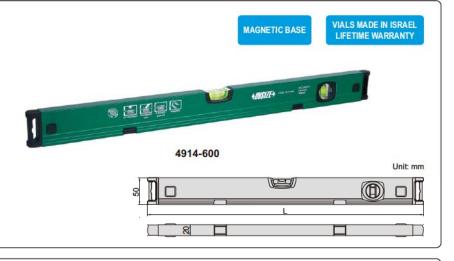
ALUMINUM LEVELS

- Shockproof horizontal and vertical vials
- Magnetic base
- Shock absorbing rubber end caps
- Working temperature: -15°C~55°C

Code	Size (L)	Accuracy
4914-600	600mm	0.5mm/m (.006in/ft)
4914-800	800mm	0.5mm/m (.006in/ft)
4914-1000	1000mm 0.5mm/m (.006in/ft)	
4914-1200	1200mm	0.5mm/m (.006in/ft)



AUTOMATIC DIGITAL ROCKWELL HARDNESS TESTER CODE ISH-RSR400











automatic testing

Ø63mm flat anvil (included)



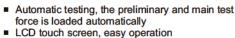
Ø150mm flat anvil







touch pen(included)



- LCD touch screen, easy operation
- Convert to other Rockwell scales, HV or HB automatically
- Low and high limits
- Insert USB flash disk, save the testing results as Excel
- Self-correcting the hardness value for curved workpiece
- Force loading by electric motor (without weights)
- The test force is selected automatically according to hardness scale

SPECIFICATION

SPECIFICATION	
Hardness scale	HRA, HRB, HRC, HRD HRF, HRG (with standard indenters)
	HRE, HRH, HRK, HRL, HRM, HRP HRR, HRS, HRV (with optional indenter)
Preliminary test force	98N
Test force	588N, 980N, 1471N
Stage elevation	manual
Load control	automatic (load/dwell/unload)
Load dwell time	0~60 second
Resolution	0.1HR
Output	USB
Max. workpiece height	220mm
Max. workpiece depth	200mm (from the center of indenter)
Power supply	220V, 50/60Hz **
Dimension	510×260×780mm
Weight	70kg

^{**}Add "-U" on code No. when power supply is 110V, 50/60Hz

CTANDADD DELIVEDY

STANDARD DELIVERY	
Main unit	1pc
Ø63mm flat anvil	1pc
Ø150mm flat anvil	1pc
V-type anvil	1pc
Diamond indenter	1pc
Ø1.5875mm carbide ball indenter	1pc
Hardness test block HRB88~95	1pc
Hardness test block HRC60~65	1pc
Hardness test block HRC20~30	1pc
USB flash disk (8G)	1pc
Level	1pc
Touch pen	1pc
Anti-dust cover	1pc

USB flash disk (included)



V-type anvil (included) for cylinders with diameter Ø4~60mm



small V-type anvil (optional) for cylinders with diameter Ø2~4mm

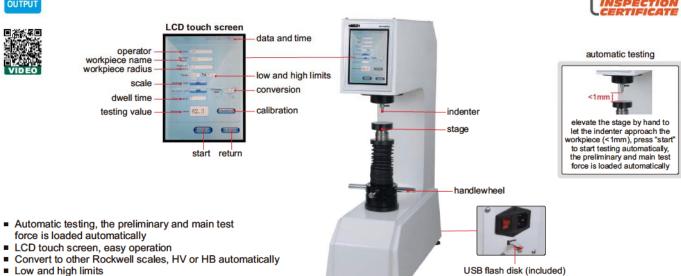
Hardness test block HRB88~95	ISH-BHRB
Hardness test block HRC60~65	ISH-BHRC3
Hardness test block HRC20~30	ISH-BHRC1
Small V-type anvil	ISH-SMALL ANVIL

FORCE LOADING BY ELECTRIC MOTOR (WITHOUT WEIGHTS)

AUTOMATIC DIGITAL SUPERFICIAL ROCKWELL HARDNESS TESTER CODE ISH-RSR500







- LCD touch screen, easy operation
- Low and high limits
- Insert USB flash disk, save the testing results as Excel
- Self-correcting the hardness value for curved workpiece
- Force loading by electric motor (without weights)
- The test force is selected automatically according to hardness scale



Ø63mm flat anvil (included)



Ø150mm flat anvil (included)



level (included)



touch pen (included)



V-type anvil (included) for cylinders with diameter Ø4~60mm



small V-type anvil (optional) for cylinders with diameter Ø2~4mm

SPECIFICATION

SPECIFICATION	
	HR15N, HR30N, HR45N, HR15T, HR30T, HR45T (with standard indenters)
Hardness scale	HR15W, HR30W, HR45W, HR15X, HR30X, HR45X, HR15Y, HR30Y, HR45Y (with optional indenter)
Preliminary test force	29.4N/3kgf
Test force	147.1N/15kgf, 294.2N/30kgf, 441.3N/45kgf
Stage elevation	manual
Load control	automatic (load/dwell/unload)
Load dwell time	0~60 second
Resolution	0.1HR
Output	USB
Max. workpiece height	220mm
Max. workpiece depth	200mm (from the center of indenter)
Power supply	220V, 50/60Hz **
Dimension	510×260×780mm
Weight	70kg

^{**}Add "-U" on code No. when power supply is 110V, 50/60Hz

STANDARD DELIVERY

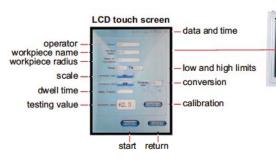
Main unit	1pc
Ø63mm flat anvil	1pc
Ø150mm flat anvil	1pc
V-type anvil	1pc
Diamond indenter	1pc
Ø1.5875mm carbide ball indenter	1pc
Hardness test block 78~88HR15N	1pc
Hardness test block 55~73HR30N	1pc
Hardness test block 57~69HR30T	1pc
USB flash disk (8G)	1pc
Level	1pc
Touch pen	1pc
Anti-dust cover	1pc

Hardness test block 78~88HR15N	ISH-BHR15N1
Hardness test block 55~73HR30N	ISH-BHR30N1
Hardness test block 57~69HR30T	ISH-BHR30T1
Small V-type anvil	ISH-SMALL ANVIL

AUTOMATIC DIGITAL ROCKWELL AND SUPERFICIAL ROCKWELL HARDNESS TESTER CODE ISH-RSR600







FORCE LOADING BY ELECTRIC MOTOR (WITHOUT WEIGHTS)

DATA OUTPUT

 Automatic testing, the preliminary and main test force is loaded automatically

- LCD touch screen, easy operation
- Convert to other Rockwell scales, HV or HB automatically
- Low and high limits
- Insert USB flash disk, save the testing results as Excel
- Self-correcting the hardness value for curved workpiece
 Force loading by electric motor (without weights)
- The test force is selected automatically according to hardness scale





Ø150mm flat anvil (included)



level (included)





touch pen (included)



V-type anvil (included) for cylinders with diameter Ø4~60mm



small V-type anvil (optional) for cylinders with diameter Ø2~4mm

SPECIFICATION

	HRA, HRB, HRC, HRD, HRF, HRG, HR15N/T, HR30N/T, HR45N/T (with standard indenters)
Hardness scale	HRE, HRH, HRK, HRL, HRM, HRP, HRR, HRS, HRV, HR15W/X/Y, HR30W/X/Y, HR45W/X/Y(with optional indenter)
Preliminary test force	29.4N/3kgf for superficial Rockwell 98N/10kgf for Rockwell
Test force	147.1N/15kgf, 294.2N/30kgf, 441.3N/45kgf, 588N/60kgf, 980N/100kgf, 1471N/150kgf
Stage elevation	manual
Load control	automatic (load/dwell/unload)
Load dwell time	0~60 second
Resolution	0.1HR
Output	USB
Max. workpiece height	220mm
Max. workpiece depth	200mm (from the center of indenter)
Power supply	220V, 50/60Hz **
Dimension	510×260×780mm
Weight	70kg

Add "-U" on code No. when power supply is 110V, 50/60Hz

STANDARD DELIVERY

STANDARD DELIVERT	
Main unit	1pc
Ø63mm flat anvil	1pc
Ø150mm flat anvil	1pc
V-type anvil	1pc
Diamond indenter	1pc
Ø1.5875mm carbide ball indenter	1pc
Hardness test block HRB88~95	1pc
Hardness test block HRC60~65	1pc
Hardness test block HRC20~30	1pc
Hardness test block 78~88HR15N	1pc
Hardness test block 55~73HR30N	1pc
Hardness test block 57~69HR30T	1pc
USB flash disk (8G)	1pc
Level	1pc
Touch pen	1pc
Anti-dust cover	1pc

indenter stage

handlewheel

USB flash disk (included)

automatic testing

elevate the stage by hand to let the indenter approach the workpiece (<1mm), press "start" to start testing automatically, the preliminary and main test force is loaded automatically

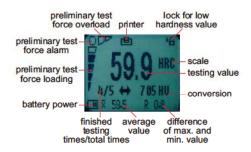
Hardness test block HRB88~95	ISH-BHRB
Hardness test block HRC60~65	ISH-BHRC3
Hardness test block HRC20~30	ISH-BHRC1
Hardness test block 78~88HR15N	ISH-BHR15N1
Hardness test block 55~73HR30N	ISH-BHR30N1
Hardness test block 57~69HR30T	ISH-BHR30T1
Small V-type anvil	ISH-SMALL ANVIL





AUTOMATIC DIGITAL ROCKWELL HARDNESS TESTER **CODE ISH-MRD200**





- Low and high limits with alarm
- Set testing times (2~9) to have average value and the difference of max. and min. value
- Convert to HV or HB automatically
- Memory of 1000 testing values for browsing and output
 Testing value can be sent to wireless printer automatically
- Calibration function compensates the testing value for high accuracy
- The hardness value of soft materials like plastic is not stable. The lock function can obtain the value automatically
- Display unit is automatic power off





software CD (included)



Ø60mm flat anvil (included)



Ø150mm flat anvil (included)



V-type anvil (included) for cylinders with diameter Ø4~60mm



small V-type anvil (optional) for cylinders with diameter Ø2~4mm



wireless printer (optional)

SPECIFICATION

SPECIFICATION	_
Hardness scale	HRA, HRB, HRC, HRD HRF, HRG (with standard indenters)
	HRE, HRH, HRK (with optional indenter)
Preliminary test force	98N
Test force	588N, 980N, 1471N
Stage elevation	manual
Load control	automatic (load/dwell/unload)
Load dwell time	1~99 second
Resolution	0.1HR
Output	wireless and USB
Memory	1000
Max. workpiece height	170mm
Max. workpiece depth	165mm (from the center of indenter)
Power supply of the display unit	built-in rechargeable battery
Power supply	220V, 50/60Hz **
Dimension	520×160×700mm
Weight	60kg

^{**}Add "-U" on code No. when power supply is 110V, 50/60Hz

STANDARD DELIVERY

Main unit	1pc
Ø60mm flat anvil	1pc
Ø150mm flat anvil	1pc
V-type anvil	1pc
Diamond indenter	1pc
Ø1.5875mm carbide ball indenter	1pc
Hardness test block HRB88~95	1pc
Hardness test block HRC60~65	1pc
Hardness test block HRC20~30	1pc
Anti-dust cover	1pc
USB cable and software	1pc
AC/DC adapter	1pc

Wireless printer	ISH-DS-PRINTER
Ø3.175mm carbide ball indenter	ISH-EHK-INDENTER
Hardness test block HRB88~95	ISH-BHRB
Hardness test block HRC60~65	ISH-BHRC3
Hardness test block HRC20~30	ISH-BHRC1
Small V-type anvil	ISH-SMALL ANVIL

HARDNESS TESTER





- Low and high limits with alarm
- Set testing times (2~9) to have average value and the difference of max, and min, value
- Convert to HV or HB automatically
- Memory of 1000 testing values for browsing and output
- Testing value can be sent to wireless printer automatically
- Calibration function compensates the testing value for high accuracy
- The hardness value of soft materials like plastic is not stable. The lock function can obtain the value automatically
- Automatic power off











V-type anvil (included) for cylinders with



preliminary

test force overload

finished

testing times/total times

preliminary test force

alarm

preliminary

test force

loading

battery

power

printer

small V-type anvil (optional) for cylinders with diameter Ø4~60mm diameter Ø2~4mm



average

value

lock for low

hardness

scale

difference

of max. and min. value

testing value

conversion

wireless printer (optional)



software CD



MANUAL DIGITAL ROCKWELL HARDNESS TESTER

charger port USB port

indenter

stage

(included)

STANDARD DELIVERY

HANDARD DELIVERT		
Main unit	1pc	
Ø60mm flat anvil	1pc	
Ø150mm flat anvil	1pc	
V-type anvil	1pc	
Diamond indenter	1pc	
Ø1.5875mm carbide ball indenter	1pc	
		•

Hardness test block HRB88~95	1pc
Hardness test block HRC60~65	1pc
Hardness test block HRC20~30	1pc
Anti-dust cover	1pc
USB cable and software	1pc
AC/DC adapter	1pc

CODE ISH-RD200

operation

test force

load/unload

handle

dial

panel

OPTIONAL ACCESSORY

Wireless printer ISH-DS-PRINTER		
Ø3.175mm carbide ball indenter	ISH-EHK-INDENTER	
Hardness test block HRB88~95	ISH-BHRB	
Hardness test block HRC60~65	ISH-BHRC3	
Hardness test block HRC20~30	est block HRC20~30 ISH-BHRC1	
Small V-type anvil	ISH-SMALL ANVIL	

SPECIFICATION

Hardness scale	HRA, HRB, HRC, HRD HRF, HRG (with standard indenters)
	HRE, HRH, HRK (with optional indenter)
Preliminary test force	98N
Test force	588N, 980N, 1471N
Stage elevation	manual
Load control	manual
Resolution	0.1HR
Output	wireless and USB
Memory	1000
Max. workpiece height	170mm
Max. workpiece depth	165mm (from the center of indenter)
Power supply	built-in rechargeable battery
Dimension	520×160×700mm
Weight	60kg

SPECIFICATION

Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG
Preliminary test force	98N
Test force	588N, 980N, 1471N
Display	analogue
Stage elevation	manual
Load control	automatic (load/dwell/unload)
Load dwell time	1~99 second
Min. reading	0.5HR
Max. workpiece height	170mm
Max. workpiece depth	165mm (from the center of indenter)
Power supply	220V, 50/60Hz**
Dimension	520×160×700mm
Weight	60kg

STANDARD DELIVERY

STANDARD DELIVERT	
Main unit	1pc
Ø60mm flat anvil	1pc
Ø150mm flat anvil	1pc
V-type anvil	1pc
Diamond indenter	1pc
Ø1.5875mm carbide ball indenter	1pc
Hardness test block HRB88~95	1pc
Hardness test block HRC60~65	1pc
Hardness test block HRC20~30	1pc
Anti-dust cover	1pc

AUTOMATIC ROCKWELL HARDNESS TESTER CODE ISH-MR150



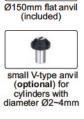
Ø60mm flat anvil (included)



V-type anvil (included) for cylinders with diameter Ø4~60mm

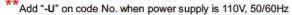








Hardness test block HRB88~95 ISH-BHRB Hardness test block HRC60~65 **ISH-BHRC3** Hardness test block HRC20~30 ISH-BHRC1 Small V-type anvil ISH-SMALL ANVIL





SPECIFICATION HRA, HRB, HRC, HRD, HRF, HRG Hardness scale Preliminary test force **Test force** 588N, 980N, 1471N analogue Stage elevation manual Load control manual Min. reading 0.5HR Max. workpiece height 170mm 165mm (from the center of indenter) Max. workpiece depth Dimension 520×160×700mm Weight 60kg

STANDARD DELIVERY

Main unit	1pc
Ø60mm flat anvil	1pc
Ø150mm flat anvil	1pc
V-type anvil	1pc
Diamond indenter	1pc
Ø1.5875mm carbide ball indenter	1pc
Hardness test block HRB88~95	1pc
Hardness test block HRC60~65	1pc
Hardness test block HRC20~30	1pc
Anti-dust cover	1pc

MANUAL ROCKWELL HARDNESS TESTER CODE ISH-R150

INSPECTION



Ø60mm flat anvil (included)

V-type anvil (included) for cylinders with

diameter Ø4~60mm



Ø150mm flat anvil (included)



small V-type anvil (optional) for cylinders with



diameter Ø2~4mm





OPTIONAL ACCESSORY

Hardness test block HRB88~95	ISH-BHRB
Hardness test block HRC60~65	ISH-BHRC3
Hardness test block HRC20~30	ISH-BHRC1
Small V-type anvil	ISH-SMALL ANVIL



Ø60mm flat anvil for Rockwell (included)



Ø150mm flat anvil for Rockwell (included)



type anvil (included), for cylinders with diameter Ø4~60mm

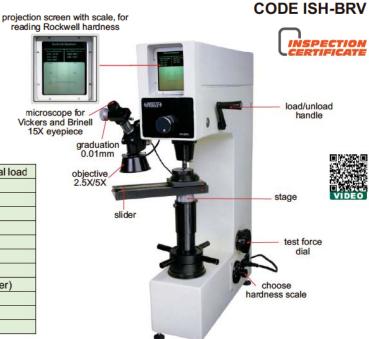


V-type anvil for Vickers and Brinell



small V-type anvil (optional), for cylinders with diameter Ø2~4mm

BRINELL/ROCKWELL/VICKERS HARDNESS TESTER



SPECIFICATION

Ø60mm flat anvil for

Vickers and Brinell

Rockwell test load	98N preload, 588, 980,1471N total load
Min. Rockwell reading	0.5HR
Brinell test load	306, 613, 1839N
Vickers test load	294N
Stage elevation	manual
Load control	manual
Magnification of microscope	37.5X/75X (selectable)
Max. workpiece height	180mm
Max. workpiece depth	200mm (from the center of indenter)
Power supply	220V, 50/60Hz**
Dimension	546×300×767mm
Weight	90kg

STANDARD DELIVERY

Main unit	1pc
Ø1.5875mm carbide ball indenter	1pc
Diamond Rockwell indenter	1pc
Ø5mm Brinell indenter	1pc
Ø2.5mm Brinell indenter	1pc
Vickers indenter	1pc
Ø60mm flat anvil for Rockwell	1pc
Ø150mm flat anvil for Rockwell	1pc
V-anvil for Rockwell	1pc
Ø60mm flat anvil for Vickers and Brinell	1pc
V-type anvil for Vickers and Brinell	1pc
Hardness test block HRB88~95	1pc

^{**}Add "-U" on code No. when power supply is 110V, 50/60Hz

Hardness test block HRC60~65	1pc
Hardness test block HRC20~30	1pc
Hardness test block 400~500HV30	1pc
Hardness test block 180~200HBW2.5/187.5	1pc
Anti-dust cover	1pc

OI HOMALAGGEGGGKT	
Hardness test block HRB88~95	ISH-BHRB
Hardness test block HRC60~65	ISH-BHRC3
Hardness test block HRC20~30	ISH-BHRC1
Hardness test block 400-500HV30	ISH-BHV30
Hardness test block 180-220HBW2.5/187.5	ISH-BHB25B
Small V-type anvil	ISH-SMALL ANVIL

AUTOMATIC TESTING AFTER PRELIMINARY TEST FORCE IS LOADED BY HAND

ORCE LOADING BY ELECTRIC MOTOR (WITHOUT WEIGHTS)

INSPECTION CERTIFICATE

- LCD touch screen, easy operation
- Automatic testing after preliminary test force is loaded by hand
- Measure indentation diameter by measuring microscope, input the diameters, the hardness value is shown on screen automatically
- Force loading by electric motor, without weights







AUTOMATIC BRINELL HARDNESS TESTER



CODE ISHB-M100

anvil (included)



Ø180mm flat anvil (included)



V-type anvil (included)



measuring microscope (included)

SPECIFICATION

Range		8~650HBW	
Reading mode		directly read from LCD	
Test force		62.5, 100, 125, 187.5, 250, 500, 750, 1000, 1500, 3000kgf	
Max. height of workpiece 230mm		230mm	
Max. depth of workpiece		160mm (from the center of indenter)	
Stage elevation		manual	
Load control		automatic (load/dwell/unload)	
Load dwell time		5~60 second	
Measuring	magnification	20X	
microscope graduation		0.01mm	
Power supply 220V, 50/60Hz**		220V, 50/60Hz**	
Dimension		550×210×750mm	
Weight		90kg	

**Add "-U" on code No. when power supply is 110V, 50/60Hz

OPTIONAL ACCESSORY

OF HOMPLE PROGEOUSE		
Hardness test block 150~250HBW2.5/187.5	ISH-BHB25B	
Hardness test block 75~125HBW10/1000	ISH-BHB10A	
Hardness test block 175~250HBW10/3000	ISH-BHB10B	
Brinell indentation measuring system	ISHB-TSA/TSB	

on screen automatically STANDARD DELIVERY

measure indentation

diameter by measuring microscope

input the diameters, the

hardness value is show

SIANDARD DELIVERT		
Main unit 1pc		
Ø80mm flat anvil	1pc	
Ø180mm flat anvil	1pc	
V-type anvil	1pc	
Ø2.5mm carbide ball indenter	1pc	
Ø5mm carbide ball indenter	1pc	

Ø10mm carbide ball indenter	1pc
Hardness test block 150~250HBW2.5/187.5	1pc
Hardness test block 75~125HBW10/1000	1pc
Hardness test block 175~250HBW10/3000	1pc
Measuring microscope	1pc
Anti-dust cover	1pc

AUTOMATIC TESTING AFTER PRELIMINARY TEST FORCE IS LOADED BY HAND

- Automatic testing after preliminary test force is loaded by hand
- Measure indentation by measuring microscope then read the hardness value from LCD
- Can take tests up to 40 times and display maximum,
- minimum and average value Converted to HRA, HRB, HRC, HRD, HRF,HV, HK, HR15N, HR30N, HR45N, HR15T, HR30T, HR45T
- Force loading by electric motor, without weights

AUTOMATIC DIGITAL BRINELL HARDNESS TESTERS

handwheel

LCD hardness 97.3 HB1000 value diameter of indenter dwell time

finished test times

test force -conversion diameter of indentation



FORCE LOADING BY **ELECTRIC MOTOR** WITHOUT WEIGHTS



Ø80mm flat



Ø180mm flat anvil (included)



SPECIFICATION

Code		ISHB-D200	ISHB-D300	
Turret rotation		manual	automatic	
Range		8~650HBW		
Reading mod	е	directly read from LCD		
Test force		62.5, 100, 125, 187.5, 250, 500, 750, 1000, 1500, 3000kgf		
Max. height of workpiece		200mm		
Max. depth of workpiece		135mm (from the center of indenter)		
Stage elevation manual				
Load control automatic (load/dwe		well/unload)		
Load dwell ti	dwell time 5~60 second			
Measuring	magnification	20X		
microscope	microscope resolution		0.625mm	
Power supply		220V, 50/60Hz **		
Dimension		550x210x750mm		
Weight		90kg		

OPTIONAL ACCESSORY

Hardness test block 150~250HBW2.5/187.5	ISH-BHB25B
Hardness test block 75~125HBW10/1000	ISH-BHB10A
Hardness test block 175~250HBW10/3000	ISH-BHB10B
Brinell indentation measuring system	ISHB-TSA/TSB

STANDARD DELIVERY

neasure indentation with measuring microscope

SIANDARD DELIVER	CT .
Main unit	1pc
Ø80mm flat anvil	1pc
Ø180mm flat anvil	1pc
V-type anvil	1pc
Ø2.5mm carbide ball indenter	1pc
Ø5mm carbide ball indenter	1pc

Ø10mm carbide ball indenter	1pc
Hardness test block 150~250HBW2.5/187.5	1pc
Hardness test block 75~125HBW10/1000	1pc
Hardness test block 175~250HBW10/3000	1pc
Anti-dust cover	1pc

ISHB-D200

printer

^{**}Add "-U" on code No. when power supply is 110V, 50/60Hz

software (included)

result and scale diameter of indentation

indentation result list

BRINELL INDENTATION MEASURING SYSTEM

- Connected to computer USB port
- Automatically measure the indentation
- Result saved to Excel automatically
- Low and high limits with judgement
- Calibration with indentation on standard hardness block



ISHB-TSA

application



STANDARD DELIVERY

naill utilit	ipc
oftware nd dongle	1pc of each

SPECIFICATION

Code		ISHB-TSA	ISHB-TSB
Applicable Brinell indenter		Ø10mm	Ø2.5mm, Ø5mm
Hardness range		8~650HB	
Range of indentation diameter Ø2.4~6mr		Ø2.4~6mm	Ø0.6~3mm
Test force		100, 250, 500, 1000, 1500, 3000kgf	62.5, 125, 187.5, 250, 750kgf
Hardness resolution 1HB			
Length resolu	resolution 0.01mm		
Length accura	асу	±1%(diameter of indentation)	
	Sensor	1/3.2" CMOS	
Camera	Pixel	2M (resolution 1024x768)	
	View field	9×6.8mm	4.5×3.4mm
Dimension 170×54×54mm			
Weight		420g	

■ Based on Vickers (HV), can be converted to HRA, HRB, HRC, HRD, HR15N, HR30N, HR45N, HR15T, HR30T, HR45T, HK, HBW

- Can take tests up to 99 times, display average value and the difference of max. and mini. value
- Low and high limits with judgement
- Also for Knoop hardness test, Knoop indenter is needed (optional)



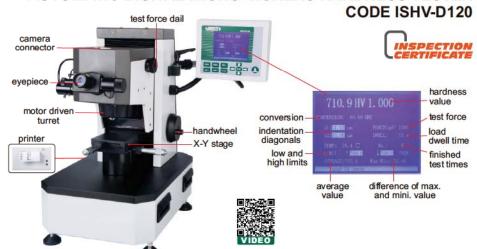


slice holder (included)

cylinder holder (included)

level (included)

AUTOMATIC DIGITAL MICRO-VICKERS HARDNESS TESTER CODE ISHV-D120



SPECIFICATION

Range		10~3000HV
Test force		0.01, 0.025, 0.05, 0.1, 0.2, 0.3, Q5, 1kgf
Vickers scales		HV0.01, HV0.025, HV0.05, HV0.1, HV0.2, HV0.3, HV0.5, HV1
Load cont	rol	automatic (load/dwell/unload)
Load dwel	II time	0~60 second
	magnification	10X
Eyepiece	resolution	0.01μm (D≥10μm), 0.001μm (D<10μm) D is diagonal length of indentation
Objective		10X, 40X
Total magnification		100X (for observation), 400X (for measurement)
Max. heigl	ht of workpiece	210mm
Max. dept	h of workpiece	135mm (from the center of indenter)
X-Y stage		dimension: 100×100mm, travel range: 25×25mm, graduation: 0.01mm
Power supply		220V, 50/60Hz **
Dimension		490×320×530mm
Weight		45kg

STANDARD DELIVERY

Main unit	1pc
Micro Vickers indenter	1pc
Hardness test block (400~500HV0.2)	1pc
Hardness test block (700~800HV1)	1pc
Slice holder	1pc
Vice	1pc
Cylinder holder	1pc
Level	1pc
Anti-dust cover	1pc

Hardness test block (400~500HV0.2)	ISH-BHV02A
Hardness test block (700~800HV1)	ISH-BHV1
Knoop indenter	ISHV-D120-KNOOP
Measuring system	9631-130
Camera adapter	ISHV-D120-ADAPTER

^{**} Add "-U" on code No. when power supply is 110V, 50/60Hz

DIGITAL VICKERS HARDNESS TESTERS

- Based on Vickers (HV), converted to Rockwell (HRA, HRB, HRC, HRD, HRE, HRF, HRG, HRK), Brinell (HB), Superficial Rockwell (HR15N, HR15T, HR30N, HR30T, HR HR45N, HR45T), Shore (HS) and Strength (MPa)
- Memory of 27 measurement values for print, browsing and output
- LCD display with backlight
- Can measure Knoop hardness, Knoop indenter is needed





SPECIFICATION

Code		ISH-DV10	ISH-DV50
Measuring range		8HV0.3 ~ 2500HV10	5HV1 ~ 2500HV50
Test force		0.3, 0.5, 1, 3, 5, 10kgf	1, 5, 10, 20, 30, 50kgf
Accuracy		±3%	±3% (test force 1, 5, 10, 20kgf) ±2% (test force 30, 50kgf)
Eyepiece	magnification	10X	10X
Eyepiece	resolution	0.0625µm	0.25µm
Objective	10X, 20X 10X		10X
Total magn	nification	100X (for observation) 200X (for measuring)	100X (for measuring)
Stage elev	ation	manual	
Load conti	rol	automatic (load/dwell/ur	nload)
Dwell time		5~60 second	
Max. work	piece height	160mm	
Max. work	Max. workpiece depth 135mm		
Data output		RS232C	
Power supply		220V, 50/60Hz **	
Dimension		540×270×650mm	
Weight		35kg	45kg

STANDARD DELIVERY

Main unit	1pc
Ø60mm flat anvil	1pc
Ø150mm flat anvil	1pc
V-type anvil	1pc
Vickers indenter	1pc

10X objective	1pc
20X objective	1pc (for ISH-DV10)
Vickers test block	2pcs
Anti-dust cover	1pc

OPTIONAL ACCESSORY

Knoop indenter	ISH-KNOOP
Measuring system	9631-130
Hardness test block 400~500HV5	ISH-BHV5B
Hardness test block 400~500HV10	ISH-BHV10A
Hardness test block 400~500HV30	ISH-BHV30
Camera adapter	ISH-DV-ADAPTER

^{**}Add "-U" on code No. when power supply is 110V, 50/60Hz

VICKERS HARDNESS MEASURING SYSTEM CODE 9631-130

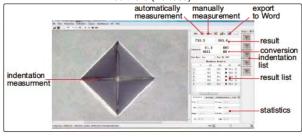




SPECIFICATION	
Sensor	1/2" CMOS
Pixel	1.3M (resolution1280×1024)
Hardness measurement resolution	0.1HV
Length measurement resolution	0.1µm
Hardness measurement accuracy	±3%
Test force	0.01, 0.025, 0.05, 0.1, 0.2, 0.3, 0.5, 1, 2, 2.5, 3, 5, 10, 20, 30, 50, 100kgf
Dimension	36×33×32mm
Weight	500g

- Connected to computer USB port
- Measure the indentation size automatically or manually
- Multiple measurements to have average value, max. value and min. value
- Low and high limits with judgement Convert to HRA, HRB, HRC, HRD, HRE, HRF, HRG, HRK, HR15T/30T/45T, HR15N/30N/45N, HK, HV, HB, HS, HSD
- Calibration with standard test block
- Measurement result can be exported to Word or Excel

software (included)



STANDARD DELIVERY

Main unit	1pc
USB dongle	1pc
USB cable and software	1pc



software CD (included)





ULTRASONIC HARDNESS TESTER (ADVANCED MODEL) CODE ISHU-460

Application:

- 1. For steel, non-ferrous metal and alloy
- 2. Test surface hardening layers (carburized, nitriding, high frequency hardened, etc.) and plating (like chrome plating)
- Suitable for thin wall or edge of workpieces
 Suitable for small areas like arc, conical surface and other complex shapes
- 5. Suitable for small or light workpieces6. Suitable for narrow spaces, like grooves and blind holes
- Test large workpieces at any direction
- 8. Suitable for rough surfaces







test flat surfaces (with the cover)



test cylinder surfaces (use V-groove on the cover)

SPECIFICATION OF MAIN UNIT

Hardness so	cale	HV, HB, HRB, HRC, HS, MPa
Range		100~940HV, 80~650HB, 20~93HRB, 20~70HRC, 25~100HS, 370~1740MPa
Resolution		1HV, 1HB, 1HRB, 0.1HRC, 1HS
	НВ	±3%
Accuracy	HV	±3%
	HRC	±1.5%
Data output		USB
Operating to	emperature	-20°C ~ +40°C
Power supply		built-in rechargeable battery
Dimension and weight of main unit 160×80×40mm,315g		160×80×40mm,315g

- Small test indentation
- Test force and time are not affected by the operator
- Quick test, only 2 seconds
- Memory of 1000 test results
- Automatic power off Anti-dust and waterproof
- software CD (included)



SPECIFICATION OF PROBE

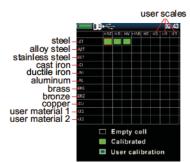
Туре	A (standard)	B (optional)
Measuring force	50N	10N (small force)
Application	general use	plating
Maximum roughness of workpiece (Ra)	2.5µm	1.5µm
Minimum weight of workpiece (direct measurement)	0.1kg *	0.1kg *
Minimum thickness of workpiece (direct measurement)	1mm *	1mm *
Minimum radius of workpiece (direct measurement)	5mm	5mm
Minimum thickness of surface hardening layer or plating	0.1mm	0.03mm
Minimum measuring area	Ø1mm	Ø1mm
Dimension and weight of probe	140ר37mm, 271g	145ר37mm, 271g

STANDARD DELIVERY

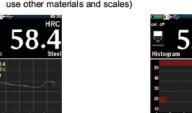
Main unit	1pc
Probe A	1pc
AC/DC adapter	1pc
USB cable and software	1pc

Probe B	ISHU-460-B
Couplant	ISH-COUPLANT

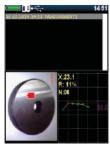
^{*}If the weight or thickness of workpiece is less than required, the workpiece should be fixed or coupled on solid support.



select the material and scale, use the corresponding standard hardness blocks or workpieces for calibration (calibration of HRC, HB and HV for steel are already made, calibration is needed before use other materials and scales)

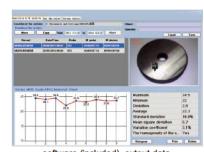


Graph display mode, show average value, relative range and test times



can take a picture on the workpiece and get a report with testing result and picture, the report can be sent to computer





software (included), output data, make and print reports, screen capture, set screen colors of hardness tester



Histogram display mode, show average value, relative range and relative standard deviation

Statistic	5.4 Steel
Maximum	59.6
Minimum	25.0
Deviation	19.4
Average	55.4
Var. coeff.	62.4
Num of meas.	10

Statistics display mode, show maximum, minimum, deviation, average, relative range and test times



Smart display mode, can set tolerance, automatically reject the result when out of tolerance

ULTRASONIC/LEEB HARDNESS TESTER (ADVANCED MODEL) CODE ISHU-470









Ultrasonic hardness tester

Application and features:

- 1. For steel, non-ferrous metal and alloy
- Test surface hardening layers (carburized, nitriding, high frequency hardened, etc.) and plating (like chrome plating)
 3. Suitable for thin wall or edge of workpieces
- 4. Suitable for small areas like arc, conical surface and other complex shapes
 5. Suitable for small or light workpieces
- Suitable for narrow spaces, like grooves and blind holes
- 7. Test large workpieces at any direction8. Suitable for rough surfaces
- 9. Small test indentation
- 10. Test force and time are not affected by the operator
- 11. Quick test, only 2 seconds



main unit (included)



ultrasonic probe A (included)



Leeb probe type D (included)



- 2. For steel, non-ferrous metal and alloy
- 3. Based on Leeb (HLD), converted to Rockwell (HRC),
- 4. Impact direction is adjustable
- eeb hardness tester

APPLICATION OF ULTRASONIC HARDNESS TESTER AND LEEB HARDNESS TESTER

Application	Ultrasonic	Leeb
Solid parts, molds, etc.	well suited	especially suited
Coarse grain materials, cast iron parts, etc.	not recommended	especially suited
Steel and aluminum cast alloys	suited sometimes	especially suited
HAZ with welds	especially suited	not recommended
Tubes: wall thickness>10 mm	especially suited	especially suited
Tubes: wall thickness<10 mm	especially suited	not recommended
Rough surfaces	not recommended	well suited
Thin workpieces	especially suited	not recommended
Difficult to access positions, like turbine blades, gears, etc.	especially suited	well suited

Application and features:

- Suitable for large and heavy workpieces, such as casting parts, molds, machine guides, etc.
- Vickers (HV), Brinell (HB) and strength (MPa)
- 5. According to ASTM A956

Automaitc detect the ultrasonic probe or Leeb probe type D Memory of 1000 test results for browsing and output

- Automatic power off
- Anti-dust and waterproof



software CD



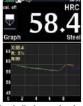
ultrasonic probe to test flat surfaces (with the cover)



ultrasonic probe to test cylinder surfaces (use V-groove on the cover)



test narrow areas (remove the cover)



Graph display mode, show average value, relative range and test times



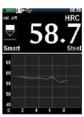
Histogram display mode, show average value, relative range and relative standard deviation



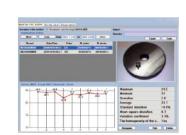
Statistics display mode, show maximum, minimum, deviation, average relative range and test times

SPECIFICATION OF MAIN UNIT

SPECIFICATION OF MAIN ONT		
Hardness scale		HV, HB, HRB, HRC, HS, HL, MPa
Range		100~940HV, 80~650HB, 20~93HRB, 20~70HRC, 25~100HS, 170~960HL, 370~1740MPa
Resolution		1HV, 1HB, 1HRB, 0.1HRC, 1HS, 1HL, 1MPa
	НВ	±3%
Accuracy of ultrasonic test	HV	±3%
ultiasonic test	HRC	±1.5%
Accuracy of Leeb test HL		±6HL
Data output		USB
Operating temperature		-20°C ~ +40°C
Power supply		built-in rechargeable battery
Dimension of main unit		160×80×40mm
Weight of main unit		315g



Smart display mode, can set tolerance automatically reject the result when out of tolerance



software (included), output data, make and print reports, screen capture, set screen colors of hardness tester

SPECIFICATION OF PROBE

Туре	ultasonic A (standard)	ultasonic B (optional)	Leeb type D (standard)
Test force	50N	10N (small force)	-
Application	general use	plating	large and heavy workpieces
Maximum roughness of workpiece (Ra)	2.5µm	1.5µm	1.6µm
Minimum weight of workpiece (direct measurement)	0.1kg*	0.1kg*	5kg *
Minimum thickness of workpiece (direct measurement)	1mm *	1mm *	5mm*
Minimum radius of workpiece	5mm	5mm	30mm
Minimum thickness of surface hardening layer or plating	0.1mm	0.03mm	-
Minimum test area	Ø1mm	Ø1mm	Ø20mm
Dimension and weight of probe	140ר37mm, 271g	145ר37mm, 271g	148ר20mm, 100g

^{*}If the weight or thickness of workpiece is less than required, the workpiece should be fixed or coupled on solid support.

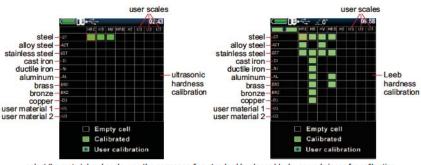
To be continued

Continued from previous page



take a picture on the workpiece and get a report with testing result and picture, the report can be sent to computer





select the material and scale, use the corresponding standard hardness blocks or workpieces for calibration (" " " means the calibration is already made, calibration is needed before using other materials and scales)

STANDARD DELIVERY

Main unit	1pc
Ultrasonic probe A	1pc
Leeb probe type D	1pc
Hardness test block D	1pc
AC/DC adapter	1pc
USB cable and software	1pc

OPTIONAL ACCESSORY

Ultrasonic probe B	ISHU-460-B
Leeb support rings	see details
Couplant	ISH-COUPLANT

Application:

- 1. For steel, non-ferrous metal and alloy
- Test surface hardening layers (carburized, nitriding, high frequency hardened, etc.) and plating (like chrome plating)
- 3. Suitable for thin wall or edge of workpieces
- 4. Suitable for small areas like arc, conical surface and other complex shapes
- 5. Suitable for small or light workpieces
- 6. Suitable for narrow spaces, like grooves and blind holes
- Test large workpieces at any direction
 Suitable for rough surfaces
- Small test indentation
- Test force and time are not affected by the operator
- Quick test, only 2 seconds
- Average and statistics test modes
- Memory of 1024 test results for browsing and output
- Automatic power off
- Anti-dust and waterproof

SPECIFICATION OF MAIN UNIT

Hardness s	cale	HV, HB, HRC, MPa
Range		100~940HV, 80~650HB, 20~70HRC, 370~1740MPa
Resolution		1HV, 1HB, 0.1HRC, 1MPa
	НВ	±3%
Accuracy	HV	±3%
	HRC	±1.5%
Data output	t	USB
Operating to	emperature	-20°C ~ +40°C
Power supply		built-in rechargeable battery
Dimension of main unit		120×60×25mm
Weight of m	nain unit	200g

ULTRASONIC HARDNESS TESTER CODE ISHU-330







test flat surfaces (with the cover)



test cylinder surfaces (use V-groove on the cover)



test narrow areas (remove the cover)

alloy steel aluminum stainless steel user material TIALIU1 user scale CHERT ! (Salad)

select the material and scale, use the corresponding standard hardness blocks or workpieces for calibration (calibration of HRC, HB and HV for steel are already made, calibration is needed before use other materials and scales

SPECIFICATION OF PROBE

SPECIFICATION OF PROBE		
Туре	A (standard)	B (optional)
Test force	50N	10N (small force)
Application	general use	plating
Maximum roughness of workpiece (Ra)	2.5µm	1.5µm
Minimum weight of workpiece (direct measurement)	0.1kg *	0.1kg*
Minimum thickness of workpiece (direct measurement)	1mm *	1mm *
Minimum radius of workpiece	5mm	5mm
Minimum thickness of surface hardening layer or plating	0.1mm	0.03mm
Minimum test area	Ø1mm	Ø1mm
Dimension and weight of probe	140ר37mm, 271g	145ר37mm, 271g

STANDARD DELIVERY

TO THE PERSON NAMED IN COLUMN		
Main unit	1pc	
Probe A	1pc	
Rechargeable battery	2pcs	
Charger	1pc	
USB cable and software	1pc	

Probe B	ISHU-460-B
Couplant	ISH-COUPLANT

^{*}If the weight or thickness of workpiece is less than required, the workpiece should be fixed or coupled on solid support.

ULTRASONIC/LEEB HARDNESS TESTER **CODE ISHU-340**

- Automaitc detect the ultrasonic probe or Leeb probe type D
- Average and statistics test modes
- Memory of 1024 test results for browsing and output
- Automatic power off
- Anti-dust and waterproof









main unit (included)



ultrasonic probe A (included)



Leeb probe type D (included)



tester

Application and features:

- 1. For steel, non-ferrous metal and alloy
- 2. Test surface hardening layers (carburized, nitriding, high frequency hardened, etc.) and plating (like chrome plating)
- 3. Suitable for thin wall or edge of workpieces
- 4. Suitable for small areas like arc, conical surface and other complex shapes
- 5. Suitable for small or light workpieces Suitable for narrow spaces, like grooves
- and blind holes Test large workpieces at any direction
- 8. Suitable for rough surfaces
- Small test indentation
- 10. Test force and time are not affected by the operator
- 11. Quick test, only 2 seconds



Leeb hardness tester

Application and features:

- Suitable for large and heavy workpieces, such as casting parts, molds, machine guides, etc.
- 2. For steel, non-ferrous metal and alloy
- Based on Leeb (HLD), converted to Rockwell (HRC), Vickers (HV), Brinell (HB) and strength (MPa)
 Impact direction is adjustable
- 5. According to ASTM A956



software CD (included)



ultrasonic probe to (with the cover)



ultrasonic probe to test cylinder surfaces (use V-groove on the cover)

CHICK

alloy steel

alloy steel

steel stainless steel HRC D = D D

steel stainless steel ST ASTISST AL UI



ultrasonic probe to test narrow areas (remove the cover)

ultrasonic hardness calibration

user material Leeb

aluminum

CHEER

aluminum

APPLICATION OF ULTRASONIC HARDNESS TESTER AND LEEB HARDNESS TESTER

Application	Ultrasonic	Leeb
Solid parts, molds, etc.	well suited	especially suited
Coarse grain materials, cast iron parts, etc.	not recommended	especially suited
Steel and aluminum cast alloys	suited sometimes	especially suited
HAZ with welds	especially suited	not recommended
Tubes: wall thickness>10 mm	especially suited	especially suited
Tubes: wall thickness<10 mm	especially suited	not recommended
Rough surfaces	not recommended	well suited
Thin workpieces	especially suited	not recommended
Difficult to access positions, like turbine blades, gears, etc.	especially suited	well suited

SPECIFICATION OF MAIN UNIT		
Hardness scale		HV, HB, HRC, HL, MPa
Range		100~940HV, 80~650HB, 20~70HRC, 170~960HL, 370~1740MPa
Resolution		1HV, 1HB, 0.1HRC, 1HL, 1MPa
. НВ		±3%
Accuracy of ultrasonic test	HV	±3%
ultrasoffic test	HRC	±1.5%
Accuracy of Leeb test		±6HL
Data output		USB
Operating temperature		-20°C ~ +40°C
Power supply		built-in rechargeable battery
Dimension of main unit		120×60×25mm
Weight of main unit		200g

STANDARD DELIVERY

OTATION TO DELIVER	_
Main unit	1pc
Ultrasonic probe A	1pc
Leeb probe type D	1pc
Hardness test block D	1pc
Rechargeable battery	2pcs
Charger	1pc
USB cable and software	1pc

OPTIONAL ACCESSORY

OF HONAL ACCESSO	IXI
Ultrasonic probe B	ISHU-460-B
Leeb support rings	see details
Couplant	ISH-COUPLANT

hardness calibration select the material and scale, use the corresponding standard hardness blocks or workpieces for calibration (" == " means the calibration is already made, calibration is needed before

using other materials and scales)



software (included), output data. make and print reports

SPECIFICATION OF PROBE

Туре	ultasonic A (standard)	ultasonic B (optional)	Leeb type D (standard)
Test force	50N	10N (small force)	-
Application	general use	plating	large and heavy workpieces
Maximum roughness of workpiece (Ra)	2.5µm	1.5µm	1.6µm
Minimum weight of workpiece (direct measurement)	0.1kg *	0.1kg*	5kg*
Minimum thickness of workpiece (direct measurement)	1mm*	1mm*	5mm*
Minimum radius of workpiece	5mm	5mm	30mm
Minimum thickness of surface hardening layer or plating	0.1mm	0.03mm	-
Minimum test area	Ø1mm	Ø1mm	Ø20mm
Dimension and weight of probe	140ר37mm, 271g	145ר37mm, 271g	148ר20mm, 100g

 $^{^{}f \star}$ If the weight or thickness of workpiece is less than required, the workpiece should be fixed or coupled on solid support.







PORTABLE LEEB HARDNESS TESTER **CODE ISH-SPHA**

- Based on Leeb (HL), converted to Vickers (HV),
 Brinell (HB), Rockwell (HRC and HRB),
 Shore (HS) and tensile strength (MPa)
 Connected with printer via bluetooth
- Connected with computer via USB port
- Up to 800 test results can be saved
- Low and high limits with judgement
- Touch screen operation, large display with backlight
- Language: English, Chinese, Italian, German, French and Portuguese
- Automatic power off
- According to ASTM A 956





software CD (included)



hardness test block D (included)



small support ring (included)



printer (included)

SPECIFICATION

Min. reading	1HL, 1HV, 1HB, 0.1HRC, 0.1HRB, 1HS, 1MPa
Accuracy	±6HL (when HL=800)
Display	Leeb (HL), converted hardness, material, impact direction, test times, average value, deviation, time
Output	bluetooth and USB
Power supply	built-in rechargeable battery
Dimension	135×83×24mm
Weight	350g

STANDARD DELIVERY

Main unit	1pc
Impact device D	1pc
Printer	1pc
Hardness test block D	1pc
Small support ring	1pc
Cleaning brush	1pc
AC/DC adapter	1pc
USB cable and software disc	1pc
Pen for touch screen	1pc

OPTIONAL ACCESSORY

Impact device DC	ISH-SPHA-DC
Impact device C	ISH-SPHA-C
Impact device D+15	ISH-SPHA-D15
Impact device DL	ISH-SPHA-DL
Impact device G	ISH-SPHA-G
Hardness test block D*	ISH-BHLD
Hardness test block G*	ISH-BHLG
Couplant	ISH-COUPLANT
Support rings	see details

^{*} Hardness test block G (ISH-BHLG) is for impact device G (ISH-SPHA-G). Hardness test block D (ISH-BHLD) is for all others impact devices.

DL D+15 Ød>4.5mm DC Ød>100mm DC (optional) D+15 (optional) DL (optional) D (included) G (optional)

APPLICABLE WORKPIECE

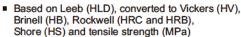
Impact device		DC	С	D	D+15	DL	G
Application		inner wall of small space	small or thin workpiece, coating layer	general use	deep groove	narrow slot or small hole	casting or forging workpiece
Maximum roughne	Maximum roughness of workpiece (Ra)		0.4µm	1.6µm	1.6µm	1.6µm	7µm
direct measurement		5kg	1.5kg	5kg	5kg	5kg	15kg
of workpiece	Minimum weight on solid support		0.5kg	2kg	2kg	2kg	5kg
coupled on plate		0.1kg	0.02kg	0.1kg	0.1kg	0.1kg	0.5kg
Minimum thickness of workpiece		5mm	1mm	5mm	5mm	5mm	10mm

PORTABLE LEEB HARDNESS TESTER **CODE ISH-PHB**

SPECIFICATION

SELCII ICATION					
Min. reading	1HLD, 1HV, 1HB, 0.1HRC, 0.1HRB, 1HS, 1MPa				
Accuracy	±6HLD (when HLD=800)				
Display	Leeb (HLD), converted hardness, material, impact direction, test times, average value, date				
Output	bluetooth				
Applicable	minimum weight	5kg			
		2kg (on solid support)			
		0.1kg (coupled on plate)			
workpiece	minimum thickness: 5mm				
	minimum rad	ius of curved surface: 30mm			
	maximum rou	ughness (Ra): 1.6µm			
Power supply	3×AAA batteries				
Dimension	150×84×28mm				
Weight	200g				





- Memory of 99 measurement values for browsing
- Set measurement times (1~9) to have average value
- Connected with printer via bluetooth
- Automatic power off
- According to ASTM A 956





INSPECTION CERTIFICATE



(optional)

STANDARD DELIVERY

Main unit	1pc
Impact device D	1pc
Hardness test block D	1pc
Small support ring	1pc
Cleaning brush	1pc

OPTIONAL ACCESSORY

Wireless printer	ISH-DS-PRINTER
Couplant	ISH-COUPLANT
Support rings	see details
Hardness test block D	ISH-BHLD

APPLICABLE MATERIAL AND HARDNESS RANGE FOR IMPACT DEVICE D

Material	HLD	HV	HB	HRC	HRB	HS	Tensile strength (MPa)
Steel & cast steel	300-900	81-955	81-654	20-68	38-100	32-100	375-2639
Tool steel	300-840	80-898		20-67			
Stainless steel	300-800	85-802	85-655		46-101		
Cast iron	360-650		93-334				
Cast aluminum alloy	170-570		19-164		23-84		
Brass	200-550		40-173		13-95		
Bronze	300-700		60-290				
Copper	200-690		45-315				

Impact device D

SPECIFICATION Min. reading

Accuracy

Applicable

workpiece

Power supply

Dimension

Weight

Output

- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Rockwell (HRC and HRB), Shore (HS) and tensile strength (MPa)
- Automatic direction correction
- Connected with printer via bluetooth
- Connected with computer via USB port
- Up to 500 test results can be saved
- According to ASTM A 956



software CD (included)



printer (included)



hardness test block D (included)



small support ring (included)

PORTABLE LEEB HARDNESS TESTER CODE ISH-SPHD DATA

OUTPUT





APPLICABLE MATERIAL AND HARDNESS RANGE FOR IMPACT DEVICE D

1HLD, 1HV, 1HB, 0.1HRC, 0.1HRB, 1HS

minimum radius of curved surface: 30mm maximum roughness (Ra): 1.6µm built-in rechargeable battery

5kg (direct measurement)

2kg (on solid support)

0.1kg (coupled on plate)

±6HLD (when HLD=800)

minimum thickness: 5mm

USB and bluetooth

147×35×22mm

minimum

weight

65g

Material	HLD	HV	НВ	HRC	HRB	HS	
Steel & cast steel	300-900	81-955	81-654	20-68	38-100	32-100	
Tool steel	300-840	80-898		20-67			
Stainless steel	300-800	85-802	85-655		46-101		
Cast iron	360-650		93-334				
Cast aluminum alloy	170-570		19-164		23-84		
Brass	200-550		40-173		13-95		
Bronze	300-700		60-290				
Copper	200-690		45-315				

STANDARD DELIVERY

Main unit	1pc
Printer	1pc
Hardness test block D	1pc
Small support ring	1pc
Cleaning brush	1pc
AC/DC adapter	1pc
USB cable and software disc	1pc

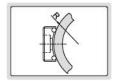
Couplant	ISH-COUPLANT
Support rings	see details
Hardness test block D	ISH-BHLD



SUPPORT RING SET FOR PORTABLE LEEB HARDNESS TESTER **CODE ISH-PH-SP9**

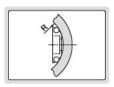
type A











type C



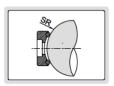


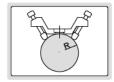
SPECIFICATION

Туре	Applicable workpiece	Range (mm)	Quantity
		R10-15	
Α	cylindrical outside surface	R14.5-30	3pcs
		R25-50	
		R11-13	
В	cylindrical inside surface	R12.5-17	3pcs
		R16.5-30	
		SR11-13	
С	spherical inside surface	SR12.5-17	3pcs
		SR16.5-30	
D	spherical outside surface	SR10-15	2000
U		SR14.5-30	2pcs
Е	cylindrical outside surface	R > 10	1pcs



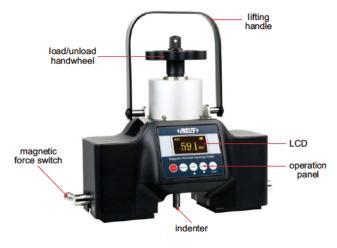








DIGITAL MAGNETIC ROCKWELL HARDNESS TESTER **CODE ISHR-D121**





flat anvil for test block (included)

- Apply to large and heavy steel or iron workpieces
 With statistic function, display average, maximum and minimum values
 Convert to HV, HB and tensile strength
- According to ISO 6508, ASTM E18

SPECIFICATION

HRA, HRB, HRC
10kg
60kg, 100kg, 150kg
manual
0.1HR
length>190mm, width>60mm, thickness>5mm
length>200mm, diameter>Ø50mm, wall thickness>8mm
3×AAA batteries
245×105×230mm
5.3kg

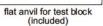
STANDARD DELIVERY

STANDARD DELIVERT	
Main unit	1pc
Flat anvil	1pc
Diamond indenter	1pc
Ø1.5875mm carbide ball indenter	1pc
Hardness test block HRB85~95	1pc
Hardness test block HRC60~70	1pc
Hardness test block HRC20~30	1pc

MAGNETIC ROCKWELL HARDNESS TESTER CODE ISHR-M111

- Apply to large and heavy steel or iron workpieces
 According to ISO 6508, ASTM E18







supports for cylinder or tube workpieces (included)



magnifier with LED (included)



SPECIFICATION

Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG
Preliminary test force	10kg
Test force	60kg, 100kg, 150kg
Load control	manual
Min. reading	1HR
Flat workpiece requirement	length>180mm, width>60mm, thickness>5mm
Cylinder or tube workpiece requirement	length>180mm, diameter>Ø50mm, wall thickness>8mm
Dimension	220×70×220mm
Weight	4.7kg

STANDARD DELIVERY

Main unit	1pc
Diamond indenter	1pc
Ø1.5875mm carbide ball indenter	2pcs
Hardness test block HRB85~95	1pc
Hardness test block HRC60~70	1pc
Hardness test block HRC20~30	1pc
Flat anvil	1pc
Support	4pcs
Magnifier with LED	1pc

MAGNETIC BRINELL/ROCKWELL HARDNESS TESTER **CODE ISHR-B141**



flat anvil for test block (included)



supports for cylinder or tube workpieces (included)

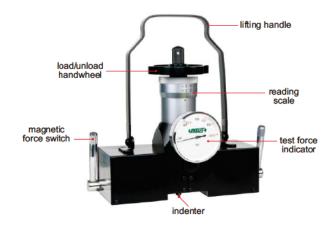


magnifier with LED (included)



measuring microscope (included)

■ Apply to large steel or iron workpieces According to ISO 6508, ASTM E18



SPECIFICATION

SPECIFICATION	
Rockwell scale	HRA, HRB, HRC, HRD, HRF, HRG
Brinell measuring range	20~650HBW
Rockwell test force	10kg preload, 60kg, 100kg, 150kg total load
Brinell test force	62.5kg, 125kg, 187.5kg
Load control	manual
Min. Rockwell reading	1HR
Measuring microscope	40X, graduation 0.01mm
Flat workpiece requirement	length>180mm, width>60mm, thickness>5mm
Cylinder and tube workpiece requirement	length>180mm, diameter>Ø50mm, thickness>8mm
Dimension	220×70×220mm
Weight	4.7kg

CTANDADD DELIVEDY

STANDARD DELIVERY	
Main unit	1pc
Flat anvil	1pc
Support	4pcs
Diamond Rockwell indenter	1pc
Ø1.5875mm carbide ball indenter	1pc
Ø2.5mm Brinell indenter	1pc
Hardness test block HRB85~95	1pc
Hardness test block HRC60~70	1pc
Hardness test block HRC20~30	1pc
Brinell test block	1pc
Measuring microscope	1pc
Magnifier with LED	1pc

■ According to ISO 6508, ASTM E18

SPECIFICATION

Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG
Preliminary test force	10kg
Test force	60kg, 100kg, 150kg
Load control	manual
Min. reading	1HR
Max. workpiece thickness	25mm
Max. workpiece depth	25mm
Dimension	240×70×160mm
Weight (with base)	2.5kg

STANDARD DELIVERY

Main unit	1pc
Diamond indenter	1pc
Ø1.5875mm carbide ball indenter	2pcs
Hardness test block HRB88~95	1pc
Hardness test block HRC60~65	1pc
Hardness test block HRC20~30	1pc
Flat anvil	1pc
V-type anvil	1pc
Base	1pc
Anvil extension	1pc
Magnifier	2pcs

PORTABLE ROCKWELL HARDNESS TESTER **CODE ISHR-P151**









V-type anvil (included)

PIN BRINELL HARDNESS TESTER

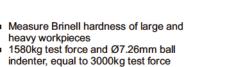
anvil extension for thin workpieces (included)

CODE ISHB-P101



■ Measure Brinell hardness of large and

- indenter, equal to 3000kg test force and Ø10mm ball indenter
- Static and impact test modes
- According to ISO and ASTM standard











load wrench

indenter

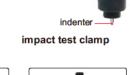
flat anvil





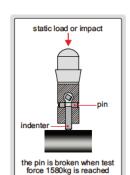
static test clamp

pins (included)



handle

measuring microscope (included)



STANDARD DELIVERY

Static test clamp	1pc
Impact test clamp	1pc
Flat anvil	1pc
V-type anvil	1pc
Ø7.26mm indenter	1pc
Hardness test block	1pc
Pin	250pcs
Measuring microscope	1pc

OF HONAL ACCESSOR		
Ø4mm indenter ISHB-P101-INDENTER		
Pin (250pcs)	ISHB-P101-PIN	

SPECIFICATION		
100~350HBW (with Ø7.26mm indenter, included) 350~650HBW (with Ø4mm indenter, optional)		
1580kg		
static test: ±3% impact test: ±5%		
20X, graduation 0.01mm		
150mm		
80mm (from the center of indenter)		
195×60×350mm		
4.2kg		

HYDRAULIC BRINELL HARDNESS TESTER **CODE ISHB-H131**

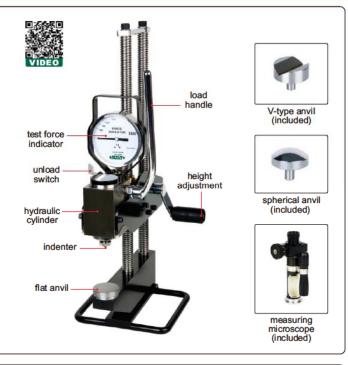
■ According to ISO 6506, ASTM E10

SPECIFICATION

Measuring range	16~650HBW
Test force	3000kg
Indenter	Ø10mm carbide ball
Measuring microscope	20X, graduation 0.01mm
Max. workpiece height	350mm
Max. workpiece depth	90mm (from the center of indenter)
Dimension	270×225×570mm
Weight	13.8kg

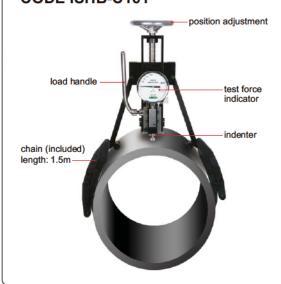
STANDARD DELIVERY

STANDARD DELIVERT		
Main unit	1pc	
Flat anvil	1pc	
V-type anvil	1pc	
Spherical anvil	1pc	
Ø10mm carbide ball	2pcs	
Brinell test block	2pcs	
Measuring microscope	1pc	





CHAIN TYPE HYDRAULIC BRINELL HARDNESS TESTER **CODE ISHB-C161**





(included)

- To measure the hardness of cylinders or tubes
- According to ISO 6506, ASTM E10

SPECIFICATION

Measuring range	32~650HBW
Workpiece diameter range	Ø150~Ø500mm
Test force	3000kg
Indenter	Ø10mm carbide ball
Measuring microscope	20X, graduation 0.01mm
Dimension	270×225×570mm
Weight	14.5kg

STANDARD DELIVERY

Main unit	1pc
1.5m chain	1pc
Ø10mm carbide ball	2pcs
Brinell test block	2pcs
Measuring microscope	1pc

BARCOL HARDNESS TESTER CODE ISHB-B300



- To measure the hardness of thick workpieces made of pure aluminum, aluminum alloy, fiber reinforced plastic, hard plastic, etc.
- According to ASTM B648-00, ASTM D2853-07



SPECIFICATION

Hardness range	0~100HBa (equal to 25~150HBW)	
Min. reading	1HBa	
Accuracy	±2HBa (at 42~52HBa) ±1HBa (at 84~88HBa)	
Min. workpiece thickness	0.8mm	
Dimension	142×65×90mm	
Weight	500g	

STANDARD DELIVERY

Main unit	1pc
Spare indenter	2pcs
Hardness test block	2pcs
Wrench	1pc

WEBSTER HARDNESS TESTERS

- To measure the hardness of soft metal such as aluminum alloy, copper, brass, soft steel, etc.

 According to ASTM B647-84 (2000)



STANDARD DELIVERY

Main unit	1pc
Spare indenter	1pc
Hardness test block	1pc
Wrench	1pc



SPECIFICATION

Code	ISHW-L20	ISHW-L20A	ISHW-L20B	ISHW-B70	ISHW-B75	ISHW-B92
Application	for aluminum alloy general use	for aluminum alloy thick workpiece	for aluminum alloy small tube	for hard aluminum alloy and hard brass	for soft brass and copper	for soft steel and cold-rolled steel
Thickness requirement of flat workpiece	0.6~6mm	0.6~13mm	0.6~8mm	0.6~6mm	0.6~6mm	0.6~6mm
Internal diameter requirement of tube workpiece	>Ø10mm	>Ø10mm	>Ø6mm	>Ø10mm	>Ø10mm	>Ø10mm
Wall thickness requirement of tube workpiece	0.6~6mm	6~13mm (internal diameter Ø10~23.3mm) 0.6~6mm (internal diameter >Ø23.3mm)	0.6~8mm	0.6~6mm	0.6~6mm	0.6~6mm
Hardness range	0~20HW					
Min. reading	1HW					
Accuracy	±0.5HW (at 5~17HW)					
Dimension	205×30×85mm					
Weight		500g				

DIGITAL SHORE DUROMETERS

- According to ISO868, ISO7619, ASTM D 2240
- Average and peak (max.) mode
- Dwell time is adjustable
- Low and high limits with judgement
- 500 memories
- Wireless connection to printer
- Handhold use or work with test stand (code ISH-DS-STAND)
- Automatic power off





SPECIFICATION

<u> </u>			
Code	ISH-DSA	ISH-DSD	
Unit	Shore A	Shore D	
Test material	soft plastic, soft rubber, etc.	hard plastic, hard rubber, etc.	
Measuring range*	0~100HA	0~100HD	
Resolution	0.1HA	0.1HD	
Accuracy	±1HA	±1HD	
Indenter protrusion	2.5mm		
Output	wireless and USB		
Power supply	built-in rechargeable battery		
Dimension	153×50×29mm		
Weight	170g		

STANDADD DELIVEDY

SIANDARD DELIVERT		
Main unit	1pc	
Calibration block	1pc	
USB cable and software	1pc	
AC/DC adapter	1pc	





ISH-DSA



sharp point indenter



software CD (included)



calibration block (included)



printer (optional)

OF HORAE ACCESSORY		
Printer	ISH-DS-PRINTER	
Test stand	ISH-DS-STAND	
1kg weight block (for ISH-DSA)	ISH-DSA-W1	
5kg weight block (for ISH-DSD)	ISH-DSD-W5	

^{*} Use ISH-DSD when measuring result is higher than 90HA Use ISH-DSA when measuring result is lower than 20HD

TEST STAND FOR DIGITAL SHORE DUROMETERS CODE ISH-DS-STAND

- For digital shore durometers (code ISH-DSA and ISH-DSD)
- Can perform repeatable hardness measurement due to fewer possibilities of human error or measurement variations
- 1kg weight block is for ISH-DSA, 5kg weight block is for ISH-DSD

SPECIFICATION

Stage diameter	Ø88mm	
Maximum workpiece height	75mm	
Dimension	125×163×350mm	
Weight	4kg	

STANDARD DELIVERY

Test stand	1pc
Durometer supporter	1pc

OPTIONAL ACCESSORY

1kg weight block (for ISH-DSA)	ISH-DSA-W1	
5kg weight block (for ISH-DSD)	ISH-DSD-W5	





(optional) for ISH-DSD

SHORE DUROMETERS

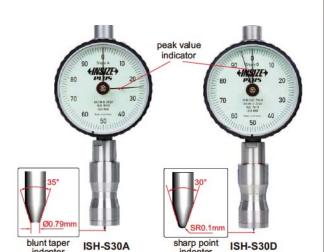
\|\\S\|ZE PLUS MADE IN GERMANY

- According to ISO868, ISO7619, ASTM D 2240
- With peak value indicator
- Handhold use or work with test stand (code ISH-OS2)

SPECIFICATION

Code	ISH-S30A	ISH-S30D
Scale	Shore A	Shore D
Test material	soft plastic, soft rubber, etc. hard rubber, etc.	
Measuring range*	0~100HA	0~100HD
Resolution	1HA	1HD
Accuracy	±0.5HA	±0.5HD
Indenter protrusion	2.5mm	
Bezel diameter	57mm	
Overall height	121mm	
Weight	184g	

^{*} Use ISH-S30D when measuring result is higher than 90HA Use ISH-S30A when measuring result is lower than 20HD



HARDNESS TEST BLOCKS FOR SHORE DUROMETERS

SPECIFICATION

Code	ISH-S30A-BLOCK ISH-S30D-BLOCK	
Type	Shore A	Shore D
Hardness value	7pcs/set: 30, 40, 50, 60, 70, 80, 90HA	3pcs/set: 60, 75, 85HD



ISH-S30A-BLOCK



ISH-S30D-BLOCK

TEST STAND FOR SHORE DUROMETERS CODE ISH-OS2

\|\\S\|ZE PLU5

- For shore durometers (code ISH-S30A and ISH-S30D)
- Can perform repeatable hardness measurement due to fewer possibilities of human error or measurement variations
- Special structure for stable loading
- 1kg weight block is for ISH-S30A, 4kg weight block is for ISH-S30D

SPECIFICATION

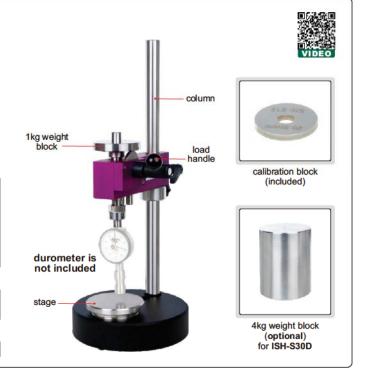
Stage diameter	Ø98mm	
Maximum workpiece height	180mm	
Maximum workpiece depth	115mm (from test point to column)	
Weight block	1kg (for ISH-S30A)	
Dimension	Ø200×500mm	
Weight	18kg	

STANDARD DELIVERY

Test stand	1pc
Calibration block	1pc

OPTIONAL ACCESSORY

4kg weight block (for ISH-S30D) ISH-OS2-W4



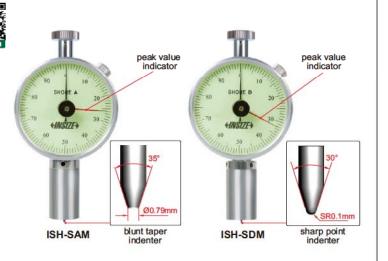
SHORE DUROMETERS

- According to ISO868, ISO7619, ASTM D 2240
- With peak value indicator
- Optional accessory: test stand ISH-STAC and ISH-STD

SPECIFICATION

Shore D hard rubber, plastic, hard elastomer, etc.	
nara clastomer, etc.	
20~90HD	
1HD	
2.5mm	
115×60×25mm	
160g	

^{*} Use ISH-SDM when measuring result is higher than 90HA Use ISH-SAM when measuring result is lower than 20HD



TEST STANDS FOR SHORE DUROMETERS

- For shore durometers (code ISH-SAM and ISH-SDM)
- Perform repeatable hardness measurement due to fewer possibilities of human error or measurement variations

SPECIFICATION

of Lon loveron		
Code	ISH-STAC	ISH-STD
Applicable durometer	ISH-SAM	ISH-SDM
Stage diameter	Ø100mm	Ø100mm
Maximum workpiece height	75mm	75mm
Weight block	1kg	5kg

