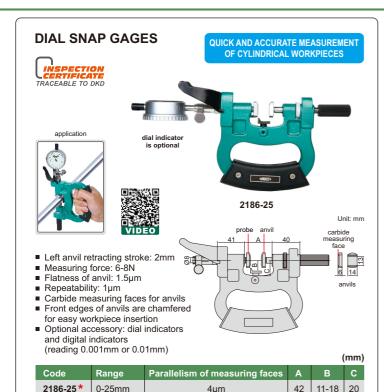






THICKNESS GAGE





4µm

4um

5µm

6µm

69

94

119

11-32 41

17-41 51

31-55 65

2186-50 \*

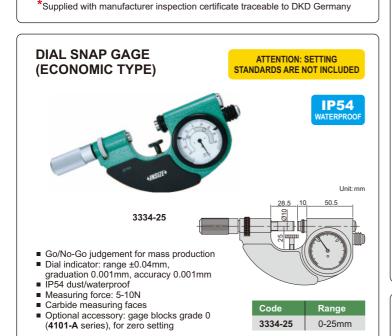
2186-75\*

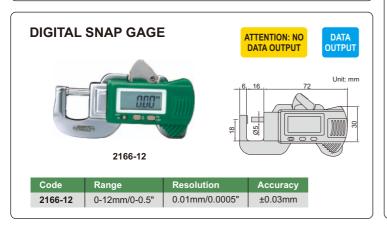
2186-100 \*

25-50mm

50-75mm

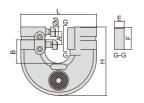
75-100mm





#### **ADJUSTABLE SNAP GAGES**

**FAST AND ACCURATE** MEASUREMENT FOR CYLINDERS





- Used as Go/No-Go gage by setting upper and lower limits
- Flatness of anvil: 1.5µm
- Parallelism of measuring faces: range 0-32mm: 3µm range 32-89mm: 4µm range 89-300mm: 5µm

2187-19

(mm)

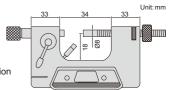
								(111111)
Code	Range	L	Α	В	Е	F	Н	Ød
2187-6	0-6mm	74	15	17.5	12.2	27.2	71.5	7
2187-13	6-13mm	85	15	26	12.2	27.2	79.5	12.3
2187-19	13-19mm	93	15	27	12.2	27.2	83	12.3
2187-25	19-25mm	100	15	33.5	12.2	27.2	89.5	12.3
2187-32	25-32mm	111	18	38.5	15.2	35.2	104	15.3
2187-38	32-38mm	117	18	41.5	15.2	35.2	105	15.3
2187-44	38-44mm	123	18	44.5	15.2	35.2	109	15.3
2187-51	44-51mm	130	18	48	15.2	35.2	117	15.3

#### **DIAL SNAP GAGE**

ATTENTION: NOT SUITABLE FOR 0.001MM DIAL INDICATORS



#### 2184-25W



	Quick measurement for mass production
	Anvil retracting stroke: 3mm
_	Management of the Control of the Con

- Measuring force: 6-9N
- Carbide measuring faces Optional accessory:
- dial indicators (graduation 0.01mm), digital indicators (resolution 0.01mm/0.0005")

Code	Range
2184-25W	0-25mm

#### **DIGITAL 3-PURPOSE SNAP GAGE**

ATTENTION: NO **DATA OUTPUT** 

**SUITABLE FOR** 



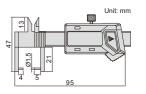




#### 2164-25A

- Resolution: 0.01mm/0.0005"
- Buttons: zero, mm/inch, on/off
- Battery LR44
- Made of stainless steel

Code	Range	Accuracy
2164-25A	0-25mm/0-1"	±0.03mm





#### STEP AND GAP GAGE



- Resolution: 0.01mm/0.0005"
- Measure step height and gap width
- Buttons: on/off, set, mm/inch, preset (+, -)
   Automatic power off, move the digital unit to turn on power
- Battery CR2032
- Data output
- Made of stainless steel
- Supplied with zero setting block
   Optional accessory: data output cable (code 7315-21, 7302-21)

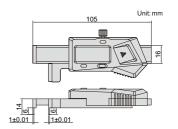
Code	Range	Accuracy
2168-12	0-12.7mm/0-0.5"	±0.03mm



2168-12



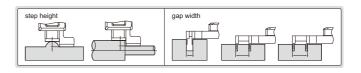
back



zero setting block (included)

front





#### HIGH PRECISION DIGITAL SNAP GAGES



- Absolute encoder, the original data remains after power off
   One turn of sleeve makes 5mm spindle feed
- Press the fork, the spindle retracts 3mm
- Linear ball bearings for ten million times use
- Carbide spindle and anvil
   Measuring force 7-10N.
   Customizable measuring force range 2-12N.

Attention: small measuring force will reduce the dustproof and waterproof level

- Data output (for gages without built-in wireless)
   Button function: data output, tolerance, data preset, data hold, measuring direction change, max./min./TIR, power off time, on/off, zero, mm/inch, adjust resolution

- Power: rechargeable battery, for 24 hours continuous working
   Supplied with gage blocks for zero setting
   Optional accessory: data output cable (code 7315-60, 7302-60)

**NON-ROTATING SPINDLE** 

ABSOLUTE ENCODER, THE ORIGINAL DATA REMAINS AFTER POWER OFF

**IP65** 

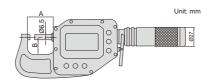
DATA OUTPUT

ONE TURN OF SLEEVE MAKES 5MM SPINDLE FEED, PRESS THE FORK, THE SPINDLE RETRACTS 3MM

ATTENTION: RECHARGEABLE BATTERY, FOR 24 HOURS CONTINUOUS WORKING



3350-25





***************************************							
Code	Range	Accuracy	Repeatability Measu		ring faces		
Code		Accuracy	Repeatability	Flatness	Parallelism	Α	В
3350-25*	0-25mm/0-1"	1.4µm	0.6µm	0.5µm	1µm	38mm	24mm
3350-50*	25-50mm/1-2"	1.6µm	1µm	0.5µm	1µm	63mm	28mm
3350-75*	50-75mm/2-3"	1.8µm	1µm	0.5µm	1µm	88mm	45mm
3350-100*	75-100mm/3-4"	2µm	1µm	0.5µm	1µm	113mm	57mm

\*Supplied with manufacturer inspection certificate

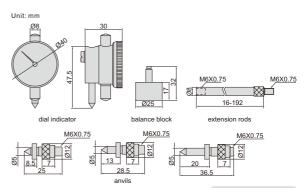


## **CRANKSHAFT TESTERS**



keep the dial indicator facing up





Code	Range	Dial indicator range	Extension rods	Accuracy	Graduation
2841-300	60-300mm	3mm	16mm, 32mm, 64mm, 128mm	±0.016mm	0.01mm
2841-500	60-500mm	3mm	16mm, 32mm, 64mm, 96mm, 128mm, 192mm	±0.016mm	0.01mm



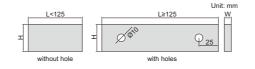
#### STEEL GAGE BLOCK SETS



- Made of alloy steel
- Meet ISO3650
- Gage blocks ≥ 125mm
- have clamping holes

  Supplied with manufacturer inspection certificate





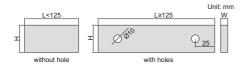
Dimension: (mm		mm)	
Size (L)	w	Н	
0.5≤L≤10mm	9	30	
L>10mm	9	35	

Blocks	Gage blo	cks included	in set	Co	de
per set	Size (mm)	Step (mm)	Quantity	Grade 1	Grade 2
122	1.0005 1.001-1.009 1.01-1.49 1.6-1.9 0.5-24.5 30-100 25-75	0.001 0.01 0.1 0.5 10	1 9 49 4 49 8 2	4100-1122	4100-2122
112	1.0005 1.001-1.009 1.01-1.49 0.5-24.5 25-100	0.001 0.01 0.5 25	1 9 49 49 4	4100-1112	4100-2112
103	1.005 1.01-1.49 0.5-24.5 25-100	0.01 0.5 25	1 49 49 4	4100-1103	4100-2103

Blocks	Gage blo	cks included	l in set		Code	
per set	Size (mm)	Step (mm)	Quantity	Grade 0	Grade 1	Grade 2
87	1.001-1.009 1.01-1.49 0.5-9.5 10-100	0.001 0.01 0.5 10	9 49 19 10	4100-87	4100-187	4100-287
47	1.005 1.01-1.19 1.2-1.9 1-9 10-100	0.01 0.1 1	1 19 8 9 10	4100-47	4100-147	4100-247
32	1.005 1.01-1.09 1.1-1.9 1-9 10-30 50	0.01 0.1 1	1 9 9 9 3 1	4100-32	4100-132	4100-232
8	125-175 200-250 300-500	25 50 100	3 2 3	4100-8	4100-18	4100-28

#### **INDIVIDUAL STEEL GAGE BLOCKS**

CUSTOM-MADE CAN SUPPLY ANY SIZES FROM 0.5 TO 1000MM, SUCH AS 72.672MM







(mm) Grade 1

4101-A200

Grade 0, 1	and 2 gage	e blocks	are	available
Made of all	oy steel			

■ Meet ISO3650

Grade 1

- Gage blocks ≥125mm have clamping holes
   Supplied with manufacturerinspection certificate

(mm) Grade 1

Difficultion. (IIIII		
Size (L)	w	н
0.5≤L≤10mm	9	30
L>10mm	9	35

(mm)

1.12 1.15 1.16 1.18 1.19 1.2 1.21 1.22 1.24 1.25 1.26 1.27 1.3 1.32 1.33 1.34 1.35 1.36 1.37

Grade 1

Grade 0	(mm)	
Code	Size	
4101-A1	1	
4101-A10	10	
4101-A100	100	

(mm)

Code	Size
4101-C1	1
4101-C10	10
4101-C100	100
4101-C200	200
4101-C250	250
4101-C300	300

(mm)

Grade 2

	()	
Code	Size	Code
4101-BD5	0.5	4101-B1D12
4101-B1	1	4101-B1D15
4101-B1D001	1.001	4101-B1D16
4101-B1D002	1.002	4101-B1D18
4101-B1D003	1.003	4101-B1D19
4101-B1D004	1.004	4101-B1D2
4101-B1D005	1.005	4101-B1D21
4101-B1D006	1.006	4101-B1D22
4101-B1D009	1.009	4101-B1D24
4101-B1D01	1.01	4101-B1D25
4101-B1D02	1.02	4101-B1D26
4101-B1D03	1.03	4101-B1D27
4101-B1D04	1.04	4101-B1D3
4101-B1D05	1.05	4101-B1D32
4101-B1D06	1.06	4101-B1D33
4101-B1D07	1.07	4101-B1D34
4101-B1D08	1.08	4101-B1D35
4101-B1D09	1.09	4101-B1D36
4101-B1D1	1.1	4101-B1D37

Code	Size	Code	Size
4101-B1D4	1.4	4101-B5	5
4101-B1D42	1.42	4101-B5D5	5.5
4101-B1D43	1.43	4101-B6	6
4101-B1D45	1.45	4101-B7	7
4101-B1D46	1.46	4101-B7D5	7.5
4101-B1D47	1.47	4101-B8	8
4101-B1D48	1.48	4101-B8D5	8.5
4101-B1D49	1.49	4101-B9	9
4101-B1D5	1.5	4101-B9D5	9.5
4101-B1D6	1.6	4101-B10	10
4101-B1D7	1.7	4101-B11	11
4101-B1D8	1.8	4101-B12	12
4101-B1D9	1.9	4101-B13	13
4101-B2	2	4101-B14	14
4101-B2D5	2.5	4101-B15	15
4101-B3	3	4101-B16	16
4101-B3D5	3.5	4101-B18	18
4101-B4	4	4101-B20	20
4101-B4D5	4.5	4101-B21	21

Grade 1	(mm)
Code	Size
4101-B22	22
4101-B23	23
4101-B25	25
4101-B30	30
4101-B35	35
4101-B40	40
4101-B45	45
4101-B50	50
4101-B60	60
4101-B70	70
4101-B75	75
4101-B80	80
4101-B90	90
4101-B100	100
4101-B125	125
4101-B131D4	131.4
4101-B150	150

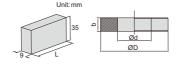


#### CALIPER INSPECTION GAGE BLOCK AND RING GAGE SET



- Gage blocks meet ISO3650/grade 2
- Supplied with manufacturer inspection certificate





Ring gage sizes:

000			
diameter (Ød)*	b	ØD	
Ø4mm	5mm	22mm	
Ø25mm	14mm	53mm	

\*The size of the ring gage when supplied may have deviation. For example, the size Ø25mm may be 24.996mm

	Ring gages meet DIN2250-1:2008
-	Cumplied with manufacturer

4176-30

				(mm)
Code	Material	Gage blocks included in set (L)	Ring gages included in set (Ød)	Applicable calipers
4176-30	alloy steel	30, 41.3, 131.4	4, 25	0-150

#### **CALIPER INSPECTION GAGE BLOCK SET**





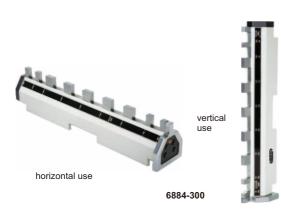


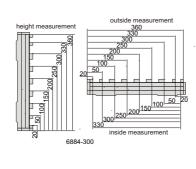
- Meet ISO3650/grade 2
- Supplied with manufacturer inspection certificate

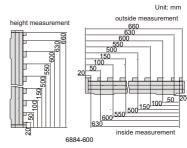
(mm)

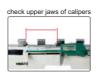
Code	Material	Gage blocks included in set (L)	Applicable calipers
4108-3005	alloy steel	30, 41.3, 131.4, 243.5, 281.2	0-150, 0-200, 0-300

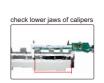
#### **CALIPER/HEIGHT GAGE CHECKERS**













- To check calipers and height gages
- Constructed with steel gage blocks

					(111111)
Code	Size	Range of inside measurement	Range of outside measurement	Range of height measurement	Accuracy
6884-300*	0-300mm	20, 50, 100, 150, 200, 250, 300, 330	20, 50, 100, 150, 200, 250, 300, 330, 360	20, 50, 100, 150, 200, 250, 300, 330, 360	±3µm
6884-600 <b>*</b>	0-600mm	20, 50, 100, 150, 200, 250, 300,350, 400, 450, 500, 550, 600, 630	20, 50, 100, 150, 200, 250, 300, 350, 400, 450, 500, 550, 600, 630, 660	20, 50, 100, 150, 200, 250, 300, 350, 400, 450, 500, 550, 600, 630, 660	±5µm

<sup>\*</sup>Supplied with manufacturer inspection certificate

#### **INSIDE MICROMETER ACCESSORIES**

Code	Applicable caliper/height gage checker
6884-A3*	0-300mm/0-600mm
6884-A10*	0-1000mm

<sup>\*</sup>Supplied with manufacturer inspection certificate



 Supplied with a pair of 5mm carbide gage blocks





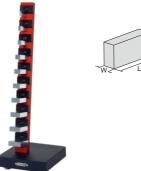
#### MICROMETER INSPECTION GAGE BLOCK SET



- Meet ISO3650/grade 0One piece of optical flat is included (size Ø30x12mm)
- Supplied with manufacturer inspection certificate



Code	Material	Gage blocks included in set	Applicable micrometer
4160-10	alloy steel	2.5mm, 5.1mm, 7.7mm, 10.3mm, 12.9mm, 15mm, 17.6mm, 20.2mm, 22.8mm, 25mm	0-25mm



4160-10

Size (L)	W	Н
0.5≤L≤10mm	9mm	30mm
L>10mm	9mm	35mm

Dimension:



#### **PIN GAGE HANDLES**



handle







pin gage (go) pin gage (no go) before assembly +INSIZE+ after assembly

- Wrench is needed to install pins
   Clamping bushes (0.2~7.14mm) are made of brass, clamping bushes (7.14~25.65mm) are made of aluminum

Code	Applicable pin	Including		
Code	gage diameter	Handle	Clamping bush (mm)	
7341-0S	0.2-1.02mm	1 pc	6 pairs (the clamping range are 0.2-0.38, 0.38-0.51, 0.51-0.64, 0.64-0.76, 0.76-0.89, 0.89-1.02)	
7341-1S	1.02-1.91mm	1 pc	7 pairs (the clamping range are 1.02-1.14, 1.14-1.27, 1.27-1.40, 1.40-1.52, 1.52-1.65, 1.65-1.78, 1.78-1.91)	
7341-2S	1.91-3.33mm	1 pc	8 pairs (the clamping range are 1.91-2.08, 2.08-2.26, 2.26-2.44, 2.44-2.62, 2.62-2.79, 2.79-2.97, 2.97-3.15, 3.15-3.33)	
7341-3S	3.33-4.57mm	1 pc	7 pairs (the clamping range are 3.33-3.51, 3.51-3.68, 3.68-3.86, 3.86-4.04, 4.04-4.22, 4.22-4.39, 4.39-4.57)	
7341-4S	4.57-5.79mm	1 pc	6 pairs (the clamping range are 4.57-4.78, 4.78-4.98, 4.98-5.18, 5.18-5.38, 5.38-5.59, 5.59-5.79)	
7341-5S	5.79-7.14mm	1 pc	6 pairs (the clamping range are 5.79-5.99, 5.99-6.20, 6.20-6.40, 6.40-6.63, 6.63-6.88, 6.88-7.14)	
7341-6S	7.14-8.66mm	1 pc	6 pairs (the clamping range are 7.14-7.39, 7.39-7.65, 7.65-7.90, 7.90-8.15, 8.15-8.41, 8.41-8.66)	

Code	Applicable pin	Including		
Code	gage diameter Handle		Clamping bush (mm)	
7341-7S	8.66-10.31mm	1 pc	6 pairs (the clamping range are 8.66-8.92, 8.9 -9.17, 9.17-9.42, 9.42-9.70, 9.70-10.01, 10.01-10.31)	
7341-8S	10.31-11.81mm	1 pc	4 pairs (the clamping range are 10.31-10.67,10.67-11.05, 11.05-11.43, 11.43-11.81)	
7341-9S	11.81-12.95mm	1 pc	3 pairs (the clamping range are 11.81-12.19, 12.19-12.57, 12.57-12.95)	
7341-10S	12.95-14.71mm	1 pc	4 pairs (the clamping range are 12.95-13.51, 13.51-13.89, 13.89-14.30, 14.30-14.71)	
7341-11S	<b>7341-11S</b> 14.71-16.13mm	1 pc	4 pairs (the clamping range are 14.71-15.09, 15.09-15.49, 15.49-15.88, 15.88-16.13)	
7341-12S	16.13-17.88mm	1 pc	4 pairs (the clamping range are 16.13-16.66, 16.66-17.07, 17.07-17.48,17.48-17.88)	
7341-13S	17.88-19.30mm	1 pc	4 pairs (the clamping range are 17.88-18.26, 18.26-18.67, 18.67-19.05, 19.05-19.30)	
7341-15S	19.30-25.65mm	1 pc	8 pairs (the clamping range are 19.30-19.84, 19.84-20.62, 20.62-21.41, 21.41-22.23, 22.23-23.03, 23.03-23.80, 23.80-24.59, 24.59-25.65)	



#### **PIN GAGE SETS**

Code	Diameter Ød	Step	Pin gages per set
4166-411	1.0mm, 1.1mm, 1.2mm, ···· 5.0mm	0.1mm	41
4166-511	5.0mm, 5.1mm, 5.2mm, ···· 10.0mm	0.1mm	51
4166-512	10.0mm, 10.1mm, 10.2mm, ···· 15.0mm	0.1mm	51
4166-513	15.0mm, 15.1mm, 15.2mm, ···· 20.0mm	0.1mm	51

Code	Diameter Ød	Step	Pin gages per set
4166-2S	1.00mm, 1.01mm, 1.02mm, ···· 2.00mm	0.01mm	101
4166-3S	2.00mm, 2.01mm, 2.02mm, ···· 3.00mm	0.01mm	101
4166-4S	3.00mm, 3.01mm, 3.02mm, ···· 4.00mm	0.01mm	101
4166-5S	4.00mm, 4.01mm, 4.02mm, ···· 5.00mm	0.01mm	101
4166-6S	5.00mm, 5.01mm, 5.02mm, ···· 6.00mm	0.01mm	101
4166-7S	6.00mm, 6.01mm, 6.02mm, ···· 7.00mm	0.01mm	101
4166-8S	7.00mm, 7.01mm, 7.02mm, ···· 8.00mm	0.01mm	101
4166-9S	8.00mm, 8.01mm, 8.02mm, ···· 9.00mm	0.01mm	101
4166-10S	9.00mm, 9.01mm, 9.02mm, ···· 10.00mm	0.01mm	101





4166-6D

- Meet DIN2269, grade 1 Made of alloy steel Hardness HRC62-65 Diameter accuracy: ±1µm

Code	Diameter Ød	Step	Pin gages per set
4166-0D	0.20mm, 0.21mm, 0.22mm, ···· 0.50mm	0.01mm	31
4166-1	0.50mm, 0.51mm, 0.52mm, ···· 1.00mm	0.01mm	51
4166-1D	1.00mm, 1.01mm, 1.02mm, ···· 1.50mm	0.01mm	51
4166-2	1.50mm, 1.51mm, 1.52mm, ···· 2.00mm	0.01mm	51
4166-2D	2.00mm, 2.01mm, 2.02mm, ···· 2.50mm	0.01mm	51
4166-3	2.50mm, 2.51mm, 2.52mm, ···· 3.00mm	0.01mm	51
4166-3D	3.00mm, 3.01mm, 3.02mm, ···· 3.50mm	0.01mm	51
4166-4	3.50mm, 3.51mm, 3.52mm, ···· 4.00mm	0.01mm	51
4166-4D	4.00mm, 4.01mm, 4.02mm, ···· 4.50mm	0.01mm	51
4166-5	4.50mm, 4.51mm, 4.52mm, ···· 5.00mm	0.01mm	51
4166-5D	5.00mm, 5.01mm, 5.02mm, ···· 5.50mm	0.01mm	51
4166-6	5.50mm, 5.51mm, 5.52mm, ···· 6.00mm	0.01mm	51
4166-6D	6.00mm, 6.01mm, 6.02mm, ···· 6.50mm	0.01mm	51
4166-7	6.50mm, 6.51mm, 6.52mm, ···· 7.00mm	0.01mm	51
4166-7D	7.00mm, 7.01mm, 7.02mm, ···· 7.50mm	0.01mm	51
4166-8	7.50mm, 7.51mm, 7.52mm, ···· 8.00mm	0.01mm	51
4166-8D	8.00mm, 8.01mm, 8.02mm, ···· 8.50mm	0.01mm	51
4166-9	8.50mm, 8.51mm, 8.52mm, ···· 9.00mm	0.01mm	51
4166-9D	9.00mm, 9.01mm, 9.02mm, ···· 9.50mm	0.01mm	51
4166-10	9.50mm, 9.51mm, 9.52mm, ···· 10.00mm	0.01mm	51

Code	Diameter Ød	Step	Pin gages per set
4166-10D	10.00mm, 10.01mm, 10.02mm, ···· 10.50mm	0.01mm	51
4166-11	10.50mm, 10.51mm, 10.52mm, ···· 11.00mm	0.01mm	51
4166-11D	11.00mm, 11.01mm, 11.02mm, ···· 11.50mm	0.01mm	51
4166-12	11.50mm, 11.51mm, 11.52mm, ···· 12.00mm	0.01mm	51
4166-12D	12.00mm, 12.01mm, 12.02mm, ···· 12.50mm	0.01mm	51
4166-13	12.50mm, 12.51mm, 12.52mm, ···· 13.00mm	0.01mm	51
4166-13D	13.00mm, 13.01mm, 13.02mm, ···· 13.50mm	0.01mm	51
4166-14	13.50mm, 13.51mm, 13.52mm, ···· 14.00mm	0.01mm	51
4166-14D	14.00mm, 14.01mm, 14.02mm, ···· 14.50mm	0.01mm	51
4166-15	14.50mm, 14.51mm, 14.52mm, ···· 15.00mm	0.01mm	51
4166-15D	15.00mm, 15.01mm, 15.02mm, ···· 15.50mm	0.01mm	51
4166-16	15.50mm, 15.51mm, 15.52mm, ···· 16.00mm	0.01mm	51
4166-16D	16.00mm, 16.01mm, 16.02mm, ···· 16.50mm	0.01mm	51
4166-17	16.50mm, 16.51mm, 16.52mm, ···· 17.00mm	0.01mm	51
4166-17D	17.00mm, 17.01mm, 17.02mm, ···· 17.50mm	0.01mm	51
4166-18	17.50mm, 17.51mm, 17.52mm, ···· 18.00mm	0.01mm	51
4166-18D	18.00mm, 18.01mm, 18.02mm, ···· 18.50mm	0.01mm	51
4166-19	18.50mm, 18.51mm, 18.52mm, ···· 19.00mm	0.01mm	51
4166-19D	19.00mm, 19.01mm, 19.02mm, ··· 19.50mm	0.01mm	51
4166-20	19.50mm, 19.51mm, 19.52mm, ···· 20.00mm	0.01mm	51



#### **SETTING RINGS**

CAN SUPPLY CUSTOM SETTING RINGS FROM Ø1.500MM TO Ø200.000MM, FOR EXAMPLE, Ø17.085MM INSPECTION CERTIFICATE



6312-20



Ød Ød1

Ø100mm-200mm

(mm)

For zero setting of inside micrometers, three points internal micrometers and bore gages
 Deviation (difference between the ordered size and the size marked

■ Deviation (difference between the ordered size and the size marked on the setting ring when supplied): For example, the ordered size is Ø10.125mm, the size marked on the setting ring when supplied may be Ø10.127mm

■ Meet DIN2250-1:2008

(mm)

Diameter d **	b	D	Deviation	Roundness and cylindricity
Ø1.5-2.5	4mm	22mm	±10.0μm	0.3µm
Ø2.5-3	5mm	22mm	±10.0μm	0.3µm
Ø3-5	5mm	22mm	±10.0µm	0.4µm
Ø5-10	8mm	32mm	±10.0μm	0.4µm
Ø10-15	10mm	38mm	±10.0µm	0.5µm
Ø15-18	12mm	45mm	±10.0μm	0.5µm
Ø18-20	12mm	45mm	±10.0µm	0.6µm
Ø20-25	14mm	53mm	±10.0μm	0.6µm
Ø25-30	16mm	63mm	±10.0µm	0.6µm
Ø30-32	16mm	63mm	±10.0μm	0.7µm
Ø32-40	18mm	71mm	±10.0µm	0.7µm
Ø40-50	20mm	85mm	±10.0µm	0.7µm
Ø50-60	20mm	100mm	±10.0µm	0.8µm
Ø60-70	24mm	112mm	±10.0μm	0.8µm
Ø70-80	24mm	125mm	±10.0µm	0.8µm
Ø80-90	24mm	140mm	±10.0μm	1.0µm
Ø90-100	24mm	160mm	±10.0μm	1.0µm

d **	b	b1	d1	D	Deviation	and cylindricity
Ø100-110	28	14	132	170	±10.0µm	1.0µm
Ø110-120	28	16	140	180	±10.0µm	1.0µm
Ø120-130	28	16	150	190	±10.0µm	1.2µm
Ø130-140	28	18	160	200	±10.0µm	1.2µm
Ø140-150	28	18	170	212	±10.0µm	1.2µm
Ø150-160	28	20	180	224	±10.0µm	1.2µm
Ø160-170	32	20	190	236	±10.0µm	1.2µm
Ø170-180	32	20	200	250	±10.0µm	1.2µm
Ø180-190	32	22	212	265	±10.0µm	1.4µm
Ø190-200	32	22	224	280	±10.0µm	1.4µm
Ø200-212	32	22	236	300	±10.0µm	1.4µm
Ø212-224	32	25	250	315	±10.0µm	1.4µm
Ø224-236	36	25	265	335	±10.0µm	1.4µm
Ø236-250	36	28	280	355	±10.0µm	1.4µm

300

315

335

355

375

400

425

450

 $\pm 10.0 \mu m$ 

±10.0µm

 $\pm 10.0 \mu m$ 

±10.0µm

1.6µm

1.6µm

1.6µm

1.6µm

\*\*\*For example Ø3-5mm means Ø3mm<diameter d≼Ø5mm

28

28

32

32

36

36

36

36

Ø250-265

Ø265-280

Ø280-300

Ø300-315

Code	Size
6312-1D5 *	Ø1.5mm
6312-2 <b>*</b>	Ø2mm
6312-2D5 *	Ø2.5mm
6312-3 <b>*</b>	Ø3mm
6312-3D5 *	Ø3.5mm
6312-4 <b>*</b>	Ø4mm
6312-4D5 *	Ø4.5mm
6312-5 <b>*</b>	Ø5mm
6312-5D5 *	Ø5.5mm
6312-6 <b>*</b>	Ø6mm
6312-6D5 *	Ø6.5mm
6312-7 <b>*</b>	Ø7mm
6312-7D5 *	Ø7.5mm
6312-8 <b>*</b>	Ø8mm
6312-8D5 *	Ø8.5mm
6312-9 <b>*</b>	Ø9mm
6312-9D5 *	Ø9.5mm
6312-10*	Ø10mm
6312-10D5*	Ø10.5mm
6312-11 <b>*</b>	Ø11mm
6312-11D5*	Ø11.5mm
6312-12 <b>*</b>	Ø12mm
6312-12D5*	Ø12.5mm
6312-13*	Ø13mm
6312-13D5*	Ø13.5mm
6312-14 <b>*</b>	Ø14mm
6312-14D5*	

Code	Size
6312-15 <sup>*</sup>	Ø15mm
6312-15D5 *	Ø15.5mm
6312-16 <sup>*</sup>	Ø16mm
6312-16D5 *	Ø16.5mm
6312-17 <sup>*</sup>	Ø17mm
6312-17D5 *	Ø17.5mm
6312-18 <b>*</b>	Ø18mm
6312-18D5 *	Ø18.5mm
6312-19 <b>*</b>	Ø19mm
6312-19D5 *	Ø19.5mm
6312-20 <b>*</b>	Ø20mm
6312-20D5 *	Ø20.5mm
6312-21 <b>*</b>	Ø21mm
6312-21D5 *	Ø21.5mm
6312-22 <b>*</b>	Ø22mm
6312-22D5 *	Ø22.5mm
6312-23*	Ø23mm
6312-23D5 *	Ø23.5mm
6312-24 <b>*</b>	Ø24mm
6312-24D5 *	Ø24.5mm
6312-25 <b>*</b>	Ø25mm
6312-25D5 *	Ø25.5mm
6312-26*	Ø26mm
6312-26D5 *	Ø26.5mm
6312-27*	Ø27mm
6312-27D5 *	Ø27.5mm
6312-28 <b>*</b>	Ø28mm

6312-28D5* Ø28.5mm 6312-29* Ø29mm 6312-29D5* Ø29.5mm 6312-30* Ø30mm 6312-31* Ø31mm 6312-32* Ø32mm 6312-33* Ø33mm 6312-34* Ø34mm 6312-36* Ø36mm 6312-37* Ø37mm 6312-38* Ø38mm 6312-38* Ø39mm 6312-38* Ø39mm 6312-40* Ø40mm 6312-40* Ø40mm 6312-42* Ø42mm 6312-44* Ø44mm 6312-44* Ø44mm 6312-45* Ø45mm 6312-46* Ø46mm 6312-46* Ø46mm 6312-47* Ø47mm 6312-48* Ø48mm 6312-49* Ø49mm 6312-55* Ø55mm 6312-50* Ø60mm 6312-55* Ø65mm 6312-62* Ø62mm	Code	Size
6312-29D5* Ø29.5mm 6312-30* Ø30mm 6312-31* Ø31mm 6312-32* Ø32mm 6312-33* Ø33mm 6312-34* Ø34mm 6312-35* Ø35mm 6312-36* Ø36mm 6312-37* Ø37mm 6312-38* Ø38mm 6312-39* Ø39mm 6312-40* Ø40mm 6312-40* Ø44mm 6312-42* Ø42mm 6312-43* Ø43mm 6312-44* Ø44mm 6312-45* Ø45mm 6312-46* Ø46mm 6312-46* Ø46mm 6312-48* Ø48mm 6312-49* Ø49mm 6312-49* Ø49mm 6312-55* Ø55mm 6312-55* Ø55mm 6312-50* Ø60mm	6312-28D5*	Ø28.5mm
6312-30* Ø30mm 6312-31* Ø31mm 6312-32* Ø32mm 6312-33* Ø33mm 6312-34* Ø34mm 6312-35* Ø35mm 6312-36* Ø36mm 6312-37* Ø37mm 6312-39* Ø39mm 6312-39* Ø40mm 6312-40* Ø40mm 6312-42* Ø42mm 6312-42* Ø42mm 6312-44* Ø44mm 6312-45* Ø45mm 6312-46* Ø46mm 6312-46* Ø46mm 6312-48* Ø49mm 6312-49* Ø49mm 6312-55* Ø55mm 6312-55* Ø55mm 6312-50* Ø60mm	6312-29*	Ø29mm
6312-31* Ø31mm 6312-32* Ø32mm 6312-33* Ø33mm 6312-34* Ø34mm 6312-35* Ø35mm 6312-36* Ø36mm 6312-37* Ø37mm 6312-38* Ø39mm 6312-39* Ø39mm 6312-40* Ø40mm 6312-41* Ø41mm 6312-42* Ø42mm 6312-43* Ø43mm 6312-44* Ø44mm 6312-45* Ø45mm 6312-46* Ø46mm 6312-46* Ø46mm 6312-48* Ø49mm 6312-49* Ø49mm 6312-50* Ø55mm 6312-50* Ø55mm 6312-50* Ø60mm	6312-29D5*	Ø29.5mm
6312-32* Ø32mm 6312-33* Ø33mm 6312-34* Ø34mm 6312-35* Ø35mm 6312-36* Ø36mm 6312-37* Ø37mm 6312-38* Ø38mm 6312-39* Ø39mm 6312-40* Ø40mm 6312-41* Ø41mm 6312-42* Ø42mm 6312-44* Ø44mm 6312-45* Ø45mm 6312-46* Ø46mm 6312-47* Ø47mm 6312-48* Ø48mm 6312-49* Ø49mm 6312-50* Ø55mm 6312-55* Ø55mm 6312-60* Ø60mm	6312-30*	Ø30mm
6312-33* Ø33mm 6312-34* Ø34mm 6312-35* Ø35mm 6312-36* Ø36mm 6312-37* Ø37mm 6312-38* Ø38mm 6312-39* Ø39mm 6312-40* Ø40mm 6312-41* Ø41mm 6312-42* Ø42mm 6312-44* Ø44mm 6312-45* Ø45mm 6312-46* Ø46mm 6312-47* Ø47mm 6312-48* Ø48mm 6312-49* Ø49mm 6312-50* Ø55mm 6312-55* Ø55mm 6312-60* Ø60mm	6312-31*	Ø31mm
6312-34* Ø34mm 6312-35* Ø35mm 6312-36* Ø36mm 6312-37* Ø37mm 6312-38* Ø38mm 6312-39* Ø39mm 6312-40* Ø40mm 6312-41* Ø41mm 6312-42* Ø42mm 6312-43* Ø43mm 6312-44* Ø44mm 6312-46* Ø46mm 6312-46* Ø46mm 6312-47* Ø47mm 6312-48* Ø48mm 6312-49* Ø49mm 6312-50* Ø55mm 6312-55* Ø55mm 6312-60* Ø60mm	6312-32 <b>*</b>	Ø32mm
6312-35* Ø35mm 6312-36* Ø36mm 6312-37* Ø37mm 6312-38* Ø38mm 6312-39* Ø39mm 6312-40* Ø40mm 6312-41* Ø41mm 6312-42* Ø42mm 6312-44* Ø44mm 6312-45* Ø45mm 6312-46* Ø46mm 6312-47* Ø47mm 6312-48* Ø48mm 6312-49* Ø49mm 6312-50* Ø55mm 6312-55* Ø55mm 6312-60* Ø60mm	6312-33 <b>*</b>	Ø33mm
6312-36* Ø36mm 6312-37* Ø37mm 6312-38* Ø38mm 6312-39* Ø39mm 6312-40* Ø40mm 6312-41* Ø41mm 6312-42* Ø42mm 6312-43* Ø43mm 6312-44* Ø44mm 6312-46* Ø46mm 6312-46* Ø46mm 6312-48* Ø48mm 6312-49* Ø49mm 6312-50* Ø55mm 6312-55* Ø55mm 6312-60* Ø60mm	6312-34*	Ø34mm
6312-37* Ø37mm 6312-38* Ø38mm 6312-39* Ø39mm 6312-40* Ø40mm 6312-41* Ø41mm 6312-42* Ø42mm 6312-43* Ø43mm 6312-44* Ø44mm 6312-45* Ø45mm 6312-46* Ø46mm 6312-47* Ø47mm 6312-48* Ø48mm 6312-49* Ø49mm 6312-50* Ø55mm 6312-55* Ø55mm 6312-60* Ø60mm	6312-35 <b>*</b>	Ø35mm
6312-38* Ø38mm 6312-39* Ø39mm 6312-40* Ø40mm 6312-41* Ø41mm 6312-42* Ø42mm 6312-43* Ø43mm 6312-44* Ø44mm 6312-46* Ø46mm 6312-46* Ø46mm 6312-48* Ø48mm 6312-49* Ø49mm 6312-50* Ø55mm 6312-55* Ø55mm 6312-60* Ø60mm	6312-36 <b>*</b>	Ø36mm
6312-39* Ø39mm 6312-40* Ø40mm 6312-41* Ø41mm 6312-42* Ø42mm 6312-43* Ø43mm 6312-44* Ø44mm 6312-45* Ø45mm 6312-46* Ø46mm 6312-47* Ø47mm 6312-48* Ø48mm 6312-49* Ø49mm 6312-50* Ø55mm 6312-55* Ø55mm 6312-60* Ø60mm	6312-37*	Ø37mm
6312-40* Ø40mm 6312-41* Ø41mm 6312-42* Ø42mm 6312-43* Ø43mm 6312-44* Ø44mm 6312-45* Ø45mm 6312-46* Ø46mm 6312-47* Ø47mm 6312-48* Ø48mm 6312-49* Ø49mm 6312-50* Ø55mm 6312-55* Ø55mm 6312-60* Ø60mm	6312-38 <b>*</b>	Ø38mm
6312-41* Ø41mm 6312-42* Ø42mm 6312-43* Ø43mm 6312-44* Ø44mm 6312-45* Ø45mm 6312-46* Ø46mm 6312-47* Ø47mm 6312-48* Ø48mm 6312-49* Ø49mm 6312-50* Ø55mm 6312-55* Ø55mm 6312-60* Ø60mm	6312-39 <b>*</b>	Ø39mm
6312-42* Ø42mm 6312-43* Ø43mm 6312-44* Ø44mm 6312-45* Ø45mm 6312-46* Ø46mm 6312-47* Ø47mm 6312-48* Ø48mm 6312-49* Ø49mm 6312-50* Ø55mm 6312-55* Ø55mm 6312-60* Ø60mm	6312-40*	Ø40mm
6312-43* Ø43mm 6312-44* Ø44mm 6312-45* Ø45mm 6312-46* Ø46mm 6312-47* Ø47mm 6312-48* Ø48mm 6312-49* Ø49mm 6312-50* Ø55mm 6312-60* Ø60mm	6312-41*	Ø41mm
6312-44* Ø44mm 6312-45* Ø45mm 6312-46* Ø46mm 6312-47* Ø47mm 6312-48* Ø48mm 6312-49* Ø49mm 6312-50* Ø55mm 6312-55* Ø55mm		Ø42mm
6312-45* Ø45mm 6312-46* Ø46mm 6312-47* Ø47mm 6312-48* Ø48mm 6312-49* Ø49mm 6312-50* Ø55mm 6312-55* Ø55mm	6312-43 <b>*</b>	Ø43mm
6312-46* Ø46mm 6312-47* Ø47mm 6312-48* Ø48mm 6312-49* Ø49mm 6312-50* Ø50mm 6312-55* Ø55mm 6312-60* Ø60mm	6312-44*	Ø44mm
6312-47* Ø47mm 6312-48* Ø48mm 6312-49* Ø49mm 6312-50* Ø50mm 6312-55* Ø55mm 6312-60* Ø60mm	6312-45 <b>*</b>	Ø45mm
6312-48* Ø48mm 6312-49* Ø49mm 6312-50* Ø50mm 6312-55* Ø55mm 6312-60* Ø60mm	6312-46*	Ø46mm
6312-49* Ø49mm 6312-50* Ø50mm 6312-55* Ø55mm 6312-60* Ø60mm	6312-47 <b>*</b>	Ø47mm
6312-50* Ø50mm 6312-55* Ø55mm 6312-60* Ø60mm	6312-48*	Ø48mm
<b>6312-55*</b> Ø55mm <b>6312-60*</b> Ø60mm		Ø49mm
<b>6312-60*</b> Ø60mm	6312-50*	Ø50mm
	6312-55 <b>*</b>	Ø55mm
<b>6312-62*</b> Ø62mm	6312-60*	Ø60mm
	6312-62*	Ø62mm

Code	Size
6312-65 <b>*</b>	Ø65mm
6312-70 <b>*</b>	Ø70mm
6312-75 <b>*</b>	Ø75mm
6312-80 <b>*</b>	Ø80mm
6312-85 <b>*</b>	Ø85mm
6312-87 <b>*</b>	Ø87mm
6312-90 <b>*</b>	Ø90mm
6312-95 <b>*</b>	Ø95mm
6312-100 <b>*</b>	Ø100mm
6312-112D5*	Ø112.5mm
6312-125 <b>*</b>	Ø125mm
6312-137D5*	Ø137.5mm
6312-150 <b>*</b>	Ø150mm
6312-162D5*	Ø162.5mm
6312-175 <b>*</b>	Ø175mm
6312-187D5*	Ø187.5mm
6312-200*	Ø200mm
6312-212D5*	Ø212.5mm
6312-225*	Ø225mm
6312-237D5*	Ø237.5mm
6312-250 <b>*</b>	Ø250mm
6312-262D5*	Ø262.5mm
6312-275*	Ø275mm
6312-287D5*	Ø287.5mm
6312-300 <b>*</b>	Ø300mm

<sup>\*</sup>Supplied with manufacturer inspection certificate



#### **PLAIN PLUG GAGES**

#### CUSTOM-MADE

OTHER CLASSES ARE AVAILABLE, SUCH AS H8, H9
OTHER DIAMETERS ARE AVAILABLE, SUCH AS 19.003mm
OTHER LENGTHS ARE AVAILABLE, SUCH AS 70mm

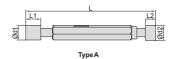
- Supplied with Go and No-Go gages together
- Class H7
- Hardness HRC 60±2
- Standard DIN7150-2

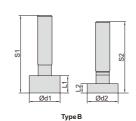






Type B





(mm) Size tolerance of H7 Size tolerance of Go gage (µm) S1, S2 ≥2, ≤3 +0.5 / +2.5 +9 / +11 6.5 4.5 62 +0.75 / +3.25 +10.75 / +13.25 6 74 >3. ≤6 Α 8 >6, ≤10 Α +0.75 / +3.25 +13.75 / +16.25 10 7 87 >10, ≤14 Α +1 / +4 +16.5 / +19.5 12 8 99 >14, ≤18 Α +1 / +4 +16.5 / +19.5 14 10 114 >18, ≤24 +1 / +5 +19 / +23 16 12 132 >24, ≤30 18 14 136 +1 / +5 +19 / +23 >30, ≤40 +1.5 / +5.5 +23 / +27 20 15 >40, ≤50 +1.5 / +5.5 +23 / +27 25 18 169 +1.5 / +6.5 +27.5 / +32.5 30 18 164, 152 >50, ≤65 В >65, ≤80 В +1.5 / +6.5 +27.5 / +32.5 35 25 169, 159 169, 159 35 25 >80, ≤100 В +2 / +8 +32 / +38

Code	Diameter	Туре
4124-2	2mm	Α
4124-3	3mm	Α
4124-4	4mm	Α
4124-5	5mm	Α
4124-6	6mm	Α
4124-7	7mm	Α
4124-8	8mm	Α
4124-9	9mm	Α
4124-10	10mm	Α

11mm

12mm

Code	Diameter	Туре
4124-13	13mm	Α
4124-14	14mm	Α
4124-15	15mm	Α
4124-16	16mm	Α
4124-17	17mm	Α
4124-18	18mm	Α
4124-19	19mm	Α
4124-20	20mm	Α
4124-21	21mm	Α
4124-22	22mm	Α
4124-23	23mm	Α

Code	Diameter	Туре	Code	Diameter	Туре
4124-24	24mm	Α	4124-38	38mm	Α
4124-25	25mm	Α	4124-39	39mm	Α
4124-26	26mm	Α	4124-40	40mm	Α
4124-28	28mm	Α	4124-41	41mm	Α
4124-29	29mm	Α	4124-42	42mm	Α
4124-30	30mm	Α	4124-44	44mm	Α
4124-31	31mm	Α	4124-45	45mm	Α
4124-32	32mm	Α	4124-46	46mm	Α
4124-34	34mm	Α	4124-47	47mm	Α
4124-35	35mm	Α	4124-49	49mm	Α
4124-36	36mm	Α	4124-50	50mm	Α

Code	Diameter	Туре
4124-52	52mm	В
4124-55	55mm	В
4124-60	60mm	В
4124-65	65mm	В
4124-70	70mm	В
4124-75	75mm	В
4124-80	80mm	В
4124-85	85mm	В
4124-100	100mm	В

#### **METRIC THREAD PLUG GAGES**



ATTENTION: LIFE TIME IS LIMITED

- Supplied with Go and No-Go gages together
- Class 6

4124-11

4124-12

■ Standard ISO1502



4130-10

#### Individual

Size (mm)
M2x0.4
M2.5x0.45
M3x0.5
M3.5x0.6
M4x0.7
M5x0.8
M6x1
M7x1

Code	Size (mm)
4130-8 *	M8x1.25
4130-9 *	M9x1.25
4130-10*	M10x1.5
4130-11*	M11x1.5
4130-12*	M12x1.75
4130-14*	M14x2
4130-16*	M16x2
4130-18*	M18x2.5

Code	Size (mm)
4130-20 *	M20x2.5
4130-22 *	M22x2.5
4130-24*	M24x3
4130-27 *	M27x3
4130-30 *	M30x3.5
4130-33*	M33x3.5
4130-36 *	M36x4
4130-39 *	M39x4

Code	Size (mm)
4130-42*	M42x4.5
4130-45 *	M45x4.5
4130-48 *	M48x5
4130-52*	M52x5
4130-56 *	M56x5.5
4130-60 *	M60x5.5

#### Set

Code	Thread plug gages included
4130-S7 *	M3x0.5 (4130-3), M4x0.7 (4130-4), M5x0.8 (4130-5), M6x1 (4130-6), M8x1.25 (4130-8), M10x1.5 (4130-10), M12x1.75 (4130-12)

<sup>\*</sup>Supplied with manufacturer inspection certificate

### **METRIC FINE THREAD PLUG GAGES**



ATTENTION: LIFE TIME IS LIMITED

- Supplied with Go and No-Go gages together
- Class 6H ■ Standard ISO1502



4139-20P

Code	Size (mm)	Code	Size (mm)	Code	Size (mm)	Code	Size (mm)	Code	Size (mm)	Code	Size (mm)
4139-3D*	M3x0.35	4139-9P*	M9x1	4139-14L *	M14x0.75	4139-20R*	M20x1.5	4139-30P*	M30x1	4139-42P *	M42x1
4139-4G*	M4x0.5	4139-10G*	M10x0.5	4139-14P *	M14x1	4139-20T *	M20x2	4139-30R*	M30x1.5	4139-42R*	M42x1.5
4139-5G*	M5x0.5	4139-10L *	M10x0.75	4139-14Q*	M14x1.25	4139-22L *	M22x0.75	4139-30T *	M30x2	4139-42T *	M42x2
4139-6G*	M6x0.5	4139-10P*	M10x1	4139-14R *	M14x1.5	4139-22P *	M22x1	4139-33P *	M33x1	4139-42V *	M42x3
4139-6L *	M6x0.75	4139-10Q*	M10x1.25	4139-16L *	M16x0.75	4139-22R*	M22x1.5	4139-33R*	M33x1.5	4139-45P *	M45x1
4139-7G*	M7x0.5	4139-11P *	M11x1	4139-16P *	M16x1	4139-22T *	M22x2	4139-33T *	M33x2	4139-45R*	M45x1.5
4139-7L *	M7x0.75	4139-12G*	M12x0.5	4139-16R*	M16x1.5	4139-24P *	M24x1	4139-36R*	M36x1.5	4139-45T *	M45x2
4139-8G*	M8x0.5	4139-12L *	M12x0.75	4139-18G*	M18x0.5	4139-24R*	M24x1.5	4139-36T *	M36x2	4139-45V *	M45x3
4139-8L *	M8x0.75	4139-12P *	M12x1	4139-18L *	M18x0.75	4139-24T *	M24x2	4139-36V *	M36x3		
4139-8P*	M8x1	4139-12Q*	M12x1.25	4139-18P *	M18x1	4139-27P *	M27x1	4139-39R*	M39x1.5		
4139-9G*	M9x0.5	4139-12R*	M12x1.5	4139-18R*	M18x1.5	4139-27R*	M27x1.5	4139-39T *	M39x2		
4139-9L *	M9x0.75	4139-14G*	M14x0.5	4139-20P *	M20x1	4139-27T *	M27x2	4139-39V *	M39x3		
*Supplied with	h manufacture	r inspection ce	rtificate								

### **METRIC THREAD RING GAGES**

- Go and No-Go gages are supplied separately
   Class 6g
   Standard ISO1502

### Individual

Code (GO)	Code (NOGO)	Size (mm)	Code (GO)	Code (NOGO)	Size (mm)
4120-2 *	4120-2N *	M2x0.4	4120-11 *	4120-11N *	M11x1.5
4120-2D2 *	4120-2D2N *	M2.2x0.45	4120-12 *	4120-12N *	M12x1.75
4120-2D5 *	4120-2D5N *	M2.5x0.45	4120-14 *	4120-14N *	M14x2
4120-3 *	4120-3N *	M3x0.5	4120-16 *	4120-16N *	M16x2
4120-3D5 *	4120-3D5N *	M3.5x0.6	4120-18 *	4120-18N *	M18x2.5
4120-4 *	4120-4N *	M4x0.7	4120-20 *	4120-20N *	M20x2.5
4120-5 *	4120-5N *	M5x0.8	4120-22 *	4120-22N *	M22x2.5
4120-6 *	4120-6N *	M6x1	4120-24 *	4120-24N *	M24x3
4120-7 *	4120-7N*	M7x1	4120-27 *	4120-27N *	M27x3
4120-8 *	4120-8N*	M8x1.25	4120-30 *	4120-30N *	M30x3.5
4120-9 *	4120-9N *	M9x1.25	4120-33 *	4120-33N *	M33x3.5
4120-10*	4120-10N*	M10x1.5			





ATTENTION: LIFE TIME IS LIMITED



G	Go ring gage set			
	Code	Thread ring gages included		
	4120-S7*	M3x0.5 ( <b>4120-3</b> ), M4x0.7 ( <b>4120-4</b> ), M5x0.8 ( <b>4120-5</b> ), M6x1 ( <b>4120-6</b> ), M8x1.25 ( <b>4120-8</b> ), M10x1.5 ( <b>4120-10</b> ), M12x1.75 ( <b>4120-12</b> )		

### No Go ring gage set

		•
Code Thread ring gages inclu		Thread ring gages included
	4120-S7N*	M3x0.5 (4120-3N), M4x0.7 (4120-4N), M5x0.8 (4120-5N), M6x1 (4120-6N), M8x1.25 (4120-8N), M10x1.5 (4120-10N), M12x1.75 (4120-12N)

<sup>\*</sup>Supplied with manufacturer inspection certificate

### **AMERICAN STANDARD THREAD PLUG GAGES**





- Supplied with Go and No-Go gages together
- Class 2B
- Standard ANSI/ASME B1.2



\*Supplied with manufacturer inspection certificate



4131-102

Code	Size
4131-5D1*	5/16-18UNC
4131-5D2*	5/16-24UNF
4131-3C1*	3/8-16UNC
4131-3C2*	3/8-24UNF
4131-7D2*	7/16-20UNF
4131-1A1*	1/2-13UNC

Code	Size
4131-1A2*	1/2-20UNF
4131-9D2*	9/16-18UNF
4131-5C1*	5/8-11UNC
4131-5C2*	5/8-18UNF
4131-3B1*	3/4-10UNC
4131-3B2*	3/4-16UNF



### **AMERICAN STANDARD THREAD RING GAGES**



ATTENTION: LIFE TIME IS LIMITED









Class 2AStandard ANSI/ASME B1.2

4121-1B1

4121-1B1N

Code (GO)	Code (NOGO)	Size
4121-41 *	4121-41N *	4-40UNC
4121-61 *	4121-61N *	6-32UNC
4121-81 *	4121-81N *	8-32UNC
4121-102 *	4121-102N *	10-32UNF
4121-1B1*	4121-1B1N*	1/4-20UNC
4121-1B2*	4121-1B2N*	1/4-28UNF

Code (GO)	Code (NOGO)	Size
4121-5D1*	4121-5D1N *	5/16-18UNC
4121-5D2*	4121-5D2N *	5/16-24UNF
4121-3C1*	4121-3C1N *	3/8-16UNC
4121-3C2*	4121-3C2N *	3/8-24UNF
4121-7D2*	4121-7D2N *	7/16-20UNF
4121-1A1*	4121-1A1N *	1/2-13UNC

Code (GO)	Code (NOGO)	Size
4121-1A2*	4121-1A2N *	1/2-20UNF
4121-9D2*	4121-9D2N *	9/16-18UNF
4121-5C1*	4121-5C1N *	5/8-11UNC
4121-5C2*	4121-5C2N *	5/8-18UNF
4121-3B1*	4121-3B1N *	3/4-10UNC
4121-3B2*	4121-3B2N *	3/4-16UNF

### **METRIC FINE THREAD RING GAGES**





- Go and No-Go gages are supplied separately

  Class 6g

  Standard ISO1502







Size

4129-10PN

Code (GO)	Code (NOGO)	Size (mm)
4129-4G*	4129-4GN*	M4x0.5
4129-5G*	4129-5GN*	M5x0.5
4129-6G*	4129-6GN*	M6x0.5
4129-6L *	4129-6LN *	M6x0.75
4129-7L *	4129-7LN *	M7x0.75
4129-8G*	4129-8GN*	M8x0.5
4129-8L *	4129-8LN *	M8x0.75
4129-8P *	4129-8PN *	M8x1
4129-9G*	4129-9GN*	M9x0.5
4129-9L *	4129-9LN *	M9x0.75
4129-9P *	4129-9PN *	M9x1
4129-10G *	4129-10GN *	M10x0.5
4129-10L *	4129-10LN *	M10x0.75
4129-10P *	4129-10PN *	M10x1
4129-10Q *	4129-10QN *	M10x1.25
4129-11G *	4129-11GN *	M11x0.5
4129-11L *	4129-11LN *	M11x0.75
4129-11P *	4129-11PN *	M11x1
4129-12G *	4129-12GN *	M12x0.5
4129-12L *	4129-12LN *	M12x0.75
4129-12P *	4129-12PN *	M12x1
4129-12Q *	4129-12QN *	M12x1.25

Code (GO)	Code (NOGO)	Size (mm)
4129-12R *	4129-12RN *	M12x1.5
4129-14L *	4129-14LN *	M14x0.75
4129-14P *	4129-14PN *	M14x1
4129-14Q *	4129-14QN *	M14x1.25
4129-14R *	4129-14RN *	M14x1.5
4129-16L *	4129-16LN *	M16x0.75
4129-16P *	4129-16PN *	M16x1
4129-16R *	4129-16RN *	M16x1.5
4129-18P *	4129-18PN *	M18x1
4129-18R *	4129-18RN *	M18x1.5
4129-18T *	4129-18TN *	M18x2
4129-20G *	4129-20GN *	M20x0.5
4129-20P *	4129-20PN *	M20x1
4129-20R *	4129-20RN *	M20x1.5
4129-20T *	4129-20TN *	M20x2
4129-22P *	4129-22PN *	M22x1
4129-22R *	4129-22RN *	M22x1.5
4129-22T *	4129-22TN *	M22x2
4129-24P *	4129-24PN *	M24x1
4129-24R *	4129-24RN *	M24x1.5
4129-24T *	4129-24TN *	M24x2
4129-27P *	4129-27PN *	M27x1

Code (GO)	Code (NOGO)	Size (mm)
4129-27R*	4129-27RN*	M27x1.5
4129-27T *	4129-27TN *	M27x2
4129-30P*	4129-30PN *	M30x1
4129-30R*	4129-30RN *	M30x1.5
4129-30T *	4129-30TN *	M30x2
4129-33P *	4129-33PN *	M33x1
4129-33T *	4129-33TN *	M33x2
4129-36P *	4129-36PN *	M36x1
4129-36R*	4129-36RN *	M36x1.5
4129-36T *	4129-36TN *	M36x2
4129-36V *	4129-36VN *	M36x3
4129-39P *	4129-39PN *	M39x1
4129-39T *	4129-39TN *	M39x2
4129-39V *	4129-39VN *	M39x3
4129-42P *	4129-42PN *	M42x1
4129-42R*	4129-42RN *	M42x1.5
4129-42T *	4129-42TN *	M42x2
4129-42V *	4129-42VN *	M42x3
4129-45R*	4129-45RN *	M45x1.5
4129-45T *	4129-45TN *	M45x2
4129-45V *	4129-45VN *	M45x3

<sup>\*</sup>Supplied with manufacturer inspection certificate

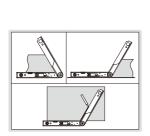
<sup>\*</sup>Supplied with manufacturer inspection certificate

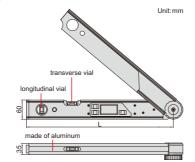






2174-225





- Suitable for setting horizontal and vertical mitre angles of cutting machine
   Buttons: ON/OFF, HOLD/SUP, SPR/CNR/MTR/BVL
- IP54 dust/waterproof
- With transverse and longitudinal vials
   2xAAA batteries
- Absolute level, zero setting is not needed when batteries are replaced
- Backlight turns off in one minute after no data changing, automatic power off in 5 minutes

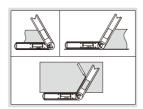
Code	Size (L)	Range	Resolution	Accuracy
2174-225	460mm	0-225°	0.05°	±0.10°

### **DIGITAL PROTRACTOR**





2171-250



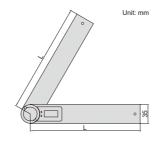


- Buttons: on/off, hold (keep the reading), zero, ABS (absolute and incremental measurement)
- Fix the locking screw at 4 positions for different measuring ranges: 0°~225°, -225°~0°, -45°~180°, -180°~45°
   Remove the locking screw for 360° range
- With level vial
- Battery CR2032
   Automatic power off

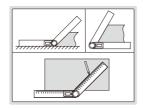
Code	Size (L)	Range	Resolution	Accuracy
2171-250	250mm	0-360°	0.05°	±0.15°

### **DIGITAL PROTRACTORS**





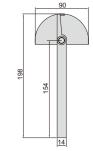
- Resolution: 0.1°
- Buttons: on/off, zero
- With clamping screw to lock the blades
   Graduation of blade: 1mm and 1/32"
- Made of stainless steel
- CR2032 battery
- Automatic power off



Code	Size (L)	Range	Accuracy
2176-200	200mm	0-360°	±0.3°
2176-300	300mm	0-360°	±0.3°

### PROTRACTOR (ECONOMIC TYPE)





Unit: mm

- Made of stainless steel
- With clamping screw

Code	Size	Range	Graduation	Accuracy	
4780-85A	90x154mm	0-180°	1°	±0.5°	

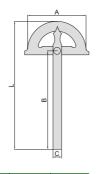


### **PROTRACTORS**



4799-180

- Made of stainless steel (4799-1300 is made of carbon steel)
  ■ Satin chrome plated scale
  ■ With clamping screw



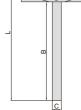
Code	Size (AxB)	Range	Accuracy	Graduation	L	С
4799-180	80x120mm	0-180°	±0.3°	1°	168mm	11mm
4799-1120	120x150mm	0-180°	±0.3°	1°	220mm	14mm
4799-1150	150x200mm	0-180°	±0.3°	1°	285mm	16mm
4799-1200	200x300mm	0-180°	±0.3°	1°	413mm	20mm
4799-1300	300x500mm	0-180°	±0.3°	1°	675mm	30mm

### **DIGITAL PROTRACTORS**



- Range: 0-180°
- Buttons: on/off, zero, hold/turn
  Made of stainless steel
- With clamping screw



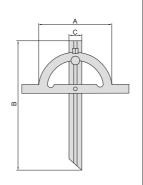


Code	Size (AxB)	Resolution	Accuracy	L	С
4779-120	120×150mm	0.05°	±0.3°	220mm	22mm
4779-150	150×200mm	0.05°	±0.3°	285mm	22mm
4779-200	200×300mm	0.05°	±0.3°	410mm	22mm

### **PROTRACTORS**



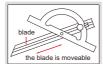
4797-100





- Graduation: 1°
- Made of carbon steel

- Satin chrome plated
  With clamping screw
  The blade is moveable

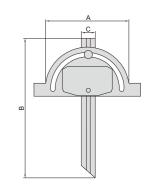


Code	Size (AxB)	Range	Accuracy	С
4797-100	100x150mm	10-170°	±0.3°	18mm
4797-150	150x300mm	10-170°	±0.3°	22mm
4797-200	200x400mm	10-170°	±0.3°	24mm
4797-250	250x500mm	10-170°	±0.3°	28mm
4797-300	300x600mm	10-170°	±0.3°	32mm

### **DIGITAL PROTRACTORS**



4778-100



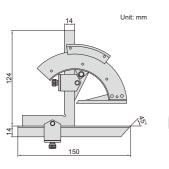
- Range: 0-180° Buttons: on/off, zero, hold/turn
- Made of stainless steel
- With clamping screw
   The blade is moveable





Code	Size (AxB)	Resolution	Accuracy	С
4778-100	100x150mm	0.05°	±0.3°	22mm
4778-150	150x300mm	0.05°	±0.3°	22mm
4778-200	200x400mm	0.05°	±0.3°	24mm
4778-250	250x500mm	0.05°	±0.3°	28mm
4778-300	300x600mm	0.05°	±0.3°	32mm

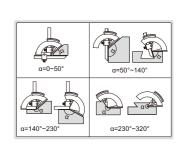
### **PROTRACTOR**



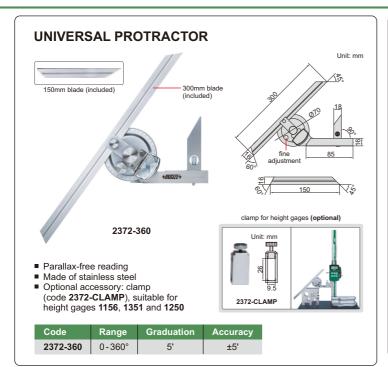


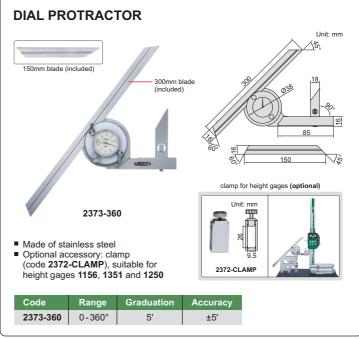
- Made of stainless steel
- Satin chrome plated scale

Code	Range	Graduation	Accuracy
2374-320	0-320°	2'	±2'

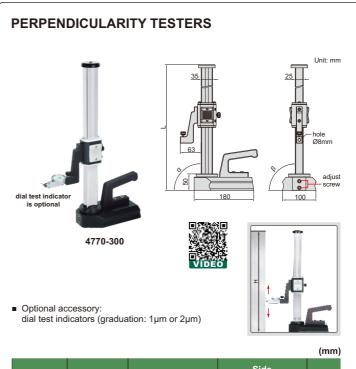




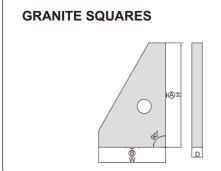








				(mm)
Code	Range (H)	Perpendicularity (α)	Side perpendicularity (β)	L
4770-300	0-300mm	3µm	10μm	460
4770-600	0-600mm	5µm	20μm	760



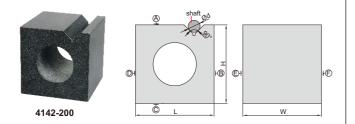


CUSTOM-MADE
SUPPLY SPECIAL SIZES ACCORDING
TO CUSTOMER'S REQUEST

Code	Size (HxW)	Flatness of A	Flatness of B	Squareness of A to B	D
4141-250	250x160mm	1µm	1µm	2µm	25mm
4141-400	400x250mm	1.5µm	1µm	3µm	40mm
4141-630	630x400mm	2µm	1.5µm	4µm	63mm



### **GRANITE SQUARE WITH V GROOVE**



- Parallelism and squareness of A, B, C, D, E and F: 6µm Parallelism and squareness of V groove to A, B, C, D, E and F: 6µm

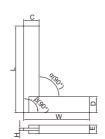
Code	Size (LxWxH)	Range of shaft (Ød)
4142-200	200x200x200mm	9-70mm

### **MACHINIST SQUARES WITH WIDE BASE AND SCALE (ECONOMIC TYPE)**

■ DIN875 grade 2

■ Made of carbon steel, no anti-rust treatment, not hardend ATTENTION: LOW ACCURACY

ATTENTION: NO ANTI-RUST TREATMENT, NOT HARDEND





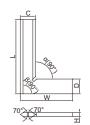
4711-100

							(mm
Code	Size (LxW)	Squa	areness	c	D	н	Е
Code	Size (LXVV)	Inside (α)	Outside (β)	٦	ט	-	-
4711-50	50×30mm	24µm	25µm	16	12	2.5	9
4711-75	75×50mm	26µm	28µm	16	16	2.5	9
4711-100	100×70mm	28µm	30µm	19	19	3	12
4711-150	150×100mm	33µm	35µm	25	25	3	16
4711-200	200×130mm	37µm	40µm	30	32	3	16
4711-250	250×165mm	42µm	45µm	30	32	3	19
4711-300	300×200mm	47µm	50µm	32	32	3	19
4711-400	400×200mm	56µm	60µm	38	38	4.5	22
4711-500	500×300mm	65µm	70µm	44	50	6	25
4711-600	600×350mm	75µm	80µm	50	50	6	30
4711-750	750×400mm	90µm	95µm	55	55	6	50

### 90° BEVELED EDGE SQUARES







4790-0100

(mm) Squareness Size (LxW) Code Inside (α) Outside (β) 4790-050 50x40mm 2.5µm 13 4 13 4790-075 75x50mm 2.6µm 2.8µm 15 15 4790-0100 100x70mm 2.8µm 3.0µm 20 20 5 4790-0150 150x100mm 3.2µm 3.5µm 30 30 6 4790-0200 200x130mm 3.7µm 4.0µm 34 34 7 4790-0300 300x200mm 4.6µm 5.0µm 40 40 8

### **MACHINIST SQUARES (ECONOMIC TYPE)**

ATTENTION: **LOW ACCURACY** 

ATTENTION: NO ANTI-RUST TREATMENT, NOT HARDEND

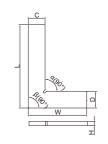
outside measurement

■ Made of hardened stainless steel

■ DIN875 grade 2 Made of carbon steel. no anti-rust treatment,

not hardend





4796-150

(mm)

Code	Size (LxW)	Squar	eness		_	
Code	Size (LXVV)	Inside (α)	Outside (β)	С	D	Н
4796-50	50×30mm	24µm	25µm	12	12	3
4796-75	75×50mm	26µm	28µm	16	16	3
4796-100	100×70mm	28µm	30µm	19	19	5
4796-125	125×80mm	30µm	33µm	22	22	5
4796-150	150×100mm	33µm	35µm	25	25	6
4796-200	200×130mm	38µm	40µm	25	25	6
4796-250	250×165mm	43µm	45µm	25	25	6
4796-300	300×200mm	47µm	50µm	30	30	6
4796-350	350×200mm	51µm	55µm	38	38	6
4796-400	400×200mm	56µm	60µm	38	38	9
4796-450	450×250mm	58µm	65µm	38	38	9
4796-500	500×300mm	69µm	70µm	38	38	9

### 90° FLAT EDGE SQUARES





						(mm)
Code	Size (LxW)	Squareness		С	D	н
Code	Size (LXVV)	Inside (α)	Outside (β)	· ·		
4791-50	50x40mm	6µm	6µm	15	15	4
4791-75	75x50mm	6µm	7µm	15	15	4
4791-100	100x70mm	7µm	7µm	20	20	5
4791-150	150x100mm	7µm	8µm	30	30	6
4791-200	200x130mm	8µm	9µm	30	30	7
4791-250	250x165mm	9µm	10µm	35	35	7
4791-300	300x200mm	10µm	11µm	40	40	8



# 90° FLAT EDGE SQUARES WITH WIDE BASE



■ DIN875 grade 0 Made of hardened stainless steel

4793-100

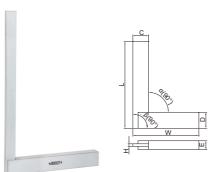
	C
	000
	8,00,
	W
Ш	I

							(mm)
Code	Size (LxW)	Squa	reness	С	D	н	Е
Code	Size (LXVV)	Inside (α)	Outside (β)		, , , , , , , , , , , , , , , , , , ,	"	_
4793-50	50x40mm	6µm	6µm	13	13	4	13
4793-75	75x50mm	6µm	7µm	15	15	4	15
4793-100	100x70mm	7µm	7µm	20	20	5	20
4793-150	150x100mm	7µm	8µm	30	30	6	30
4793-200	200x130mm	8µm	9µm	30	30	7	30
4793-250	250x165mm	9µm	10µm	35	35	7	35
4793-300	300x200mm	10µm	11µm	40	40	8	40

### **MAGNALIUM 90° FLAT EDGE SQUARES** WITH WIDE BASE

ATTENTION: LOW ACCURACY

Made of magnalium, light weight, non-deform, no rusty



Unit: mm

		4705-	-630					(mm)	
Code	Sizo /L ×\A/\	Squa	reness	С	D	н	Е	Weight	
Code	Size (L×W)	Inside (α)	Outside (β)	C	ט	•	-	weight	
4705-630	630×400mm	107µm	113µm	40	60	18	40	5kg	
4705-800	800×500mm	123µm	130µm	50	70	25	50	7kg	

■ Graduation: 1mm

**TRY SQUARE** 

■ Stainless steel blade,

а	lum	inun	n ba	se	

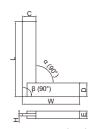
Code Size (LxW)		Squareness			
Code	Size (LXVV)	Inside (α)	Outside (β)		
2275-300	300x170mm	0.5mm	0.5mm		

2275-300

### 90° FLAT EDGE SQUARES WITH WIDE BASE



4792-100



							(111111)
Code	C: (1\A()	Squa	reness	С	D	н	Е
Code	Size (LxW)	Inside (α)	Outside (β)	L	U	•	-
4792-50	50x40mm	6µm	6µm	12	12	3	10
4792-75	75x50mm	6µm	7µm	14	14	3	10
4792-100	100x70mm	7µm	7µm	18	18	3	10
4792-150	150x100mm	8µm	8µm	22	22	4	12
4792-200	200x130mm	9µm	9µm	25	25	4	12

### **MACHINIST SQUARES WITH WIDE BASE** (ECONOMIC TYPE)

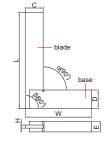
ATTENTION: LOW ACCURACY

ATTENTION: NO ANTI-RUST TREATMENT, NOT HARDEND

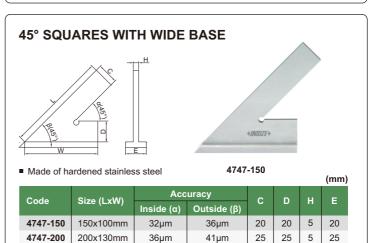
- DIN875 grade 2
- Made of carbon steel, no anti-rust treatment, not hardend



4707-100



							(mr
Code	Size (LxW)	Squar	eness	С	D	н	Е
		Inside (α)	Outside (β)				
4707-50	50x40mm	24µm	25µm	16	12	3	9
4707-75	75x50mm	26µm	28µm	16	16	3	9
4707-100	100x70mm	28µm	30µm	19	19	3	12
4707-150	150x100mm	33µm	35µm	25	25	3	16
4707-200	200x130mm	37µm	40µm	30	32	4	16
4707-250	250x165mm	42µm	45µm	30	32	4	19
4707-300	300x200mm	47µm	50µm	32	32	4	19
4707-400	400x250mm	56µm	60µm	38	38	5	22
4707-500	500x300mm	65µm	70µm	45	50	6	25
4707-600	600x350mm	75µm	80µm	50	50	6	30
4707-750	750x400mm	90µm	95µm	55	55	6	50
4707-900	900x500mm	103µm	110µm	65	75	9	50
4707-1000	1000x550mm	113µm	120µm	65	75	9	50



 $41 \mu m$ 

25 25 5 25

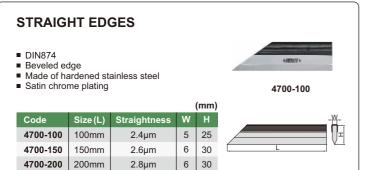
 $36\mu m$ 

200x130mm



4700-300

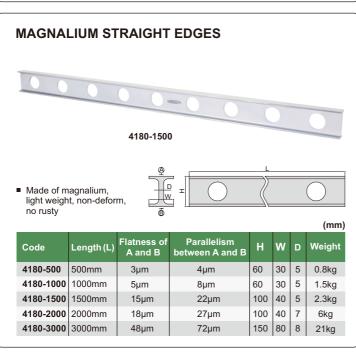
300mm

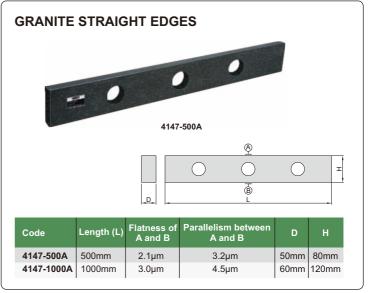


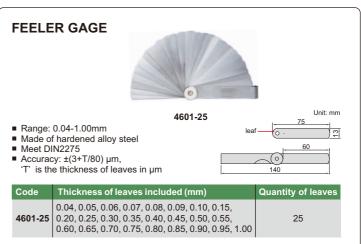
8

40

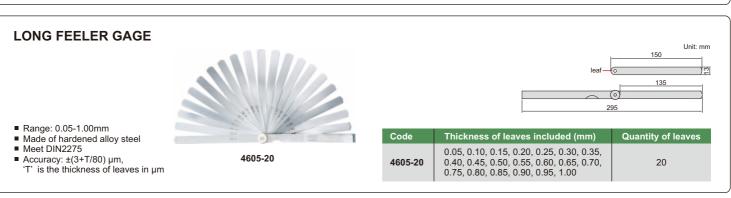
3.2µm











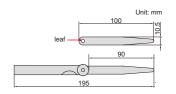


### **FEELER GAGES**

- Made of hardened alloy steel Meet DIN2275 Accuracy: ±(3+T/80) µm, 'T' is the thickness of leaves in µm



4602-20

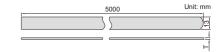


Code	Range	Thickness of leaves included (mm)	Quantity of leaves
4602-13A	0.03-0.50mm	0.03, 0.04, 0.05, 0.06, 0.07, 0.08, 0.09, 0.10, 0.15, 0.20, 0.30, 0.40, 0.50	13
4602-13	0.05-1.00mm	0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.40, 0.50, 0.60, 0.70, 0.80, 0.90, 1.00	13
4602-17	0.02-1.00mm	0.02, 0.03, 0.04, 0.05, 0.06, 0.07, 0.08, 0.09, 0.10, 0.15, 0.20, 0.25, 0.30, 0.40, 0.50, 0.75, 1.00	17
4602-20	0.05-1.00mm	0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.35, 0.40, 0.45, 0.50, 0.55, 0.60, 0.65, 0.70, 0.75, 0.80, 0.85, 0.90, 0.95, 1.00	20
4602-32	0.03-1.00mm	$0.03, 0.04, 0.05, 0.06, 0.07, 0.08, 0.09, 0.10, 0.13, 0.15, 0.18, 0.20, 0.23, 0.25, 0.28, 0.30, 0.33,\\ 0.35, 0.38, 0.40, 0.45, 0.50, 0.55, 0.60, 0.63, 0.65, 0.70, 0.75,  0.80, 0.85, 0.90, 1.00$	32

### **FEELER GAGE TAPES**

- Used as shims to accurately set spacing
   Made of hardened alloy steel
   Length 5m
   Width 13mm





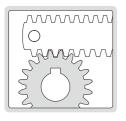
4621-30

Code	Thickness (T)	Accuracy
4621-02	0.02mm	±4µm
4621-03	0.03mm	±4µm
4621-04	0.04mm	±4µm
4621-05	0.05mm	±4µm
4621-06	0.06mm	±4µm
4621-07	0.07mm	±5µm
4621-08	0.08mm	±5µm
4621-09	0.09mm	±5µm
4621-10	0.10mm	±5µm

Code	Thickness (T)	Accuracy
4621-12	0.12mm	±5µm
4621-15	0.15mm	±6µm
4621-18	0.18mm	±7μm
4621-20	0.20mm	±8µm
4621-25	0.25mm	±9µm
4621-30	0.30mm	±9µm
4621-35	0.35mm	±11µm
4621-40	0.40mm	±12μm
4621-45	0.45mm	±12µm

Code         Thickness (T)         Accuracy           4621-50         0.50mm         ±14μm           4621-55         0.55mm         ±14μm           4621-60         0.60mm         ±14μm           4621-65         0.65mm         ±14μm           4621-70         0.70mm         ±17μm			
4621-55     0.55mm     ±14μm       4621-60     0.60mm     ±14μm       4621-65     0.65mm     ±14μm	Code	Thickness (T)	Accuracy
4621-60     0.60mm     ±14μm       4621-65     0.65mm     ±14μm	4621-50	0.50mm	±14µm
<b>4621-65</b> 0.65mm ±14μm	4621-55	0.55mm	±14µm
	4621-60	0.60mm	±14µm
<b>4621-70</b> 0.70mm ±17μm	4621-65	0.65mm	±14µm
	4621-70	0.70mm	±17μm
<b>4621-75</b> 0.75mm ±17μm	4621-75	0.75mm	±17μm
<b>4621-80</b> 0.80mm ±19μm	4621-80	0.80mm	±19µm
<b>4621-90</b> 0.90mm ±22μm	4621-90	0.90mm	±22μm

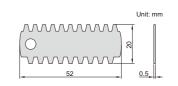
### **GEAR TOOTH PITCH GAGES**



- Accuracy: ±0.05mm
   Check the module pitch of gear tooth
- Made of hardened stainless steel



4860-245



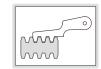
Code	Range	Pressure angle	Quantity of leaves
4860-145	0.35-4.5mm	14.5°	15
4860-245	0.35-4.5mm	20°	15
4860-112	5-12mm	14.5°	8
4860-212	5-12mm	20°	8

### **PITCH GAGE**



4824-12

- Accuracy: ±0.07mm
- Check the pitch of screw thread
- Made of medium carbon steel



Code	Range	Thread type	Pitch of leaves included	Quantity of leaves
4824-12	2-20mm	Tr30°	2, 3, 4, 5, 6, 7, 8, 9, 10, 12, 16, 20mm	12



### **PITCH GAGES**

- Identify the pitch of screw threadMade of carbon steel





### 4820-124

### Metric 60° screw

Code	Range	Pitch of leaves included	Quantity of leaves
4820-124	0.25-7mm	0.25, 0.3, 0.35, 0.4, 0.5, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7mm	24

### Unified 60° screw

Code	Range	Pitch of leaves included	Quantity of leaves
4820-230	4-42TPI	4, 4-1/2, 5, 5-1/2, 6, 7, 8, 9, 10, 11, 11-1/2, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42TPI	30

### Metric 60° and Whitworth 55° screw

Code	Range	Pitch of leaves included	Quantity of leaves	
4820-452	0.25-6mm	0.25,0.3,0.35,0.4,0.45,0.5,0.6,0.7,0.75,0.8,0.9,1,1.25,1.5,1.75,2,2.5,3,3.5,4,4.5,5,5.5,6mm	F0	
4020-432	4-62TPI	4, 4-1/2, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 16, 18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 36, 40, 48, 60, 62TPI	52	

### Metric 60° and Unified 60° screw

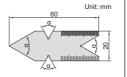
Code	Range	Pitch of leaves included	Quantity of leaves
4820-552	0.4-7mm	0.4, 0.5, 0.6, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7mm	52
4620-552	4-42TPI	4, 4-1/2, 5, 5-1/2, 6, 7, 8, 9, 10, 11, 11-1/2, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42TPI	52

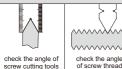
### **CENTER GAGES**



4810-601

- To check and set screw cutting tools, and check the angle and pitch of screw thread
- Angle accuracy: ±30min.
- Made of stainless steel











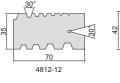
Code	Thread type	Angle (α)	Graduation
4810-601	METRIC 60°	60°	0.5mm and 1mm
4810-55	WHITWORTH 55°	55°	14ths and 20ths on front side, 24ths and 32ths on back side

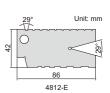
### **THREAD GAGES**

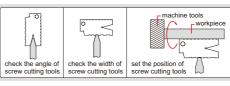


4812-E

- To check and set screw cutting toolsMade of medium
- carbon steel







Code	Range	Thread type	Pitch
4812-12	2-12mm	Tr 30°	2, 3, 4, 5, 6, 7, 8, 9, 10, 12mm
4812-E	1-10TPI	ACME 29°	1, 1-1/3, 1-1/2, 1-3/4, 2, 2-1/2, 3, 4, 5, 6, 7, 8, 9, 10TPI

### **RADIUS GAGES**

■ Made of carbon steel



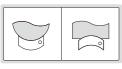


|--|--|

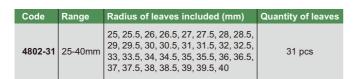
Code	Range	Radius of leaves included (mm)	Quantity of leaves (internal+external)
4801-17	1-7mm	1, 1.25, 1.5, 1.75, 2, 2.25, 2.5, 2.75, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7	17+17
4801-16	7.5-15mm	7.5, 8, 8.5, 9, 9.5, 10, 10.5, 11, 11.5, 12, 12.5, 13, 13.5, 14, 14.5, 15	16+16
4801-15	15.5-25mm	15.5, 16, 16.5, 17, 17.5, 18, 18.5, 19, 19.5, 20, 21, 22, 23, 24, 25	15+15



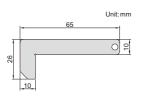
### **RADIUS GAGE**

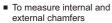






### **CHAMFER GAGE**





■ Made of stainless steel

Code	Graduation	Accuracy
4844-1	0.5mm	±0.25mm







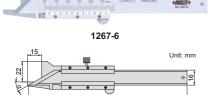
measure chamfer dimension

T .

external chamfer

4802-31

### **CHAMFER GAGES**



- Measure 30°/45°/60° chamfer dimension
- Made of stainless steel
- Satin chrome plated reading surface

Code	Range	Accuracy	Graduation	Chamfer (α)
1267-6	0-10mm	±0.06mm	0.02mm	45°
1267-63	0-10mm	±0.06mm	0.02mm	30°
1267-66	0-10mm	±0.06mm	0.02mm	60°

### **RADIUS GAGE SET**





- Each piece has 3 concave and 2 convex gaging surfacesSupplied with handle
- Made of medium carbon steel



4804-26

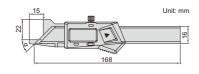
DATA OUTPUT

Code	Range	Radius of leaves included (mm)	Quantity of leaves
4804-26	0.5-13mm	0.5, 1, 1.5, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5, 11, 11.5, 12, 12.5, 13	26

### **DIGITAL CHAMFER GAGES**



1180-6



- Measure 30°/45°/60° chamfer dimension

- Resolution: 0.01mm/0.0005"

  Buttons: on/off, zero, mm/inch

  Automatic power off, move the digital unit to turn on power
- Battery CR2032, data output
- Made of stainless steel

Optional (code 7

Optional accessory: data output cable (code 7315-21, 7302-21)						
Code	Range	Accuracy	Chamfer (α)			
1180-6	0-10mm/0-0.39"	±0.06mm	45°			
1180-63	0-10mm/0-0.39"	±0.06mm	30°			
1180-66	0-10mm/0-0.39"	±0.06mm	60°			

### **DIGITAL TAPER SLOT GAGE**

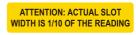


1160-10

- Measuring opening, slot width
   Resolution: 0.01mm/0.0005"
   Buttons: on/off, zero, mm/inch

- Automatic power off, move the digital unit to turn on power
- Battery CR2032, data output
- Made of stainless steel
- Optional accessory: data output cable (code **7315-21**, **7302-21**)

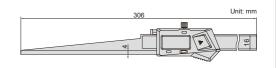






external chamfer

internal

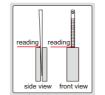


Code	Range	Accuracy
1160-10	0.2-10mm/0.008-0.394"	±0.03mm

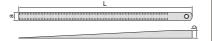


# **TAPER SLOT GAGES**



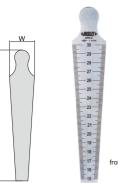


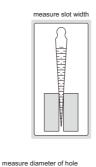
- For quick measurement of slot width
- Satin chrome plated reading surface
   Made of stainless steel



						(mm)
Code	Range	Graduation	Accuracy	L	а	b
4630-3	0.4-6mm	0.05mm	±0.04mm	164	12.5	6.5
4630-1	0.5-10mm	0.05mm	±0.07mm	220	10	10.5
4630-2	0.5-15mm	0.1mm	±0.08mm	184	12.5	16.5

### **TAPER GAGES**





ØD

When measuring diameter of holes, correction on reading is needed due to the thickness of taper gage. For example, when reading A is 14.96mm, diameter ØD is 15mm.

4833-2

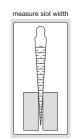
- Measure opening, slot width, hole diameter, etc.
- Diameter correction table on the back (only for 4833-1, 4833-2)
   Made of stainless steel

Code	Range	Graduation	Accuracy	L	w
4833-1	0.8-15mm	0.1mm	±0.05mm	146mm	17mm
4833-2	15-30mm	0.1mm	±0.05mm	159mm	30.4mm
4833-3	30-45mm	0.1mm	±0.05mm	166mm	45.4mm
4833-4	45-60mm	0.1mm	±0.05mm	170mm	60.5mm

### **TAPER GAGE SET**







Unit: mm

- Include 4pcs (1-8mm, 8-15mm, 15-22mm, 22-29mm)

4837-1

- Measure opening, slot width, hole diameter, etc.
   Diameter correction table on the back
- Made of stainless steel



When measuring diameter of holes, correction on reading is needed due to the thickness of taper gage. For example, when reading A is 14.96mm, diameter ØD is 15mm.

Code	Range	Graduation	Accuracy
4837-1	1-29mm	0.05mm	±0.05mm

### **CONE BORE GAGES**

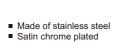
- Graduation: 0.1mm
   Accuracy: ±0.05mm
   Quick measurement of bore diameter
- Hardened steel, HRC50-58
- Satin chrome plated surface
- Aluminium oxided handle

*19311 98	Ød1
minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimum minimu	
112	
	Old 3
	Ød2

4852-3

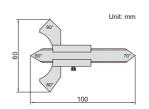
				(mm)
Code	Range	L	Ød1	Ød2
4852-1	1-6.5mm	62.5	7	0.8
4852-3	3-16mm	143	17	2.8
4852-15	15-30mm	165	31	14.7
4852-30	30-45mm	165	46	29.6

## **WELDING GAGE**

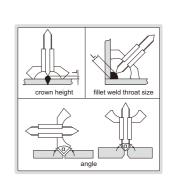


reading surface





Code	Measurement	Range	Graduation	Accuracy
	crown height	0-8mm	0.1mm	±0.1mm
4830	fillet weld throat size	0-20mm	0.1mm	±0.3mm
	angle	60°, 70°, 80°, 90°	_	±1°





### **DIGITAL WELDING GAGE**

### ATTENTION: **NO DATA OUTPUT**

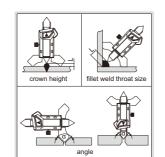


4831-20A

Unit: mm

■ Buttons: zero, mm/inch, on/off ■ Battery LR44

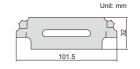
- Made of stainless steel



Code	Measurement	Range	Resolution	Accuracy
	crown height	0-7mm	0.01mm/0.0005"	±0.03mm
4831-20A	fillet weld throat size	0-20mm	0.01mm/0.0005"	±0.1mm
	angle	60°, 70°, 80°, 90°	_	±1°

# **FILLET WELDING GAGE**





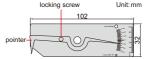
4836-1

- Measure concave and convex weld sizes
- 7 blades are included
- Made of stainless steel

Code	Size (mm)	Accuracy
4836-1	3 4 5 6 8 9 10 11 12 14 16 19 22 25	+0.5mm

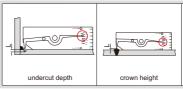
### **WELDING GAGE**





4834-1

- Pointer can be locked for later reference
- Made of stainless steel







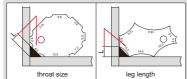
Unit: mm

Code	Measurement	Range	Graduation	Accuracy
	undercut depth	0-6mm	0.5mm	±0.5mm
4834-1	crown height	0-6mm	0.5mm	±0.5mm
4034-1	porosity size comparison	1.5mm, 3mm	_	±0.2mm
	amount of porosity per 25mm	25mm	1mm	_

### **FILLET WELDING GAGE**







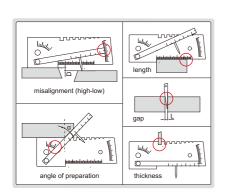
Code	Throat size (mm)	Leg length (mm)	Accuracy
4832-1	4, 5, 6, 7, 8, 9, 10, 12	4, 6, 7.5, 10, 12, 14, 16, 18	±0.5mm

### **WELDING GAGE**

■ Made of stainless steel

Sizes marked on both faces

■ Made of stainless steel





4848-1

45		
4	© Ø2.5 pointer	
	125	

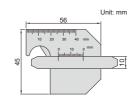
Code	Measurement	Range	Graduation	Accuracy
	misalignment (high-low)	-5mm~+15mm	1mm	±0.5mm
	angle of preparation	0°-45°	5°	±2.5°
4848-1	length	0-50mm	1mm	±0.5mm
4040-1	gap	1-4mm	0.5mm	±0.25mm
	thickness	1, 1.2, 2.0, 2.5, 3.0, 3.25, 4.0, 5.0mm	-	±0.1mm



### **WELDING GAGE**



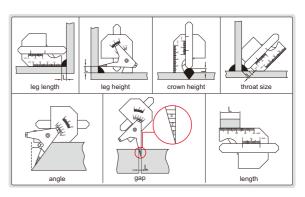




6832-1

- Made of stainless steelSatin chrome plated surface

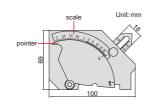
Code	Measurement	Range	Graduation	Accuracy
	leg length	0-20mm	1mm	±0.3mm
	leg height	0-20mm	1mm	±0.3mm
	crown height	0-20mm	1mm	±0.3mm
6832-1	throat size	0-10mm	1mm	±0.3mm
	angle	0°-60°	5°	±1°
	gap	1-3.5mm	0.5mm	±0.2mm
	length	0-40mm	1mm	±0.3mm



### **WELDING GAGE**



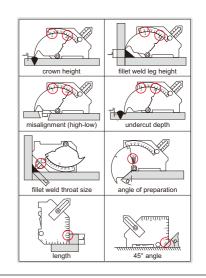






- Adjustable scale to compensate pointer wearMade of stainless steel

Code	Measurement	Range	Graduation	Accuracy
	crown height	0-25mm (0-1")	1mm (1/16")	±0.5mm
	fillet weld leg height	0-25mm (0-1")	1mm (1/16")	±0.5mm
	misalignment (high-low)	0-25mm (0-1")	1mm (1/16")	±0.5mm
4835-1	undercut depth	0-2mm (0-1/8")	1mm (1/16")	±0.5mm
4835-1	fillet weld throat size	0-20mm (0-3/4")	1mm (1/16")	±0.5mm
	angle of preparation	0-60°	5°	±1°
	length	0-60mm (0-2")	1mm (1/16")	±0.5mm
	45° angle	_	_	±1°



### **WELDING GAGE**

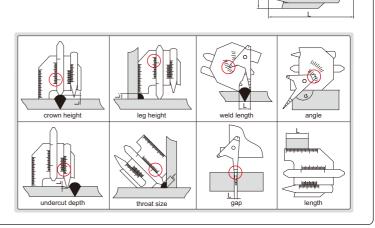




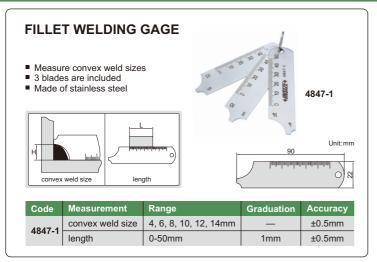
4838-1

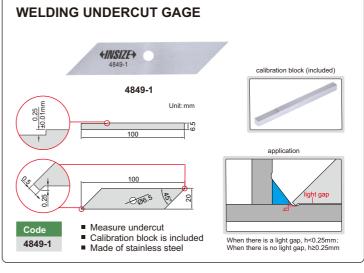
Code	Measurement	Range	Graduation	Accuracy
	crown height	0-10mm	1mm	±0.5mm
	leg height	0-14mm	1mm	±0.5mm
	undercut depth	0-5mm	0.05mm	±0.05mm
4838-1	throat size	0-13mm	1mm	±0.5mm
4838-1	weld length	0-40mm	1mm	±1mm
	angle	90°-150°	5°	±1°
	gap	0.5-5mm	1mm	±0.5mm
	length	0-40mm	1mm	±0.5mm

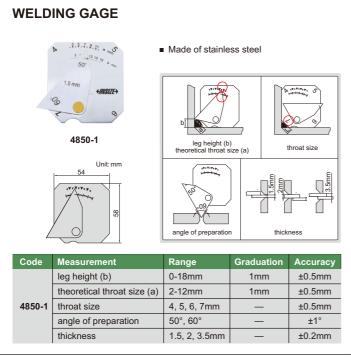
■ Made of stainless steel

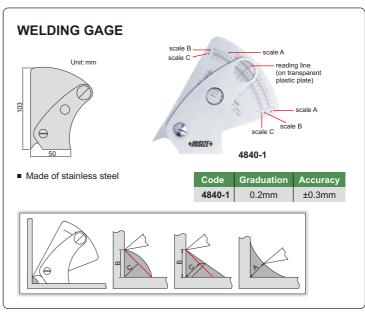


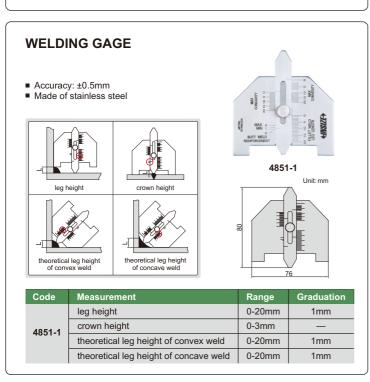


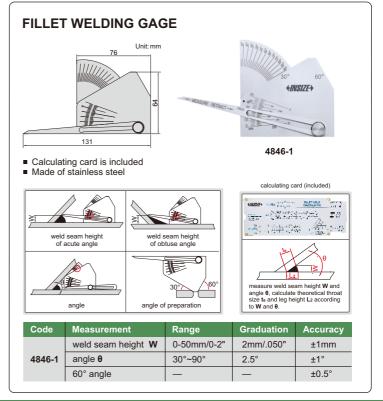








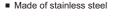


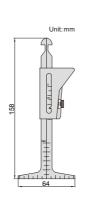




### **PIPE WELDING GAGE**



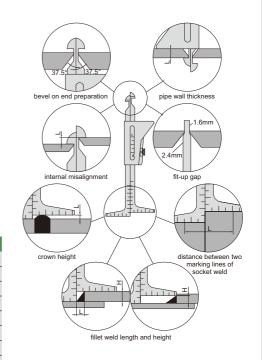




5071

4839-1

Code	Measurement	Range	Graduation	Accuracy
	bevel on end preparation	37.5°	_	±1°
	pipe wall thickness	0-45mm (0~1-3/4")	1mm (1/16")	±0.5mm
	internal misalignment	0-35mm (0~1-3/8")	1mm (1/32")	±0.5mm
4839-1	fit-up gap	1.6mm, 2.4mm	1	±0.1mm
4039-1	crown height	0-35mm (0~1-3/8")	1mm (1/32")	±0.5mm
	distance between two marking lines of socket weld	0-60mm (0~2-3/8")	1mm (1/16")	±0.5mm
	fillet weld length	0-30mm (0~1-1/4")	1mm (1/16")	±0.5mm
	fillet weld height	0-35mm (0~1-3/8")	1mm (1/32")	±0.5mm



### **PIPE WELDING GAGE** Unit: mm 7.7 internal misalignment fit-up gap 4841-1 ■ Made of stainless steel Code Measurement Graduation Accuracy Range internal misalignment 0-30mm ±0.5mm 1mm 4841-1 0.7-4mm 0.1mm ±0.1mm



# Includes: Welding gage (code 4834-1) Welding gage (code 4851-1) Fillet welding gage, size 3~25mm, blades (code 4836-1) Outside micrometer, range 0-25mm, graduation 0.01mm (code 3203-25A) Digital caliper, range 0-150mm/0-6", resolution 0.01mm/0.005" (code 1108-150) Pocket rule with sliding clip, range 150mm/6", graduation 1mm, 1/64" (code 7119-150) Magnifier with illumination, magnification 4X (code 7513-4) Code 5072





### **AMERICAN STANDARD WIRE GAGE**



4808



Range

For gaging wireHardened and

Code

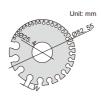
satin chrome finish

0	8.250mm/0.3249"	18	1.020mm/0.0403"
1	7.350mm/0.2893"	19	0.912mm/0.0359"
2	6.540mm/0.2576"	20	0.813mm/0.0320"
3	5.830mm/0.2294"	21	0.724mm/0.0285"
4	5.190mm/0.2043"	22	0.643mm/0.0253"
5	4.620mm/0.1819"	23	0.574mm/0.0226"
6	4.110mm/0.1620"	24	0.511mm/0.0201"
7	3.670mm/0.1443"	25	0.440mm/0.0179"
8	3.260mm/0.1285"	26	0.404mm/0.0159"
9	2.910mm/0.1144"	27	0.361mm/0.0142"
10	2.590mm/0.1019"	28	0.320mm/0.0126"
11	2.300mm/0.0907"	29	0.287mm/0.0113"
12	2.050mm/0.0808"	30	0.254mm/0.0100"
13	1.820mm/0.0720"	31	0.226mm/0.0089"
14	1.630mm/0.0641"	32	0.203mm/0.0080"
15	1.450mm/0.0571"	33	0.180mm/0.0071"
16	1.290mm/0.0508"	34	0.160mm/0.0063"
17	1.150mm/0.0453"	35	0.142mm/0.0056"
		36	0.127mm/0.0050"

### **U.S. STANDARD SHEET METAL GAGE**



4809



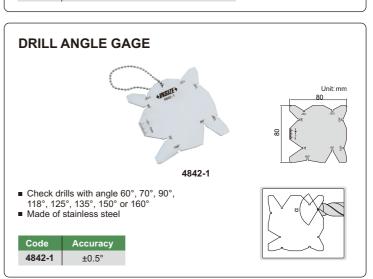
- For gaging sheet metalHardened and
- satin chrome finish

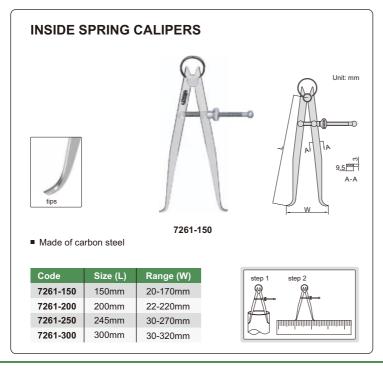
No.	W	No.	W
0	7.938mm/0.3125"	18	1.270mm/0.0500"
1	7.144mm/0.2813"	19	1.111mm/0.0438"
2	6.747mm/0.2656"	20	0.953mm/0.0375"
3	6.350mm/0.2500"	21	0.873mm/0.0344"
4	5.953mm/0.2344"	22	0.794mm/0.0313"
5	5.556mm/0.2188"	23	0.714mm/0.0281"
6	5.159mm/0.2031"	24	0.635mm/0.0250"
7	4.763mm/0.1875"	25	0.556mm/0.0219"
8	4.366mm/0.1719"	26	0.476mm/0.0188"
9	3.969mm/0.1563"	27	0.437mm/0.0172"
10	3.572mm/0.1406"	28	0.397mm/0.0156"
11	3.175mm/0.1250"	29	0.357mm/0.0141"
12	2.778mm/0.1094"	30	0.318mm/0.0125"
13	2.381mm/0.0938"	31	0.278mm/0.0109"
14	1.984mm/0.0781"	32	0.258mm/0.0102"
15	1.786mm/0.0703"	33	0.238mm/0.0094"
16	1.588mm/0.0625"	34	0.218mm/0.0086"
17	1.429mm/0.0563"	35	0.198mm/0.0078"
		36	0.179mm/0.0070"

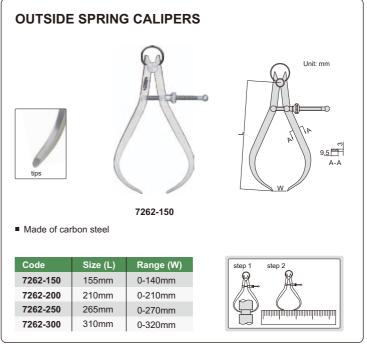
Code	Range
4809	0-36 (7.938-0.179mm/0.3125-0.0070")

## **DRILL POINT GAGE** Unit: mm 34.5 4843-1 ■ For twist drills with 118° angle, to check if the center of tip is concentric with the drill body ■ Made of stainless steel Accuracy Code Length 4843-1 ±0.5° ±0.5mm

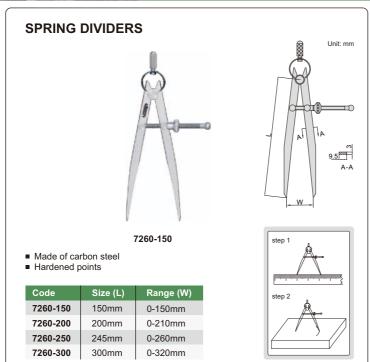
0-36 (8.250-0.127mm/0.3249-0.0050")

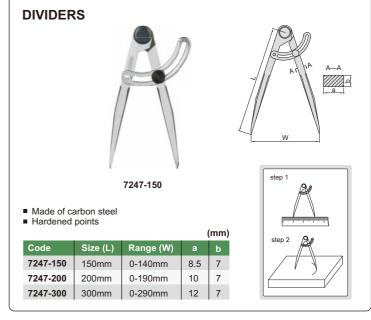




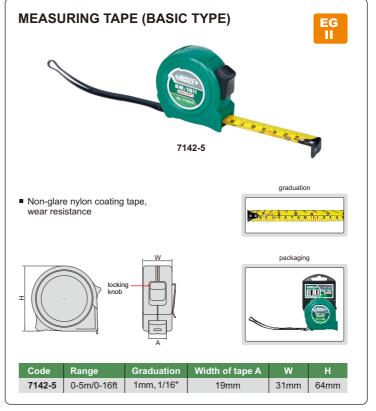








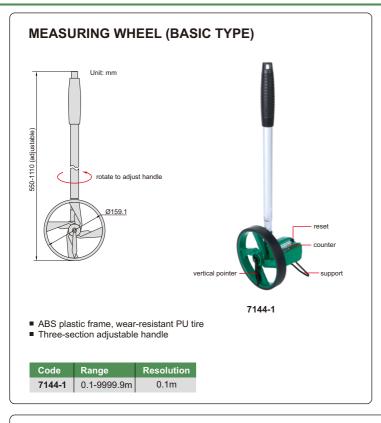








Unit: mm

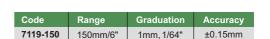






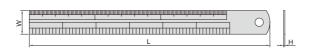
- With sliding clip, clip also can be used as depth gage base
- Inch/metric conversion table on the back
- Made of stainless steel





### STEEL RULES (ECONOMIC TYPE)





- Graduation: 0.5mm, 1mm, 1/64", 1/32", 1/16"
- Rigid rules
- Made of stainless steel
- Non-glare surface



### (mm) Range Code Accuracy 7110-150 150mm/6" ±0.15mm 170 18 1.0 graduation on front and back 7110-200 200mm/8" ±0.15mm 220 18 1.0 graduation on front and back 7110-300 300mm/12" ±0.15mm 330 25 1.0 graduation on front and back 7110-3001 300mm/12" 30 ±0.15mm 325 1.0 graduation on front and back 530 7110-500 500mm/20" ±0.15mm 30 1.2 graduation on front and back 600mm/24" ±0.20mm 630 30 7110-600 12 graduation on front and back 1.5 7110-1000 1000mm/40" ±0.20mm 1040 32 graduation on front and back ±0.25mm 7110-1500 1500mm/60" 1550 38 1.8 graduation on front 7110-2000 ±0.30mm 2065 40 2000mm/80" 2.0 graduation on front

### **ALUMINUM RULES**

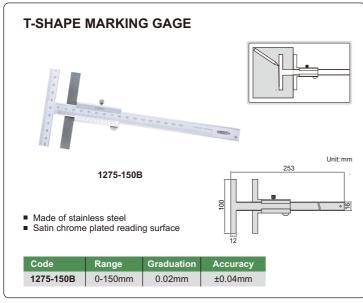
- Graduation: 1mm
- Made of aluminum, oxidized surface

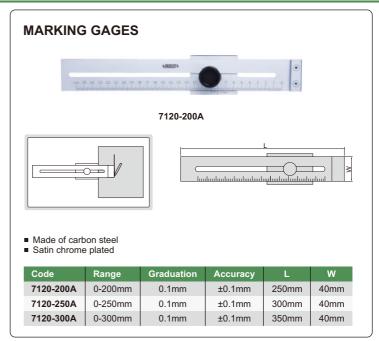
Code	Range (L)	Accuracy	L1	W
7123-300	300mm	±0.5mm	321mm	50mm
7123-600	600mm	±0.9mm	624mm	50mm
7123-1000	1000mm	±0.9mm	1024mm	50mm

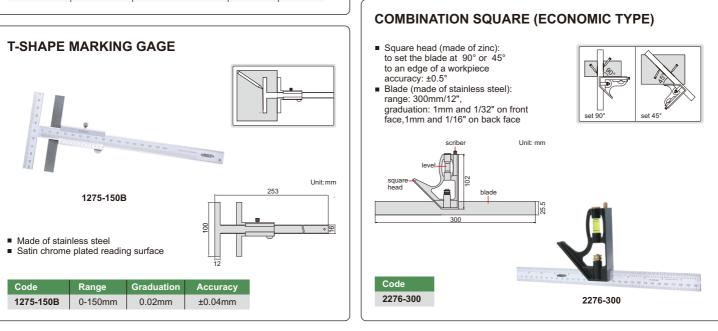


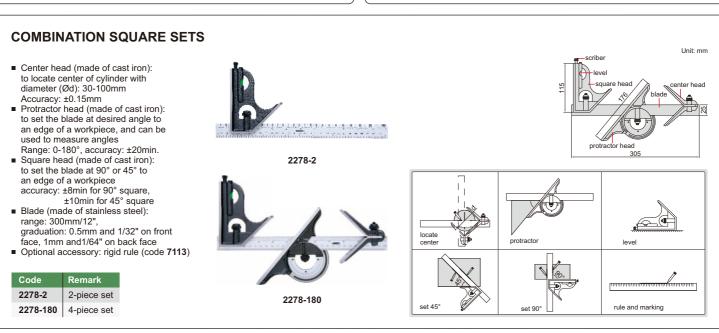


### STRAIGHT EDGES electrometer large entrangent and all all all the largest translation on relights to the 7111-300A Unit: mm Check flatness and straightness, as well as for marking Graduation on the beveled edge ■ Made of hardened tool steel Chrome plated Code Range (L) Straightness of A 7111-300A 0.02mm 310mm 300mm 40mm 7111-500A 500mm 0.03mm 510mm 40mm

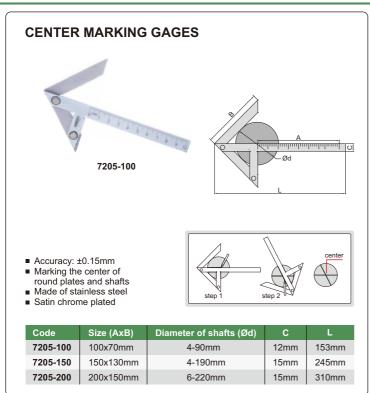


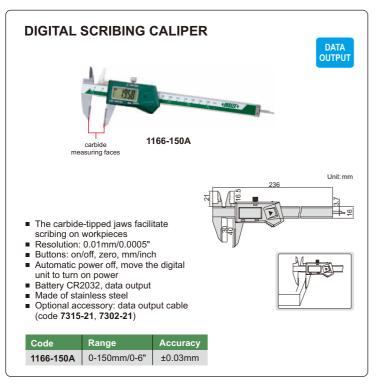


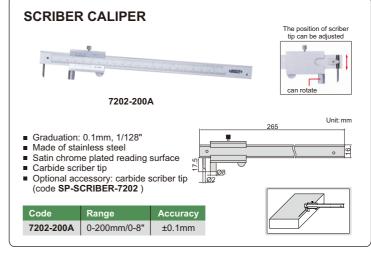


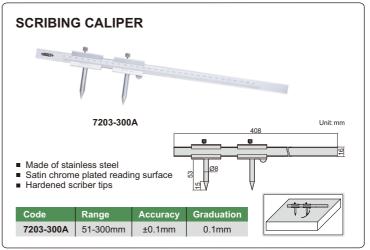


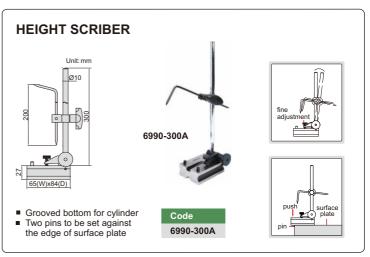


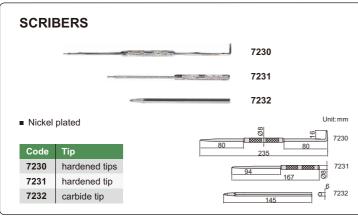
















### 2-PIECE MEASURING TOOL SET

- Includes:
  - 1) Dial test indicator, range 0.8mm, graduation 0.01mm (code 2380-08)
  - 2) Magnetic stand

Code 5023



### 2-PIECE MEASURING TOOL SET

- Includes:
- 1) Dial indicator, range 10mm, graduation 0.01mm (code 2308-10A)
- 2) Magnetic stand (code 6201-60)

Code

5024



### 4-PIECE MEASURING TOOL SETS

- Includes:
  - 1) Vernier caliper, range 0-150mm/0-6"
  - 2) Outside micrometer, range 0-25mm, graduation 0.01mm (code 3202-25A)
  - 3) 90° beveled edge square, 100x70mm grade 0 (code **4790-1000**)
    4) Steel rule, 150mm/6" (code **7110-150**)



5041

Code	Remark
5041	Vernier caliper, graduation 0.05mm/1/128" (code 1205-150S)
5041-2	Vernier caliper, graduation 0.02mm/0.001" (code 1205-1502S)

### 5-PIECE MEASURING TOOL SET

- Includes:
  - 1) Digital caliper, range 0-150mm/0-6", resolution 0.01mm/0.0005" (code 1108-150W)
- 2) Digital outside micrometer. range 0-25mm/0-1" resolution 0.001mm/0.00005" (code 3109-25A)
- 3) Digital indicator, range 12.7mm/0.5", resolution 0.01mm/0.0005" (code **2112-10**)
- 4) Magnetic stand (code 6201-60)
- 5) Micrometer stand (code 6300)

Code 5052-W



5052-W

### 9-PIECE MEASURING TOOL SET

- Includes:
  - 1) Digital caliper, range 0-150mm/0-6", resolution 0.01mm/0.0005" (code 1108-150W)
  - 2) Outside micrometer, range 0-25mm graduation 0.01mm (code **3202-25A**)
  - 3) Protractor, range 0-180°
  - graduation 1° (code 4799-180) 4) Pitch gauge, range 0.25-7mm
  - 24pcs, metric 60° thread (code **4820-124**)
  - 5) Radius gauge, range 1-7mm (code **4801-17**)
  - 6) Feeler gauge, range 0.05-1.00mm, 20 pcs (code **4602-20**)
  - 7) 90° beveled edge square, 100x70mm, grade 0 (code **4790-1000**) 8) Scriber (code **7230**)

  - 9) Steel rule, 150mm/6" (code 7110-150)



5091-W

Code 5091-W

### **4-PIECE MEASURING TOOL SET**

- 1) Digital caliper, range 0-150mm/0-6", resolution 0.01mm/0.0005' (code 1108-150W)
- 2) Outside micrometer, range 0-25mm, graduation 0.01mm, (code 3202-25A)
- 3) 90° beveled edge square, 100x70mm, grade 0 (code **4790-1000**)
  4) Steel rule, 150mm/6" (code **7110-150**)

Code 5042-W



5042-W

### 6-PIECE MEASURING TOOL SETS

- Includes:
  - 1) Vernier caliper, range 0-150mm/0-6" 2) Outside micrometer, range 0-25mm
- graduation 0.01mm (code 3202-25A)
- 3) 90° beveled edge square, 100x70mm grade 00 (code 4790-0100)
- 4) Straight edge, 100mm (code **4700-100**) 5) Spring divider, 150mm (code **7260-150**)
- 6) Steel rule, 200mm/8" (code 7110-200)

Code	Remark
5063	Vernier caliper, graduation 0.05mm/1/128" (code <b>1205-150S</b> )
5063-2	Vernier caliper, graduation 0.02mm/0.001" (code <b>1205-1502S</b> )



5063

### 13-PIECE MEASURING TOOL SETS

- - 1) Digital caliper, range 0-150mm/0-6", resolution 0.01mm/0.0005'
- 2) Outside micrometer, range 0-25mm. graduation 0.01mm (code 3202-25A)
- 3) Dial indicator, range 10mm. graduation 0.01mm (code 2308-10A)
- 4) Magnetic stand (code 6201-60)
- 5) Protractor, range 0-180°
- graduation 1° (code **4799-180**)
  6) Pitch gauge, range 0.25-7mm, 24 pcs, metric 60° thread (code **4820-124**)
  7) Radius gauge, range 1-7mm
- (code **4801-17**) 8) Feeler gauge, range 0.05-1.00mm,
- 20pcs (code 4602-20) 9) 90° beveled edge square, 100x70mm, grade 0 (code **4790-1000**)
- 10) Scriber (code **7230**)
- 11) Steel rule, 150mm/6" (code 7110-150) 12) Depth base attachment (code 6140)
- 13) Zero setting bar for depth base attachment

5013-W

Code	Remark
5013-W	Digital caliper, without thumb roller code 1108-150W
5013	Digital caliper, with thumb roller code 1108-150



### **GRANITE SURFACE PLATES**

- Made of granite, free from deterioration or dimensional change over time, minimal changes
- in dimension due to temperature changes

  Meet DIN876, grade 00 is for inspection room or lab, grade 0 is for workshop

  Optional accessory: stand for granite surface plate
- (code 6902), jack for granite surface plate (code 6903)



CUSTOM-MADE SUPPLY SPECIAL SIZES ACCORDING TO CUSTOMER'S REQUEST



Grade	

Grade 00							
Code	Size (LxWxH)	Flatness	Weight (Kg)	Max. load (Kg)			
6900-132*	300x200x60mm	2.7µm	11	30			
6900-142*	400x250x60mm	2.9µm	18	50			
6900-144*	400x400x60mm	3.1µm	29	60			
6900-153*	500x315x70mm	3.2µm	33	60			
6900-164*	630x400x80mm	3.5µm	60	65			
6900-166*	630x630x100mm	3.8µm	119	75			
6900-185*	800x500x100mm	3.9µm	120	100			
6900-1106*	1000x630x140mm	4.4µm	265	200			
6900-1128*	1200x800x160mm	4.9µm	461	500			

alla.				
*Supplied	with man	ufacturer i	nenection	certificate

### Grade 0

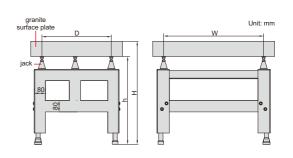
Stade 0							
Code	Size (LxWxH)	Flatness	Weight (Kg)	Max. load (Kg)			
6900-032 *	300x200x60mm	5.4µm	11	60			
6900-042 *	400x250x60mm	5.9µm	18	100			
6900-044 *	400x400x60mm	6.3µm	29	120			
6900-053 *	500x315x70mm	6.4µm	33	120			
6900-064 *	630x400x80mm	7.0µm	60	130			
6900-066 *	630x630x100mm	7.6µm	119	150			
6900-085 *	800x500x100mm	7.8µm	120	200			
6900-0106*	1000x630x140mm	8.7µm	265	400			
6900-0128*	1200x800x160mm	9.8µm	461	1000			

### STANDS FOR GRANITE **SURFACE PLATES**

- For medium size granite surface plates
  5 jacks are included
  Adjusting range of jacks: 25mm

- One foot on the bottomis adjustable





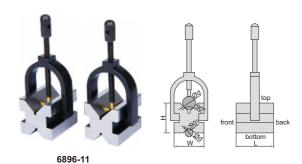
### 1 ----

	Low stands (n						
Code For granite surface plate		w	D	H (with granite surface plate)	h (without granite surface plate)		
	6902-64A	630x400x80mm (code 6900-064 and 6900-164)	352	224	775-800	695-720	
	6902-66A	630x630x100mm (code 6900-066 and 6900-166)	352	352	775-800	675-700	
	6902-85A	800x500x100mm (code <b>6900-085</b> and <b>6900-185</b> )	448	280	775-800	675-700	
	6902-106A	1000x630x140mm (code 6900-0106 and 6900-1106)	560	352	755-780	615-640	
	6902-128A	1200x800x160mm (code 6900-0128 and 6900-1128)	672	448	755-780	595-620	

High	stands
------	--------

High stands	High stands (m						
Code	For granite surface plate	w	D	H (with granite surface plate)	h (without granite surface plate)		
6902-64H	630x400x80mm (code <b>6900-064</b> and <b>6900-164</b> )	352	224	1000-1025	920-945		
6902-66H	630x630x100mm (code 6900-066 and 6900-166)	352	352	1000-1025	900-925		
6902-85H	800x500x100mm (code <b>6900-085</b> and <b>6900-185</b> )	448	280	1000-1025	900-925		
6902-106H	1000x630x140mm (code 6900-0106 and 6900-1106)	560	352	1000-1025	860-885		
6902-128H	1200x800x160mm (code 6900-0128 and 6900-1128)	672	448	1000-1025	840-865		

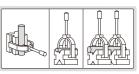
### **V-BLOCK SETS**



- Hold cylindrical workpieces for inspection and machining
   Two V-blocks per set

- Made of alloy steel
  Hardened to HRC60±2
  V groove on the top for large shafts
  V groove on the bottom for small shafts

Code	Size (LxWxH)	Range of shafts (Ød)	Parallelism of both V grooves to top and bottom sides	Squareness of both V grooves to front and back sides	Height difference of a matched pair
6896-10	25x20x20mm	3-20mm	3µm	3µm	3µm
6896-11	50x40x40mm	5-30mm	5µm	5µm	5µm
6896-12	80x63x63mm	7-63mm	5µm	5µm	5µm
6896-13	100x80x80mm	7-80mm	5µm	5µm	5µm
6896-14	70x140x140mm	9-140mm	5um	5µm	5um





### **V-BLOCK SETS**







6887-3

- Two V-blocks per set
- Made of hardened tool steel

Code	Size (LxWxH)	Range of shafts (Ød1)	Range of shafts (Ød2)	Range of shafts (Ød3)
6887-1	50x19x24mm	3-32mm	3-16mm	3-22mm
6887-2	75x24x35mm	3-50mm	3-20mm	3-32mm
6887-3	100x33x52mm	3-68mm	3-26mm	3-40mm
6887-4	125x44x69mm	3-87mm	3-34mm	3-50mm

Code	Parallelism of three V grooves to top and bottom sides	Height difference of a matched pair
6887-1	5μm	5µm
6887-2	5μm	5µm
6887-3	5μm	5µm
6887-4	5µm	5µm

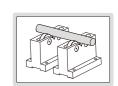
### **ROLLER BEARING V-BLOCK SETS**



- Runout accuracy: 5µm

- Rarallelism of bearings to bottom: 12µm
   Two V-blocks per set
   Workpieces don't get damaged due to bearings
   Suitable for heavy workpieces

								(mm)
Code								
6888-1 6888-2	22	44	20	85	12	100	-	60
6888-2	40	60	22	85	12	100	-	50
6888-3	60	80	30	124	20	180	90	120



Unit: mm

Code	Size (LxWxH)	Code of bearings	Diameter of bearings (ØD)	Range of shafts (Ød)	Load capacity
6888-1	150x60x100mm	16004 ZZ	42mm	25-70mm	500kg
6888-2	150x80x100mm	6303 ZZ	47mm	5-55mm	1000kg
6888-3	230x100x150mm	6306 ZZ	72mm	70-200mm	1000kg

### **GRANITE V-BLOCK SET**









■ Two V-blocks per set



Code	Size (LxWxH)	Range of shafts (Ød)	Parallelism of V groove to bottom	Height difference of a matchet pair
6897-1	70x50x70mm	6-75mm	4µm	5µm

### **MAGNETIC V-BLOCKS (ADVANCED TYPE)**





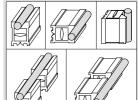


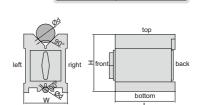
6889-1

- Hardened, high accuracy, strong magnetic force, for grinding, light milling, drilling and inspection of round and square workpieces
- All working surfaces are hardened to HRC60±2
- Magnetic force on top, bottom and two V grooves
   V groove on the top for large shafts
   V groove on the bottom for small shafts
   Suitable for cast iron surface plates and granite

- surface plates

### HARDENED SURFACES HIGH PRECISION STRONG MAGNETIC FORCE





### Individual

Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force	Parallelism of V grooves to top, bottom, left, right sides	Squareness of V grooves to back side
6889-11	75x56x75mm	5-40mm	85kgf	5µm	5µm
6889-22	100x70x95mm	5-65mm	150kgf	5µm	5µm
6889-33	150x75x100mm	5-70mm	190kgf	6µm	6µm
6889-55	160x125x130mm	5-140mm	220kgf	12µm	12µm
6889-44	200x125x150mm	10-140mm	400kgf	12µm	12µm

Matched pair

Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force	Parallelism of V grooves to top, bottom, left, right sides	Squareness of V grooves to back side	Height difference of a matched pair
6889-1	75x56x75mm	5-40mm	85kgf	5µm	5µm	5µm
6889-2	100x70x95mm	5-65mm	150kgf	5µm	5µm	5µm
6889-3	150x75x100mm	5-70mm	190kgf	6µm	6µm	6µm
6889-5	160x125x130mm	5-140mm	220kgf	12µm	12µm	12µm
6889-4	200x125x150mm	10-140mm	400kgf	12µm	12µm	12µm



ATTENTION:

NOT HARDENED

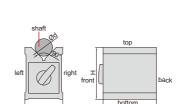
### **MAGNETIC V-BLOCK (ECONOMIC TYPE)**

- Parallelism of V groove to top, bottom, left and right sides: 10µm ■ Hold cylindrical workpieces for
- inspection and machining
- Supplied in single piece
- Not hardened
- Not suitable for steel or iron surface, otherwise the magnetic force will be reduced



6890-702

Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force	Squareness of V groove to back side
6890-702	70x60x73mm	6-44mm	56kgf	10µm





ATTENTION: NOT SUITABLE FOR STEEL OR IRON SURFACES, OTHERWISE THE MAGNETIC FORCE WILL BE REDUCED

ATTENTION: NOT SUITABLE FOR STEEL OR IRON SURFACES, OTHERWISE THE MAGNETIC FORCE WILL BE REDUCED



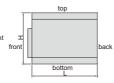


### **MAGNETIC V-BLOCKS (ECONOMIC TYPE)**

- Hold cylindrical workpieces for inspection and machining
- Supplied in single piece
- Not hardened
- V groove on the top for large shafts
- V groove on the bottom for small shafts
- Not suitable for steel or iron surface, otherwise the magnetic force will be reduced



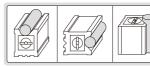




ATTENTION: NOT HARDENED

6801-1202

Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force	Parallelism of V grooves to top, bottom, left, right side	Squareness of V grooves to back side
6801-1201	80x70x95mm	6-67mm	64kgf	10μm	10µm
6801-1202	100x70x95mm	6-67mm	80kgf	10µm	10µm
6801-1203	120x70x95mm	6-67mm	96kgf	10µm	10µm



ATTENTION: NOT HARDENED, DO NOT **ROTATE WORKPIECES ON V-BLOCKS** 

### **MAGNETIC V-BLOCK SETS**

- Hold cylindrical workpieces for inspection, not suitable for machining due to low magnetic force
- Two V-blocks per set
- Hardness HRB70

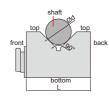




6891-1

Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force	Parallelism of V groove to bottom and back sides	Height difference of a matched pair
6891-1	70x40x50mm	6-46mm	8kgf	10μm	10μm
6891-3	150x50x100mm	6-125mm	14kgf	10μm	10μm







ATTENTION: LOW MAGNETIC FORCE

### **MAGNETIC INDUCTION V-BLOCK**

- Hold cylindrical workpieces for inspection and machining
- To be used on magnetic chucks
- Supplied in single piece
   V groove on the top for large shafts
- V groove on the bottom for small shafts
- Hardness HRB70

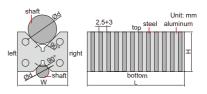




6892-1

Code	Size (LxWxH)	Range of shafts (Ød)	Pole pitch	Parallelism of both V grooves to topand bottom sides
6892-1	110x60x48mm	6-50mm	2.5+3mm	10μm

ATTENTION: NOT HARDENED, DO NOT **ROTATE WORKPIECES ON V-BLOCKS** 





### MAGNETIC INDUCTION V-BLOCK SET (ECONOMIC TYPE)

- Hold cylindrical workpieces for inspection and machining
- To be used on magnetic chucks
- Two V-blocks per setV groove on the top for large shafts
- V groove on the bottom for small shafts
- Hardness HRB70



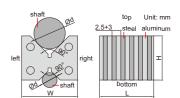


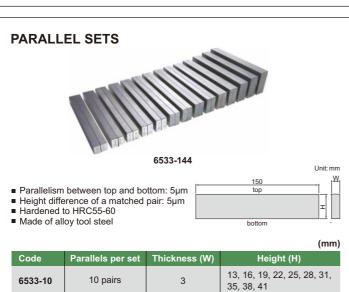


6899-1

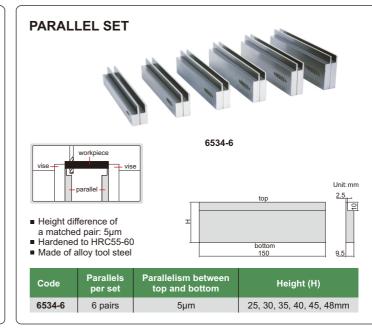
Code	Size (LxWxH)	Range of shafts (Ød)	Pole pitch	Parallelism of both V grooves to top and bottom sides	Height difference of a matched pair
6899-1	55x60x48mm	6-50mm	2.5+3mm	10μm	10µm

### ATTENTION: NOT HARDENED, DO NOT **ROTATE WORKPIECES ON V-BLOCKS**





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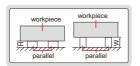


### **GRANITE PARALLEL SET**

14 pairs

- Made of granite, hard and no rusty, no dimensional change over time or temperature change
- Two parallels per set

6533-144



14, 16, 18, 20, 22, 24, 26,

28, 30, 32, 35, 40, 45, 50

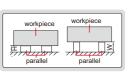




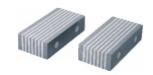
Code	Size	Parallelism	Parallelism	Height difference
	(LxWxH)	between A and B	between C and D	of a matched pair
4143-250	250x25x40mm	3µm	3µm	3µm

### MAGNETIC INDUCTION PARALLEL SETS (ECONOMIC TYPE)

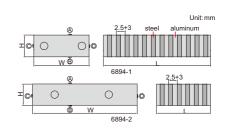








6894-2



To be	used	on	magnetic	chucks

- Two parallels per set
- Hardness HRB70

Code	Size (LxWxH)	Pole pitch	Parallelism between A and B	Parallelism between C and D	Height difference of a matched pair
6894-1	100x50x25mm	2.5+3mm	10μm	10μm	10µm
6894-2	50x100x25mm	2.5+3mm	10µm	10µm	10µm

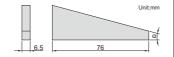


### **ANGLE PLATE SETS**



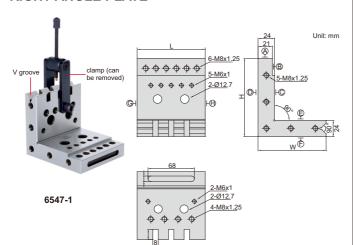
4003-12

- Accuracy: ±9 seconds
- For angle set-up in tooling, production and inspection
- Hardness HRC55
- Made of tool steel



Code	Angle plates included	Angle α
4003-10	10 pcs	1°, 2°, 3°, 4°, 5°, 10°, 15°, 20°, 25°, 30°
4003-12	12 pcs	1/4°, 1/2°, 1°, 2°, 3°, 4°, 5°, 10°, 15°, 20°, 25°, 30°

### **RIGHT ANGLE PLATE**

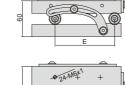


- Made of alloy steelHardened to HRC60±2
- V groove for cylinders
- Parallelism and squareness between
- A, B, C, D, E, F, G and H: 6µm
   Parallelism and squareness of V groove to A, B, C, D, E, F, G and H: 6µm

Code	Size (LxWxH)
6547-1	100x100x115mm

### **SINE TABLE**



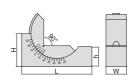


- Accuracy
- Made of a
- Hardness

	+		+	+		+
6527-100 ≥	+	+	+	+	+	+
v of angle: ±15 seconds alloy tool steel	+	+	+ -	+	+	+
s HRC58-60			Ĺ			

Code	Roller distance (E)	Table size (LxW)	Adjustable angle
6527-100	100mm	150x150mm	0-60°

### **ADJUSTABLE ANGLE BLOCK**





- Graduation of angle: 10 minutes
- Made of hardened tool steel
- With locking screw

Code	Size (LxWxH)	h	Adjustable angle	Accuracy of angle
6535-30	102x30x49mm	30mm	30°~0°~60°	10 minutes

### **SINE BARS**

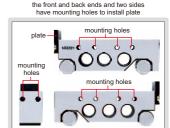


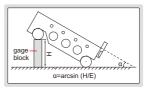


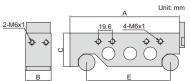


4155-100

■ Made of alloy tool steel



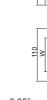




(mm)							
Code	Roller distance (E)	Table size (AxB)	С	Accuracy of α at 30°			
4155-100	100mm	130x30mm	40	±5 seconds			
4155-200	200mm	230x30mm	40	±5 seconds			
4155-300	300mm	345x40mm	50	±8 seconds			

### PRECISION UNIVERSAL VISE





- 0
- 6521-80
- Horizontal rotary: range 360°, graduation 0.05°
   Vertical incline: range 45°, graduation 0.05°
- With incline adjust knob
- Parallelism and squareness between A, B, C and D: 5µm/100mm, parallelism between D and E at 0°: 10µm/100mm
   Made of tool steel
- Hardness HRC56-58

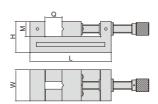
Code	Jaw opening (Q)	Jaw width (W)
6521-80	0-80mm	70mm

### **PRECISION VISES**



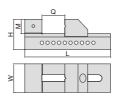
### 6520-73A

- Parallelism: 8µm/100mm
- Squareness: 10µm/100mm
- Made of alloy steel
- Hardness HRC56-58



Code	Jaw opening (Q)	Jaw width (W)	L	Н	M
6520-73A	0-73mm	63mm	176mm	63mm	30mm
6520-76A	0-76mm	73mm	190mm	73mm	35mm
6520-120A	0-120mm	98mm	255mm	82mm	40mm

### **PRECISION VISES**





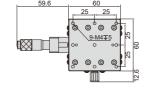
- Parallelism: 3µm/100mm
- Squareness: 5µm/100mm
- Made of alloy steel
- Hardness HRC56-58

Code	Jaw opening (Q)	Jaw width (W)	Overall length (L)	Н	М
6526-80	0-80mm	50mm	150mm	53	25
6526-100	0-100mm	73mm	190mm	70	35

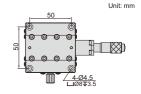
### X-AXIS STAGE

- Cross roller guides, achieve high precision and smooth movement
   Stages made of aluminum alloy









### SPECIFICATION (micrometer in the middle)

Code	X-axis displacement	Parallelism of top to bottom surface	Micrometer graduation	Micrometer accuracy	Maximum load	Micrometer location	Stage size	Weight
6582-602	±6.5mm	0.03mm	0.01mm	0.01mm	49N (5kgf)	middle	60x60mm	0.24kg

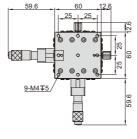
6582-602

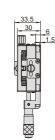
### **XY-AXIS STAGE**

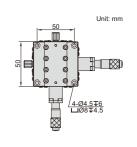
- Cross roller guides, achieve high
- precision and smooth movement

  Stages made of aluminum alloy







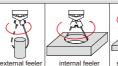


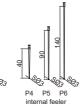
### SPECIFICATION (micrometer in the middle)

Code	XY-axis displacement	Parallelism of top to bottom surface	Micrometer graduation	Micrometer accuracy	Maximum load	Micrometer location	Stage size	Weight
6584-602	±6.5mm	0.06mm	0.01mm	0.01mm	49N (5kgf)	middle	60x60mm	0.48kg

### **CENTERING INDICATOR**

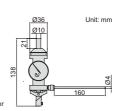






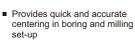
P2 P3 rnal feeler P2

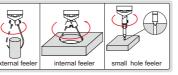






2385-3





handle is fixed
--------------------

Code
oout
2385-3

Feeler	Measuring diameter	Accuracy
P1	Ø0-60mm	0.015mm
P2	Ø0-160mm	0.02mm
P3	Ø0-250mm	0.03mm
P4	Ø3.2-80mm	0.015mm
P5	Ø3.2-180mm	0.02mm
P6	Ø3.2-280mm	0.03mm
P7	Ø0-2.8mm	0.015mm



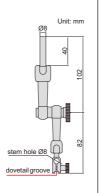
### **DIAL TEST INDICATOR CENTERING HOLDER**



- Center cylinders or holes on machine tools
- Can be used with dial test indicators

6295-1A





### LARGE SHANK ELECTRONIC EDGE FINDERS



- The shank is electrically conducted to the metal workpiece through the chuck and table. The LED lights up and the beeper sounds (only for **6572-2**), when the ball touches the workpiece
- Not suitable for rotary use
- Hardened shank and contact ball

Code	Shank (A)	Contact ball (B)	Accuracy	Beeper	Battery
6572-1	Ø32mm	SØ10mm	5µm	without	23A, 12V×1 pc
6572-2	Ø32mm	SØ10mm	5µm	with	23A, 12V×1 pc



# **NON-MAGNETIC EDGE FINDERS**



■ TiAIN coating, non-magnetic, hardness HV2500, extremely

wear resistance Suitable for machine speed 400~600rpm



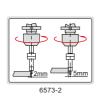




Ø19

B 0

6573-1



Unit: mm

Ø19

6573-2

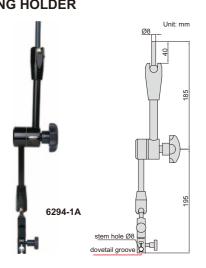
Code	Shank (A)	Contact point (B)	Contact point (C)	Accuracy
6573-1	Ø10mm	Ø10mm	_	5µm
6573-2	Ø10mm	Ø10mm	Ø4mm	5µm

### **INDICATOR CENTERING HOLDER**

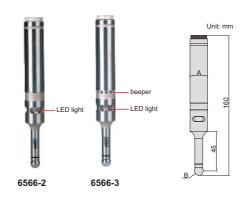


- Center cylinders or holes on machine tools
- Can be used with dial test indicators or dial indicators

6294-1A



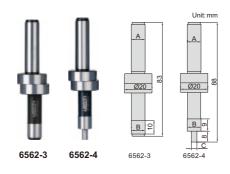
### **ELECTRONIC EDGE FINDERS**



- The shank is electrically conducted to the metal workpiece through the chuck and table. The LED lights up and the beeper sounds (only for 6566-3), when the ball touches the workpiece
- Not suitable for rotary use
- Hardened shank and contact ball

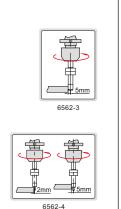
Code	Shank (A)	Contact ball (B)	Accuracy	Beeper	Battery
6566-2	Ø20mm	SØ10mm	5µm	without	23A, 12Vx1 pc
6566-3	Ø20mm	SØ10mm	5µm	with	23A, 12Vx1 pc

### **EDGE FINDERS**





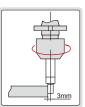
■ Suitable for machine speed 400-600rpm



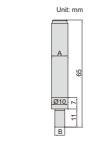
Code	Shank(A)	Contact point (B)	Contact point (C)	Accuracy
6562-3	Ø10mm	Ø10mm	_	5µm
6562-4	Ø10mm	Ø10mm	Ø4mm	5µm



# **EDGE FINDER**



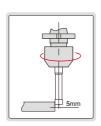




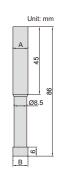
- Hardened shank and contact pointSuitable for machine speed 400-600rpm

Code	Shank (A)	Contact point (B)	Accuracy
6567-1	Ø10mm	Ø6mm	8µm

### **CERAMIC EDGE FINDER**







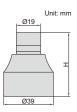
- Ceramic contact point, non magnetic
- Suitable for machine speed 400-600rpm

6568-1

Code	Shank (A)	Contact point (B)	Accuracy
6568-1	Ø10mm	Ø10mm	8µm

### **ELECTRONIC ZERO SETTER**









LOW TEST FORCE





- The base is electrically conducted to the cutting tools through the table and chuck, the LED lights up when the cutting tool touches the anvil

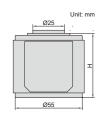
  Magnetic base
- Two batteries LR44

Code	Height (H)	Accuracy	Test force
6553-50	50mm	±10µm	7N (at 49mm)

### **DIGITAL ZERO SETTER**







6557-50

- Resolution: 0.001mm/0.00005"
- IP65 dust/waterproof
- Buttons: on/off, mm/inch, zero
- CR2032 battery

- Automatic power offMagnetic baseAutomatic backlight at zero





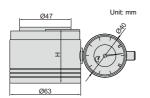
Code	Height (H)	Anvil stroke	Accuracy*	Test force	Repeatability
6557-50	50mm	2.5mm	±10µm/0.0004"	4N (at 50mm)	2µm

<sup>\*</sup>The accuracy is ensured within Ø10mm of the center

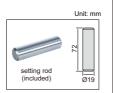
# **ZERO SETTER**

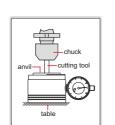


6556-50



Code	Height (H)	Accuracy	Test force	
6556-50	50mm	±10µm	10N (at 50mm)	





### **ZERO SETTER**



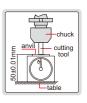




2397-502A

■ Magnetic base

Code	Height (H)	Accuracy	Test force
2397-502A	50mm	±10µm	9N (at 50mm)

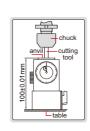




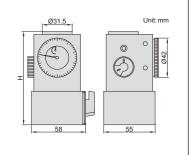
### **ZERO SETTER**

- Magnetic base with on-off switchTest force: 9N (at 100mm)

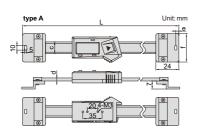
Code	Height (H)	Accuracy
2394-100A	100mm	±10µm

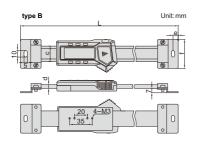






### **DIGITAL HORIZONTAL SCALES**





- Resolution: 0.01mm/0.0005"
- Buttons type A: on/off, zero, mm/inch,

- type B: on/off, zero, mm/inch, ABS, data preset

  Automatic power off, move the digital unit to turn on power

  Battery CR2032
- Data output
- Made of stainless steel
- Supplied with bracket to be mounted on the back

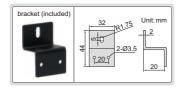




7101-300A



7101-400A

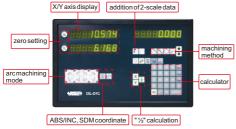




Code	Range	Туре	Accuracy	L	С	d	е	f	Data output cable (optional)
7101-100A	100mm	Α	±0.02mm	215	16	4	6	36	7315-21, 7302-21
7101-150A	150mm	Α	±0.03mm	265	16	4	6	36	7315-21, 7302-21
7101-200A	200mm	Α	±0.03mm	315	16	4	6	36	7315-21, 7302-21
7101-300A	300mm	Α	±0.04mm	445	16	4	6	36	7315-21, 7302-21
7101-400A	400mm	В	±0.05mm	590	24	5.5	8	45	7315-22, 7302-22
7101-500A	500mm	В	±0.05mm	690	24	5.5	8	45	7315-22, 7302-22
7101-600A	600mm	В	±0.08mm	790	24	5.5	8	45	7315-22, 7302-22
7101-800A	800mm	В	±0.10mm	990	24	5.5	8	45	7315-22, 7302-22
7101-1000A	1000mm	В	±0.10mm	1240	31	10.5	10	60	7315-22, 7302-22

### **COUNTERS**

Weight



1.45kg





SPECIFICATION	ISL-DR2	ISL-DR3			
Code	ISL-DR2	ISL-DR3			
Application	two-axis	three-axis			
Scale input ports	2	3			
Resolution	0.05µm, 0.1µm, 0.2µm, 0.5µm, 1µm, 2µm, 5µm, 10µm, 20µm, 50µm				
Functions	addition of 2-scale data, linearity error compensation, smoothing, RS232C interface unit, BCD code out, zero setting, preset, resolution setting, counting direction setting, inch/mm conversion, ABS/INC conversion, expansion/contraction coefficient setting, "½" calculation, detecting RI, bolt-hole circle machining, ramp circle machining				
Power supply	110/220V, 50/60Hz				
Dimension	295x185x45mm				





(mm)



### STANDARD DELIVERY

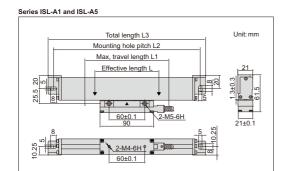
Main unit	1 pc
Mounting bracket	1 pc
Ground cable	1 pc
RS232C cable	1 pc
Software CD for RS232C	1 pc

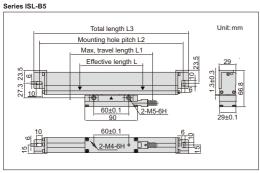


### **LINEAR SCALES**



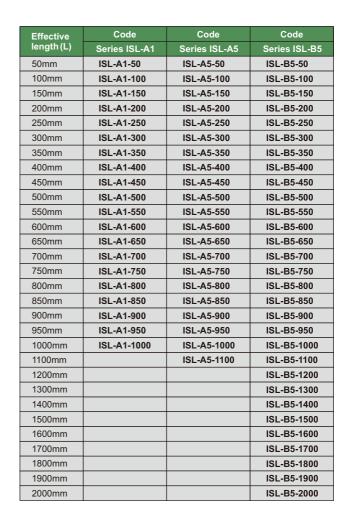
ISL-A5-300





### STANDARD DELIVERY

Main Unit	1 pc			
'L' shape support	1 pc			
Anti-dust cover	1 pc			
Plain base	1 pc (for L≥1500mm)			
Mounting accessories	1 package			









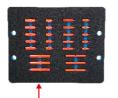


### **SPECIFICATION**

Code	Series	ISL-A1	Series	ISL-A5	Series ISL-B5		
L1 (mm)	L+30(L<950)	L+50(L≥950)	L+30(L<950)	L+50(L≥950)	L+30(L<950)	L+50(L≥950)	
L2 (mm)	L+132(L<950)	L+152(L≥950)	L+132(L<950)	L+152(L≥950)	L+136(L<950)	L+156(L≥950)	
L3 (mm)	L+149(L<950)	L+169(L≥950)	L+149(L<950)	L+169(L≥950)	L+154(L<950)	L+174(L≥950)	
Resolution	1µm		5µm		5µm		
Max. response speed	50m/min		90m/min		60m/min		
Scale grating pitch	20µm						
Scale reference point pitch	50mm						
Accuracy	±(5+5L/1000)µm	L is the effective length	ı in mm				
Cable length	3.5m (L: 50-950mm)	), 5m (L: 1000-1500mn	n), 10m (L: 1600-2000r	nm)			



### JIG SET FOR CMM **CODE ISY-100**



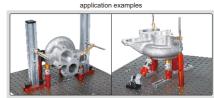














To be continued

Product	Code	Size (mm)	Quantity	Application
stand	ISY-100-1001	Ø16×30	5	
otaria	ISY-100-1002	Ø16×50	5	a 🛍
-	ISY-100-1003	Ø16×100	3	
stand	ISY-100-1004	Ø20×30	5	
Staria	ISY-100-1005	Ø20×50	5	
	ISY-100-1006	Ø20×100	3	
stand with fine adjustment	ISY-100-2001	Ø16×45~60	2	height adjustment: 45~60mm
stand with fine adjustment	ISY-100-2003	Ø20×45~60	2	
horizontal spring stand	ISY-100-4001	_	2	
horizontal screw stand	ISY-100-5001	_	2	
magnetic stand (magnetic top surface)	ISY-100-7001	Ø20×25	3	The second secon
stand for slice parts	ISY-100-8001		2	ISY-100-8001 and ISY-100-8002 use cooperatively
clamping stand for slice parts	ISY-100-8002	· Ø20×25	1	
clip	ISY-100-1201	_	2	
clip	ISY-100-1301	_	2	
clip stand	ISY-100-1401	Ø6×60	2	
18	ISY-100-1402	Ø6×100	2	
vertical square column	ISY-100-3003	30×30×250	2	
sliding support plate	ISY-100-1801	78×20×10	3	
clamping screw	ISY-100-2301	Ø8×20	6	



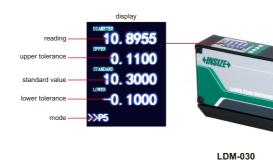
### Continued from previous page

Product	Code	Quantity	Material	Application
support head	ISY-100-27016	2	aluminum	
77	ISY-100-27018	2	nylon	
support head	ISY-100-27026	2	aluminum	Δ
<b>***</b>	ISY-100-27028	2	nylon	2
support head	ISY-100-27036	2	aluminum	
	ISY-100-27038	2	nylon	
support head	ISY-100-27046	2	aluminum	6 . 6 . 6
	ISY-100-27048	2	nylon	

Product	Code	Quantity	Material	Application
support head	ISY-100-27056	2	aluminum	.4
ů ů	ISY-100-27058	2	nylon	
support head	ISY-100-27066	2	aluminum	
	ISY-100-27068	2	nylon	
support head	ISY-100-27076	2	aluminum	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
â â	ISY-100-27078	2	nylon	

V-block (included)

### LASER SCAN MICROMETERS







calibration gage (optional)

- Measure external diameter, ellipticity, run-out, maximum diameter of tools, etc.
   Can be used for transparent or non transparent workpieces
   Tolerance measurement

- Online or offline measurement
- Connected with computer and PLC

### SPECIFICATION

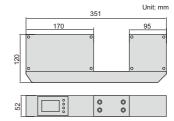
Code	LDM-030	LDM-065	
Measuring range	0.1~30mm	0.5~65mm	
Resolution	0.01/0.1/1/10/100µm selectable		
25°C accuracy	±(0.5+5%D)µm D is measuring diameter in mm		
Repeatability	0.2µm	0.4µm	
Laser wave length	650nm		
Measuring speed	800~3200times/s (adjustable)		
Working temperature	0~50°C		
Working humidity	35~85RH without condensation		
Output	dual channel RS485		
Alarm output	24V, 1A		
Power supply	DC24V, 2A		
Dimension (L×W×H)	351×52×120mm	469×52×156mm	
Weight	5kg	8kg	

### STANDARD DELIVERY

O IT IN THE DELIVERY		
Main unit	1 pc	
V-block	1 pc	
AC/DC adapter	1 pc	
RS485 cable	1 pc	

### OPTIONAL ACCESSORY

or montexedecount		
Calibration gage	custom made	







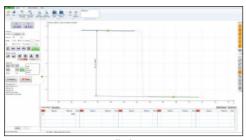






### SURFACE PROFILE MEASURING MACHINE **CODE SPM-1000**

- Software is included, for surface profile measurement and data output
- Probe compensation
- Output as format xy, txt, csv, etc. Large range design, the leverage ratio is 1:2.2, maintain the original accuracy of the sensor
- The overall structure of the Z-axis sensor does not have any elastic components, ensuring the measuring force is constant regardless the position of probe



calibration



contour scanning





data output



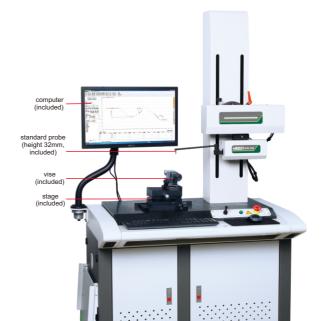
### STANDARD DELIVERY

Main unit	1 pc
Standard probe and arm	1 pc of each
Standard block	2 pcs
Standard ball	2 pcs
Standard shaft	1 pc
Stage	1 pc
Vise	1 pc
Computer	1 pc
Measurement software	1 pc
Printer	1 pc
Installation tools	1 set

### **OPTIONAL ACCESSORY**

Probe and arm







standard blocks (included)



standard shaft (included)



standard balls (included)



vise (included)



stage (included)



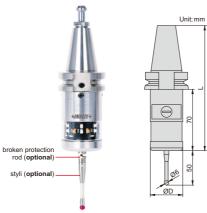
SPECIFICATION	
X axis measuring range	140mm
X axis resolution	0.2μm
X axis straightness	0.8μm/100mm
X axis traverse speed	0.1~10mm/s
Z axis measuring range	±20mm
Z axis resolution	0.05μm
Z axis traverse speed	0.5~10mm/s
Linear accuracy	±(1.5+ 0.2H )µm, H is measuring height in mm
Angular measuring accuracy	±2'
Arc measuring accuracy	±(2+R/8)µm, R is 2~10mm standard ball
Radius of probe tip	25μm
Traverse direction	backword
Measuring force	0.69~0.98mN
Measuring unit	mm/inch
Traceable angle	72° (upward), 87° (downward)
Drive mode	motor
Travel of Z axis	400mm
Dimension(L×W×H)	1200×700×1780mm
Power supply	220±5%V, 50Hz
Weight	320kg

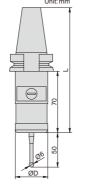


### OPTICAL TRANSMISSION PROBES FOR CNC MACHINE TOOLS











9407-1A



Multi-channel transmission between probes and receivers, for anti-interference

9407-1

- Transmit three kinds of signals: trigger, contact and low battery voltage
   With spindle protection function
   Optical transmission range: 1m, 3m, 5m
   Automatic power off in 3 seconds, move styli to power on









9407-P4~9407-P11

**OPTICAL PROBE SPECIFICATION** 

Code	9407-1	9407-2
Probe length (L)	140mm	180mm
Probe diameter (ØD)	40mm	46.5mm
Trigger accuracy of styli in any one direction	1μm	
Protection stroke triggered by styli in all directions	X and Y axis stroke: ±12.5°, Z axis stroke: 5mm	
Trigger force of styli in all directions	X and Y axis: 0.9N, Z axis: 6N	
Applicable spindle	below BT40	over BT50
Dust/waterproof	IP68	
Power supply	2×LS14250 lithium battery	

### STYLI (OPTIONAL)

(mm)

(				
Code	н	Ød	Ød1	Material of measuring face
9407-P1	20	1	_	carbide
9407-P2	19.5	0.7	1	ruby
9407-P3	19	1.4	2	ruby
9407-P4	20	0.7	1	ruby
9407-P5	20	1.5	2	ruby
9407-P6	20	2	3	ruby
9407-P7	20	2	4	ruby
9407-P8	50	3	4	ruby
9407-P9	50	3.8	5	ruby
9407-P10	50	4.5	6	ruby
9407-P11	75	3.8	5	ruby

### RECEIVER SPECIFICATION

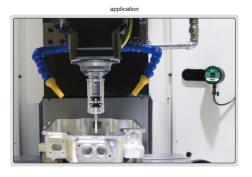
RECEIVER OF ECH TOATION			
Code	9407-1A	9407-2A	
Protection function	no	low battery voltage or probe transmitting signal all the time *	
Applicable probe	code <b>9407-1</b>	code <b>9407-2</b>	
Cable length	5m		
Dust/waterproof	IP68		

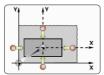
<sup>\*</sup>When the battery voltage is low or the probe transmits signal all the time, the receiver will send a signal to the machine tool to stop working

# BROKEN PROTECTION ROD (OPTIONAL)

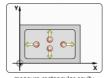
ROD (OF HONAL)			
Code	Н		
9407-R1	12mm		
9407-R2	22mm		

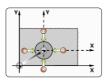




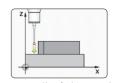


find center of rectangular boss

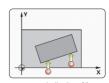


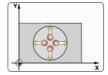


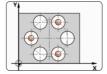
find center of the round boss

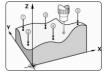


measure position of point on any axis









measure freeform surfaces



# PROFILE PROJECTOR CODE ISP-Z3015







# SPECIFICATION

SPECIFICA	TION					
Lens	magnification	10X (included)	20X (optional)	50X (optional)	100X (optional)	
	view field	Ø30mm	Ø15mm	Ø6mm	Ø3mm	
	working distanc	e 77.7mm	44.3mm	38.4mm	25.3mm	
Max. wor	kpiece height	90mm	90mm	90mm	90mm	
Magnifica	ntion accuracy	±0.08%	±0.08%			
Image		erect image				
		diameter: Ø300	diameter: Ø300mm			
Projector	screen	rotation range: 0	rotation range: 0°~360°, resolution: 1" or 0.01°			
		reference lines:	reference lines: cross-hairs			
	metal stage size	340×152mm				
	glass stage size	196×96mm				
		range: 150×50n	nm			
Stage	X-Y stage travel	resolution: 0.5µ	resolution: 0.5µm			
		accuracy: (4+L/2	accuracy: (4+L/25)µm L is the measuring length in mm			
	Z (focus) travel rar	ge 90mm				
	max. load capacity		4kg			
		contour illumina	contour illumination: 24V/150W halogen lamp, brightness is adjustable			
illuminati	Illumination		surface illumination: 24V/150W halogen lamp			
	display		X-Y stage travel, screen rotation			
	output	RS232C	RS232C			
Data processing unit function		measure of measure of measure of measure of measure and measure of	measure coordinate of line measure center coordinate, radius of circle with three points measure distance between two objects measure angle with four points or two lines set origin of coordinate coordinate transform			
Power supply		110/220V, 50/60	110/220V, 50/60Hz			
Dimension (L×W×H)			550×770×1100mm			
Weight		135kg	135kg			

#### OPTIONAL ACCESSORY







rotary table (glass plate diameter 100mm)



overlay chart (protractor with 1° graduation, radius with 1mm increment)



holder with clamp



swivel center support





50mm reading scale (check magnification accuracy)



300mm calibration scale (check magnification accuracy together with 50mm reading scale or calibrate measuring accuracy)



blue filter



demo sample

### STANDARD DELIVERY

Main unit	1pc
10X lens with half-reflection mirror and oblique illuminator mirror	1pc
Overlay chart clip	4pcs
Foot-switch	1pc
Anti-dust cover	1pc

### STANDARD DELIVERY

20X lens with half-reflection mirror and oblique illuminator mirror	ISP-Z3015-LENS20X
50X lens with half-reflection mirror	ISP-Z3015-LENS50X
100X lens with half-reflection mirror	ISP-Z3015-LENS100X
Rotary table	ISP-Z3015-TABLE
Overlay chart	ISP-Z3015-CHART
Holder with clamp	ISP-Z3015-HOLDER
Swivel center support	ISP-Z3015-SUPPORT
V-block with clamp	ISP-Z3015-VBLOCK
50mm reading scale	ISP-Z3015-SCALE50
300mm calibration scale	ISP-Z3015-RULE
Blue filter	ISP-Z3015-FILTER
Demo sample	ISP-Z3015-DEMO



### **VISION MEASURING SYSTEMS**







#### **SPECIFICATION**

Code	ISD-V150A	ISD-V250A	ISD-V300A
Measuring range (X×Y×Z)	150×100×200mm	250×150×200mm	300×200×200mm
Stage size	354×228mm	450×280mm	500×330mm
Glass stage size	210×160mm	306×196mm	350×250mm
Resolution of X/Y/Z axis	0.5µm		
Accuracy of X/Y axis	≤(2.5+L/100)µm (L is the measuring length in mm)		
Repeatability of X/Y axis	2μm		
Objective	0.7X~4.5X (zoom)		
Working distance	92mm		
Magnification	33X~195X (on 19" monitor)		
Camera	1/3" color CCD, 0.3M pixel		
Illumination	surface and contour with adjustable LED		
Max. height of workpiece	160mm		
Max. weight of workpiece	20kg		
Operation system	Windows 7/8/10		
Drive method	manual		
Power supply	110/220V, 50/60Hz		
Dimension (L×W×H)	560×540×850mm	760×600×900mm	760×600×900mm
Weight	100kg	120kg	140kg



ISD-V250A

computer is included





probe (**optional**), includes Ø2mm and Ø3mm styli, Ø25mm calibration ball, measuring accuracy is 10µm

(**optional**, must be installed in factory)

### STANDARD DELIVERY

· · · · · · · · · · · · · · · · · · ·	
Main unit	1 pc
Computer	1 pc
Calibration glass chart	1 pc
Clay	1 pc
Foot switch	1 pc
Anti-dust cover	1 pc

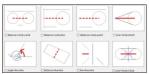
#### **OPTIONAL ACCESSORY**

0.5X auxiliary objective	Code: ISD-V-OB05X Working distance: 175mm Magnification: 16.5~97.5X (on 19" monitor)
2X auxiliary objective	Code: ISD-V-OB2X Working distance: 36mm Magnification: 66~390X (on 19" monitor)
Probe	Code: ISD-V-PROBE Includes Ø2mm and Ø3mm styli, Ø25mm calibration ball
Vision measuring system with coxial light lens (with computer)	Code: ISD-V150ACL, ISD-V250ACL, ISD-V300ACL
Office software	Code: 7313-OFFICE

### **SOFTWARE**

- Operation system: Windows 7/8/10
- Language: English ■ Single measuring tools:
- measure coordinate of point
- measure center coordinate and axis length of ellipse
- measure length of open curve
- measure distance of two elements
- measure center coordinate, diameter and area of circle
- measure length, width and area of rectangle
- measure length and area of closed curve
- measure distance between two points
- measure length, width and diameter of key slot
- measure angle of two lines
- measure length and diameter of arc
- measure width and diameter of ring
- measure focus distance of urface

### ■ Combined measuring tools:

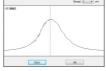


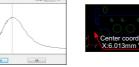
measure distance and angle of two elements

■ Profile detection:

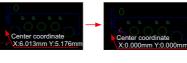


### ■ Focus indicator:

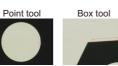




### ■ Coordinate transfer:

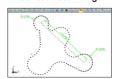


#### ■ Edge-detection:



Circle tool

## ■ Contour scanning:



### ■ Data export to CAD, EXCEL and WORD



WORD

■ CAD measuring:



Input CAD drawing and set reference, move the stage to make the target box in the center of crosshair, then the software will do automatic measurement



light controller

zoom in

measuring tools graphic

### **CNC VISION MEASURING SYSTEMS**

# INSPECTION PERTIFICATE



probe (optional), includes Ø2mm and Ø3mm styli, Ø25mm calibration ball, measuring accuracy is 10µm

- Automatic edge-detection, focus, measuring, contour scanning, calibration, etc.
- Servo motors for X, Y, Z axis
- SPC function for large quantity measurement Measuring software is included





desk (optional)

computer is included

1 pc

1 pc

1 pc

1 pc

1 pc

1 pc

Code: ISD-V-OB05X

Code: ISD-V-OB2X

Code: ISD-V-PROBE

Code: 7313-OFFICE

Code: ISD-V-DESK

Working distance: 175mm

Working distance: 36mm

Includes Ø2mm and Ø3mm styli, Ø25mm calibration ball

Magnification: 10~64X (on 19.5" monitor)

Magnification: 40~256X (on 19.5" monitor)

#### **SPECIFICATION**

Code		ISD-V220CNCA**	ISD-V270CNCA**	ISD-V370CNCA**
Measuring range (X×Y×Z)		220×120×150mm	270×170×150mm	370×270×150mm
Stage size		450×280mm	500×330mm	606×466mm
Glass stage si	ze	306×196mm	350×250mm	450×350mm
Resolution of	X/Y/Z axis	0.5µm		
Accuracy of X	/Y axis	≤(2.5+L/100)µm (L is the measuring length in mm)		
Repeatability of	of X/Y axis	2µm		
Objective		0.7X~4.5X (zoom)		
Working dista	nce	92mm		
Magnification		20X~128X (on 19.5" monitor)		
Camera		1/2" color CCD, 0.4M pixel		
surface		coaxial light, programmable segmented ring light		
Illumination	contour	adjustable LED light		
View field (diagonal length)		1.7~11.1mm		
Max. height of	workpiece	160mm		
Max. weight of workpiece		30kg		
Operation system		Windows 7/8/10		
Drive method		Automatic		
Power supply		220V, 50/60Hz **		
Dimension (L×W×H)		760×600×900mm	760×600×900mm	970×670×940mm
Weight		146kg	168kg	266kg

<sup>\*\*</sup> Add "-U" on code NO. when power supply is 110V, 50/60HZ

#### SOFTWARE

- Operation system: Windows 7/8/10
- Language: English
- Single measuring tools:
- measure coordinate of point
- measure center coordinate and axis length of ellipse
- measure length of open curve
- measure distance of two elements
- Combined measuring tools:



measure distance and angle of two elements

■ Profile detection:



- measure center coordinate, diameter and area of circle
- measure length, width and area of rectangle
- measure length and area of closed curve
- measure distance between two points

STANDARD DELIVERY Main unit

Calibration glass chart

Computer

Controller

Anti-dust cover

0.5X auxiliary

objective

2X auxiliary objective

Office software

Probe

Desk

**OPTIONAL ACCESSORY** 

Clay

- measure length, width and diameter of key slot
- measure angle of two lines
- measure length and diameter of arc
- measure width and diameter of ring
- measure focus distance of urface

#### ■ Data export to CAD, EXCEL and WORD



■ Focus indicator:



Coordinate transfer:









■ Edge-detection:



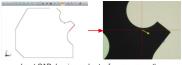




#### Contour scanning:



CAD measuring:



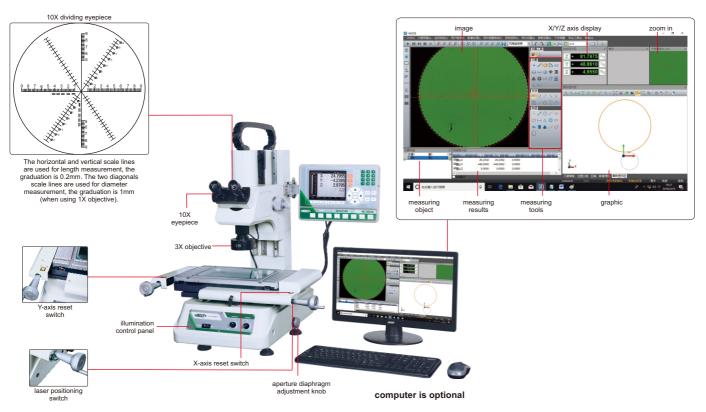
Input CAD drawing and set reference, move the age to make the target box in the center of crosshair, then the software will do automatic measurement



## TOOLMAKER MICROSCOPE







### **SPECIFICATION**

SPECIFICATION		
Code	ISD-VMM215 (binocular)	
X/Y axis travel	200×100mm	
Z axis travel	150mm	
Metal stage size	404×228mm	
Glass stage size	260×160mm	
Resolution of X/Y/Z axis	0.5μm	
Accuracy of X/Y axis	≤(2.5+L/100)µm (L is the measuring length in mm)	
Repeatability	2μm	
Camera	1/3" color CCD, 0.3M pixel	
Optical magnification	30X (with 3X objective)	
Image magnification	114X (on 19" monitor)	
Illumination	surface and contour with adjustable LED	
Max. weight of workpiece	25kg	
Power supply	100V~240V, 50/60Hz	
Operating system	Windows 7/8/10	
Drive method manual		
Dimension (L×W×H)	540×667×850mm	
Weight	110kg	

### DATA PROCESSING UNIT

Output	RS232
	Simple measuring tools
	Measure coordinate of points
	Measure lines
	Measure center coordinate, radius of circle with three points
	Measure distances betwen two objects
Function	Measure angles
	Set origin of coordinate
	Skew and calibrate the workpiece
	Measure rectangle (including length, width, perimeter and center coordinate)
	Measure thread (including thread diameter, screw pitch, screw angle)
	Measure slot (including center coordinate, length, width)

### STANDARD DELIVERY

STANDARD DELIVERT	
Main unit	1 pc
Video card with dongle	1 pc
Software disc	1 pc
Calibration glass chart	1 pc
Demo sample	1 pc
Foot switch	1 pc
3X objective	1 pc

### OPTIONAL ACCESSORY

OF HORAL ACCESSORY		
1X objective	ISD-VMM-LENS1X	
5X objective	ISD-VMM-LENS5X	
10X objective	ISD-VMM-LENS10X	
Printer	ISD-VMM-PRINTER	
Toolmaker microscopes (with computer)	Code: ISD-VMM215A (binocular)	

To be continued



Continued from previous page

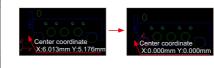
#### SOFTWARE

- Operation system: Windows 7/8/10
- Language: English
- Single measuring tools:
- measure coordinate of point
- measure center coordinate and axis length of ellipse
- measure length of open
- measure distance of two elements
- Combined measuring tools:

measure distance and angle of two elements

- measure center coordinate. diameter and area of circle
- measure length, width and area of rectangle
- measure length and area of closed curve
- measure distance between two points
- measure length, width and diameter of key slot
- measure angle of two lines
- measure length and diameter of arc
- measure width and diameter of ring
- measure focus distance of urface
- Data export to CAD, EXCEL and WORD

■ Focus indicator:









■ Profile detection:



■ Edge-detection:

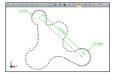




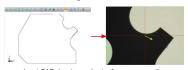


■ Coordinate transfer:

■ Contour scanning:



■ CAD measuring:



Input CAD drawing and set reference, move the stage to make the target box in the center of crosshair, then the software will do automatic measurement

### **DIGITAL MEASURING MICROSCOPE CODE 5307-ID100A**

- Electronic magnification feedback lens: when the objective lens magnification is changed manually, the software automatically selects the corresponding pre-calibration data and calibration is not needed
- Two methods of LED brightness adjustment, knob adjustment and software adjustment
- Built-in software without computer, operated by mouse
- Take pictures, save to USB flash disk
- Measuring results can be sent to Excel

### **SPECIFICATION**

Sensor	1/2" CMOS
Pixel	2M
Resolution	1920×1080
Magnification	12~77X
Focus distance	100mm
View field	2.7×1.9~17.5×11.9mm
Max workpiece height	60mm
Frame rate	60fps
Output	USB/HDMI
Power supply	power adapter
Dimension (L×W×H)	610×610×660mm
Weight	4.5kg

### MAGNIFICATION AND MEASURING ACCURACY

Objective magnification	Magnification	Measuring accuracy
0.7X	12X	±9µm
1X	17X	±9µm
1.5X	26X	±8µm
2X	35X	±7µm
2.5X	43X	±7μm
3X	51X	±7µm
3.5X	60X	±6µm
4X	68X	±6µm
4.5X	77X	±5µm



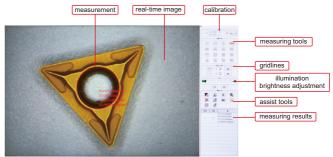
**BUILT-IN SOFTWARE** WITHOUT COMPUTER



#### STANDARD DELIVERY

Main unit	1 pc
Calibration plate	1 pc
Power adapter	1 pc
Mouse	1 pc
16G USB flash disk	1 pc

### SOFTWARE (INCLUDED)



# DIGITAL MEASURING MICROSCOPE (WITH DISPLAY)

MEASUREMENT

BUILT-IN SOFTWARE WITHOUT COMPUTER

TAKE PICTURES



- 1080P high-definition image
- Built-in software without computer, operation by mouse
- Take pictures, saved to USB flash disk
- Measurement results can be output to Excel
- Automatic white balance and exposure
- Brightness, contrast ratio, gain are adjustable





ISM-DL301 (with contour illumination)

#### **SPECIFICATION**

Code	ISM-DL301 (with contour illumination)
Magnification	15X~100X
Sensor	1/2" CMOS
Pixel	2M
Resolution	1920×1080
Frame rate	60fps
Output	HDMI
Power supply	power adapter
Dimension (L×W×H)	570×300×430mm
Weight	6.5kg

### STANDARD DELIVERY

Main unit	1 pc
0.5X camera adapter	1 pc
1X auxiliary objective	1 pc
Calibration plate	1 pc
16G USB flash disk	1 pc
White/black plate	1 pc
Mouse	1 pc
HDMI cable	1 pc
Power adapter	3 pcs

### OPTIONAL ACCESSORY

1X camera adapter	ISM-DL-CA1X
2X auxiliary objective	ISM-DL-OB2X
X-Y glass stage (travel: 74×60mm)	ISM-DL-STAGE
X-Y metal stage	ISM-DL-STAGE1
LED light	
Auxiliary objective	

### MAGNIFICATION, FOCUS DISTANCE AND VIEW FIELD

Auxiliary		Camera adapter	
Objective Specification	0.5X (included)	1X (optional)	
4٧	Magnification	15~100X	30~200X
1X (included)	Focus distance	70±2mm	70±2mm
ì í	View filed	16×11~2.5×1.6mm	7.8×5.3~1.2×0.8mm
ov	Magnification	30~200X	60~400X
2X (optional)	Focus distance	29±2mm	29±2mm
, , ,	View field	7.8×5.3~1.2×0.8mm	3.8×2.7~0.6×0.4mm



16G USB flash disk (included)



0.5X camera adapte



ATTENTION: PLEASE MAKE CONFOCAL ADJUSTMENT AFTER CHANGING CAMERA ADAPTERS OR AUXILIARY OBJECTIVES

calibration pla



1X camera adapt



1X auxiliary objective (included)

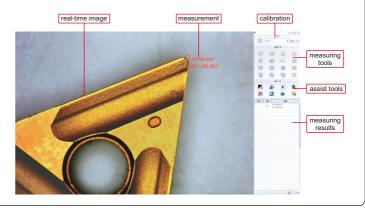


2X auxiliary objective

### MAGNIFICATION AND MEASURING ACCURACY

Objective magnification	Image magnification	Measuring accuracy
0.75X	15X	±8µm
1X	20X	±7μm
1.5X	30X	±6µm
2X	40X	±6µm
2.5X	50X	±6µm
3X	60X	±5μm
3.5X	70X	±5µm
4X	80X	±4μm
4.5X	90X	±4μm
5X	100X	±4µm

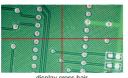
### SOFTWARE (INCLUDED)





TAKE PICTURES

### **DIGITAL AUTO FOCUS MICROSCOPE CODE 5302-AF105**





display cross hair (blue/green/red/yellow/black/brown colors)

- 1080P high-definition image
- Auto focus camera
- Take pictures and videos, saved to memory card
- Connected to TV by HDMI port
- Automatic exposure and white balance
   Brightness, contrast ratio, gain are adjustable
- Display cross hair (blue/green/red/yellow/black/brown colors)

#### **SPECIFICATION**

Magnification	1.8X~27.5X (on 28" TV)	
Sensor	1/2.8" CMOS	
Pixel	2M	
Resolution	1920×1080	
Frame rate	60fps	
Auto Focus distance	100mm~∞	
Output	HDMI	
Powersupply	power adapter	
Dimension (L×W×H)	500×280×410mm	
Weight	17kg	



13.3" LCD

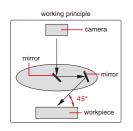
STANDARD DELIVERY

Main unit (with stand)	1 pc
LED illumination	1 pc
8G memory card and holder	1 pc
Mouse	1 pc
HDMI cable (for TV)	1 pc
Power adapter	2 pcs

#### FOCUS DISTANCE, MAGNIFICATION AND VIEW FIELD (MANUAL FOCUS)

Focus distance	Magnification (on 28" TV)	View field (mm)
100mm	4.5~27.5X	24×14~161×90
150mm	3~21X	30×17~240×128
200mm	2.3~17.5X	38×20~305×176
250mm	2~15X	42×24~320×210
270mm	1.8~14.4X	43×25~378×240

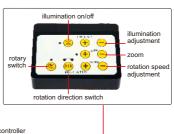
### 3D MOTORIZED ROTATION MICROSCOPE (WITH DISPLAY) **CODE 5301-D400**

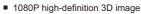






SUITABLE TO CHECK CONVEX OBJECTS AND WALL OF HOLE TAKE PICTURES AND VIDEOS





- Take pictures and videos, save to USB flash disk
- Automatic white balance and exposure
- Brightness, contrast ratio and gain are adjustable

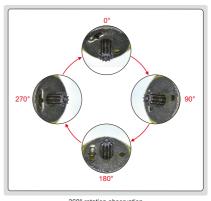
### **SPECIFICATION**

Magnification	18X~120X
View field	2.4×1.5mm~16×9mm
Focus distance	20mm
View angle	45°
Sensor	1/2.8" CMOS
Pixel	2M
Resolution	1920×1080
Frame rate	60fps
Output	HDMI
Rotation speed	2~5RPM
Power supply	110/220V, 50/60Hz
Dimension (L×W×H)	570×300×430mm
Weight	10kg

### STANDARD DELIVERY

X-Y metal stage

STANDARD DELIVERY	
Main unit	1 pc
Rotation controller	1 pc
X-Y metal stage	1 pc
16G USB flash disk	1 pc
White/black plate	1 pc
Mouse	1 pc
Power adapter	2 pcs



360° rotation observation



### WiFi DIGITAL MEASURING MICROSCOPE **CODE ISM-WF200**



plastic calibration rule (graduation 1mm, included)



glass calibration rule (graduation 0.1mm, included)



- Maximum working distance is 5m under WiFi mode
- Can be connected to multiple iPads, Android devices or computers at the same time under WiFi mode
  ■ Take pictures and videos
- Supplied with software

#### **SPECIFICATION**

Magnification	10X~200X
Pixel	1.3M (resolution: 1280x1024)
Illumination	built-in adjustable LED
Power supply	built-in rechargeable battery

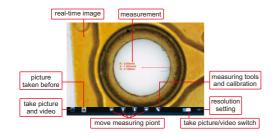
#### STANDARD DELIVERY

Microscope	1 pc
Focus support ring for 80X/150X	1 pc
Focus support ring for 60X/200X	1 pc
Glass calibration rule (graduation 0.1mm)	1 pc
Plastic calibration rule (graduation 1mm)	1 pc
USB cable and software	1 pc
AC/DC adapter	1 pc

### **OPTIONAL ACCESSORY**

Stand	ISM-PM-STAND
Green filter	ISM-PM-GREEN
Yellow filter	ISM-PM-YELLOW
Blue filter	ISM-PM-BLUE

# 1 Software ISM-PAD (for iPad by WiFi)



### 3 Software ISM-WF Partner (for computer by WiFi)













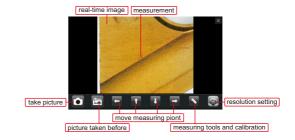




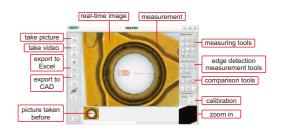
### MAGNIFICATION, FOCUS DISTANCE, VIEW FIELD AND ACCURACY

Magnification	Focus distance	View field	Accuracy
50X	21mm	8.1×6.4mm	30µm
100X	13mm	3.9×3.1mm	15µm
150X	16mm	2.6×2.1mm	10µm
200X	19mm	1.8×1.5mm	8µm

### 2 Software ISM-APK (for Android devices by WiFi)

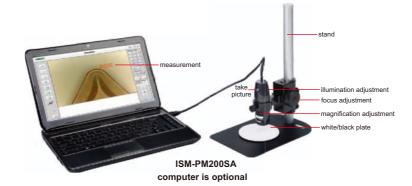


### **4** Software ISM-PRO (for computer by USB cable)





### **DIGITAL MEASURING MICROSCOPE**







■ Can take pictures and videos Supplied with software

- Calibration rules (graduation 0.1 and 1mm) are included

#### **SPECIFICATION**

Code	ISM-PM200SA
Magnification	10X~200X
Stand	standard
Pixel	2M (resolution: 1600×1200)
llumination	built-in adjustable LED
Power supply	USB 2.0 cable (voltage required: 5±0.1V)





#### MAGNIFICATION, FOCUS DISTANCE, VIEW FIELD AND ACCURACY

Magnification	Focus distance	View field (mm)	Accuracy
50X	21mm	8.1×6.4	30µm
100X	13mm	3.9×3.1	15µm
150X	16mm	2.6×2.1	10µm
200X	19mm 1.8×1.5		8µm

#### **OPTIONAL ACCESSORY**

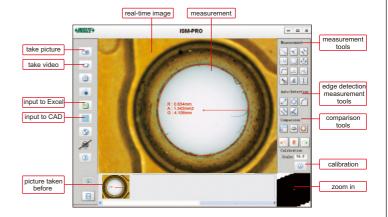
Green filter	ISM-PM-GREEN
Yellow filter	ISM-PM-YELLOW
Blue filter	ISM-PM-BLUE

### SOFTWARE

- Language: English, Japanese, Korean, German, Turkey, Portuguese, Chinese
- Operation system: Windows 7/8/XP/Vista
- Measurement tools:
- measure length of line or distance between two points
- measure distance between point and line
- measure distance between two parallel lines
- measure length of continuous line
- measure area of rectangle
- measure radius, girth and area of circle
- measure radius, length and angle of arc
- measure distance between two circles
- measure angle with three points
- measure angle with two lines
- A add text
- add number with circle

### ■ Edge detection measurement tools:

- detect line automatically, and calculate length
- detect arc automatically, and calculate radius, angle and arc length
- detect two lines automatically, and calculate angle
- detect circle automatically, and calculate radius, girth and area
- detect two parallel lines automatically, and calculate distance



### ■ Comparison tools:

Create line, angle or circle with desired size, to compare with workpieces.



### ■ Data export to CAD or Excel:







### **INDUSTRIAL MICROSCOPES**

- Infinite optical system, polarization observation, dark field observation
- Kohler illumination system provides uniform illumination field
- Objective 50X is spring type

#### STANDARD DELIVERY

Main unit	1pc
Anti-dust cover	1 pc

### **SPECIFICATION**

Code					5101-M500BD** (bright & dark field objectives)			
Illumination					12V/50W halogen lamp, brightness is adjustable			
Objective (infinite	bright fiel	d objectiv	es		bright & c	lark field o	bjectives	
plan achromatic)	5X	10X	20X	50X	5X	10X	20X	50X
Working distance	26.1mm	20.2mm	8.80mm	3.68mm	9.70mm	9.30mm	7.23mm	2.50mm
Numerical aperture	0.12	0.25	0.40	0.70	0.12	0.25	0.40	0.70
Magnification	50X~500X							
Eyepiece (wide field)	10X (view	10X (view field: Ø22mm)						
	double layer							
Stage	size: 160×140mm							
	travel: 35	x30mm						
Pupil distance	53~75mr	n						
Diopter adjustment	±5 diopter (one eyepiece)							
Power supply	220V, 50	220V, 50/60Hz**						
Dimension (L×W×H)	415×345	415×345×380mm						
Weight	14kg							

<sup>\*\*\*</sup>Add "-U" on code No. when power supply is 110V, 50/60Hz





	PL40X	5101-M-OB40X
Bright field objective	PL60X	5101-M-OB60X
(for 5101-M500)	PL80X	5101-M-OB80X
	PL100X	5101-M-OB100X
Camera adapter		5101-M-ADAPTER
	PL40X	5101-M-BD40X
Bright & dark field	PL60X	5101-M-BD60X
objective (for 5101-M500BD)	PL80X	5101-M-BD80X
ĺ	PL100X	5101-M-BD100X
10X dividing eyepie	ce (0.1mm/div.)	5101-M-EPD10X
Digital camera*		ISM-CM20, ISM-CM63, ISM-ZS70-S

<sup>\*</sup>Digital camera must be used with camera adapter

### **METALLURGICAL MICROSCOPES**

- Infinite optical system, polarization observation, dark field observation
- Kohler illumination system provides uniform illumination field
- Objectives 50X, 100X are spring type

### STANDARD DELIVERY

Main unit	1 pc
Polarizer and analyzer	1 pc of each
Anti-dust cover	1 pc



### **SPECIFICATION**

Code	5103-M1000**(bright field objectives)				5103-M1000BD**(bright & dark field objectives)				
Illumination	6V/30W halogen lamp, brightness is adjustable				12V/50W halogen lamp, brightness is adjustable				
Objective (infinite	ective (infinite bright field objectives			bright & dark field objectives					
plan achromatic)	10X	20X	50X	100X	5X	10X	20X	50X	
Working distance	20.2mm	8.80mm	3.68mm	0.40mm	9.70mm	9.30mm	7.23mm	2.50mm	
Numerical aperture	0.25	0.40	0.70	0.85	0.12	0.25	0.40	0.70	
Magnification	100X~10	100X~1000X				50X~500X			
Eyepiece (wide field)	10X (viev	10X (view field: Ø22mm)							
	double la	double layer							
Stage	size: 242	×200mm							
	travel: 30	x30mm							
Pupil distance	53~75mr	n							
Diopter adjustment	±5 diopte	r (one eyep	oiece)						
Power supply	220V, 50	220V, 50/60Hz**							
Dimension (L×W×H)	614×250	614×250×394mm							
Weight	13kg	13kg							

<sup>\*\*</sup>Add "-U" on code No. when power supply is 110V, 50/60Hz

### 5103-M1000

### ODTIONAL ACCESSORY

OPTIONAL ACCESSORY				
	PL5X	5101-M-OB5X		
Bright field objective (for	PL40X	5101-M-OB40X		
5103-M1000)	PL60X	5101-M-OB60X		
	PL80X	5101-M-OB80X		
Bright & dark field objective (for 5103- M1000BD)	PL40X	5101-M-BD40X		
	PL60X	5101-M-BD60X		
	PL80X	5101-M-BD80X		
	PL100X	5101-M-BD100X		
10X dividing eyepiece (0.1mm/div.)		5103-M-EPD10X		
Camera adapter *		5101-M-ADAPTER		
Digital camera		5101-M-ADAPTER		

<sup>\*</sup>Digital camera must be used with camera adapter



### **METALLURGICAL MICROSCOPES**

- Infinite optical system, observation in reflected or transmitted illumination, polarizing observation and dark field observation
- Kohler illumination system provides uniform illumination field
- Objectives 40X, 60X are spring type

### STANDARD DELIVERY

Main unit	1 pc
Anti-dust cover	1 pc
Filter (blue/frosted glass)	1 pc of each



s filter



5102-M600

### **SPECIFICATION**

Code	5102-M600** (bright field objectives)			5102-M600BD** (bright & dark field objectives)				
Illumination	6V/30W (transmitted), 6V/30W (reflected)			12V/30W (transmitted), 12V/50W (reflected)				
Objective (infinite	bright field objectives			bright & dark field objectives				
plan achromatic)	5X	10X	40X	60X	5X	10X	20X	40X
Working distance	26.1mm	26.1mm 20.2mm 3.98mm 3.18mm			9.70mm	9.30mm	7.20mm	3.00mm
Numerical aperture	0.12	0.12 0.25 0.60 0.70				0.25	0.40	0.70
Magnification	50X~600X			50X~400X				
Eyepiece (wide field)	10X (view field: Ø22mm)							
	double la	yer						
Stage	size: 210×140mm							
	travel: 75x50mm							
Pupil distance	53~75mm							
Diopter adjustment	±5 diopter (one eyepiece)							
Power supply	220V, 50/60Hz**							
Dimension (L×W×H)	456×260×498mm							
Weight	11kg							

<sup>\*\*\*</sup>Add "-U" on code No. when power supply is 110V, 50/60Hz

#### OPTIONAL ACCESSORY

(	OPTIONAL ACCESSORY				
		PL20X	5101-M-OB20X		
	Bright field objective	PL50X	5101-M-OB50X		
	(for 5102-M600)	PL80X	5101-M-OB80X		
		PL100X	5101-M-OB100X		
	Camera adapter	*	5101-M-ADAPTER		
	Bright & dark	PL50X	5101-M-BD50X		
	field objective (for 5102- M600BD)	PL60X	5101-M-BD60X		
		PL80X	5101-M-BD80X		
		PL100X	5101-M-BD100X		
	10X dividing eyepiece (0.1mm/div.)		5101-M-EPD10X		
	Digital camera		ISM-CM20, ISM-CM63, ISM-ZS70-S		

<sup>\*</sup>Digital camera must be used with camera adapter

### **ZOOM STEREO MICROSCOPES (ADVANCED TYPE)**





# SPECIFICATION

Code	ISM-ZS100	ISM-ZS100T	
Optical tube	binocular	trinocular	
Eyepiece (wide field)	10X (view field: Ø23m	m)	
Objective	0.6X~5X (zoom)		
Zoom ratio	1:8.3		
Pupil distance	55~75mm		
Diopter adjustment	±5 diopter (two eyepieces)		
Working distance of objective	115mm		
Max. workpiece height	75mm		
Illumination	adjustable reflected and transmitted LED light		
Dimension (L×W×H)	260×310×490mm		
Weight	4.9kg		

### STANDARD DELIVERY

• ::	
Main unit	1 pc
Digital camera adapter 0.55X for ISM-ZS100T	1 pc
WF10X eyepiece	2 pcs
Ø100mm glass plate	1 pc
Ø100mm white/black plate	1 pc
Anti-dust cover	1 pc

# application (ISM-ZS100T) connect to digital camera



LED ring light (optional)



#### ISM-ZS100T

OPTIONAL ACCESSORY				
	0.5X (focus distance: 220mm)	ISM-ZS100-OB05X*		
Auxiliary objective	0.7X (focus distance: 125mm)	ISM-ZS100-OB07X		
<b>,</b>	2X (focus distance: 45mm)	ISM-ZS100-OB2X		
	WF15X (view field: Ø16mm)	ISM-ZS100-EP15X		
Eyepiece	WF20X (view field: Ø12mm)	ISM-ZS100EP20X		
	WF30X (view field: Ø8mm)	ISM-ZS100-EP30X		
Sleeve for auxiliary objective		ISM-ZS30-ADAPTER		
LED ring light		ISM-ZSRL		
Digital camera adapter 1X for ISM-ZS100T		ISM-ZS100-DA		
Digital camera for ISM-ZS100T		ISM-CM20, ISM-CM63, ISM-ZS70-S		

<sup>\*0.5</sup>X auxiliary eyepiece only must be used with adapter sleeve ISM-ZS30-ADAPTER



### PARALLEL LIGHT STEREO MICROSCOPE **CODE ISM-ZS200**

PARALLEL LIGHT PATH: REDUCE FATIGUE ACCESSORIES CAN BE ADDED INTO LIGHT PATH



- Infinity parallel optical system and 20° inclined optical tube reduce fatigue
- Coaxial illumination is optional for deep holes
- which cannot be observed by ring light Aperture diaphragm is optional for large depth for field and high quality image

#### **SPECIFICATION**

Optical tube	binocular (20° inclined)
Eyepiece (wide field)	10X (view field: Ø22mm)
Objective	0.8X~8X (zoom)
Zoom ratio	1:10
Pupil distance	55~75mm
Diopter adjustment	±5 diopter (both eyepieces)
Working distance of objective	78mm
Max. workpiece height	72mm
Illumination	adjustable reflected and transmitted LED light
Power supply	110/220V, 50/60HZ
Dimension (L×W×H)	240×280×440mm
Weight	4.3kg

#### STANDARD DELIVERY

Main unit	1 pc
WF 10X eyepiece	2 pcs
Ø100mm glass plate	1 pc
Ø100mm white/black plate	1 pc
Anti-dust cover	1 pc





iris diaphragm (option







### OPTIONAL ACCESSORY

	0.5X achromatic objective (focus distance: 186mm)	ISM-ZS200-OB05X*
Objective	2X plan achromatic objective (focus distance: 32.5mm)	ISM-ZS200-OB2X
	0.5X plan apochromatic objective (focus distance: 126mm)	ISM-ZS200-APO05X*
	WF15X (view field: Ø16mm)	
Eyepiece	WF20X (view field: Ø12mm)	ISM-ZS200-EP20X
	WF30X (view field: Ø20mm)	ISM-ZS200-EP30X
Sleeve for	Sleeve for objective	
Iris diaphragm		ISM-ZS200-IRD
Optical path splitter		ISM-ZS200-OBS
Coaxial illumination		ISM-ZS200-COAXIAL
Digital camera **		ISM-CM20, ISM-CM63

<sup>\*0.5</sup>X eyepiece only must be used with adapter sleeve ISM-ZS30-ADAPTER

### **ZOOM STEREO MICROSCOPES (STANDARD TYPE)**

### SPECIFICATION

SPECIFICATION			
Code	ISM-ZS50	ISM-ZS50T	
Optical tube	binocular	trinocular	
Eyepiece (wide field)	10X (view field: Ø22mr	n)	
Objective	0.8X~5X (zoom)		
Zoom ratio	1:6.3		
Pupil distance	55-75mm (adjustable)		
Diopter adjustment	±5 diopter (two eyepieces)		
Working distance of objective	115mm		
Max. workpiece height	215mm		
Illumination	adjustable reflected and transmitted LED light		
Power supply	110/220V, 50/60Hz		
Dimension (L×W×H)	290x260x480mm		
Weight	4.9kg		

SIANDARD DELIVERT		
Main unit	1 pc	
WF10X eyepiece	2 pcs	
Ø100mm glass plate	1 pc	
Ø100mm white/black plate	1 pc	
Anti-dust cover	1 pc	







### OPTIONAL ACCESSORY

Auxiliary	0.5X	ISM-ZS50-OB05X*
objective	2X	ISM-ZS50-OB2X
	10X dividing eyepiece (graduation 0.1mm/div.)	ISM-ZS50-EPD10X
Eyepiece	WF15X (view field: Ø16mm)	ISM-ZS50-EP15X
	WF20X (view field: Ø12mm)	ISM-ZS50-EP20X
LED ring light		ISM-ZS-RL
Sleeve for auxiliary objective		ISM-ZS30-ADAPTER
Digital camera for ISM-ZS50T		ISM-CM20, ISM-CM63, ISM-ZS70-S
Camera adapter 0.5X for ISM-ZS50T ***		ISM-MAS-ADAPTER

- \*0.5X auxiliary objective must be used with ISM-ZS30-ADAPTER
- \* 0.5X auxiliary objective must be used with sleeve

<sup>\*\*</sup> Digital camera must be used with optical path splitter



objective magnification adjustment

reflected LED light

focus adjustment

working stage diameter: 95mm

# ZOOM STEREO MICROSCOPES (WITH UNIVERSAL STAND)



### SPECIFICATION

Code	5106-M50	5106-M50T
Optical tube	binocular	trinocular
Eyepiece (wide field) 10X (view field: Ø22mm)		Ø22mm)
Objective	0.8X~5X (zoom)	
Zoom ratio	1:6.3	
Pupil distance	55~75mm	
Diopter adjustment	±5 diopter (two eyepieces)	
Working distance of objective	115mm	
Max. workpiece height	300mm	
Illumination	adjustable reflected LED ring light	
Power supply	110/220V, 50/60HZ	
Dimension (L×W×H)	790×230×430mm	
Weight	20kg	

#### STANDARD DELIVERY

Main unit	1 pc
WF 10X eyepiece	2 pcs
LED ring light	1 pc
Anti-dust cover	1 pc



5106-M50

### OPTIONAL ACCESSORY

Auxiliary	0.5X	ISM-ZS50-OB05X*
objective	2X	ISM-ZS50-OB2X
	10X dividing eyepiece (graduation 0.1mm/div.)	ISM-ZS50-EPD10X
Eyepiece	WF15X (view field: Ø16mm)	ISM-ZS50-EP15X
	WF20X (view field: Ø12mm)	ISM-ZS50-EP20X
Sleeve for auxiliary objective		ISM-ZS30-ADAPTER
Digital camera for 5106-M50T		ISM-CM20, ISM-CM63, ISM-ZS70-S
Camera adapter 0.5X for 5106-M50T ***		ISM-MAS-ADAPTER

<sup>\*0.5</sup>X auxiliary objective must be used with ISM-ZS30-ADAPTER
\*\*0.5X auxiliary objective must be used with sleeve

reflected LED light adjustment

WF 10X

### **ZOOM STEREO MICROSCOPE (BASIC TYPE) CODE ISM-ZS30**



### **SPECIFICATION**

Optical tube	binocular
Eyepiece (wide field)	10X (view field: Ø20mm)
Objective	1X~4.5X (zoom)
Zoom ratio	1:4.5
Pupil distance	55~75mm (adjustable)
Diopter adjustment	±5 diopter (two eyepieces)
Working distance of objective	97mm
Max. workpiece height	147mm
Illumination	adjustable reflected and transmitted LED light
Power supply	110/220V, 50/60Hz
Dimension (L×W×H)	260×190×400mm
Weight	4.3kg

### STANDARD DELIVERY

<u> </u>		
Main unit	1 pc	
WF 10X eyepiece	2 pcs	
Ø95mm glass plate	1 pc	
Ø95mm white/black plate	1 pc	
Anti-dust cover	1 pc	



LED ring light (optional)

# OPTIONAL ACCESSORY

	0.5X	ISM-ZS30-OB05X*
Auxiliary	0.63X	ISM-ZS30-OB06X*
objective	0.75X	ISM-ZS30-OB07X*
	2X	ISM-ZS30-OB2X
	10X dividing eyepiece (graduation 0.1mm/div.)	ISM-ZS30-EPD10X
Eyepiece	WF15X (view field: Ø16mm)	ISM-ZS50-EP15X
	WF20X (view field: Ø12mm)	ISM-ZS50-EP20X
LED ring I	ight	ISM-ZS-RL
Sleeve for auxiliary objective		ISM-ZS30-ADAPTER
Digital camera		ISM-CM63
Camera adapter 0.75X ***		ISM-AD-0D75

<sup>\*0.5</sup>X, 0.63X and 0.75X auxiliary objectives must be used with ISM-ZS30-ADAPTER

<sup>\*\*</sup>Digital camera must be used with camera adapter 0.75X



### **DIGITAL CAMERA FOR MICROSCOPES CODE ISM-CM63**

ATTENTION: ADAPTERS ARE NEEDED ACCORDING TO MICROSCOPES



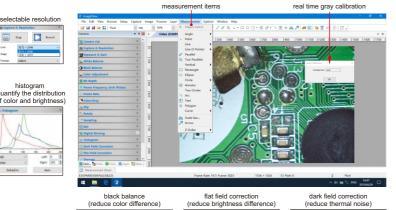
- To be used with computers
- Sony Exmor back-illuminated CMOS sensor
- USB3.0 transmission
- Automatic exposure, gain adjustment, white balance, chrominance adjustment, saturation adjustment, gamma correction, luminance adjustment, contrast adjustment







#### Software (included)







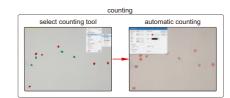




The software can control image completely, including measurement, image stitch, extend focus depth, image gray processing, ROB histogram observation, image color sampling, 30 plot(3D representation of image intensity), image exposure, white balance, black balance, image bit depth, flat field correction and dark field correction, etc.

#### Measurement tools:

- measure length of line or distance between two points
- measure rectangle
- measure angle
- measure radius, girth and area of circle
- measure axis lengths, girth and area of ellipse
- calibration
- measure distance between two parallel lines
- measure width and diameter of ring
- measure diameter, length, perimeter angle of arc
- measure area of polygon
  - measure center distance between two circles
- measure length of open curve



### **SPECIFICATION**

OI EOII IOATION		
Sensor (back-up)	1/1.8" CMOS	
Resolution	3072×2048	
Pixel	6.3M	
Single pixel size	2.4×2.4µm	
Spectral range	380-650nm (with infrared cut filter)	
Frame rate	30fps	
Sampling average	1×1	
Exposure time	0.1ms~15s	
Power supply	USB port	
Weight	400g	

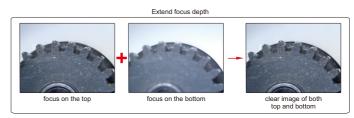
### STANDAER DELIVERY

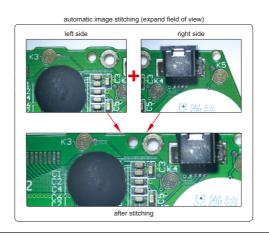
Camera (USB cable included)	1 pc
Software	1 pc

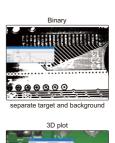
### COMPUTER REQUIREMENT

Operation system	Windows/7/8/10
CPU	Intel Core 2 2.8Hz or above
Memery	2GB or above
USB port	USB3.0 (Recommand) or USB2.0
Display	17" or above

OPTIONAL ACCESSORY			
Adapter 0.75X	ISM-AD-0D75		









Visualize the distribution of image



### **DIGITAL CAMERA FOR MICROSCOPES (WITH PAD) CODE ISM-ZS70-S**

MEASUREMENT, TAKE PICTURES AND VIDEOS

ATTENTION: CAMERA CONNECTOR AND ADAPTER ARE NEEDED ACCORDING TO MICROSCOPES





glass calibration rule (included, graduation 0.1mm)

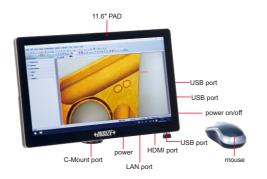
- Windows 10 operation system
- Built-in software, can take pictures and videos, can measure Language: Chinese, English, French, Japanese,
   German, Polish, Arabic
- Automatic exposure, white balance, brightness, contrast ratio, saturation are adjustable
- Image process feature: zoom in/out, flip, mirror, stitching and so on Output to Excel or CSV file

### SPECIFICATION

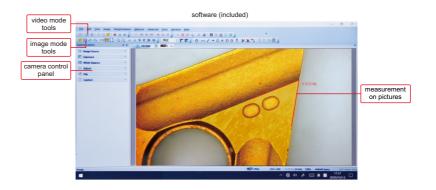
Sensor	1/2.3" CMOS
Pixel	16M
Resolution	800×600, 1600×1200, 1920×1080, 2048×1536, 2304×1728, 2592×1944, 4608×3456
Frame rate	30fps (1920×1080)
Output	HDMI, USB 3.0
Power supply	power adapter
Dimension (L×W×H)	280.3×177.4×12.5mm
Weight	0.9kg

### STANDARD DELIVERY

ON INDICATE DELIVERY		
Main unit	1 pc	
Mouse	1 pc	
Glass calibration rule (graduation 0.1mm)	1 pc	
AC/DC adapter	1 pc	







#### ■ Measurement tools





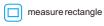






calibration

measure angle





text mark

show/hidescale

### PORTABLE MEASURING MICROSCOPE



ISM-PM100

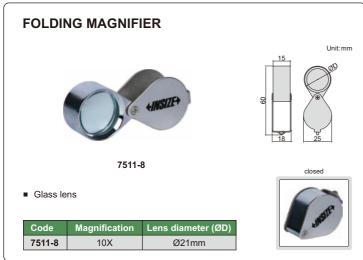
### **SPECIFICATION**

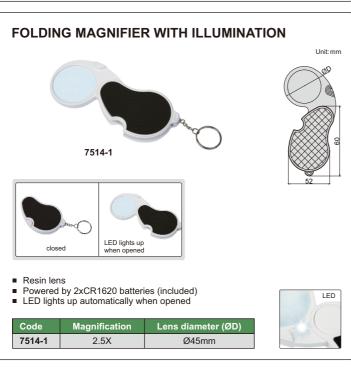
Code	ISM-PM100
Total magnification	100X
Eyepiece	10X with graduation
Objective (achromatic)	10X (numerical aperture: 0.25)
Working distance	7mm
Graduation	0.01mm
Viewing field	Ø1.8mm
Focus range	30mm
Illumination	LED light
Diameter of base	Ø63mm
Height	210mm
Weight	650g

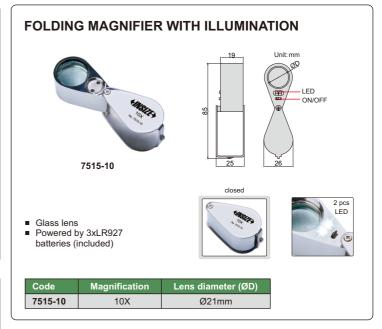
#### STANDARD DELIVERY

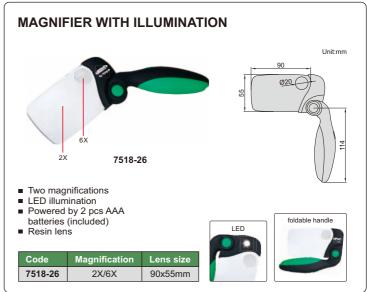
Main unit	1 pc
Pen light	1 pc
Battery (AAA)	2 pcs

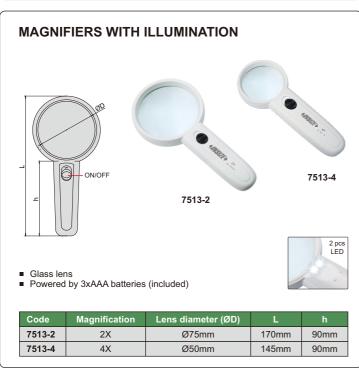
















## **MAGNIFICATION GLASSES**

- Resin lens
- Interchangeable lenses
   Powered by 3 pcs AAA batteries (included)







h	ead band (i	ncluded)
6	K	2





Code	Lens number	Magnification	
7523-3D5		1X	
		1.5X	
	5 pcs	2X	
		2.5X	
		3.5X	

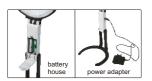






### THREE WAYS MAGNIFIER WITH ILLUMINATION



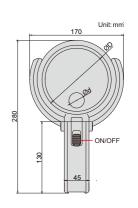




- Resin lens
- Powered by 2xAA batteries (included) or power adapter (110~240V, 50~60Hz)

Code	Magnification	Lens diameter (ØD)	Lens diameter (Ød)
7512-1	2X/4X	Ø120mm	Ø28mm





### TABLE MAGNIFIER WITH ILLUMINATION **CODE 7516-5D**

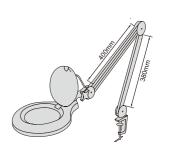
■ LED illumination, working life 20000h



SPECIFICATION	
Magnification	2.2

SPECIFICATION		
Magnification	2.25X	
Diopter	5D	
Lens diameter	Ø122mm	
Illumination	power: 7W, illuminance: 420lm	
Power supply	100~240V, 50~60Hz	







### TABLE MAGNIFIERS WITH ILLUMINATION

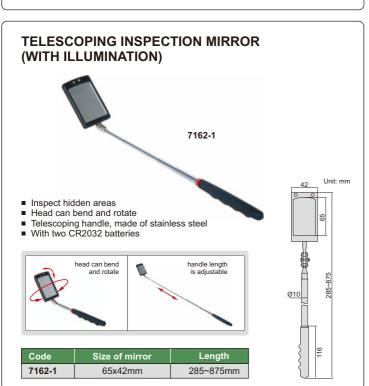


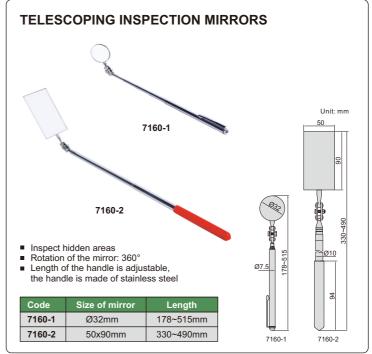
### **SPECIFICATION**

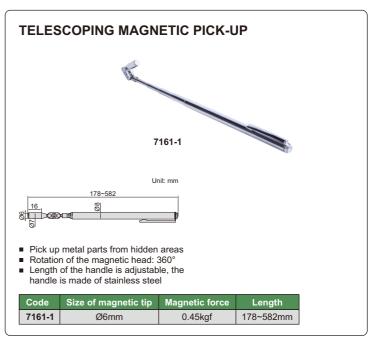
7520-320D	7521-3D
double magnification 1.75X/6X	1.75X
3D/20D	3D
160×127mm	Ø126mm
power: 6W, illumination: 550lm	
power adapter 12V, 1A	
	double magnification 1.75X/6X 3D/20D 160×127mm power: 6W, illumination: 550lm



# TABLE MAGNIFIER WITH ILLUMINATION **CODE 7517-3D** 3 pcs LED ■ Four steps brightness adjustment LED illumination, working life 20000h Resin lens **SPECIFICATION** Magnification 1.75X 3D Lens diameter Ø125mm power: 3W, illuminance: 260lm Illumination power adapter 12V, 1A Power supply





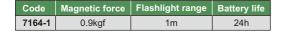


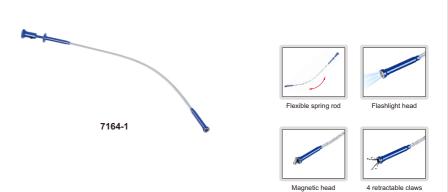


### FLEXIBLE PICK-UP AND FLASHLIGHT

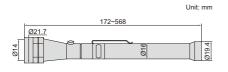


- To illumination,to pick up parts from hidden areas, or to pick up metal parts
- Flexible spring rod, made of stainless steel
- Three LR44 batteries





# TELESCOPING MAGNETIC PICK-UP AND FLASHLIGHT



- For illumination and pick up metal parts in hidden areas
- Head can bend
   Telescoping handle, made of stainless steel
   Magnetic head and end
- With four LR44 batteries







magnetic head

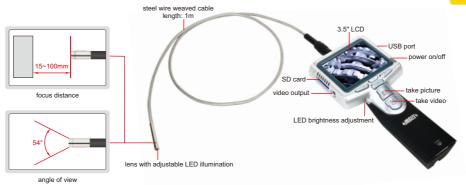
magnetic end to attach on steel surfaces

head can bend, handle length is extendible



Code	Magnetic end	Magnetic head	Flashlight range	Battery life	Length (mm)
7163-1	4kgf	2kgf	3m	8h	172~568

### **VIDEOSCOPE CODE ISV-E10**





OPTIONAL CABLE LENGTH 3M, 5M AND 10M





### **SPECIFICATION**

diameter		5.5mm
Lens	pixel	0.3M
	resolution	640×480
Cable	frame rate	30fps
Cable	length	1m
	type	steel wire weaved cable
	function	take picture, take video
	file format	picture: JPG, video: AVI
Main unit	image process	brightness, contrast, color saturation
	memory	2G SD card
	output	TV, USB
	power supply	rechargeable battery (for 3 hours working)
Weight		450g

### STANDARD DELIVERY

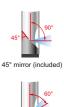
· · · · · · · · · · · · · · · · · · ·		
Main unit	1 pc	
Cable with lens	1 pc	
2G SD card	1 pc	
45° mirror	1 pc	
AC/DC adapter	1 pc	
Video output cable	1 pc	
USB cable	1 pc	
Lens cleaning kit	1 pc	



front view

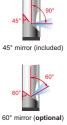






#### **OPTIONAL ACCESSORY**

35° mirror	ISV-E55-M35
60° mirror	ISV-E55-M60





### **COATING THICKNESS GAGE CODE 9501-1200**

FOR MAGNETIC AND NON-MAGNETIC SUBSTRATES DATA





- Magnetic induction probe (Fe) is to measure the thickness of non-magnetic coating on magnetic substrate. Substrate: iron, steel, magnetic stainless steel (does not include non-magnetic stainless steel) Coating: zinc, copper, chrome, tin, plastic, powder, paint (nickel is not included)

  Eddy current probe (NFe) is to measure the thickness of non-conductive coating on non-magnetic substrate.
- Substrate: copper, aluminum, zinc, non-magnetic stainless steel Coating: plastic, powder, paint, anodizing
- Low and high limits with judgement
- Automatic power off

#### **SPECIFICATION**

Probe type	Fe (included) magnetic induction probe	NFe (optional) eddy current probe	Fe90 (optional) magnetic induction probe for bores and grooves	Fe10 (optional) magnetic induction probe for large range
Measuring range	0~1250µm	0~1250μm	0~1250μm	500~10000μm
Accuracy	±(3%L+1)µm (range≤1250µm) ±(3%L+10)µm (range>1250µm) L is measuring thickness in µm			ckness in µm
Resolution	0.1µm (range<1	00μm)		
Resolution	1μm (range≥100μm)			
Measuring mode	continuous and single			
Minimum substrate thickness	0.5mm	0.3mm	0.5mm	2mm
Minimum measuring area	Ø7mm Ø5mm Ø7mm Ø40		Ø40mm	
Minimum curvature radius of convex workpiece	1.5mm	3mm	_	10mm
Memory	500			
Power supply	2x1.5V AA batteries			
Dimension	128x68x32mm			
Weight	340g			





magnetic induction probe FE90 for bores





probe FE10 for large range (optional)



calibration foils

### STANDARD DELIVERY

Main unit	1 pc
Magnetic induction probe (Fe)	1 pc
Zero calibration block for Fe probe	1 pc
Calibration foils (50μm, 100μm, 250μm, 500μm, 1000μm)	
1.5V AA battery	2 pcs
USB cable and software	1 pc

#### **OPTIONAL ACCESSORY**

Data transmission cable	9501-1200-SPC
Eddy current probe (NFE) with zero calibration block	9501-1200-NFE
Magnetic induction probe (FE90) for bores and grooves	9501-1200-FE90
Magnetic induction probe (FE10) for large range	9501-1200-FE10

### **SURFACE PROFILE GAGE**



- Measure peak-to-valley height of blast cleaned surface. If the profile is too low, the adhesion of the coating to the surface will be reduced.

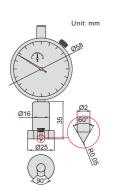
  If the profile is too high, there is the danger that the profile
  - peaks will remain uncoated, allowing rust spots to occur.
- Meet ASTM D 4417-B
- Zero set block is included, set zero before measurement
- Stainless steel base

Code	Range	Dial indicator stroke	Dial indicator graduation	Accuracy
2344-1	0-1mm	1mm	0.001mm	±0.005mm







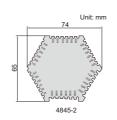


**WET FILM GAGES** 





4845-2



Made of stainless steel

Code	Range	Accuracy	Thickness
4845-1	25-800µm	±5µm	1.8mm
4845-2	25-3000µm	25-100µm: ±5µm 100µm-3000µm: ±5%	1mm



### **ULTRASONIC THICKNESS GAGE CODE ISU-250C**







- Measure the thickness from one side of objects, suitable for pipes, tanks, etc.
   Applicable material: metal, plastic,
- glass, nylon, resin, ceramic, ice
- Low and high limits with judgement
- Average calculation of maximum 9 readings
   Data can be input to Excel and Word
   as keyboard signal

#### **SPECIFICATION**

Resolution	0.01mm (range<100mm)		
Resolution	0.1mm (range≥100mm)		
Repeatability	0.03mm (range<100mm)		
Repeatability	0.1mm (range≥100mm)		
Accuracy	±0.04mm (range<10mm) ±(0.04+H/1000)mm (range 10~100mm) ±H/333mm (range≥100mm) H is the thickness to be measured in mm		
Velocity	1000-9999m/s		
Power supply	2×1.5V AAA batteries		
Dimension	64×116×27mm		
Weight	220g		







couplant (included)





transducer ISU-T04 (optional)





#### STANDARD DELIVERY

Main unit	1 pc
Transducer ISU-T08	1 pc
Battery (AAA)	2 pcs
Couplant (for ISU-T04, ISU-T06, ISU-T08, ISU-T12)	1 bottle
USB cable	1 pc

#### **OPTIONAL ACCESSORY**

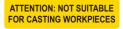
Transducer	ISU-T04, ISU-T06, ISU-T12, ISU-T13
Couplant (for ISU-T13)	ISU-HT5-COUPLANT

### SPECIFICATION OF TRANSDUCERS

Code	Frequency	Diameter (Ød)	Measuring range	Minimum size of pipes for measurement (diameter × wall thickness)	Applicable temperature	Application
ISU-T08 (included)	5.0MHz	10.8mm	0.8~300mm	20×1.2mm	<60°C	general use
ISU-T04 (optional)	10.0MHz	6mm	0.7~20mm	10×1mm	<60°C	for small tubes
ISU-T06 (optional)	7.5MHz	8.5mm	0.7~50mm	15×1.2mm	<60°C	for thin workpieces
ISU-T12 (optional)	2.0MHz	16.3mm	2~400mm	30×4mm	<60°C	for casting steel
ISU-T13 (optional)	5.0MHz	13mm	2~200mm	25×3mm	<350°C	for high temperature

### **ULTRASONIC THICKNESS GAGE (BASIC TYPE) CODE ISU-100D**









### STANDARD DELIVERY

Main unit	1 pc
Transducer	1 pc
Couplant	1 bottle
Battery (AAA)	2 pcs

- Measure the thickness from one side of objects, suitable for pipes, tanks, etc.
- Applicable material: metal, plastic, glass, nylon, resin, ceramic, ice



### SPECIFICATION

SPECIFICATION			
Measuring range		0.8~300mm	
Resolution		0.01mm (range<100mm)	
Resolution		0.1mm (range≥100mm)	
Accuracy		±0.04mm (range<10mm) ±(0.04+H/1000)mm (range 10~100mm) ±H/333mm (range≥100mm) H is the thickness to be measured in mm	
Transducer	frequency	5MHz	
ITalisuucei	diameter (Ød)	10.8mm	
Minimum size of for measuremen		20×1.2mm (diameter × wall thickness)	
Applicable temp	erature	<60°C	
Velocity		1000-9999m/s	
Power supply		2×AAA batteries	
Dimension		114×64×28mm	
Weight		200g	

### **ROUGHNESS TESTER CODE ISR-S400**

**\//\S/ZE**> PLU5 MADE IN EUROPE



- Automatic probe leveling
   Language: English, French, German, Italian, Spanish, Portuguese
- 12 roughness parameters
- Can set tolerance
   Measuring range up to 400µm, can measure grit and shot blasting
   Traverse length up to 16mm
   The probe can be set at 90°or 270°, for transverse measurement

- Memory of maximum 100 results



measuring software (optional), can control the roughness tester, display roughness values, profile and curve, data statistics

# CUSTOM-MADE PROBES ARE AVAILABLE



PROBE CAN BE REPLACED







heavy duty test stand (optional)

light duty test stand (optional)





probe cover (included), can put the small workpieces directly on the probe for measurement



output software (included), output data and graphic to Excel, make report, print





transverse measurement

### **SPECIFICATION**

SPECIFICATION		
Parameters		Ra, Rq, Rt, Rz, Rc, Rmax, Rsm, Rpc, Rmr, R, AR, Rx
Range		Ra: 0~100µm, Rt: 0.05~400µm
Accuracy		±3%
Resolution	(Ra)	0.001µm
	type	inductive
Probe	stylus radius/angle	5μm/90°
	stylus material	diamond
Measuring force		0.75mN
Measuring unit		μm/μin
Cut off		0.25/0.8/2.5mm
Number of	cut-offs	1 to 5
Traverse sp	peed	1mm/s
Memory		100 measurement results
Output		USB
Power		built-in rechargeable battery
Dimension (L×W×H)		122x52x68mm
Weight		650g

### STANDARD DELIVERY

STANDARD DELIVERT	
Main unit	1 pc
Standard probe	1 pc
Calibration block	1 pc
Adjustable stand	1 pc
AC/DC adapter	1 pc
Probe cover	1 pc
USB cable and output software	1 pc

### OPTIONAL ACCESSORY

Extension rod	ISR-S400-ER100	
Probe	see details	
Measuring software	ISR-S-SOFTWARE	
Heavy duty test stand	ISR-S400-DK	
Light duty test stand	ISR-S400-STAND	



### **ROUGHNESS TESTER CODE ISR-C002**

CAN BE CONTROLLED BY COMPUTER



- Memory of maximum 100 results
- Automatic power off







data transmission cable (optional)

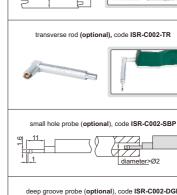








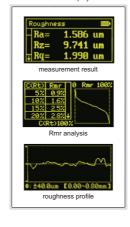




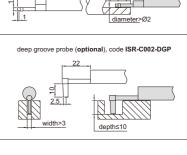
extension rod (optional), code ISR-C002-ER

Hope forest field configure belows (fore blue ○□■ 町島區区 夕かふ恋で → ★夕雪絵画 シト記は士媛談々 control the roughness tester by computer, display roughness values, profile and curve

software (included)







### **SPECIFICATION**

Parameters		Ra, Rz, Rq, Rv, Rp, RS, R3z, R3y, Rt, Rz (JIS), Rk, Rku, Rsm, Rpc, Rpk, Rvk, Rsk, Mr1, Mr2, Ry (JIS), Rmax
Range		160µm
Accuracy		±10%
Resolution (Ra)		0.001µm
type		inductive
Probe	stylus radius/angle	5μm/90°
	stylus material	diamond
Measuring force		4mN
Measuring unit		μm/μin
Cut off		0.25/0.8/2.5mm
Number of cut-off		1 to 5
Traverse speed		0.5mm/s, 1mm/s
Memory		100 measurement results
Output		USB
Power		built-in rechargeable battery
Dimension (L×W×H)		141×55×40mm
Weight		400g

### STANDARD DELIVERY

Main unit	1 pc
Standard probe	1 pc
Calibration block and support	1 pc of each
Adjustable stand	1 pc
Probe cover	1 pc
Software	1 pc
AC/DC adapter	1 pc

### OPTIONAL ACCESSORY

Extension rod	ISR-C002-ER
Transverse rod	ISR-C002-TR
Deep groove probe	ISR-C002-DGP
Small hole probe	ISR-C002-SBP
Light duty test stand	ISR-C002-STAND1
Heavy duty test stand	ISR-C002-STAND
Printer	ISR-C002-PRINTER
Data transmission cable	ISR-C002-SPC



### **ROUGHNESS TESTER (SEPARABLE TYPE) CODE ISR-C300**

CAN BE OPERATED BY COMPUTER OR MOBILE PHONES

**OUTPU1** 

BLUETOOTH

TOUCH SCREEN

probe and main unit can be combined together

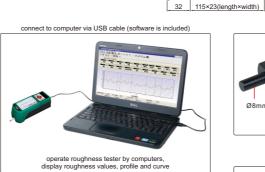
- Roughness tester can be operated by mobile phones (only Android system) or computers
- Data can be sent to Excel by connecting with computers via bluetooth or USB cable Support bluetooth printer
- 22 roughness parameters
- Meet ISO, DIN, ANSI, JIS standards

- Display roughness values, profile and curve
   Memory of maximum 100 data and waveform
   Built-in lithium battery, working time more than 50 hours
- Touch screen
- Automatic power off

#### roughness tester screen display











cable length: 1000

Unit: mm

79.4

data can be sent to Excel by connecting to computer via bluetooth or USB cable





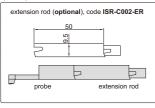


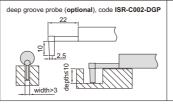
height gage adapter (optional)

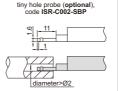


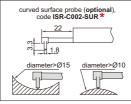
NOTE: Please confirm whether the adapter can fit your height gages. When using INSIZE height gages, please use the dial test indicator holder of height gages

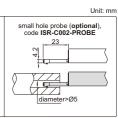
optional probes











SPECIFICATION		
Parameters		Ra, Rz, Rq, Rv, Rp, Rs, R3z, R3y, Rt, Rc, Rz (JIS), Rk, Rku, Rsm, Rpc, Rpk, Rvk, Rsk, Mr1, Mr2, Ry, Rmax
Range	X axis	17.5mm
italige	Z axis	320µm (-160µm~160µm)
Accuracy		±10%
Resolutio	n (Ra)	0.001µm
	type	inductive
Probe	stylus radius/angle	5μm/90°
	stylus material	diamond
Measurin	g force	4mN
Measurin	g unit	μm/μin
Cut off		0.25/0.8/2.5mm
Number o	of cut-offs	1~5
Traverse	speed	0.135mm/s, 0.5mm/s, 1mm/s
Memory		100 measurement results
Output		USB and bluetooth
Power		built-in rechargeable battery
Dimensio	n (L×W×H)	158×64×52mm
Weight		400g

### STANDARD DELIVERY

1pc
1pc
1pc of each
1pc of each
1pc

OPTIONAL ACCESSORY	
Extension rod	ISR-C002-ER
Small hole probe	ISR-C002-PROBE
Tiny hole probe	ISR-C002-SBP
Deep groove probe	ISR-C002-DGP
Curved surface probe*	ISR-C002-SUR
Bluetooth printer	ISR-C002-PRINTER
Height gage adapter	ISR-C300-LB1
Bluetooth receiver	ISR-C300-RECEIVER
Support for flat surface	ISR-C300-COVER1
Support for cylindrical surface	ISR-C300-COVER2

<sup>\*</sup>The curved surface probe must be used with height gage adapter ISR-C300-LB1 on height gages.





support for flat surface







### **ROUGHNESS TESTER CODE ISR-C003**





calibration block (included)

- Unit: μm, μin
- Automatic power off

#### STANDARD DELIVERY

OTHER DELIVERY	
Main unit	1 pc
Calibration block	1 pc
AC/DC adapter	1 pc





### SPECIFICATION

Parameters		Ra, Rz, Rq, Rt
Range		Ra, Rq: 0.05~15µm Rz, Rt: 0.1~50µm
Accuracy		±10%
Resolut	ion (Ra)	0.01µm
type		piezoelectric
Probe	stylus radius/angle	10μm/90°
	stylus material	diamond
Measuri	ng force	5mN
Measuring unit		μm/μin
Cut off		0.25/0.8/2.5mm
Evaluation length		1.25mm for cut off 0.25mm 4mm for cut off 0.8mm 5mm for cut off 2.5mm
Traverse speed		0.75mm/s
Power		built-in rechargeable battery
Dimension (L×W×H)		106×70×24mm
Weight		200g

### **OPTIONAL ACCESSORY**

Fixture for small shafts	ISR-C003-FIXTURE

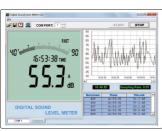
### **SURFACE ROUGHNESS SPECIMEN SET CODE ISR-CS130-W**



- For checking, identifying and specifying the roughness by symbol
   Rust-proof, made of pure Nickel

Machining method	Roughness (Ra)	Roughness (Rz)	Quantity
Flat lapping	0.05, 0.1, 0.2μm	0.55, 1, 1.6µm	3 pcs
гіат іарріпу	2, 4, 8µin	υ.55, 1, 1.6μπ	
Reaming	0.4, 0.8, 1.6μm	3, 6, 10µm	3 pcs
Realling	16, 32, 63µin	3, θ, Τυμπτ	
Plain grinding	0.05, 0.1, 0.2, 0.4, 0.8, 1.6µm	0.55, 1, 1.6, 3, 6, 10µm	6 pcs
Flain grinding	2, 4, 8, 16, 32, 63µin	0.55, 1, 1.6, 5, 6, 10μπ	
Horizontal milling	0.4, 0.8, 1.6, 3.2, 6.3, 12.5µm	2.5, 4, 8, 16, 32, 50µm	6 pcs
110112011tal IIIIIIIII	16, 32, 63, 125, 250, 500µin	2.5, 4, 6, 10, 52, 50μπ	
Vertical milling	0.4, 0.8, 1.6, 3.2, 6.3, 12.5µm	2.5, 4, 8, 16, 32, 50µm	6 pcs
Vertical milling	16, 32, 63, 125, 250, 500µin	2.5, 4, 6, 16, 52, 50µIII	
Turning	0.4, 0.8, 1.6, 3.2, 6.3, 12.5µm	2.5, 4, 8, 16, 32, 50µm	6 pcs
running	16, 32, 63, 125, 250, 500µin	2.5, 4, 6, 10, 52, 50μπ	

### **DIGITAL SOUND LEVEL METER** CODE 9351-130



software (included), display measuremen values and graph, save and output data





### STANDARD DELIVERY

Main unit	1 pc
RS232 cable and software	1 pc
Output connector	1 pc
Battery (AAA)	6 pcs



- Automatically select best range: 30~80dB, 40~90dB, 50~100dB, 60~110dB, 70~120dB, 80~130dB
   Over range indicator
   Real time, average, maximum modes
   Memory 16000 measurement values
   AC signal output: 0.707 Vrms at FS, impedance approx. 600Ω DC signal output: 10mV/dB, impedance approx. 100Ω
   Automatic power off

SPECIFICATION		
Measuring range	30~130dB	
Accuracy	±2dB	
Resolution	0.1dB	
Sampling time	0.5s for digital, 0.05s for analogue	
Response time	fast: 125ms, slow: 1s	
Frequency	30Hz~8KHz	
Frequency weighting	A/C	
Microphone	electret condenser type	
Output	RS232, AC/DC	
Power supply	6×AAA batteries	
Dimension	265×80×69mm	
Weight	317g	

DATA OUTPUT



### **INFRARED THERMAL IMAGING CAMERA** CODE 9130-H360









#### **SPECIFICATION**

SPECIFICATION		
IR resolution	192×144	
NETD	≤50mk	
Focus length	7mm/F1.1	
Angle of view	37.8°×28.8°	
Spatial resolution	3.45mrad	
Focus adjustment	focus-free	
Detector type	unrefrigerated vanadium oxide/8~14µm	
Pixel size	25μm	
Visible camera	resolution 500W, focus-free	
Display	4" highlight LCD touch screen, 480×800	
Image mode	IR image, visible image, MIF, PIP	
Digital zoom	1.1~4	
Color palette	8 modes	
Temperature range	-20°C~350°C	
Accuracy	±2°C or ±2% (of maximize range)	
Emissivity	0.01-1.00 (adjustable)	
Storage	in camera and TF card (up to 32GB)	
Image format	JPG with temp info	
Output	USB, HDMI	
Power	rechargeable Li-ion battery (7.4V), working time≥4h	
Operating temperature	-10°C~50°C	
Vibration	10HZ~150HZ~10HZ 0.15mm (IEC 60068-2-6)	
Impact	30g 11ms (IEC 60068-2-27)	
Weight	735g	
Dimension	274x97x78mm	

#### STANDARD DELIVERY

OTANDARD DELIVERY	
Main unit	1 pc
Power supply adapter	1 pc
USB cable	1 pc
HDMI cable	1 pc
Capacitive screen gloves	1 pc
TF card (16GB)	1 pc

- 4 inch high-brightness touchscreen
   Four image presentations: IR, visible, PIP and MIF
   WIFI real-time sharing, one-click connection to mobile devices
   USB interface for data transmission and charging
- Built-in illumination
- Video can be recorded and stored

### **LUX METER CODE 9371-L110**

- Measure visible light emitted by fluorescent lamp, metal halide lamp, high voltage sodium lamp or incandescent lamp

- Min/Max, data hold
  Two units: LUX and FC
  Reading in digital and analog
  Display backlight
- Auto power off



### **SPECIFICATION**

or Edition to the state of the		
Measuring range	0~200000LUX (0~20000FC)	
Resolution	0.1LUX (range<1000LUX), 1LUX (range≥1000LUX)	
Resolution	0.01FC (range<100FC), 0.1FC (range<1000FC), 1FC (range≥1000FC)	
Accuracy	±4%	
LED type	standard light source-L0, white LED-L1, red LED-L2, yellow LED-L3, green LED-L4, blue LED-L5, purple LED-L6	
Sensor	silicon photo-diode and spectral response filter	
Operating temperature	0°C~40°C	
Operating humidity	<80%RH	
Operating altitude	<2000m	
Sampling rate	about 0.5 seconds	
Spectral range	320~730nm	
Auto power off 10 minutes		
Dimension 190×60×33mm		
Weight	180g	
Power supply	3×AAA battery	



#### STANDARD DELIVERY

• 17 til 12 7 til 12 2 2 2 2 1 1 1 1 1 1 1	
Main unit	1 pc
Battery (AAA)	3 pcs



DATA OUTPUT

### **THERMOHYGROMETER CODE 9361-T65**



- Measure humidity, ambient temperature, dew-point temperature and wet bulb temperature
- Min/Max/Average, data hold function
- Display backlight
   Auto power off



#### **SPECIFICATION**

Function	Measuring range	Resolution	Accuracy
Ambient temperature	-20°C~60°C/-4°F~140°F		
Wet bulb temperature	-20°C~60°C/-4°F~140°F	0.1°C/0.1°F ±1°C/2°F	
Dew-point temperature	-10°C~50°C/14°F~122°F		
Humidity	0~99.9%RH 0.1%RH ±5%		±5%RH
Date storage	99 groups		
Auto power off	30 minutes		
Weight	190g		
Dimension	180×60×33mm		
Power supply	3×AAA battery		

#### STANDARD DELIVERY

Main unit	1 pc
Battery (AAA)	3 pcs

### **DIGITAL ANEMOMETER CODE 9331-40**



software (included), display measurement values and graph, save and output data



- Measure velocity, flow, temperature and relative humidity
- Velocity unit: m/s, km/h,mil/h, ft/m, ft/s, knots
   Flow unit: CMS (cubic meter per second), CMM (cubic meter per minute), CFM (cubic feet per minute)

  Temperature type: ambient, dew point, wet bulb
- Maximum and minimum modes
- Automatic power off

#### STANDARD DELIVERY

SITURE BELITERI		
Main unit	1 pc	
USB cable and software	1 pc	
9V battery	1 pc	



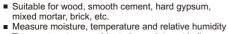


### **SPECIFICATION**

	velocity	0.8~30m/s, 1.4~108km/h, 0.9~67.2mil/h, 1.3~98.5ft/s, 78~5900ft/m, 0.8~58.3knots	
Measuring range	flow	0~9999CMS, 0~99990CMM, 0~99990CFM	
	temperature	-20~60°C/-4~140°F	
	relative humidity	0~100%RH	
Accuracy	velocity	±(2%+0.5) for m/s, km/h,mil/h, ft/s, knots ±(2%+50) for ft/m	
Accuracy	temperature	±1.5°C/±2.7°F	
	relative humidity	±3% (20~80%RH), ±5% (<20%RH or >80%RH)	
	velocity	0.01m/s, 0.01km/h, 0.01mil/h, 0.01ft/s, 1ft/m, 0.01knots	
Resolution	flow	0.01CMS, 0.1CMM, 0.1CFM	
Resolution	temperature	0.1°C/0.1°F	
	relative humidity	0.1%RH	
Flowing area	range	0~9.999m²/0~9.999ft²	
Sampling time		0.4s	
Maximum working height		2000m	
Output		USB	
Power supply		9V battery	
Dimension		165×85×38mm	
Weight		200g	

### **DIGITAL MOISTURE METER CODE 9341-50**





- Temperature type: ambient, dew point, wet bulb
- Maximum and minimum modes
- Automatic power off

# STANDARD DELIVERY

STANDARD DELIVERT	
Main unit	1 pc
Battery (AAA)	2 pcs



Measuring depth		0~50mm
	moisture	0~60%
Measuring range	temperature	-10~50°C/14~122°F
, J	relative humidity	0~100%RH
	moisture	±2%
Accuracy	temperature	±2%
	relative humidity	±5%RH
	moisture	0.1%
Resolution	temperature	0.1°C/0.1°F
	relative humidity	0.1%RH
Camardina a disa		0.5s for moisture
Sampling time		1s for temperature and relative humidity
Power supply		2×AAA batteries
Dimension		130×56×29mm
Weight		206g



### LASER DISTANCE METERS

- Large display with backlight Unit: m, ft, in
- Distance, area, volume and height measurement
- Continuos measuring mode to track maximum and minimum value
   Memory of 99 measurement values
   Automatic power off: laser 20s, main unit 150s

### SPECIFICATION

Code	9561-40	9561-80
Measuring range	0.05~40m	0.05~80m
Accuracy	±3mm	
Resolution	1mm, 10mm, 0.1", 0.01ft	
Measuring speed	0.5 second	
Laser type	635nm, Class II, <1mW	
Power supply	3×AAA batteries, for 4000 measurements	
Dimension (L×W×H)	120×60×28mm	
Weight	175g	





9561-80









STANDARD DELIVERY

Main unit	1 pc
Battery (AAA)	3 pcs

### PEN-TYPE DIGITAL MULTIMETER **CODE 9241-ML200**



# **SPECIFICATION**

Function	Range	Resolution	Accuracy
DC Voltage	200mV/2V/20V/200V/600V	0.1mV/1mV/10mV/0.1V/1V	±(0.7%+2)
AC Voltage	200mV/2V/20V/200V	0.1mV/1mV/10mV/0.1V	±(0.8%+3)
AC Voltage	600V	1V	±(1.0%+3)
DC Current	20mA/200mA	10μA/0.1mA	±(1.5%+3)
AC Current	20mA/200mA	10μA/0.1mA	±(2.0%+3)
	200Ω	200Ω 0.1Ω ±(1.0%+3	
Resistance	2kΩ/20kΩ/200kΩ/2MΩ	1Ω/10Ω/0.1kΩ/1kΩ	±(1.0%+1)
	20MΩ $10kΩ$ $\pm(1.0\%+5)$		
Logic level test	<1.5V (green LED on) 1.5~3.5V (green & red LED off) >3.5V (red LED on)		
Diode	open circuit voltage 1.5V		
Continuity buzzer	<50Ω		
Power supply	2×1.5V AAA batteries		

- Auto/manual ranging
- Maximum mode
- Data hold Low battery display Auto power off
- Safety rating: CAT III 600V





Main unit	1 pc	
Probe	1 pc	
Clip	2 pcs	
1.5V battery	2 pcs	

## **DIGITAL MULTIMETER** CODE 9242-ML100



### SPECIFICATION

Function	Range	Resolution	Accuracy
DC Voltage	200mV/2V/20V/200V	0.1mV/1mV/10mV/0.1V	±(0.5%+3)
DC Voltage	600V	1V	±(0.8%+5)
AC Voltage	200V/600V	0.1V/1V	±(1.2%+10)
	200μA/2mA	0.1μΑ/1μΑ	±(1.0%+3)
DC Current	20mA	10μΑ	±(1.0%+5)
DC Current	200mA	0.1mA	±(1.5%+5)
	10A	10mA	±(3.0%+10)
	200Ω	0.1Ω	±(0.8%+5)
Resistance	2kΩ/20kΩ/200kΩ	1Ω/10Ω/0.1kΩ	±(0.8%+2)
	2ΜΩ	1kΩ	±(1.0%+5)
Diode	open circuit voltage 3.0V		
Continuity buzzer	<70±30Ω		
Transistor hFE	measuring range 0~1000		
Power supply	1×9V 6F22/NEDA 1604 battery		

- Data hold
- Display backlight
- Low battery display Safety rating: CAT II 600V



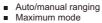


STANDARD DELIVERY

Main unit	1 pc
Probe	2 pcs
9V battery	1 pc



### **AC DIGITAL CLAMP METER CODE 9243-CA600**



- Data hold
  Display backlight
  Work light
- Low battery display
- Auto power off
  Safety rating: CAT III 600V







**SPECIFICATION** 

SPECIFICATION			
Function	Range	Resolution	Accuracy
DC Voltage	200mV/2V/20V/200V	0.1mV/1mV/10mV/0.1V	±(0.8%+2)
DC Voltage	600V	1V	±(1.0%+2)
AC Voltage	2V/20V/200V	1mV/10mV/0.1V	±(1.0%+5)
Ac voltage	600V	1V	±(1.2%+5)
	2A(≤0.5A)	1mA	±(3.5%+20)
	2A	1mA	±(3.0%+10)
AC Current	20A	10mA	±(3.0%+10)
	200A	0.1A	±(2.5%+10)
	600A	1A	±(1.5%+5)
Resistance	200Ω/2kΩ/20kΩ/200kΩ/2MΩ	0.1Ω/1Ω/10Ω/0.1kΩ/1kΩ	±(1.2%+2)
Resistance	20ΜΩ	10kΩ	±(2.0%+5)
Diode	open circuit voltage 1.5V		
Continuity buzzer	<50Ω		
Power supply	3×1.5V AAA batteries		
Dimension	208×78×35mm		
Weight	245g		

### STANDARD DELIVERY

Main unit	1 pc
Probe	2 pcs
1.5V battery	3 pcs

### **NON-CONTACT DIGITAL TACHOMETER CODE 9221-999**







### STANDARD DELIVERY

Main unit	1 pc
Reflection sticker	1 roll
Battery (AAA)	4 pcs



- Maximum and minimum modes
- Memory 100 measurement values
   Automatic power off



### **SPECIFICATION**

Measuring range	50~9999RPM	
Accuracy	±(0.03%+2) RPM	
	0.01RPM (range 50~99.99RPM)	
Resolution	0.1RPM (range 100~9999.9RPM)	
	1RPM (range 10000~99999RPM)	
Measuring distance	50~250mm	
Power supply	4×AAA batteries	
Dimension	155×60×27mm	
Weight	118g	

### **CONTACT DIGITAL TACHOMETER CODE 9222-199**











#### STANDARD DELIVERY

Main unit	1 pc
Wheel with 0.1m perimeter	1 pc
Wheel with 6" perimeter	1 pc
Cone cavity head	1 pc
Cone head	1 pc
Extension rod	1 pc
Battery (AAA)	4 pcs





■ Unit: RPM, m/min, m/sec, ft/min, ft/sec, in/min

- Maximum and minimum modes
- Memory 100 measurement values
- Automatic power off



### SPECIFICATION

Measuring range	50~19999RPM	
Accuracy	±(0.03%+2) RPM	
	0.01RPM (range 50~99.99RPM)	
Resolution	0.1RPM (range 100~9999.9RPM)	
	1RPM (range 10000~19999RPM)	
Power supply	4×AAA batteries	
Dimension	183×60×27mm	
Weight	122g	



### **FACE RECOGNITION THERMAL SCANNER 4 IN 1**

- TEMPERATURE DETECTION
- MASK DETECTION
- **TIME ATTENDANCE**
- ACCESS CONTROL



#### Infrared Thermal Imaging Camera

- Optimized for human body temperature measurement (±0.5°C)
   Distance range: 0.5~1.2m
   Real-time measurement (< 0.1 second)

#### ual Camera with Advanced Algorithm

- High Face ID accuracy at 99.9%
   Support Face ID identification with face mask (accuracy 90%)
   High performance face anti-spoofing technology protects system from attack
   Real-time face recognition (< 0.2 second)

- This device introduces a highly advanced built-in facial recognition algorithm and high resolution infrared thermal imaging camera. This brand new technology will identify someone by face, even while wearing a face mask. It locates the forehead and measures forehead temperature without touch. This device is the ideal solution for fully automatic contactless access control, time

#### Features:

#### Access at a glance

Walk through identification & authorization, no slowing down or stopping needed.

#### ■ Contactless forehead temperature measurement

attendance, and temperature measurement.

High resolution infrared thermal imaging camera enhanced by an algorithm provides instant and high accuracy forehead temperature measurement with zero human involvement in less than 0.1 second.

The new technology comes pre-calibrated and has automatic temperature calibration through software and algorithm when the camera is turned on every time. This eliminates the need for a calibration system generally referred to as a black body. This eliminates not just added cost but human error when attempting to calibrate

- (1) To be used for initial temperature assessment for triage use in high throughput areas (e.g., airports, businesses, warehouses, factories) due to the high detection speed.
- (2) Working distance is 0.5-1.2m and no operation needed, which can avoid inter infection.
- (3) Captures photo of people when abnormal body temperature is detected, which can be used for tracing

### ■ High accurate & reliable face ID

Built-in world class facial recognition algorithm with dual cameras detects the identification in less than 0.2 seconds with the accuracy rate more than 99.9%. High performance face anti-spoofing technology can resist many kinds of presentation attack, such as, printed photo, the electronic display of a facial photo, replaying video using an electronic display and 3D face masks. Enhanced facial recognition algorithm can identify people even if they are wearing masks with the accuracy rate more than 90%.

■ Detect someone wearing or not wearing a mask

### **SPECIFICATION**

Operation system	Linux	
Display	7 inch screen TFT	
Speaker	voice prompt	
Language	English, Spanish, etc.	
Face database capacity	50K	
Verification & identification speed	less than 0.1 second for thermal and less than 0.2 second for facial	
Face anti spoofing	printed photo, electronic display of a facial photo, replaying video, 3D face masks, etc.	
Facial recognition accuracy rate >99.9%		
Forehead thermometer range & accuracy	32°C~42°C, ±0.5°C	
Work range	0.5~1.2m	
Infrared thermal imaging camera	Uncooled infrared focal plane junction detectors array sensor Resolution: 160x120	
Facial recognition camera dual 1080p starlight CMOS sensors for visible light and near infrared light		
Communication RS232/485, TCP/IP, USB-Host, USB-Client		
Power supply	12V DC 2A	
Ambient temperature	18°C~32°C	



#### Use:

Visitor -

- This device is for indoor use only. It detects one person at a time.
- The device is used for initial temperature assessment. The final temperature should be confirmed with secondary evaluation methods
- (e.g., clinical grade contact thermometer).
  Select "Temperature", "Mask" and "Face recognition" as conditions to trigger alarm or to control door opening.
- For hospital / restaurant / hotel / retail store, etc., it can be used as thermal detector and/or mask detector. No need to input facial pictures in advance. It will alert you when the forehead temperature is above the preset target (for example, 37.3°C), for people with or without marks. It can also detect if people wear or not wear masks.
- A plant or school can have this set up at entrance for access control and time attendance, as well as temperature and mask detection. Input face pictures taken with a cell phone in advance for facial recognition. The readings can be monitored in an office.

	time attendance record including starts and visitors (temperature documentation)								
[		ID	Name	Gender	Age	Phone	Time	Temperature	Mask
	1	001501	Anderson	0	29	-	2020/07/16-09:06:38	35.8°C	1
	2	001502	polo	0	30	-	2020/07/16-09:06:41	35.8°C	1
-	3						2020/07/16-09:06:43	35.9°C	1
	4	001504	nich	1	30	-	2020/07/16-09:06:59	35.9°C	1
	5	001505	aimly	0	30	-	2020/07/16-09:07:11	35.8°C	1
	6	001506	hamer	1	28	-	2020/07/16-09:08:30	36.0°C	1
	7	001507	Aaron	0	32	-	2020/07/17-10:19:56	36.3°C	0
	8	001508	Barbara	0	30	-	2020/07/17-10:20:07	36.3°C	1
	9	001509	Robert	1	25	-	2020/07/17-10:20:19	36.3°C	1
	10	001510	Henry	1	30	-	2020/07/17-10:20:21	36.3°C	1
	11	001511	Nacy	0	27	-	2020/07/17-10:20:34	36.4°C	1
	12	001512	Mike	1	30	-	2020/07/17-10:20:37	35.5°C	1
Ī	13	001513	Daisy	1	31	-	2020/07/17-10:20:39	36.3°C	1
	14	001514	Emma	0	31	-	2020/07/17-10:21:10	36.6°C	0
[	15	001515	Jack	0	30	-	2020/07/17-10:21:13	36.3°C	1



office



Application









shopping mall

hospital



### **VIBRATION PEN CODE 9720-199**



- Measure vibration of motors, fans, pumps, compressors and machine tools to prevent mechanical failure
- Small size, light weight, low energy consumption, easy operation, easy to carry
- One key control
- Automatic power off



#### STANDARD DELIVERY

Main unit	1 pc
LR44 battery	2 pcs

#### **SPECIFICATION**

Code	9720-199	
Measured parameter	speed	
Measuring range	0.1~199.9mm/s	
Frequency	10Hz~1KHz	
Accuracy	±(5%±2)mm/s	
Operating temperature	0°C~40°C	
Operating humidity	<85%	
Power supply	2×LR44 batteries (for 10 hours wroking)	
Dimension	150x22x18mm	
Weight	55g	

### **DIGITAL REFRACTOMETER CODE ISQ-DRM31**





- Quickly measure the concentration of coolant
- Two measurement modes: single measurement and automatic average multiple measurement
- Two units: brix and refractive index
- Refer to the refraction factor of coolant, for example: the refraction factor of grinding emulsion is 2.1, the reading value is 6%, so the actual concentration is (2.1×6%)=12.6%
- Automatic power off



#### **SPECIFICATION**

Measuring range	0~50% (1.3330~1.4200RI)	
Accuracy ±0.2% (±0.0003RI)		
Resolution	0.1% (0.0001RI)	
Power supply	1×AAA battery	
Dimension 121×58×25mm		
Weight	90g	

### STANDARD DELIVERY

Main unit	1 pc
Dropper	1 pc
Battery (AAA)	1 pc

### **60° GLOSS METER CODE ISQ-DG6**





- To test the gloss of coating, such as painting, varnish, printing ink, etc.
- To test the material surfaces, such as metal, granite, ceramic, plastic, paper, etc. According to ISO 2813, ASTM D2457, ASTM D523
- Automatic power off

### **SPECIFICATION**

Incidence angle	60°
Measuring range	0~150GU
Resolution	0.1GU
Accuracy	±1.2GU
Repeatability	0.4GU
Zero set error	0.2GU
Measuring area	20×10mm
Power suppy	1×1.5V AA battery
Dimension	123×38×65mm
Weight	300g
Weight	300g

### STANDARD DELIVERY

Main unit	1 pc
Base with calibration block	1 pc
Spare calibration block	1 pc

### PORTABLE REFRACTOMETER **CODE ISQ-RM30**

SUITABLE FOR WATER BASED COOLANT





- Quickly measure the concentration of coolant
- Refer to the refraction factor of coolant, for example: the refraction factor of grinding emulsion is 2.1, the reading value is 6%, so the actual concentration is (2.1×6%)=12.6%

### **SPECIFICATION**

Measuring range	0~32%
Graduation	0.2%
Dimension	27×40×160mm
Weight	175g

### STROKE COUNTER **CODE 7600-6**



■ Accumulate and record the number of mechanical movements

Rotate back to zero

### **SPECIFICATION**

Code	Number of digits	Range
7600-6	6	0-999999

Unit: mm

 $\bigoplus$ 



### **CROSS-LINE LASER LEVEL CODE 4917-30**

- Red horizontal and vertical cross laser lines
- Self-leveling within ±3°, self-leveling time within 4s, "out of ±3°" audible and visual warning Folding legs for angle and height adjustment
- Outdoor use with the detector (code 4917-DETECTOR)











**AUDIBLE AND VISUAL** WARNING WHEN OUT OF ±3°

folding legs for angle and height adjustment







stand (included with outdoor detector)

#### **SPECIFICATION**

Laser line width	2±0.5mm (within 5m)	
Laser type	630~660nm, class II, <1mW	
Beam angle	120±0.5°	
Self-leveling range	±3°	
Working distance	indoor: 30m, outdoor: 50m with detector (optional)	
Accuracy	0.2mm/m	
Operation temperature	-10~40°C	
Power supply	3×AA batteries, for 3 hours continuous operation	
Dimension	100×82×104mm	
Weight	620g	

#### STANDARD DELIVERY

STANDARD DELIVERT			
Main unit	1 pc		
1/4" to 5/8" tripod adaptor	1 pc		
Battery (AA)	3 pcs		

#### **OPTIONAL ACCESSORY**

Outdoor detector	4917-DETECTOR
------------------	---------------

#### **OUTDOOR DETECTOR (OPTIONAL)**

Detecting distance	horizontal 1~50m, vertical 1~30m	
Detecting accuracy*	high accuracy ±1.5mm, low accuracy ±2.5mm	
Power supply	9V battery	
Dimension	168×58×30mm	
Weight	140g (battery included)	

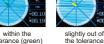
<sup>\*</sup>Use high accuracy detection mode within 15m, use low accuracy detection mode over 15m

absolute/ incremental mode

### **DIGITAL LEVEL CODE ISE-2DT**

- Color LCD, touch panelX-Y axis measurement
- Set the tolerance and the display is shown in different colors













color LCD and touch pane





■ To show the incline with line or bubble





### **SPECIFICATION**

Measuring range	±30°	
Resolution	0.01°, 0.1mm/m	
Accuracy	±0.03° (range 0~3°) ±0.05° (range >3°)	
Power supply	rechargeable battery	
Dimension	115×66×23mm	
Weight	224g	



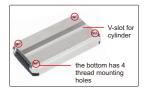
### STANDARD DELIVERY

Main unit	1 pc
USB cable	1 pc

### **OPTIONAL ACCESSORY**

ISE-2DT-SOFTWARE







### **DIGITAL LEVEL AND SLOPE METER**

**WORKING TEMPERATURE** -5°C~50°C



LEVEL

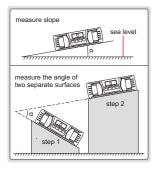
**BUZZER ALARM** AT 0° AND 90°

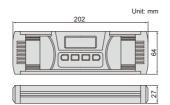
**BACKLIGHT** 





2175-360





- IP67 dust/waterproof
- Used as level and slope meter
- Aluminum frame, shock absorbing rubber end caps
   Magnetic bottom with V-groove for shafts
- The sea level is permanently set inside the chip, zero setting is not needed when batteries are replaced
- Buttons: ON/OFF, backlight/buzzer alarm, absolute and incremental measurement, unit (mm/m, %, °), HOLD (keep the reading)
  ■ Three AAA batteries, automatic power off

Code	Code Range Resolution		Accuracy
2175-360	0-360°	0.05°	at 0°: ±0.05°;
	(90°x4)	(=0.873mm/m)	at others: ±0.1°

### **DIGITAL LEVEL AND SLOPE METER**

WORKING TEMPERATURE -5°C ~ 50°C





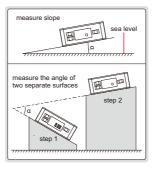


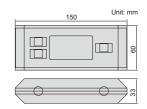






2179-360



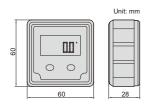


- IP54 dust/waterproof
- Used as level and slope meter
- Aluminum frame
- Magnetic bottom with V-groove for plane and cylinder
   The sea level is permanently set inside the chip,
- zero setting is not needed when battery is replaced
- Buttons: ON/OFF, absolute and incremental measurement, keep the reading, buzzer alarm, unit (mm/m, %, in/ft),conversion, backlight

  Two AAA batteries, automatic power off

Code	Range	Resolution	Accuracy
2179-360	0-360°	0.05°	at 0° and 90°: ±0.1°;
	(90°x4)	(=0.873mm/m)	at others: ±0.2°

### **DIGITAL LEVEL AND SLOPE METER**





2170-1

- Used as level and slope meter
- Aluminum frame, magnetic bottom
- The display flips over when the bottom faces up
- The backlight is on automatically when in use, and automatically off in 15 seconds after use
- The sea level is permanently set inside the chip, zero setting is not needed when battery is replaced
- Buttons: ON/OFF, ZERO, absolute and incremental measurement
- One AAA battery, automatic power off in 5 minutes

### **WORKING TEMPERATURE** -5°C~50°C

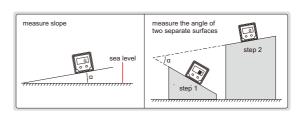
**DISPLAY FLIPS OVER WHEN** THE BOTTOM FACES UP



**ABSOLUTE** LEVEL

MAGNETIC **BOTTOM** 





Code	Range	Resolution	Accuracy
2170-1	4x90°	0.1° (= 1.745 mm/m)	at 0°and 90°: ±0.1°; at others: ±0.2°



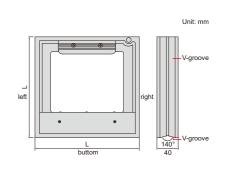
### FRAME LEVEL (ECONOMIC TYPE)

- V-groove on bottom and left for shafts (shafts dia. 15~70mm)
- With transverse vial
- Supplied with adjusting wrench







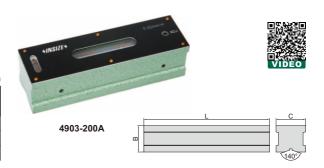


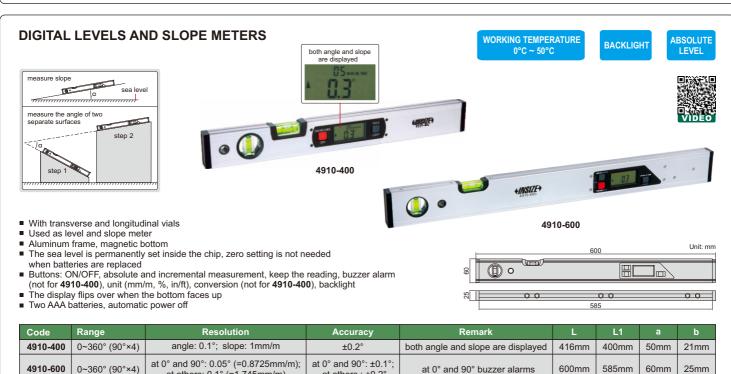
Code	Sensitivity	Size (LxL)
4902-200	0.02mm/m (=0.001°)	200x200mm

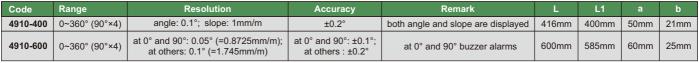
## **BLOCK LEVELS (ECONOMIC TYPE)**

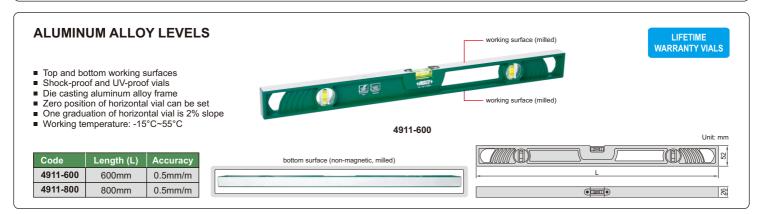
- V-groove on bottom for shafts (shafts dia. 15~70mm)
- With transverse vial
- Supplied with adjusting wrench

				()
Code		Length	В	С
Sensitivity 0.02mm/m (=0.001°)	Sensitivity 0.05mm/m (=0.0029°)	)29°) (L)		
4903-150A	4903-C150	150	40	45
4903-200A	4903-C200	200	42	47
4903-300A	4903-C300	300	45	50



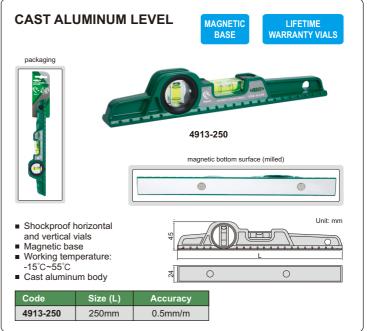


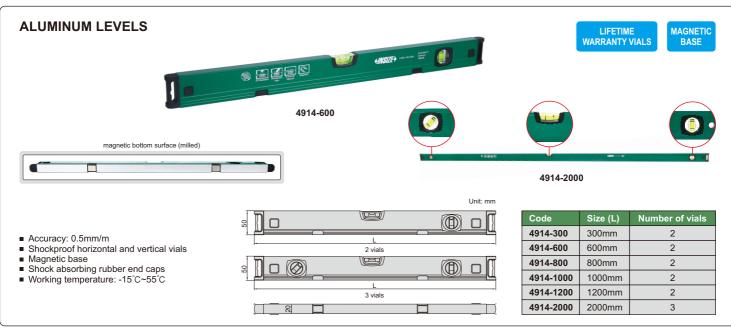


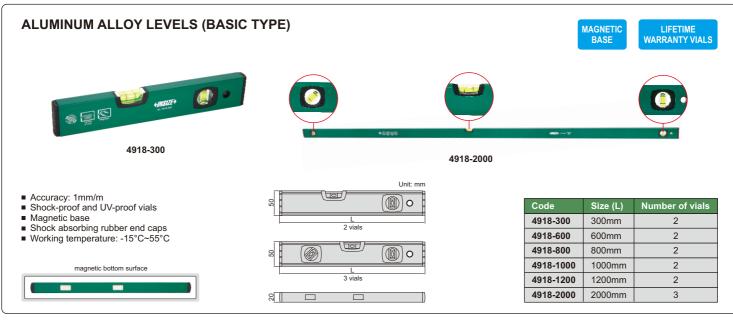














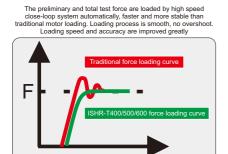
### DIGITAL ROCKWELL AND SUPERFICIAL ROCKWELL HARDNESS TESTERS (DOLPHIN-NOSE TYPE)

**AUTOMATIC TESTING, CONTINUOUS TESTING IS AVAILABLE** 

FORCE LOADING BY CLOSE-LOOP SYSTEM (WITHOUT WEIGHTS)

HIGH TEST **SPEED** 

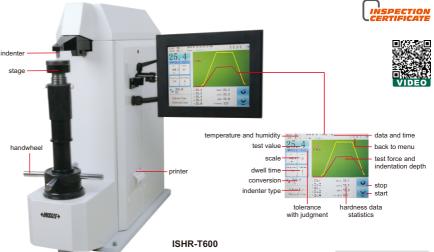
HIGH ACCURACY



- Automatic testing, the preliminary and total test force are loaded by high speed close-loop system automatically High accuracy (0.5HR) Dolphin-nose indenter for easy reach of the internal wall of
- pipes and grooves, the minimum internal diameter is 40mm Can be connected to PLC controller

- LCD touch screen Tolerance with judgement
- Memory of 120 test values for browsing and output
- Provide the maximum, minimum and average value of measurements
- The test process curve shows the material property
  Test force is selected automatically according to hardness scale

ISHD T400



ISHD TEUU

measure the internal wall

of pipes and grooves, the minimum internal diameter is 40mm





Ø150mm flat anvil (included)







### **SPECIFICATION**

Code		ISHR-1400 ISHR-1500 ISHR-1600			
Туре		Rockwell	Superficial Rockwell	Rockwell and Superficial Rockwell	
	with standard indenters	HRA, HRB, HRC, HRD, HRF, HRG	HR15N, HR30N, HR45N, HR15T, HR30T, HR45T	HRA, HRB, HRC, HRD, HRF, HRG, HR15N, HR30N, HR45N, HR15T, HR30T, HR45T	
Hardness scale	with optional indenters	HRE, HRH, HRK, HRL, HRM, HRP, HRR, HRS, HRV	HR15W, HR30W, HR45W, HR15X, HR30X, HR45X, HR15Y, HR30Y, HR45Y	HRE, HRH, HRK, HRL, HRM, HRP, HRR, HRS, HRV, HR15W, HR30W, HR45W, HR15X, HR30X, HR45X, HR15Y, HR30Y, HR45Y	
Preliminar	y test force	Rockwell: 98N (10kg)  Superficial Rockwell: 29.4N (3kg)  Rockwell: 98N (10kg) Superficial Rockwell: 29.4N (3kg)			
Total test f	orce	588N (60kg), 980N (100kg), 147.1N (15kg), 294.2N (30kg), 147.1N (15kg), 294.2N (30kg), 441.3N (45kg), 588N(60kg), 980N(100kg), 1471N(150kg)			
Conversio	n scale	HR, HB, HK, HV			
Stage elev	ation	manual			
Load conti	rol	high speed close-loop system	n automatic loading (load/dwell/un	lload)	
Load dwel	l time	0~99 second			
Resolution	1	0.1HR			
Data outpu	ıt	built-in printer, RS232			
Max. work	piece height	260mm			
Max. testir	ıg width	150mm (from the center of indenter to the wall of main body)			
Power sup	ply	110/220V, 50/60Hz			
Dimension		700×260×700mm			
Weight		85kg			

ISHD TENN

#### STANDARD DELIVERY

Code	ISHR-T400	ISHR-T500	ISHR-T600
Main unit	1 pc	1 pc	1 pc
Ø60mm flat anvil	1 pc	1 pc	1 pc
Ø150mm flat anvil	1 pc	1 pc	1 pc
V-type anvil	1 pc	1 pc	1 pc
Ø1.5875mm carbide ball indenter	1 pc	1 pc	1 pc
Diamond indenter	1 pc	1 pc	1 pc
Hardness test block HRB88~95	1 pc	_	1 pc
Hardness test block HRC20~30	1 pc	_	1 pc
Hardness test block HRC40~50	1 pc	_	1 pc
Hardness test block HRC60~65	1 pc	_	1 pc
Hardness test block 78~88HR15N	_	1 pc	1 pc
Hardness test block 55~73HR30N	_	1 pc	1 pc
Hardness test block 57~69HR30T	_	1 pc	1 pc

OPTIONAL ACCESSORY	
Hardness test block HRB88~100	ISH-BHRB
Hardness test block HRC20~30	ISH-BHRC1
Hardness test block HRC35~55	ISH-BHRC2
Hardness test block HRC60~70	ISH-BHRC3
Hardness test block 78~88HR15N	ISH-BHR15N2
Hardness test block 55~73HR30N	ISH-BHR30N2
Hardness test block 57~69HR30T	ISH-BHR30T1
Small V-type anvil	ISH-SMALLANVIL
Connection cable and software	ISHR-T-SOFTWARE

**OUTPUT** 

INSPECTION CERTIFICATE

automatic testing

cover

elevate the stage by hand to let the workpiece touch the indenter protection cover, press "starf" to start testing automatically, the preliminary and main test force are loaded automatically

#### **AUTOMATIC DIGITAL ROCKWELL HARDNESS TESTER**

- Automatic testing, the preliminary and main test force are loaded automatically
- LCD touch screen, easy operation
   Convert to other Rockwell scales, HV or HB automatically
- Tolerance testing
- Insert USB flash disk, save the testing results as Excel
- Self-correcting the hardness value for curved workpieces
- Force loading by electric motor (without weights)
- The test force is selected automatically according to hardness scale

# operator workpiece name workpiece name workpiece radius scale dwell time low and high limits conversion value start return low and handlewheel start return low and limits limits low and high limits start return low and high limits low and high li

ISH-RSR400

#### **SPECIFICATION**

Code		ISH-RSR400**	
Туре		Rockwell	
Hardness	with standard indenters	HRA, HRB, HRC, HRD, HRF, HRG	
scale	with optional indenters	HRE, HRH, HRK, HRL, HRM, HRP, HRR, HRS, HRV	
Preliminar	y test force	98N/10kgf for Rockwell	
Test force		588N (60kg), 980N (100kg), 1471N (150kg)	
Stage elevation		manual	
Load control		automatic (load/dwell/unload)	
Load dwell time		0~60 second	
Resolution		0.1HR	
Output		USB	
Max. workpiece height		220mm	
Max. testing width		200mm (from the center of indenter to the wall of main body)	
Power supply		220V, 50/60Hz	
Dimension		510×260×780mm	
Weight		70kg	

<sup>\*\*</sup>Add "-U" on code No. when power supply is 110V, 50/60Hz

#### STANDARD DELIVERY

Main unit	1 pc
Ø63mm flat anvil	1 pc
Ø150mm flat anvil	1 pc
V-type anvil	1 pc
Diamond indenter	1 pc
Ø1.5875mm carbide ball indenter	1 pc
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	
Hardness test block HRC20~30	1 pc
USB flash disk (8G)	1 pc
Level	1 pc
Touch pen	1 pc
Anti-dust cover	1 pc



Ø60mm flat anvil

V-type anvil (included) for cylinders with



Ø150mm flat anvil (included)

FORCE LOADING BY ELECTRIC MOTOR (WITHOUT WEIGHTS)

included) small V-type anvil (optional) for cylinders with diameter Ø2~4mm



touch pen (included)

#### OPTIONAL ACCESSORY

Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC60~70	HDT-B-HRC3
Hardness test block HRC20~30	HDT-B-HRC1
Hardness test block 78~88HR15N	HDT-B-HR15N2
Hardness test block 55~73HR30N	HDT-B-HR30N2
Hardness test block 57~69HR30T	ISH-BHR30T1
Small V-type anvil	ISH-SMALLANVIL

## MANUAL ROCKWELL HARDNESS TESTER CODE ISH-R150



Ø60mm flat anvil



Ø150mm flat anvil



V-type anvil (included) for cylinders with diameter Ø4~60mm



small V-type anvil (optional) for cylinders with diameter Ø2~4mm

#### SPECIFICATION

Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG
Preliminary test force	98N
Test force	588N, 980N, 1471N
Display	analogue
Stage elevation	manual
Load control	manual
Min. reading	0.5HR
Max. workpiece height	170mm
Dimension	520x160x700mm
Weight	60kg

#### STANDARD DELIVERY

SIANDARD DELIVERY	
Main unit	1 pc
Ø60mm flat anvil	1 pc
Ø150mm flat anvil	1 pc
V-type anvil	1 pc
Diamond indenter	1 pc
Ø1.5875mm carbide ball indenter	1 pc
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block HRC20~30	1 pc
Anti-dust cover	1 pc



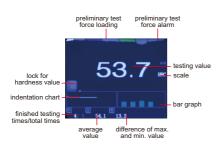
Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC60~70	HDT-B-HRC3
Hardness test block HRC20~30	HDT-B-HRC1
Small V-type anvil	ISH-SMALLANVIL
Small v-type anvil	ISH-SWALLANVIL



#### **AUTOMATIC DIGITAL ROCKWELL HARDNESS TESTER** CODE ISH-MRD200\*\*











- Low and high limits with judgement
  Set testing times (2~10) to have average value and the difference of max. and min. value
  Convert to other Rockwell scales, HV or HB automatically
  Memory of 500 testing values for browsing and output
  Testing value can be sent to wireless printer automatically
  Calibration function compensates the testing value for high accuracy

- The hardness value of soft materials like plastic is not stable.
- The lock function can obtain the value automatically
- Display unit is automatic power off

#### **SPECIFICATION**

Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG (with standard indenters)
	HRE, HRH, HRK (with optional indenter)
Preliminary test force	98N
Test force	588N, 980N, 1471N
Stage elevation	manual
Load control	automatic (load/dwell/unload)
Load dwell time	1~99 second
Resolution	0.1HR
Output	wireless and USB
Memory	500
Max. workpiece height	170mm
Power supply of the display unit	built-in rechargeable battery
Power supply	220V, 50/60Hz **
Dimension	520×160×700mm
Weight	60kg
**	

<sup>\*\*</sup>Add "-U" on code No. when power supply is 110V, 50/60Hz



Ø60mm flat anvil (included)



Ø150mm flat anvil (included)



wireless printer (optional)



small V-type anvil (optional) for cylinders with diameter Ø2~4mm



V-type anvil (included) for cylinders with diameter Ø4~60mm



#### STANDARD DELIVERY

STANDARD DELIVERT	
Main unit	1 pc
Ø60mm flat anvil	1 pc
Ø150mm flat anvil	1 pc
V-type anvil	1 pc
Diamond indenter	1 pc
Ø1.5875mm carbide ball indenter	1 pc
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block HRC20~30	1 pc
Anti-dust cover	1 pc
Software and USB cable	1 pc
AC/DC adapter	1 pc

OF HONAL ACCESSORY	
Wireless printer	ISH-DS-PRINTER
Ø3.175mm carbide ball indenter	ISH-EHK-INDENTER
Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC60~70	HDT-B-HRC3
Hardness test block HRC20~30	HDT-B-HRC1
Small V-type anvil	ISH-SMALLANVIL



# MANUAL ROCKWELL HARDNESS TESTER (BASIC TYPE) CODE HDT-RW160

#### **SPECIFICATION**

Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG	
Preliminary test force	98N (10kg)	
Test force	588N (60kg), 980N (100kg), 1471N (150kg)	
Display	analogue	
Stage elevation	manual	
Load control	manual	
Min. reading	0.5HR	
Max. workpiece height 170mm		
Dimension	466×238×630mm	
Weight	70kg	

#### STANDARD DELIVERY

Main unit	1 pc
Ø58mm flat anvil	1 pc
Ø150mm flat anvil	1 pc
V-type anvil	1 pc
Diamond indenter	1 pc
Ø1.5875mm steel ball indenter	1 pc
Ø1.5875mm steel ball	5 pcs
Level	1 pc
Hardness test block HRA80~88	1 pc
Hardness test block HRB85~95	1 pc
Hardness test block HRC20~30	1 pc
Hardness test block HRC35~55	1 pc
Hardness test block HRC60~70	1 pc
Anti-dust cover	1 pc





INSPECTION CERTIFICATE



level (included)





(included)





Ø150mm flat anvil (included)

V-type anvil (included) for cylinders with diameter Ø4~60mm

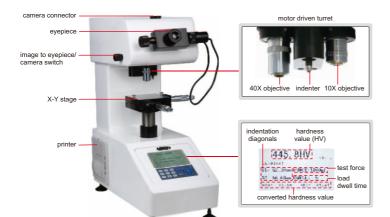
small V-type anvil (optional) for cylinders with diameter Ø2~4mm

#### **OPTIONAL ACCESSORY**

Hardness test block HRA80~84	HDT-B-HRA
Hardness test block HRB88~100	HDT-B-HRB
Hardness test block HRC20~30	HDT-B-HRC1
Hardness test block HRC35~55	HDT-B-HRC2
Hardness test block HRC60~70	HDT-B-HRC3
Small V-type anvil	ISH-SMALLANVIL

# DIGITAL MICRO-VICKERS HARDNESS TESTER CODE ISH-TDV1000A\*\*

### INSPECTION CERTIFICATE



- Measure hardness of thin or small workpieces
   Resed on Victors (HV), can be converted
- Based on Vickers (HV), can be converted to Rockwell (HRA, HRB and HRC)

#### OPTIONAL ACCESSORY

J	
20X objective	ISH-TDV-20X
Hardness test block 400~500HV0.2	HDT-B-HV02C
Hardness test block 700~750HV1	HDT-B-HV1F
Measuring system	9631-130
Camera adapter	ISH-TDV-ADAPTER

#### SPECIFICATION

Test force	0.01, 0.025, 0.05, 0.1, 0.2, 0.3, 0.5, 1kgf
Vickers scales	HV0.01, HV0.025, HV0.05, HV0.1, HV0.2, HV0.3, HV0.5, HV1
Stage elevation	manual
Load control	automatic (load/dwell/unload)
Load dwell time	5-60second (5 second increment)
Objective	10X, 40X
Eyepiece	15X
Total magnification	150X (for observation) 600X (for measurement)
Max. workpiece height	85mm
Max. workpiece depth	85mm (from the center of indenter)
	dimensions: 100×100mm
X-Y stage	,
	dimensions: 100×100mm
	dimensions: 100×100mm travel range: 25×25mm
X-Y stage	dimensions: 100×100mm travel range: 25×25mm graduation: 0.01mm
X-Y stage  Data output	dimensions: 100×100mm travel range: 25×25mm graduation: 0.01mm RS232C

<sup>\*\*</sup>Add "-B" on code No. when power supply is 110/220V, 60Hz

#### STANDARD DELIVERY

OTANDAND DELIVERY	
Main unit	1 pc
10X, 40X objective	1 pc of each
Micro Vickers indenter	1 pc
Hardness test block 400~500HV0.2	1 pc
Hardness test block 700~800HV1	1 pc
Slice holder	1 pc
Vice	1 pc
Cylinder holder	1 pc
Level	1 pc
Anti-dust cover	1 pc
-	



slice holder (included)

cylinderholder (included)







**AUTOMATIC DIGITAL BRINELL HARDNESS TESTER** 

**AUTOMATIC TESTING, AUTOMATIC TEST FORCE LOADING** 

FORCE LOADING BY ELECTRIC MOTOR (WITHOUT WEIGHTS)

elevate the stage by hand to let the indenter approach the workpiece, press "start" to start testing automatically, the test force is loaded automatically

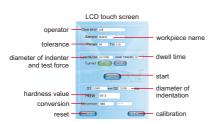
measure indentation with measuring microscope

then read the hardness value from LCD

step: 2

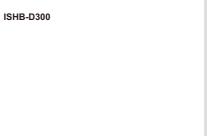
measuring microscope







- Automatic testing, automatic test force loading
- LCD touch screen, easy operation Measure indentation by measuring microscope then read the hardness value from LCD
- Tolerance testing
- Insert USB flash disk, save the test results as Excel Converted to HRA, HRB, HRC, HRD, HRF, HV, HB, HR15N, HR30N, HR45N, HR15T, HR30T, HR45T
- Force loading by electric motor, without weights





Ø80mm flat anvil (included)



Ø200mm flat anvil (included)



V-type anvil (included)



#### STANDARD DELIVERY

Main unit	1 pc
Ø80mm flat anvil	1 pc
Ø200mm flat anvil	1 pc
V-type anvil	1 pc
Ø2.5mm carbide ball indenter	1 pc
Ø5mm carbide ball indenter	1 pc
USB flash disk (8G)	1 pc
Ø10mm carbide ball indenter	1 pc
Hardness test block 150~250HBW2.5/187.5	1 pc
Hardness test block 75~125HBW10/1000	1 pc
Hardness test block 175~250HBW10/3000	1 pc
Touch pen	1 pc
Anti-dust cover	1 pc

#### **SPECIFICATION**

Code		ISHB-D300**	
Turret rotation		automatic	
Range		8~650HBW	
Reading mod	le	directly read from LCD	
Test force		62.5, 100, 125, 187.5, 250, 500, 750, 1000, 1500, 3000kgf	
Max. height of workpiece		200mm	
Stage elevation		manual	
Load control automatic (load/dwell/unload		automatic (load/dwell/unload)	
Load dwell ti	me	5~60 second	
Measuring	magnification	20X	
microscope	resolution	0.625mm	
Power supply		220V, 50/60Hz **	
Dimension		550x210x750mm	
Weight		110kg	

<sup>\*\*\*</sup>Add "- $\mathbf{U}$ " on code No. when power supply is 110V, 50/60Hz

Hardness test block 200~300HBW2.5/187.5	HDT-B-HB25A2
Hardness test block 90~200HBW10/1000	HDT-B-HB10C1
Hardness test block 200~300HBW10/3000	HDT-B-HB10A2
Brinell indentation measuring system	ISHB-MSA



#### **VICKERS HARDNESS MEASURING SYSTEM CODE 9631-130**



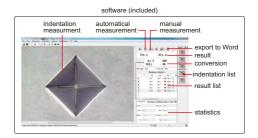




Sensor	1/2" CMOS
Pixel	1.3M (resolution1280×1024)
Hardness measurement resolution	0.1HV
Length measurement resolution	0.1µm
Hardness measurement accuracy	±3%
Test force	0.01, 0.025, 0.05, 0.1, 0.2, 0.3, 0.5, 1, 2, 2.5, 3, 5, 10, 20, 30, 50, 100kgf
Dimension	57×51×49mm
Weight	200g



- Connected to computer USB port
- Measure the indentation sizes automatically or manually Multiple measurements to have average
- value, max. value and min. value
- Tolerance testing
- Convert to HRA, HRB, HRC, HRD, HRE, HRF, HRG, HRK, HR15T/30T/45T, HR15N/30N/45N, HK, HV, HB, HS, HSD
- Calibration with standard test block
- Measurement result can be sent to Word or Excel



#### STANDARD DELIVERY

Main unit	1 pc
USB dongle	1 pc
Software and USB cable	1 pc



DATA

#### **ULTRASONIC HARDNESS TESTER CODE ISHU-330**



#### Application:

- For steel material
   Test surface hardening layers (carburized,
- nitriding, high frequency hardened, etc.)

  3. Suitable for arc and conical surface
- Suitable for small or light workpieces
   Test large workpieces at any direction
   Suitable for rough surfaces

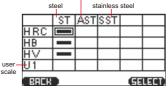
#### SPECIFICATION OF MAIN UNIT

DI LON IOANON OF MAIN ONLY			
Hardness scale		HV, HB, HRC, MPa	
Range		100~940HV, 80~650HB, 20~70HRC, 370~1740MPa	
Resolution		1HV, 1HB, 0.1HRC, 1MPa	
	НВ	±3%	
Accuracy	HV	±3%	
	HRC	±1.5%	
Data output		USB	
Operating temperature		-20°C~+40°C	
Power supply		built-in rechargeable battery	
Dimension of main unit		120×60×25mm	
Weight of main unit		200g	



ATTENTION: NEED TO CONFIRM IF THE **WORKPIECES ARE SUITABLE BEFORE PURCHASE** 





select the material and scale, use the corresponding standard hardness blocks or workpieces for calibration (calibration of HRC, HB and HV for steel are already made, calibration is needed before use other materials and scales)





test cylinder surfaces (use V-groove on the cover)

test flat surfaces (with the cover)

#### ■ Small test indentation

- Test force and time are not affected by the operator
- Quick testing, only 2 secondsAverage and statistics test modes Memory of 1024 test results for
- browsing and output
- Automatic power off
- Anti-dust and waterproof



#### STANDARD DELIVERY

STANDARD DELIVERT		
Main unit	1 pc	
Probe A	1 pc	
Rechargeable battery	2 pcs	
Charger	1 pc	
Software and USB cable	1 pc	

#### SPECIFICATION OF PROBE

Туре	A (standard)	B (optional)
Test force	50N	10N (small force)
Application	general use	plating
Maximum roughness of workpieces (Ra)	2.5µm	1.5µm
Minimum weight of workpieces (direct measurement)	0.1kg <b>*</b>	0.1kg*
Minimum thickness of workpieces (direct measurement)	1mm <b>*</b>	1mm *
Minimum radius of workpieces	5mm	5mm
Minimum thickness of surface hardening layer or plating	0.1mm	0.03mm
Minimum test area	Ø1mm	Ø1mm
Dimension and weight of probe	140ר37mm, 271g	145ר37mm, 271g

 $<sup>^{</sup>f *}$ If the weight or thickness of workpieces is less than required, the workpieces should be fixed or coupled on solid support

OPTIONAL ACCESSORY			
Probe B	ISHU-460-B		
Couplant	ISH-COUPLANT		
Hardness block HRC20~30	HDT-B-HRC1		
Hardness block HRC35~55	HDT-B-HRC2		
Hardness block HRC60~70	HDT-B-HRC3		
Hardness block 200~300HV5	HDT-B-HV5B		
Hardness block 400~500HV5	HDT-B-HV5D		
Hardness block 700~750HV5	HDT-B-HV5G		
Hardness block 90~200HBW10/1000	HDT-B-HB10C1		
Hardness block 200~300HBW10/3000	HDT-B-HB10A2		
Hardness block 400~500HBW10/3000	HDT-B-HB10A4		



#### **PORTABLE LEEB HARDNESS TESTER CODE ISH-SPHA**

- Based on Leeb (HL), converted to Vickers (HV), Brinell (HB), Rockwell (HRC and HRB),
- Shore (HS) and tensile strength (MPa)
- Connected with printer via bluetooth
   Connected with computer via USB port
- Up to 800 test results can be saved
- Tolerance testing
- Touch screen operation, large display with backlight
   Language: English, Chinese, Italian, German,
   French and Portuguese

- Automatic power off
- According to ASTM A 956

# 781<sub>HD</sub>







#### **SPECIFICATION**

1HL, 1HV, 1HB, 0.1HRC, 0.1HRB, 1HS, 1MPa		
±6HL (when HL=800)		
Leeb(HL), converted hardness, material, impact direction, test times, average value, deviation, time		
bluetooth and USB		
built-in rechargeable battery		
135×83×24mm		
350g		

#### STANDARD DELIVERY

STANDARD DELIVERT	
Main unit	1 pc
Impact device D	1 pc
Printer	1 pc
Hardness test block D	1 pc
Small support ring	1 pc
Cleaning brush	1 pc
AC/DC adapter	1 pc
Software disc and USB cable	1 pc
Pen for touch screen	1 pc







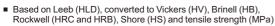


#### **OPTIONAL ACCESSORY**

Impact device DC	ISH-SPHA-DC
Impact device C	ISH-SPHA-C
Impact device D+15	ISH-SPHA-D15
Impact device DL	ISH-SPHA-DL
Impact device G	ISH-SPHA-G
Hardness test block D *	HDT-B-HLD3
Hardness test block G *	HDT-B-HLG2
Couplant	ISH-COUPLANT
Support rings	see details

<sup>\*</sup> Hardness test block G (HDT-B-HLG2) is for impact device G (ISH-SPHA-G). Hardness test block D (HDT-B-HLD3) is for all others impact devices.

#### PORTABLE LEEB HARDNESS TESTER **CODE ISH-PHB**



- Memory of 99 measurement values for browsing
- Set measurement times (1~9) to have average value
- Connected with printer via bluetooth
- Automatic power offAccording to ASTM A 956

#### **SPECIFICATION**

Min. reading	1HLD, 1HV, 1HB, 0.1HRC, 0.1HRB, 1HS, 1MPa		
Accuracy	±6HLD (when HLD=800)		
Display	Leeb (HLD), converted hardness, material, impact direction, test times, average value, date		
Output	bluetooth		
		5kg	
	minimum weight	2kg (on solid support)	
Applicable		0.1kg(coupled on plate)	
workpiece	minimum thickness: 5mm		
	minimum radius of	curved surface: 30mm	
	maximum roughnes	ss (Ra): 1.6µm	
Power supply	3×AAA batteries		
Dimension	150×84×28mm		
Weight	200g		







hardness test block D (included)





wireless printer (optional)

#### CTANDADD DELIVEDY

STANDARD DELIVERY		
Main unit	1 pc	
Impact device D	1 pc	
Hardness test block D	1 pc	
Small support ring	1 pc	
Cleaning brush	1 pc	

n	PTI	ON	ΔI	ΔC	CF	SSC	RY

Wireless printer	ISH-DS-PRINTER
Couplant	ISH-COUPLANT
Support rings	see details
Hardness test block D	HDT-B-HLD3



#### PORTABLE LEEB HARDNESS TESTERS (BASIC TYPE)









- Can change probes

- Dual-coil probe for high accuracy
   Universal testing angle, no need to set impact direction
   Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Rockwell (HRC, HRA and HRB), Shore (HS) and tensile strength (SGM)
- Dual value display, shows both Leeb and converted hardness
   Large LCD display with backlight
   Can choose large font display and statistics display

- Automatically calculate maximum, minimum and average value
- Save 300 data
- Operating temperature: -10°C~45°C
   According to ASTM A956, DIN 50156, GB/T 17394







nall support ring (included)





(included in HDT-LP200B)

#### **SPECIFICATION**

Code	HDT-LP200	HDT-LP200B		
Printer	not included	included		
Output	-	bluetooth		
Resolution	1HLD/1HV/1HB/0.1HRC/0.1HRB/0.1HRA/0.1HS/1SGM			
Accuracy	±6HLD (when HLD=800)			
Measuring range	HL 100-960/HRC 0.9-79.2/HRB 1-140/HB 1-1878/HV 1-1698/ HS 0.5-1370/HRA 1-88.5/SGM (rm) 1-6599N/mm <sup>2</sup>			
Power supply	2xAA battery			
Dimension	127×67×30mm			
Weight	240g			

#### STANDARD DELIVERY

Main unit	1 pc
Hardness test block D	1 pc
Small support ring	1 pc
Cleaning brush	1 pc
Impact device D	1 pc
Printer (inclded in HDT-LP200B)	1 pc

#### **OPTIONAL ACCESSORY**

Impact device DC	HDT-LP200-DC
Impact device C	HDT-LP200-C
Impact device D+15	HDT-LP200-D15
Impact device DL	HDT-LP200-DL
Impact device E	HDT-LP200-E
Impact device G	HDT-LP200-G
Hardness test block D *	HDT-B-HLD3
Hardness test block G*	HDT-B-HLG2
Support rings	ISH-PH-SP9

<sup>\*</sup> Hardness test block G (HDT-B-HLG2) is for impact device G (HDT-LP200-G). Hardness test block D (HDT-B-HLD3) is for all others impact devices.



#### APPLICABLE WORKPIECE

Impact device		DC	С	D	D+15	DL	E	G
Application		inner wall of small space	small or thin workpiece, coating layer	general use	deep groove	narrow slot or small hole	very hard material	casting or forging workpiece
Maximum roughness of workpiece (Ra)		2µm	0.4µm	2µm	2µm	2µm	2µm	7µm
direct measurement		5kg	1.5kg	5kg	5kg	5kg	5kg	15kg
Minimum weight of workpiece	on solid support	2kg	0.5kg	2kg	2kg	2kg	2kg	5kg
coupled on plate		0.05kg	0.02kg	0.05kg	0.1kg	0.05kg	0.05kg	0.5kg
Minimum thickness	of workpiece	3mm	1mm	3mm	3mm	3mm	3mm	10mm



#### PORTABLE LEEB HARDNESS TESTER (HIGH ACCURACY) **CODE HDT-L410**









- Metal housing
- HD TFT 320×320 display
- Impact device D
   Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Rockwell (HRC, HRA and HRB), Shore (HS) and tensile strength (SGM)
- Four display modes
- Automatic direction correction
   Tolerance testing
- Automatic power off, automatic calculation of statistics
- Dual value display, shows both Leeb and other conversion values
- 31 files can be saved, each containing 100 measurement data
   Connected to PC software via USB or Bluetooth 2.0
- Connected with printer via Bluetooth
- Operating temperature: -20°C~70°C
- According to ASTM A956, DIN 50156, GB/T 17394







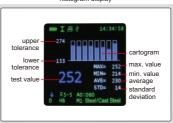








histogram display



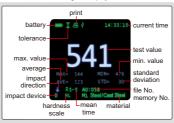
dynamic ring display



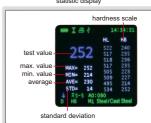




regular display



statistic display



#### SPECIFICATION

SPECIFICATION			
Resolution	1HLD, 1HV, 1HB, 0.1HRC, 0.1HRB, 0.1HRA, 0.1HS, 1SGM		
Accuracy	±4HLD (when HLD=800)		
Output	USB and bluetooth		
		5kg (direct measurement)	
	minimum weight	2kg (on solid support)	
Applicable		0.05kg (coupled on plate)	
workpiece	minimum thickness: 5mm		
	minimum radius of curved surface: 30mm		
	maximum roughnes	s (Ra): 2µm	
Power supply	built-in 3.7V rechargeable battery		
Dimension	148×44×22mm		
Weight	115g		

#### STANDARD DELIVERY

Main unit	1 pc
Hardness test block D	1 pc
Small support ring	1 pc
Cleaning brush	1 pc
AC/DC adapter	1 pc
Software disc and USB cable	1 pc

Printer	HDT-L410-PRINTER
Support rings	ISH-PH-SP9
Hardness test block D	HDT-B-HLD3
DL probe	HDT-L410-DL



#### PORTABLE LEEB HARDNESS TESTER (BASIC TYPE) **CODE HDT-L411**











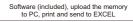


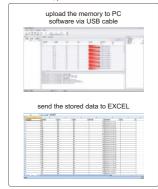




- Impact device D ■ Universal testing angle, no need to set impact direction
- Dual-coil probe, high accuracy
   Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Rockwell (HRC, HRA and HRB), Shore (HS) and tensile strength (SGM)
   Dual value display, shows both Leeb and converted hardness
- High contrast digital LCD display
- Can choose large font display
   Automatically calculate maximum, minimum, average value
- Connected to PC via USB
- Save 999 data
- Operating temperature: -20°C~45°C
   According to ASTM A956, DIN 50156, GB/T 17394







#### **SPECIFICATION**

Resolution	1HLD, 1HV, 1HB, 0.1HRC, 0.1HRB, 0.1HRA, 0.1HS, 1SGM	
Accuracy	±6HLD (when HLD=800)	
Output	USB	
Measuring range	HL100-960, HRC1-74.7, HRB1.2-140, HB28-1027, HV45-1230,HS4-112, HRA7-88.5, SGM (rm) 118-3315N/mm²	
	minimum weight	5kg (direct measurement)
		2kg (on solid support)
Applicable		0.05kg (coupled on plate)
workpiece	minimum thickness: 5mm	
	minimum radius of curved surface: 30mm	
	maximum roughness (Ra): 2μm	
Power supply	1xAAA battery	
Dimension	148×45×21mm	
Weight	105g	

#### can choose large font display



#### STANDARD DELIVERY

Main unit	1 pc
Hardness test block D	1 pc
Cleaning brush	1 pc
AAA battery	1 pc
Small support ring	1 pc
Software disc and USB cable	1 pc

#### **OPTIONAL ACCESSORY**

Support rings	ISH-PH-SP9
Hardness test block D	HDT-B-HLD3

#### **BARCOL HARDNESS TESTER CODE ISHB-B300**

- To measure the hardness of workpieces made of pure aluminum, aluminum alloy, fiber reinforced plastic, hard plastic, etc.
- According to ASTM B648-00, ASTM D2853-07



#### SPECIFICATION

OI LOII IOATION	
Hardness range	0~100HBa (equal to 25~150HBW)
Min. reading	1НВа
Accuracy	±2HBa (at 42~52HBa) ±1HBa (at 84~88HBa)
Min. workpiece thickness	0.8mm
Dimension	142×65×90mm
Weight	500g



Main unit	1 pc
Spare indenter	2 pcs
Hardness test block	2 pcs
Wrench	1 pc





#### **WEBSTER HARDNESS TESTER**

- To measure the hardness of soft metal such as aluminum alloy, copper, brass, soft steel, etc.
- According to ASTM B647-84 (2000)



#### **SPECIFICATION**

Code	ISHW-L20
Application	for aluminum alloy general use
Thickness requirement of flat workpiece	0.6~6mm
Internal diameter requirement of tube workpiece	>Ø10mm
Wall thickness requirement of tube workpiece	0.6~6mm
Hardness range	0~20HW
Min. reading	1HW
Accuracy	±0.5HW (at 5~17HW)
Dimension	205x30x85mm
Weight	500g



#### STANDARD DELIVERY

Main unit	1 pc
Spare indenter	1 pc
Hardness test block	1 pc
Wrench	1 pc

#### **DIGITAL SHORE DUROMETERS**

- According to ISO868, ISO7619, ASTM D 2240
- Average and peak (max.) mode
- Dwell time is adjustable
- Low and high limits with judgement
- 500 memoriesWireless connection to printer
- Handhold use or work with test stand (code ISH-DS-STANDA)
- Automatic power off





blunt taper indenter

ISH-DSA



ISH-DSD

1 pc

1 pc

1 pc

1 pc









#### Software and USB cable AC/DC adapter

STANDARD DELIVERY Main unit

Calibration block

OPTIONAL ACCESSORY	
Printer	ISH-DS-PRINTER
Test stand	ISH-DS-STAND

#### **SPECIFICATION**

Code	ISH-DSA	ISH-DSD
Unit	Shore A	Shore D
Test material	soft plastic, soft rubber, etc.	hard plastic, hard rubber, etc.
Measuring range*	0~100HA	0~100HD
Resolution	0.1HA	0.1HD
Accuracy	±1HA	±1HD
Indenter protrusion	2.5mm	
Output	wireless and USB	
Power supply	built-in rechargeable battery	
Dimension	153x50x29mm	
Weight	170g	

<sup>\*</sup>Use ISH-DSD when measuring result is higher than 90HA Use ISH-DSA when measuring result is lower than 20HD

#### **TEST STAND FOR DIGITAL SHORE DUROMETERS CODE ISH-DS-STANDA**

- For digital shore durometers (code ISH-DSA and ISH-DSD)
- Can perform repeatable hardness measurement due to fewer possibilities of human error or measurement variations
   Special structure for stable loading
- Weight block A is for ISH-DSA, weight block D is for ISH-DSD

#### **SPECIFICATION**

Stage diameter	Ø115mm
Maximum workpiece height	45mm
Dimension	Ø195×370mm
Weight	5.61kg

#### STANDARD DELIVERY

STANDARD DELIVERT			
Test stand	1 pc		
Weight block A (for ISH-DSA)	1 pc		



OPTIONALACCESSORY Weight block D (for ISH-DSD) ISH-DS-W4





#### **SHORE DUROMETERS**





According to ISO868, ISO7619, ASTM D 2240

■ With peak value indicator ■ Optional accessory: test stand ISH-STAC and ISH-STD



#### **SPECIFICATION**

Code	ISH-SAM ISH-SDM			
Scale	Shore A	Shore D		
Application	natural rubber, soft elastomer, etc.	hard elastomer, plastic, hard rubber, etc.		
Measuring range*	10~90HA	20~90HD		
Graduation	1HA 1HD			
Indenter protrusion	2.5mm 2.5mm			
Dimension	115x60x25mm			
Net weight	160g			

<sup>\*</sup>Use **ISH-SDM** when measuring result is higher than 90HA Use ISH-SAM when measuring result is lower than 20HD

#### **TESTING STAND FOR SHORE DUROMETERS**

- For shore durometers weight block (code ISH-SAM and ISH-SDM)
- Perform repeatable hardness measurement due to fewer possibilities of human error or measurement variations

#### SPECIFICATION

or con to Attor				
Code	ISH-STAC			
Applicable durometer	ISH-SAM			
Stage diameter	Ø100mm			
Maximum workpiece height	75mm			
Weight block	1kg			



#### **DIGITAL FORCE GAGES**







- Push and pull testUnits: lbf, ozf, N, gf, kgf500 memories
- Automatic power off
- Metal case
- LCD display with backlight
   The display flips over when the bottom faces up
   Overload alarm

**SPECIFICATION** 







ISF-1DF100

Code	ISF-1DF10	ISF-1DF50	ISF-1DF100	ISF-1DF500	ISF-1DF1000		
Load capacity (N)	10	50	100	500	1000		
Resolution (N)	0.01	0.01	0.1	0.1	1		
Accuracy	±0.3% (of load	d capacity)					
Measuring mode	tracking, peak	tracking, peak (max.), low and high limits with judgement					
Power supply	built-in rechargeable battery						
Dimension	150×73×33mm						
Weight	450g						

STANDARD DELIVERY	
Main unit	1 pc
AC/DC adapter	1 pc
USB cable and software	1 pc
Push/pull accessory	6 pcs (flat push tip, V-type push tip, knife-edge push tip, point push tip, pull clamp, extension rod)



Printer	ISF-DF-PRINTER
Test stand	ISF-MT1K



#### **DIGITAL FORCE GAGES** (HIGH ACCURACY)

#### INSPECTION CERTIFICATE







ISF-DF100A



■ Push and pull test

Peak (max.) and tracking mode
 Units: mN, N, gf, kgf, ozf, lbf, MPa (only for type B)
 Low and high limits with judgement

■ 1000 memories

■ Automatic power off

Metal case, touch buttonsLCD display with backlight

■ The display flips over whenthe bottom faces up

Overload alarm

#### software CD (included)







#### **SPECIFICATION**

Code	ISF-DF50A	ISF-DF100A	ISF-DF200A	ISF-DF500A	ISF-DF1KA
Туре	internal sensor				
Load capacity (N)	50	100	200	500	1000
Resolution (N)	0.005	0.01	0.05	0.05	0.1
Accuracy	±0.2% (of load capacity)				
Power supply	built-in rechargeable battery				

#### STANDARD DELIVERY

Main unit	1 pc
AC/DC adapter	1 pc
USB cable and software	1 pc
Push/pull accessory	6 pcs (flat push tip, V-type push tip, knife-edge push tip, point push tip, pull clamp, extension rod)

#### **OPTIONAL ACCESSORY**

Printer	ISF-DF-PRINTER
Test stand	ISF-MT1K

#### **TEST STAND FOR DIGITAL FORCE GAGE CODE ISF-MT1K**

- For digital force gages (code ISF-1DF□□ and ISF-DF□□)
- To be used in vertical and horizontal orientation

#### **SPECIFICATION**

Load capacity	1000N		
Travel	200mm (3mm vertical movement per revolution of handwheel)		
Dimension	196x250x446mm		
Weight	13kg		

#### **OPTIONAL ACCESSORY**

Digital scale (range: 200mm, resolution: 0.01mm/0.0005")

ISF-MT1K-SCALE





horizontal orientation test

digital scale (optional)

#### **FORCE GAGES**



- Push and pull test
- Peak (max.) or tracking mode

#### **SPECIFICATION**

Code		ISF-F10	ISF-F20	ISF-F30	ISF-F50	ISF-F100	ISF-F200	ISF-F300	ISF-F500
Capacity	N	10	20	30	50	100	200	300	500
Сарасну	kgf	1	2	3	5	10	20	30	50
Graduation	N	0.05	0.1	0.2	0.25	0.5	1	2	2.5
Accuracy		+1% (of load capacity)							

STANDARD DELIVERY	
Main unit	1 pc
Push tip	4 pcs (flat, V type, knife-edge, point)
Pull clamp	1 pc
Extension rod	1 pc

#### **OPTIONAL ACCESSORY**

Test stand ISF-MT500

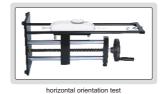






#### **TEST STAND FOR FORCE GAGE CODE ISF-MT500**

- For force gages (code ISF-Fund)
   To be used in vertical and horizontal orientation







#### **SPECIFICATION**

Load capacity	500N
Travel	150mm (3mm vertical movement per revolution of handwheel)
Dimension	160×240×460mm
Weight	12kg

#### **DIGITAL SPRING TESTERS**





- Peak hold and automatic release functionSet upper and lower limits, red and green indicator and buzzer alarm
- Automatic conversion of three units: N, kgf, lbf
- Built in printer
   Automatic power off



ISF-S500

#### **SPECIFICATION**

Code	ISF-S50*	ISF-S100*	ISF-S200*	ISF-S300*	ISF-S500*	
Maximum load	50N	100N	200N	300N	500N	
Resolution	0.01N	0.02N	0.05N	0.1N	0.1N	
Range of digital scale	95mm					
Resolution of digital scale	0.01mm					
Disk diameter	Ø49mm					
Maximum free length of spring	95mm					
Measuring range of force	5%~100% (ma	ximum load)				
Accuracy of force	±1% (maximum	n load)				
Data output	RS232					
Power supply	220V, 50/60Hz *					
Dimension	300×235×620mm					
Weight	17.3kg	19.1kg	19.1kg	19.1kg	20.8kg	

<sup>\*</sup>Add "-U" on code No. when power supply is 110V, 50/60Hz

#### STANDARD DELIVERY

,	OTANDARD DELIVERY							
	Main unit	1 pc						
Ì	Power supply adapter	1 pc						



#### MANUAL HORIZONTAL TEST STAND **FOR FORCE GAGES**

 For tensile and compression load test, plug and pull force test, horizontal stripping test and destruction test with force gages



#### **SPECIFICATION**

Code	ISF-H20D
Apply to	Digital force gages (code ISF-1DF□□□ and ISF-DF□□□)
Load capacity	500N
Travel	60mm
Dimension	450×185×170mm
Weight	9kg

#### **MANUAL STRIPPING FORCE TEST STAND**



■ For stripping force test with force gages

#### SPECIFICATION

0. 20. 10. 110.1	
Code	ISF-P30D
Apply to	Digital force gages (code ISF-1DF□□□ and ISF-DF□□□)
Load capacity	500N
Horizontal travel	170mm
Dimension	420×215×480mm
Weight	22kg

#### **DIAL TENSION GAGES**

- Clockwise and counter-clockwise use
- For electronic and precision mechanical industry, such as test the contact pressure of relay, adjust the tension or compression of spring





ISF-TG3

#### SPECIFICATION (Unit: N)

Code	ISF-TGD1	ISF-TGD3	ISF-TGD5	ISF-TG1	ISF-TG1D5	ISF-TG3	ISF-TG5		
Range (N)	0.01~0.1	0.03~0.3	0.05~0.5	0.1~1	0.15~1.5	0.3~3	0.5~5		
Graduation (N)	0.002	0.005	0.01	0.02	0.025	0.05	0.1		
Accuracy	±2% (full sca	±2% (full scale)							
Dimension (L×W×H)	90×47×19m	90×47×19mm							
Weight	60g								

#### SPECIFICATION (Unit: gf)

Code	ISF-TG10	ISF-TG30	ISF-TG50	ISF-TG100	ISF-TG150	ISF-TG300	ISF-TG500		
Range (gf)	1~10	3~30	5~50	10~100	15~150	30~300	50~500		
Graduation (gf)	0.2	0.5	1	2	2.5	5	10		
Accuracy	±2% (full sca	±2% (full scale)							
Dimension (L×W×H)	90×47×19m	90×47×19mm							
Weight	60g	60g							

#### **DIGITAL TORQUE SCREWDRIVERS**

- Clockwise and counter-clockwise operationUnit: cN.m, in.lb, kg.cm
- Peak and track working modes
- Target torque value can be set, with audible and visible alarm:
- Green LED light on and buzzer sounds when target torque value is 90%~100% of target torque
   Red LED light on and buzzer sounds when target torque value is reached
- Power off automatically in 5 minutes without any operations

#### SPECIFICATION

SPECIFICATION						
Code		IST-SD50	IST-SD200			
Range		10~50cN.m	40~200cN.m			
Accuracy		±3%	±2.5%			
Accuracy	counter-clockwise		±3.5%			
Resolution		0.1cN.m	0.1cN.m			
Size of shank (	L)	1/4"	1/4"			
Power supply		1xAAA battery				
Length		193mm	203mm			
Weight		190g	200g			





**OPTIONAL ACCESSORY** 

IST-SD-CABLE Calibration cable



#### **DIGITAL TORQUE WRENCHES**

- Clockwise and counter-clockwise operation

- Unit: N.m, in.lb, ft.lb, kg.cm
   Peak and track working modes
   Target torque value can be set, with audible and visible alarm: - Green LED light on and buzzer sounds when torque value
  - is 90%~100% of target torque

     Both green and red LED light on and buzzer sounds when target torque value is reached
- Power off automatically in 5 minutes without any operations
- Non-slip grip handle
- With damp recordWith overload record

(once the torque reaches 110% of the maximum range)



#### SPECIFICATION

Code	Range	Accuracy	Resolution	Square driver (L)	Power supply	Length	Weight	
IST-W30A	6~30N.m	clockwise: ±2%	0.01N.m	1/4"		390mm	830g	
IST-W135A	27~135N.m	counter-clockwise: ±3%	0.1N.m	3/8"	2×AA batteries	415mm	950g	
IST-W500A	100~500N.m	clockwise: ±2.5% counter-clockwise: ±3.5%	0.1N.m	3/4"		950mm	2.1kg	



Calibration cable	IST-W-CABLE
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#### PRESET TORQUE WRENCHES

- Torque is preset, to prevent adjustment by mistake during use
- The torque is set at the factory before delivery. Customers can also set the torque with torque adjustment tool (IST-PW-TOOL, optional) and digital torque testers (IST-TT ===, optional)
- Clockwise operation only

#### ATTENTION: CLOCKWISE **OPERATION ONLY**



#### **SPECIFICATION**

Code	IST-PW12	IST-PW20	IST-PW30	IST-PW60	IST-PW125	IST-PW200
Adjustable range *	2.5~12N.m	4~20N.m	6~30N.m	10~60N.m	25~125N.m	40~200N.m
Accuracy	±3%	±3%	±3%	±3%	±3%	±3%
Square driver (D)	1/4"	1/4"	3/8"	3/8"	3/8"	1/2"
Length	184mm	184mm	214mm	255mm	366mm	457mm
Weight	450g	450g	500g	560g	790g	1200g

Code	IST-PW340	IST-PW500	IST-PW650	IST-PW800	IST-PW1000A	IST-PW1000B
Adjustable range *	65~340N.m	100~500N.m	150~650N.m	160~800N.m	200~1000N.m	200~1000N.m
Accuracy	±3%	±3%	±4%	±4%	±4%	±4%
Square driver (D)	1/2"	3/4"	3/4"	3/4"	3/4"	1"
Length	691mm	910mm	910mm	1037mm	1265mm	1265mm
Weight	1960g	2800g	2800g	5000g	6000g	6000g

<sup>\*</sup>Adjust to a fixed torque value according to customer requirements before delivery



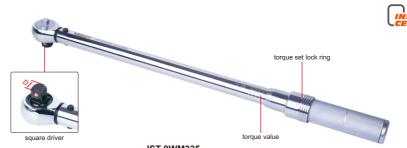
**OPTIONAL ACCESSORY** 

Torque adjustment tool IST-PW-TOOL

#### **TORQUE WRENCHES**

ATTENTION: CLOCKWISE **OPERATION ONLY** 

- According to DIN ISO 6789, ASME B107.300
   All-metal construction, sturdy and durable



#### IST-9WM335

#### SPECIFICATION

SECULICATION								
Code	IST-9WM30	IST-9WM60	IST-9WM100	IST-9WM200	IST-9WM335	IST-9WM500	IST-9WM800	IST-9WM1000
Range (clockwise)	6~30N.m	10~60N.m	20~100N.m	40~200N.m	65~335N.m	100~500N.m	160~800N.m	200~1000N.m
Accuracy	±6% (<10N.m) ±4% (≥10N.m)	±4%	±4%	±4%	±4%	±4%	±4%	±4%
Graduation	0.1N.m	0.25N.m	0.5N.m	1N.m	1N.m	2.5N.m	4N.m	5N.m
Square driver (D)	3/8"	3/8"	1/2"	1/2"	1/2"	3/4"	3/4"	3/4"
Length	318mm	388mm	443mm	468mm	528mm	855mm	1055mm	1055mm
Weight	820g	960g	1040g	1160g	1300g	5000g	5900g	5900g



#### INTERCHANGEABLE HEAD TORQUE WRENCHES

ATTENTION: CLOCKWISE OPERATION ONLY







- According to DIN ISO 6789, ASME B107.300
   All-metal construction, sturdy and durable



#### **SPECIFICATION**

Code	Range (clockwise)	Accuracy	Graduation	Socket size (A×B)	Length	Weight
IST-11WM12	2.5~12N.m	±6% (<10N.m) ±4% (≥10N.m)	0.05N.m	12×9mm	284mm	580g
IST-11WM30	6.0~30N.m	±6% (<10N.m) ±4% (≥10N.m)	0.1N.m	12×9mm	303mm	720g
IST-11WM60	10~60N.m	±4%	0.5N.m	12×9mm	372mm	860g
IST-11WM125	25~125N.m	±4%	0.5N.m	12×9mm	427mm	940g
IST-11WM200	40~200N.m	±4%	1N.m	18×14mm	460mm	1060g
IST-11WM335	65~335N.m	±4%	1N.m	18×14mm	520mm	1200g

#### RATCHET HEAD (optional)

Code	Square driver	Applicable wrenches
IST-11WM-R1	1/4"	IST-11WM12 IST-11WM30
IST-11WM-R2	3/8"	IST-11WM12 IST-11WM30 IST-11WM60 IST-11WM125
IST-11WM-R3	1/2"	IST-11WM200 IST-11WM335
IST-11WM-R4*	3/4"	IST-11WM200 IST-11WM335





#### **OPEN END HEAD (optional)**

or Ere French (Optional)					
Code	Open size	Applicable wrenches			
IST-11WM-K8	8mm				
IST-11WM-K10	10mm				
IST-11WM-K13	13mm	IST-11WM12			
IST-11WM-K14	14mm	IST-11WM30 IST-11WM60			
IST-11WM-K15	15mm	IST-11WM125			
IST-11WM-K17	17mm				
IST-11WM-K19*	19mm				
IST-11WM-K13A	13mm				
IST-11WM-K14A	14mm				
IST-11WM-K15A	15mm				
IST-11WM-K17A	17mm				
IST-11WM-K19A	19mm	IST-11WM200			
IST-11WM-K22A	22mm	IST-11WM335			
IST-11WM-K24A	24mm				
IST-11WM-K27A*	27mm				
IST-11WM-K30A*	30mm				
IST-11WM-K32A*	32mm				

<sup>\*</sup>Torque value needs to be corrected with those heads

#### BOX END HEAD (optional)

SOX END READ (optional)						
Code	Open size	Applicable wrenches				
IST-11WM-M8	8mm					
IST-11WM-M10	10mm					
IST-11WM-M13	13mm	IST-11WM12				
IST-11WM-M14	14mm	IST-11WM30 IST-11WM60				
IST-11WM-M15	15mm	IST-11WM125				
IST-11WM-M17	17mm					
IST-11WM-M19	19mm					
IST-11WM-M13A	13mm					
IST-11WM-M14A	14mm					
IST-11WM-M15A	15mm					
IST-11WM-M17A	17mm					
IST-11WM-M19A	19mm	IST-11WM200				
IST-11WM-M22A	22mm	IST-11WM335				
IST-11WM-M24A	24mm					
IST-11WM-M27A	27mm					
IST-11WM-M30A	30mm					
IST-11WM-M32A	32mm					



#### **DIAL TORQUE WRENCHES**

INSPECTION CERTIFICATE

- Clockwise and counter-clockwise operation According to DIN ISO 6789, ASME B107.300

#### **SPECIFICATION**

Code	IST-DW18	IST-DW35	IST-DW70	IST-DW140
Range	3.6~18N.m 30~150in.lb	7~35N.m 60~300in.lb	14~70N.m 120~600in.lb	28~140N.m 20~100ft.lb
Accuracy	±3%	±3%	±3%	±3%
Graduation	0.2N.m 2in.lb	0.5N.m 5in.lb	1N.m 10in.lb	2N.m 1ft.lb
Square driver (D)	3/8"	3/8"	3/8"	1/2"
Length	254mm	254mm	378mm	546mm
Weight	480g	480g	820g	1300g

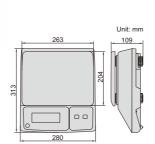


# **WEIGHING SCALES (HIGH PRECISION)**



8001-30

- LCD display, with backlight
- Zero-setting, subtracting tare valueOverload alarm
- Automatic power off



Code	8001-6	8001-15	8001-30	
Capacity	6kg	15kg	30kg	
Minimum capacity	4g	10g	20g	
Readout	0.2g	0.5g	1g	
Resolution	30000d			
Operating temperature	-10~40°C			
Power	rechargeable battery (6V/3.2Ah) power adapter (12V/500mA)			
Dimensions of pan	263×204mm			

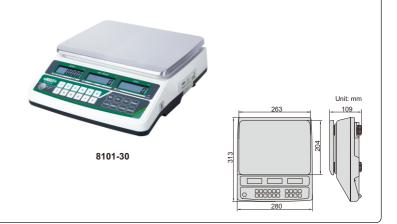


Code	8002-6M	8002-15M	8002-30M	
Capacity	3/6kg	6/15kg	15/30kg	
Minimum capacity	20g	40g	100g	
Readout	1g/2g	2g/5g	5g/10g	
Resolution	2×3000e			
Operating temperature	-10~40°C			
Power	rechargeable battery (6V/3.2Ah) power adapter (12V/500mA)			
Dimensions of pan	263×204mm			

#### **COUNTING SCALES**

- LCD display, with backlight
   Zero-setting, subtracting tare value, counting, accumulation, checking alarm

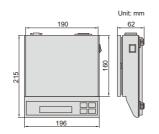
O - d -	0404.0	0404.45	0404.00	
Code	8101-6	8101-15	8101-30	
Capacity	6kg	15kg	30kg	
Minimum capacity	4g	10g	20g	
Readout	0.2g	0.5g	1g	
Resolution	3000d			
Operating temperature	-10~40°C			
Power	rechargeable battery (6V/3.2Ah) power adapter (12V/500mA)			
Dimensions of pan	263×204mm			





#### **ELECTRONIC BALANCES**

- Automatic zero when power on
- Unit: g (gram), ct (carat), ozt (troy ounce)
- Weighing, counting, taring
- Overload alarmData output



IP65 VATERPROC

Code	8301-300	8301-600	8301-1200	8301-3000	8301-6000	
Maximum weighing	300g	600g	1200g	3000g	6000g	
Minimum weighing	0.2g	0.2g	0.2g	2g	2g	
Resolution	0.01g	0.01g	0.01g	0.1g	0.1g	
Pan size	Ø135mm			190×160mm		
Verification scale interval	10d					
Working temperature	0~40°C					
Working humidity	≤80% RH					
Power supply	power adapter					



8301-3000



OPTIONAL ACCESSORY RS232 CABLE 8301-CABLE





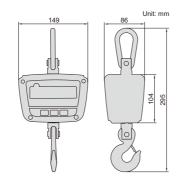




- Dust/waterproof level: IP65
- LED display, remote control
- Low voltage indicator
- Unit: kg, lb
   Automatic power off, overload alarm
   360° safe rotary hook and shackle
- Aluminum alloy die casting case with high strength



Remote controller (included)



#### **SPECIFICATION**

Code	8201-50KG	8201-150KG	8201-300KG	
Maximum capacity	50kg	150kg	300kg	
Minimum capacity	0.4kg	1.0kg	2.0kg	
Resolution	0.02kg/0.01kg	0.05kg/0.02kg	0.10kg/0.05kg	
Operating temperature	-10~40°C			
Operating humidity	30%~90% RH			
Overload alarm	100%F.S.+9e			
Maximum safe load	125%F.S.			
Limited overload	400%F.S.			
Power supply	rechargeable battery 6V/3Ah (for 40 hours working)			
Stable reading time	≤8s			

#### STANDARD DELIVERY

Main unit	1 pc
Remote controller	1 pc
Battery charger	1 pc

#### **ELECTRONIC CRANE SCALES (ECONOMIC TYPE)**

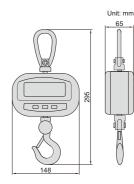




- LED display, remote control
- Low voltage indicator
- Unit: kg, lb
- Automatic power offOverload alarm
- 360° safe rotary hook and shackle
- Plastic case



Remote controller (included)



#### **SPECIFICATION**

Code	8202-50KG	8202-150KG	8202-300KG			
Maximum capacity	50kg	150kg	300kg			
Minimum capacity	0.4kg	1.0kg	2.0kg			
Resolution	0.02kg/0.01kg	0.05kg/0.02kg	0.10kg/0.05kg			
Operating temperature	-10~40°C					
Operating humidity	30%~90% RH					
Overload alarm	100%F.S.+9e					
Maximum safe load	125%F.S.					
Limited overload	400%F.S.					
Power supply	4×1.5V AA batteries (for 40 hours working)					
Stable reading time	≤8s	≤8s				

#### STANDARD DELIVERY

• :: :: : : : : : : : : : : : : : : : :	
Main unit	1 pc
Remote controller	1 pc



#### **PLATFORM SCALES**



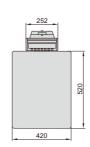


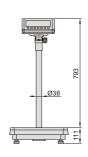
- LCD large screen display with LED backlight
   Weighing, overweight alarm, counting, keyboard lock, accumulating, auto zero and animal scale
   Units: kg, g, lb, oz





8001-PRINTER







#### SPECIFICATION

of Edition Idanon					
Code	8501-AL60	8501-AL150	8501-AL300		
Maximum capacity	60kg	150kg	300kg		
Minimum capacity	100g	200g	400g		
Division	5g	10g	20g		
Verification interval	20g	50g	100g		
Operating temperature	-10~40°C				
Material	platform: stainless steel, base: die-cast aluminum				
Dimension of platform	420×520mm				
Power	rechargeable lead acid battery (6V/4Ah)				
Output	RS232				
Weight	18.3kg				

#### **WEIGHT SETS**







Supplied with manufacturer inspection certificate

#### SPECIFICATION AND SHAPE

Mainle	Specification								
Weight	1mg~100g	1mg~200g	1mg~1kg	1mg~2kg	1mg~5kg				
1mg	•	•	•	•	•				
2mg	<b>* *</b>	<b>*</b> *	<b>*</b> *	<b>*</b> *	<b>*</b> *				
5mg	•	•	•	•	•				
10mg	•	•	•	•	•				
20mg	<b>*</b> *	<b>*</b> *	<b>*</b> *	<b>*</b> *	<b>*</b> *				
50mg	•	•	•	•	•				
100mg	•	•	•	•	•				
200mg	<b>*</b> *	<b>*</b> *	<b>*</b> *	<b>*</b> *	<b>*</b> *				
500mg	•	•	•	•	•				
1g	i	i	ă	ă	Ĭ				
2g	1 1*	*	*	*	<b>i</b> i*				
5g	i	ă	Ĭ	Ĭ	Ĭ				
10g	i	i	ă	ă	Ĭ				
20g	1 1*	*	<b>i</b> i *	<b>i</b> i*	ă ă*				
50g	i	ă	ă	Ĭ	Ĭ				
100g	ă	ă	i	Ĭ	Ĭ				
200g		*	<b>i</b> i *	*	1 1*				
500g			ă	ă	Ĭ				
1kg			Ĭ	Ĭ	Ĭ				
2kg				*	1 1*				
5kg					Ĭ				
Quantity	21 pcs	23 pcs	25 pcs	27 pcs	28 pcs				
Total range	1mg~211.11g	1mg~611.11g	1mg~2111.11g	1mg~6111.11g	1mg~11111.11g				

Code	Specification	Class and material
8910-100GM1	1mg~100g	M1 (304 stainless steel)
8910-200GM1	1mg~200g	M1 (304 stainless steel)
8910-1KGM1	1mg~1kg	M1 (304 stainless steel)
8910-2KGM1	1mg~2kg	M1 (304 stainless steel)
8910-5KGM1	1mg~5kg	M1 (304 stainless steel)

cylinder



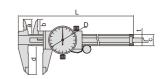
# **INCH PRODUCTS**

#### **DIAL CALIPERS**



- Dial indicator graduation 0.001"
   Shockproof dial indicator
   Made of stainless steel





Code	Range	Accuracy	L	а	b	С	d	D	t
1311-6 <b>*</b>	0-6"	±0.0015"	9.252"	0.827"	0.650"	0.630"	1.575"	1.535" DIA	0.256"
1311-8*	0-8"	±0.0020"	11.339"	0.945"	0.748"	0.630"	1.890"	1.535" DIA	0.256"
1311-12*	0-12"	±0.0020"	16.142"	1.102"	0.866"	0.787"	2.441"	1.752" DIA	0.295"

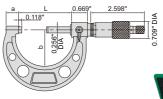
#### \*Supplied with manufacturer inspection certificate traceable to NIST

#### **OUTSIDE MICROMETERS**





3203-2A



- Graduation 0.0001"

- Carbide measuring faces
   Ratchet stop type
   Supplied with setting standards (except 0-1")



3203-44A

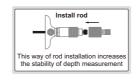
#### Individual

individual.							
Code	Range	Accuracy	L	a	b		
3203-1A*	0-1"	0.00015"	1.260"	0.354"	1.102"		
3203-2A*	1-2"	0.00015"	2.244"	0.551"	1.496"		
3203-3A*	2-3"	0.00020"	3.228"	0.591"	1.929"		
3203-4A*	3-4"	0.00020"	4.213"	0.591"	2.362"		
3203-5A*	4-5"	0.00025"	5.236"	0.650"	2.874"		
3203-6A*	5-6"	0.00025"	6.220"	0.650"	3.346"		

	Code	Range	Micrometers included	Packaging	
	3203-33A*	0-3"	3203-1A, 3203-2A, 3203-3A	blow mould case	
	3203-44A* 0-4" 3203-66A* 0-6"		3203-1A, 3203-2A, 3203-3A, 3203-4A	blow mould case	
			3203-1A, 3203-2A, 3203-3A, 3203-4A, 3203-5A, 3203-6A	blow mould case	

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST

#### **DEPTH MICROMETER**





3241-6

- Graduation 0.001"
- Micrometer head accuracy: ±0.00012"
   Rod accuracy: ±[0.001+0.0005(L/3)]",
   L is the measuring range in inch
- Rods with flat end
- Ratchet stop

# 3.228" 0.669 0.177" DIA

TRACEABLE TO NIST

0.177" DIA

#### **DIAL INDICATOR**



2307-1

- Meet ASME B89.1.10M-2001

- With lug back
   Supplied with limit pointers and bezel clamp
   Optional accessory: backs, contact points

Code	Range	Accura	су	Range/rev	Dial reading	
Code		First 2.5 rev	Overall	Rangenev	Dial reading	
2307-1*	1"	±0.001"	±0.002"	0.1"	0-100	

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST



# **INCH PRODUCTS**

#### **DIAL TEST INDICATOR**



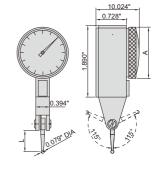


- Jeweled bearing
- Carbide contact point
   Two measuring directions
   Anti magnetic body
- Supplied with two clamps: 5/32" DIA and 3/8" DIA
- Optional accessory: styli



2380-31





Code	Range	Graduation	Accuracy	Dial reading	A (DIA)	L
2380-31*	0.03"	0.001"	±0.001"	0-15-0	1.181"	0.50"

<sup>\*</sup>Supplied with manufacturer inspection certificate traceable to NIST

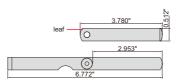
#### **FEELER GAGE**

- 0.010" is made of brass, others are made of hardened alloy steel

  Each blade is marked with inch/metric size



4608-31



Thickness of leaves included	Accuracy
0.010" (brass)	±0.00039"
0.0015", 0.002"	±0.0002"
0.0025", 0.003", 0.004", 0.005", 0.006", 0.007"	±0.00028"
0.008", 0.009"	±0.00035"
0.010", 0.011"	±0.00039"
0.012", 0.013"	±0.00047"
0.014", 0.015"	±0.00051"
0.016", 0.017"	±0.00055"
0.018", 0.019"	±0.00059"
0.020", 0.021"	±0.00067"
0.022", 0.023"	±0.00071"
0.024", 0.025", 0.026"	±0.00075"
0.028"	±0.00091"
0.030"	±0.00094"
0.032", 0.035"	±0.00102"

Code	Range	Quantity of Leaves
4608-31	0.0015"~0.035"	32

#### **BORE GAGES**

■ Optional accessory: setting ring (part no. 6313), long handle (part no. 7351) bore gage setter (part no. 2395-400)

#### With dial indicator

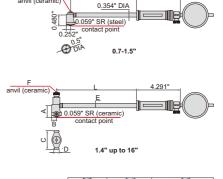
Code	Range	Indicator	Accuracy	Repeatability	
2323-15	0.7-1.5"		±0.00075"	0.00015"	
2323-24	1.4-2.4"	dial indicator, ±0.0009"		0.00015"	
2323-6	2-6"	range 0.25",	±0.0009"	0.00015"	
2323-10	6-10"	graduation 0.0005"	±0.0009"	0.00015"	
2323-16	10-16"		±0.0009"	0.00015"	

Range	Α	В	С	D	Е	F	L
1.4-2.4"	0.866"	0.354"	10.063"	0.512"DIA	0.504" DIA	0.079"R	5.551"
2-6"	10.024"	0.354"	1.378"	0.512" DIA	0.504" DIA	0.079"R	5.551"
6-10"	2.224"	0.512"	2.933"	0.591"DIA	0.504"DIA	0.079"R	9.488"
10-16"	3.406"	0.591"	3.996"	0.591" DIA	0.571"DIA	0.098"R	9.488"



2323-6

#### ATTENTION: NOT SUITABLE FOR 0.00005" OR 0.0001" DIAL INDICATORS



5.551"





#### CODE NO. INDEX

CODE NO. INDEX	DACE	CODE	DACE	CODE	DACE	CODE	DACE
CODE	PAGE	CODE	PAGE	CODE	PAGE	CODE	PAGE
11	_		11		124		63
1102			9		60		64
1103			24		60		69
1104			24 28		73 73		70 68
1108			28		72		70
1109			14		52		68
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1130	7	1532	16	2862	60	4602	77
1135	10	1536	21	2871	60	4605	76
1136	10	1538	22	2872	60	4621	77
1138		21		2876	60		80
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1140			46		29		76
1141			46		29		75
1142			45		28		75
1143			46		39		74
1144			44		39		75
1145			47	32	0.4		73
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1162			42		33		75
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1166			61		35		72
1167			62		31		72
1168	22	2170	137	3238	36	48	
1169		2171	71	3241	26	4801	78
1170	7	2172	73	3260	34	4802	79
1171	7	2174	71	3266	34	4804	79
1172	20		137	3281	32	4808	85
1176	15	2176	71		36		85
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1192			49		41		82
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4914       139         4917       136         4918       139         50       50         5013       90         5022       89         5023       90         5044       90         5042       90         5063       90         5064       84         5071       84         5072       84         5091       90         51       111         5101       114         5102       115         5103       114         5106       117         53       114         5102       115         5103       114         5106       117         53       111         5302       111         5307       109         61       6140       9         6141       24         6144       10         62       6200       55         6201       55         6202       55         6201       55         6202       55         6211       56 <td>4912</td> <td>139</td>	4912	139
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5023         90           5024         90           5041         90           5042         90           5052         90           5063         90           5064         84           5071         84           5072         84           5091         90           51         114           5102         115           5103         114           5106         117           53         5301           5301         111           5302         111           5307         109           61         6140           6141         24           6143         16           6144         10           62         6200         55           6201         55           6201         55           6201         55           6201         55           6211         56           6212         55           6211         56           6214         56           6216         56           6217         56 <t< td=""><td></td><td></td></t<>		
5024         90           5041         90           5042         90           5052         90           5063         90           5064         84           5071         84           5072         84           5091         90           51         11           5101         114           5102         115           5103         114           5106         117           53         111           5302         111           5307         109           61         10           61         61           6140         9           6141         24           6143         16           6144         10           62         6200           55         6201         55           6201         55           6201         55           6202         55           6201         55           6201         55           6201         55           6211         56           6214         56		
5041         90           5042         90           5052         90           5063         99           5064         84           5071         84           5072         84           5091         90           51         11           5103         114           5102         115           5103         114           5106         117           53         111           5302         111           5307         109           61         109           6140         9           6141         24           6143         16           6144         10           62         620           55         6201         55           6202         55           6203         56           6204         55           6207         56           6208         56           6211         56           6214         56           6215         56           6216         56           6217         56		
5042         90           5052         90           5063         90           5064         84           5071         84           5072         84           5091         90           51         11           5101         114           5102         115           5103         114           5106         117           53         111           5302         111           5302         111           5307         109           61         109           6140         9           6141         24           6143         16           6144         10           62         620           6201         55           6207         56           6208         56           6210         55           6207         56           6210         55           6211         56           6214         56           6215         56           6216         56           6217         56           6224		
5052         90           5063         90           5064         84           5071         84           5072         84           5091         90           51         11           5102         115           5103         114           5106         117           53         111           5301         111           5307         109           61         6140           6144         10           62         6200           6200         .55           6201         .55           6202         .55           6201         .55           6202         .55           6203         .56           6210         .55           6211         .56           6214         .56           6214         .56           6214         .56           6216         .56           6224         .57           6272         .56           6282         .51~52           6284         .54           6291         .55		
5063         90           5064         .84           5071         .84           5072         .84           5091         .90           51         .90           51         .90           51         .91           5101         .114           5102         .115           5303         .114           5302         .111           5307         .109           61         .6140         .9           6141         .24           6143         .16         .11           6144         .10         .62           6200         .55         .52           620         .55         .52           620         .55         .52           620         .55         .52           620         .55         .52           620         .55         .52           620         .55         .52           620         .55         .52           620         .55         .52           620         .55         .52           620         .55         .52           620 <td></td> <td></td>		
5064         .84           5071         .84           5072         .84           5091         .90           51         .90           5101         .114           5102         .115           5103         .114           5106         .117           53         .5301           5301         .111           5307         .109           61         .61           6140         .9           6141         .24           6143         .16           6144         .10           62         .6200         .55           6201         .55           6202         .55           6203         .56           6210         .55           6211         .56           6214         .56           6215         .56           6216         .56           6217         .56           6224         .57           6272         .56           6282         .51-52           6284         .54           6291         .55           6293		
5071		
5072         84           5091         .90           51         .90           5101         .114           5102         .115           5103         .114           5106         .117           53         .5301           5301         .111           5302         .111           5307         .109           61         .109           6140         .9           6141         .24           6143         .16           6144         .10           62         .20           6200         .55           6201         .55           6207         .56           6208         .56           6210         .55           6211         .56           6214         .56           6214         .56           6217         .56           6224         .57           6272         .56           6282         .51~52           6284         .54           6291         .55           6293         .54           6294         .97     <		
5091         90           51         5101           5102         115           5103         114           5106         117           53         5301           5301         111           5307         109           61         61           6140         9           6141         24           6143         16           6144         10           62         6200           6201         55           6201         55           6207         56           6210         55           6211         56           6210         55           6211         56           6214         56           6214         56           6215         56           6216         56           6217         56           6224         57           6272         56           6282         51~52           6293         54           6294         97           6295         97           6296         55           6297<		
51           5101         114           5102         115           5103         114           5106         117           53         111           5301         111           5307         109           61         61           6140         9           6141         24           6143         16           6144         10           62         6200           6201         55           6202         55           6207         56           6208         56           6210         55           6211         56           6214         56           6214         56           6214         56           6216         56           6217         56           6224         57           6272         56           6282         51~52           6284         54           6291         55           6293         54           6294         97           6296         55           6297         54 <td></td> <td></td>		
5102         115           5103         114           5106         117           53         3           5301         111           5302         111           5307         109           61         111           6307         109           614         24           6143         16           6144         10           62         6200         55           6201         55           6201         55           6201         55           6210         55           6211         56           6214         56           6215         56           6216         56           6217         56           6224         57           6272         56           6282         51~52           6284         54           6291         55           6293         54           6294         97           6295         97           6296         55           6297         54           6298         53 <t< td=""><td></td><td></td></t<>		
5103         114           5106         117           53         111           5301         111           5307         109           61         109           6140         9           6141         24           6143         16           6144         10           62         6200           6201         55           6201         55           6202         55           6201         55           6202         55           6201         55           6201         55           6211         56           6214         56           6214         56           6214         56           6217         56           6224         57           6272         56           6282         51-52           6284         54           6291         55           6293         54           6294         97           6296         55           6297         54           6298         53           63 <td>5101</td> <td>114</td>	5101	114
5106         117           53         111           5301         111           5302         111           5307         109           61         10           61         61           6140         9           6141         24           6143         16           6144         10           62         62           6200         55           6201         55           6207         56           6208         56           6210         55           6211         56           6214         56           6214         56           6217         56           6224         57           6272         56           6282         51~52           6284         54           6291         55           6293         54           6294         97           6296         55           6297         54           6298         53           63         6300         36           6520         96	5102	115
53           5301         111           5302         1111           5307         109           61         61           6140         9           6141         24           6143         16           6144         10           62         6200           6201         55           6202         55           6203         56           6204         55           6207         56           6208         56           6210         55           6211         56           6214         56           6214         56           6214         56           6217         56           6224         57           6272         56           6282         51~52           6284         54           6291         55           6293         54           6294         97           6296         55           6297         54           6298         53           63         6300         36           6310 <td></td> <td></td>		
5301         111           5302         111           5307         109           61         111           6140         9           6141         24           6143         16           6144         10           62         6200           6201         55           6207         56           6208         56           6210         55           6211         56           6214         56           6214         56           6216         56           6217         56           6282         51~52           6284         54           6291         55           6282         51~52           6284         54           6291         55           6293         54           6294         97           6295         97           6296         55           6297         54           6298         53           63         63           6300         36           6301         37           652 </td <td></td> <td>117</td>		117
5302         111           5307         109           61         109           6140         9           6141         24           6143         16           6144         10           62         55           6201         55           6202         55           6201         55           6210         55           6211         56           6214         56           6216         56           6217         56           6224         57           6272         56           6282         51-52           6284         54           6291         55           6293         54           6294         97           6295         97           6296         55           6297         54           6298         53           63         63           6300         36           6301         37           6312         67           6526         96           6521         95           6526	••	
5307         109           61         6140         9           6141         24         6143         16           6144         10         62           6200         55         6201         55           6207         56         6202         55           6207         56         6208         56           6210         55         6211         56           6214         56         6216         56           6217         56         6216         56           6217         56         6224         57           6272         56         6282         51-52           6284         54         6291         55           6291         55         6293         54           6294         97         6295         97           6296         55         6297         54           6298         53         63           6300         36         6301         37           6310         37         6310         37           652         96         6521         95           6526         96         96		
61           6140.         .9           6141.         .24           6143.         .16           6144.         .10           62         .55           6200.         .55           6201.         .55           6202.         .55           6207.         .56           6208.         .56           6210.         .55           6211.         .56           6214.         .56           6216.         .56           6217.         .56           6217.         .56           6224.         .57           6272.         .56           6282.         .51-52           6284.         .54           6291.         .55           6293.         .54           6294.         .97           6296.         .55           6297.         .54           6298.         .53           63         .63           6300.         .36           6301.         .37           6312.         .67           6381.         .37           65         .96 </td <td></td> <td></td>		
6140         9           6141         24           6143         16           6144         10           62         620           6201         55           6207         56           6208         56           6210         55           6211         56           6214         56           6217         56           6217         56           6224         57           6272         56           6282         51~52           6284         54           6291         55           6293         54           6294         97           6296         55           6297         54           6298         53           63         6300         36           6301         37           6312         67           6381         37           65         96           6527         95           6533         94           6534         94           6535         95           6547         95		109
6141       24         6143       16         6144       10         62       55         6200       .55         6201       .55         6207       .56         6208       .56         6210       .55         6211       .56         6214       .56         6216       .56         6217       .56         6224       .57         6272       .56         6282       .51~52         6284       .54         6291       .55         6293       .54         6294       .97         6295       .97         6296       .55         6297       .54         6298       .53         63       6300       .36         6301       .37         6312       .67         6381       .37         65       .96         6527       .95         6533       .94         6534       .94         6535       .95         6547       .95         6553       .98		_
6143       16         6144       10         62       5200         6201       55         6207       56         6208       56         6210       55         6211       56         6214       56         6214       56         6217       56         6217       56         6224       57         6272       56         6282       51~52         6284       54         6291       55         6293       54         6294       97         6295       97         6296       55         6297       54         6298       53         63       30         6301       37         6312       67         6381       37         65       96         6521       95         6520       96         6521       95         6533       94         6534       94         6535       95         6547       95         6553       9		
6144		
62           6200         .55           6201         .55           6202         .55           6208         .56           6208         .56           6210         .55           6211         .56           6214         .56           6216         .56           6217         .56           6224         .57           6272         .56           6282         .51-52           6284         .54           6291         .55           6293         .54           6294         .97           6295         .97           6296         .55           6297         .54           6298         .53           63         .30           6301         .37           6312         .67           6381         .37           65         .96           6521         .95           6526         .96           6527         .95           6533         .94           6534         .94           6535         .95           6		
6200         .55           6201         .55           6202         .55           6207         .56           6208         .56           6210         .55           6211         .56           6214         .56           6217         .56           6224         .57           6272         .56           6282         .51-52           6284         .54           6291         .55           6293         .54           6294         .97           6296         .55           6297         .54           6298         .53           63         .36           6300         .36           6301         .37           6312         .67           6381         .37           652         .96           6521         .95           6523         .94           6534         .94           6534         .94           6535         .95           6547         .95           6553         .98           6556         .98 <td></td> <td>10</td>		10
6201         .55           6202         .55           6207         .56           6208         .56           6210         .55           6211         .56           6214         .56           6216         .56           6217         .56           6224         .57           6272         .56           6282         .51~52           6284         .54           6291         .55           6293         .54           6294         .97           6296         .55           6297         .54           6298         .53           63         6300         .36           6301         .37           6310         .37           6312         .67           6381         .37           65         .96           6520         .96           6521         .95           6533         .94           6534         .94           6535         .95           6553         .95           6551         .95           6553		55
6202         .55           6207         .56           6208         .56           6210         .55           6211         .56           6214         .56           6216         .56           6217         .56           6224         .57           6272         .56           6282         .51~52           6284         .54           6291         .55           6293         .54           6294         .97           6296         .55           6297         .54           6298         .53           63         6300         .36           6301         .37           6312         .67           6381         .37           65         6520         .96           6521         .95           6533         .94           6534         .94           6535         .95           6553         .95           6553         .95           6553         .95           6553         .98           6556         .98		
6207         .56           6208         .56           6210         .55           6211         .56           6214         .56           6217         .56           6217         .56           6224         .57           6272         .56           6282         .51~52           6284         .54           6291         .55           6293         .54           6294         .97           6295         .97           6296         .55           6297         .54           6298         .53           63         63           6300         .36           6301         .37           6312         .67           6381         .37           65         .96           6521         .95           6526         .96           6527         .95           6533         .94           4534         .94           6535         .95           6547         .95           6553         .95           6547         .95		
6208         56           6210         .55           6211         .56           6214         .56           6216         .56           6217         .56           6224         .57           6272         .56           6282         .51~52           6284         .54           6291         .55           6293         .54           6294         .97           6295         .97           6298         .53           63         .30           6301         .37           6312         .67           6381         .37           652         .96           6521         .95           6526         .96           6527         .95           6533         .94           6534         .94           6535         .95           6547         .95           6553         .98           6556         .98           6557         .98           6566         .97           6566         .97           6567         .98		
6211		
6214         .56           6216         .56           6217         .56           6224         .57           6272         .56           6282         .51~52           6284         .54           6291         .55           6293         .54           6294         .97           6296         .55           6297         .54           6298         .53           63         6300           6301         .37           6312         .67           6381         .37           652         .96           6520         .96           6521         .95           6533         .94           6534         .94           6535         .95           6551         .95           6553         .95           6557         .98           6566         .97           6567         .98           6566         .97           6567         .98           6568         .97           6567         .98           6568         .97 <td></td> <td></td>		
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Product name		Digital Caliper		Traceable to			
Code No.		1108-150			Germany DKD No.D-K-15190-01-00		
Measuring rar	ge	0-150mm / 0-6*		Inspector	ictor Daiel		
Resolution		0.01mm / 0.000	15"				
Serial No.		0910120004		Judgement	Passed		
Standard temp	perature	20°C / 68°F					
			Unit: inch				Unit: mm
Measuring	Permissible	Error		Measuring	Permissible	Error	
Length	Error	External	Internal	Length	Error	External	Internal
0.4 DIA	+0.0005 -0.0010	/	0.0005	Ф10	+0.01 -0.02	/	0.01
2	+0.0010	-0.0005	1	50	+0.02	-0.01	1
4	20.0010	-0.0005	1	100	±0.02	-0.01	1
6		-0.0010	1	150		-0.02	1
8	+0.0015	1	1	200	+0.03	/	1
10	20.0015	/	1	250	20.03	1	1
12	T .	/	1	300	1	/	- /



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