

SHOT AND GRIT BLASTING SURFACE ROUGHNESS SPECIMENS

INSIZE PLUS
MADE IN UK

- To check the roughness of steel surfaces which have been blast cleaned before painting
- Meets ISO 8503/1
- Rust-proof, made of pure Nickel
- Each piece contains 4 parts



ISR-CS017

Code	Machining method	Roughness (Ra)	Roughness (Rz)
ISR-CS017	Shot blasting	3.2, 8, 13, 18µm	19.2, 48, 78, 108µm
ISR-CS018	Grit blasting	3.2, 10.5, 18, 25µm	19.2, 63, 108, 150µm

COATING THICKNESS GAGE

INSIZE PLUS
MADE IN GERMANY

SUITABLE FOR SMALL SURFACES,
CONCAVE OR CONVEX SURFACES

FOR MAGNETIC AND
NON-MAGNETIC SUBSTRATES

- Suitable for small surfaces, concave or convex surfaces
- Magnetic induction probe (Fe) is to measure the thickness of non-magnetic coating on magnetic substrate
Substrate: iron, steel, magnetic stainless steel (does not include non-magnetic stainless steel)
Coating: zinc, copper, chrome-tin, plastic powder, paint (does not include nickel)
- Eddy current probe (NFe) is to measure the thickness of non-conductive coating on non-magnetic metal substrate
Substrate: copper, aluminum, zinc, non-magnetic stainless steel
Coating: plastic powder, paint, anodizing



VIDEO

MAIN UNIT SPECIFICATION

Code	ISO-2000FN	
Measuring range	magnetic induction probe (Fe)	0~2000µm
	eddy current probe (NFe)	0~800µm
Accuracy	$\pm(1.5+2\%L)\mu\text{m}$ L is measuring thickness in µm	
Resolution	0.1µm (range<100µm)	
	1µm (range 100~1000µm)	
	10µm (range≥1000µm)	
Repeatability	1µm (range 0~1000µm)	
	10µm (range≥1000µm)	
Measuring mode	continuous or single	
Calibration mode	four points calibration	
Minimum substrate thickness	magnetic induction probe (Fe): 0.2mm, eddy current probe (NFe): 0.05mm	
Minimum measuring area	5x5mm, calibration should be made on workpiece without coating, test stand (optional) is recommended in order to have same position for calibration and measurement	
Power supply	2x1.5V AA batteries	
Dimension of main unit	122x65x22mm	
Weight of main unit	150g	



magnetic induction
probe Fe (optional)
ISO-2000FN-FE



eddy current probe
NFe (optional)
ISO-2000FN-NFE

connected to probe



main unit
ISO-2000FN



standard foil (included)

STANDARD DELIVERY

Main unit	1pc
Zero calibration block for Fe probe	1pc
Zero calibration block for NFe probe	1pc
Standard foil	7pcs
Battery (AA)	2pcs

PROBE (OPTIONAL) SPECIFICATION

Magnetic induction probe (Fe)	ISO-2000FN-FE
Eddy current probe (NFe)	ISO-2000FN-NFE

- To measure the thickness of any non-magnetic coating on magnetic substrate
substrate: steel, iron, magnetic stainless steel (non-magnetic stainless steel is not included)
coating: zinc, copper, chrome, tin, plastic, paint (nickel is not included)
- Low and high limits with judgement
- Calculate average value automatically

MEASURE NON-MAGNETIC COATING
ON MAGNETIC SUBSTRATES



VIDEO

SPECIFICATION

Measuring range	0~1500μm
Accuracy	±(2%L+2)μm L is measuring thickness in μm
Resolution	0.1μm (range<1000μm) 1μm (range≥1000μm)
Repeatability	±1μm (range<100μm) ±(1%L)μm (range≥100μm) L is measuring thickness in μm
Measuring mode	continuous and single
Calibration mode	zero calibration, one point calibration, two points calibration
Minimum substrate thickness	0.5mm
Minimum measuring area	10×10mm
Minimum curvature radius of workpiece	concave 30mm convex 5mm
Output	USB
Memory	1200
Power supply	3×1.5V AAA batteries (power off automatically)
Dimension	88×67×30mm
Weight	120g

COATING THICKNESS GAGE
CODE ISO-1500F



software CD
(included)



zero calibration
block (included)



calibration foil
(included)



printer (optional)

STANDARD DELIVERY

Main unit	1pc
Zero calibration block	1pc
Calibration foil (50μm, 100μm, 500μm, 1000μm, 1500μm)	1set
1.5V AAA battery	3pcs
Software and USB cable	1pc

OPTIONAL ACCESSORY

Printer	ISH-DS-PRINTER
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MEASURE NON-MAGNETIC COATING
ON MAGNETIC SUBSTRATES



eddy current probe
Ne (optional) with
zero calibration block



zero calibration block
for Fe (included)



calibration foils
(included)

- Magnetic induction probe (Fe, included) is to measure the thickness of non-magnetic coating on magnetic substrate
substrate: steel, iron, magnetic stainless steel (non-magnetic stainless steel is not included)
coating: zinc, copper, chrome, tin, plastic, paint (nickel is not included)
- Eddy current induction probe (NFe, optional) is to measure the thickness of non-conductive coating on non-magnetic substrate
substrate: copper, aluminum, zinc, non-magnetic stainless steel
coating: plastic, power, paint, anodizing
- Low and high limits with judgement
- Calculate average value automatically
- Automatic power off



magnetic induction
probe Fe (included)

COATING THICKNESS GAGE (BASIC MODEL)
CODE ISO-1000F

SPECIFICATION

Probe type	Fe (included)	NFe (optional)
Measuring range	0~1250μm	
Accuracy	±(3%L+1)μm L is measuring thickness in μm	
Resolution	0.1μm (range<50μm) 1μm (range≥50μm)	
Repeatability	±(2%L)μm L is measuring thickness in μm	
Measuring mode	continuous and single	
Minimum substrate thickness	0.5mm	0.3mm
Minimum measuring area	Ø7mm	Ø5mm
Minimum curvature radius of convex workpiece	1.5mm	3mm
Memory	500	
Power supply	3×1.5V AAA batteries	
Dimension	155×72×27mm	
Weight	230g	

STANDARD DELIVERY

Main unit	1pc
Magnetic induction probe (Fe)	1pc
Zero calibration block for Fe probe	1pc
Calibration foils (50μm, 100μm, 250μm, 500μm, 1000μm)	1set
1.5V AAA battery	3pcs

OPTIONAL ACCESSORY

Eddy current probe (NFe) with zero calibration block	ISO-1000F-NFE
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CROSS CUT ADHESION TESTER CODE ISQ-PK100



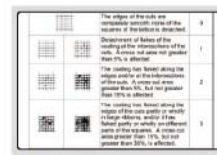
- To test the adhesion of paint coating on metal, wood, plastic, etc.
- According to ISO 2409, ASTM D3359, DIN53151



step 1: make grid
cutting on surface



step 2: paste and
remove the tape



step 3: according to the shedding
status, judge the adhesion grade

SPECIFICATION

Blade		1mm pitch blade	2mm pitch blade	3mm pitch blade
Applied paint thickness	hard substrate (like metal)	0~60μm	61~120μm	121~250μm
	soft substrate (like wood, plaster)	-	0~120μm	121~250μm
Minimum substrate thickness	hard substrate (like metal)	0.25mm	0.25mm	0.25mm
	soft substrate (like wood, plaster)	-	10mm	10mm
Minimum size of test sample		150×100mm	150×100mm	150×100mm
Dimension		170×28×40mm		
Weight		430g		

STANDARD DELIVERY

Handle	1pc
1mm pitch blade	1pc
2mm pitch blade	1pc
3mm pitch blade	1pc
Test tape (ISQ-PK100-1)	1pc
2X magnifier	1pc
Brush	1pc



2X magnifier
(included)



brush (included)



test tape (included)
ISQ-PK100-1



1mm pitch blade
(included)



2mm pitch blade
(included)



3mm pitch blade
(included)

PULL OFF ADHESION TESTER CODE ISQ-PF200

- To measure the pull off adhesion of paint coating on metal, wood, plastic, etc.
- According to ISO 4624, EN13144



Ø15.1mm flat dolly
(included)



Ø19.5mm flat dolly
(included)



ring cutter (included)



glue (included)
ISQ-PK100-1



glue for rough surface
(included) ISQ-PK100-2



step 1: glue the dolly
on the paint coating



step 2: cut the paint around
dolly by using ring cutter



step 3: rotate the handwheel,
read the adhesion
when dolly is pulled off

SPECIFICATION

Test range	Ø15.1mm flat dolly	1~10MPa
	Ø19.5mm flat dolly	2~6MPa
Minimum size of test sample		30×30mm
Dimension		70×70×150mm
Weight		1kg

STANDARD DELIVERY

Main unit	1pc
Ø15.1mm flat dolly	3pcs
Ø19.5mm flat dolly	3pcs
Ring cutter	1pc
Glue (ISQ-PF200-1)	3g
Glue for rough surface (ISQ-PF200-2)	6ml



DATA
OUTPUT

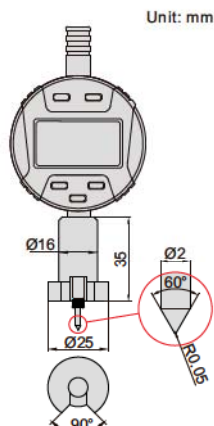
DISPLAY MAXIMUM, MINIMUM, DIFFERENCE
VALUE BETWEEN MAXIMUM AND MINIMUM

DIGITAL SURFACE PROFILE GAGE

- Measure peak-to-valley height of blast cleaned surface. If the profile is too low, the adhesion of the coating to the surface will be reduced. If the profile is too high, there is the danger that the profile peaks will remain uncoated, allowing rust spots to occur.
- Meet ASTM D 4417-B
- Zero set block is included, set zero before measurement
- Button function: tolerance Go and No-Go display, data preset, measuring direction change, max./min./TIR measurement, inch/metric conversion, absolute/incremental measurement
- CR2032 battery, automatic power off
- Data output
- Stainless steel base
- Optional accessory: data output cable (code 7306-40, 7302-SPC3A, 7305-SPC1A)



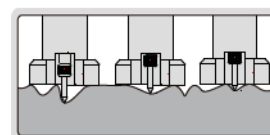
2844-10



Unit: mm



measure peak-to-valley height of blast cleaned surfaces



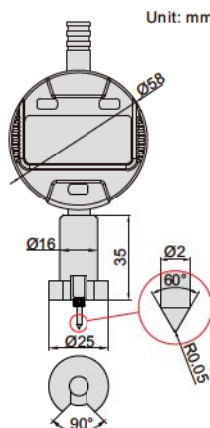
Code	Range	Digital indicator stroke	Digital indicator resolution	Accuracy
2844-10	0-12.7mm/0-0.5"	12.7mm/0.5"	0.001mm/0.00005"	±0.005mm



DATA
OUTPUT

DIGITAL SURFACE PROFILE GAGE

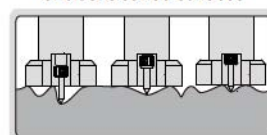
- Measure peak-to-valley height of blast cleaned surface. If the profile is too low, the adhesion of the coating to the surface will be reduced. If the profile is too high, there is the danger that the profile peaks will remain uncoated, allowing rust spots to occur.
- Meet ASTM D 4417-B
- Zero set block is included, set zero before measurement
- Button function: on/off, zero, mm/inch, absolute/incremental measurement
- CR2032 battery, automatic power off
- Data output
- Stainless steel base
- Optional accessory: data output cable (code 7306-40, 7302-SPC3A, 7305-SPC1A)



Unit: mm



measure peak-to-valley height of blast cleaned surfaces



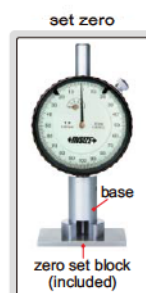
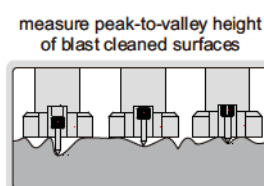
2843-10

Code	Range	Digital indicator stroke	Digital indicator resolution	Accuracy
2843-10	0-12.7mm/0-0.5"	12.7mm/0.5"	0.001mm/0.00005"	±0.005mm

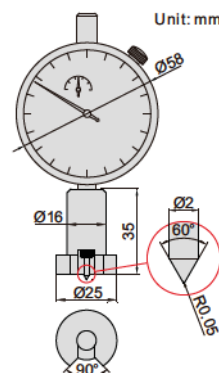


SURFACE PROFILE GAGE

- Measure peak-to-valley height of blast cleaned surface. If the profile is too low, the adhesion of the coating to the surface will be reduced. If the profile is too high, there is the danger that the profile peaks will remain uncoated, allowing rust spots to occur.
- Meet ASTM D 4417-B
- Zero set block is included, set zero before measurement
- Stainless steel base



2344-1

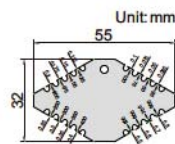


Unit: mm

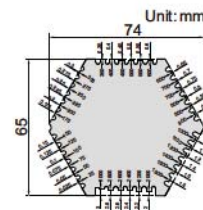
Code	Range	Dial indicator stroke	Dial indicator graduation	Accuracy
2344-1	0-1mm	1mm	0.001mm	±0.005mm

WET FILM GAGE

- Made of stainless steel



4845-1



4845-2

Code	Range	Accuracy	Thickness
4845-1	25-800μm	±5μm	1.8mm
4845-2	25-3000μm	25-100μm: ±5μm; 100μm-3000μm: ±5%	1mm

ULTRASONIC THICKNESS GAGE (THROUGH COATING) CODE ISU-300D

PENETRATE NON-METALLIC COATING AND
MEASURE THE THICKNESS OF METAL SUBSTRATE

DATA
OUTPUT



- Two measuring modes, Echo-Echo (E-E) and Transmit-Echo (T-E):
 - E-E is applicable for non-metallic coating (such as paint, plastic resin, etc.) on metal substrate, can penetrate coating and measure the thickness of substrate
 - T-E is to measure the thickness of material without coating, such as metal, plastic, glass, nylon, resin, ceramics, ice, etc.
- Low and high limits with judgment
- Average calculation of maximum 9 readings
- Memory of maximum 500 readings



VIDEO

SPECIFICATION

Measuring range	E-E mode: coating thickness 0~1mm, substrate thickness 4~25mm T-E mode: substrate thickness 1.5~200mm
Resolution	0.01mm (range<100mm) 0.1mm (range≥100mm)
Repeatability	0.03mm (range<100mm) 0.1mm (range≥100mm)
Accuracy	±0.04mm (range<10mm) ±(0.04+H/1000)mm (range 10~100mm) ±H/333mm (range≥100mm) H is the thickness to be measured in mm
Velocity	1000~9999m/s
Power supply	2×1.5V AAA batteries
Dimension	116×64×27mm
Weight	220g

STANDARD DELIVERY

Main unit	1pc
Transducer ISU-T07	1pc
Battery (AAA)	2pcs
Couplant (for ISU-T04, ISU-T06, ISU-T07, ISU-T12)	1bottle
USB cable and software disc	1pc

SPECIFICATION OF TRANSDUCERS

Code	Mode	Frequency	Diameter (Ød)	Measuring range	Minimum size of pipe for measurement (diameter × wall thickness)	Applicable temperature	Application
ISU-T07	T-E E-E	5.0MHz	10.8mm	T-E mode: 1.5~200mm E-E mode: 4~25mm	T-E mode: 20×1.2mm E-E mode: 20×4mm	<60°C	general use
ISU-T04	T-E	10.0MHz	6mm	0.7~20mm	10×1mm	<60°C	for small tube
ISU-T06	T-E	7.5MHz	8.5mm	0.7~50mm	15×1.2mm	<60°C	for thin material
ISU-T12	T-E	2.0MHz	16.3mm	2~400mm	30×4mm	<60°C	for casting iron
ISU-T13	T-E	5.0MHz	13mm	2~200mm	25×3mm	<350°C	for high temperature



4.00mm block for calibration
LCD with backlight
USB port
transducer ISU-T07



transducer ISU-T04 (optional)



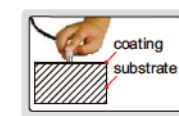
transducer ISU-T06 (optional)



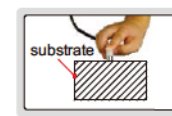
transducer ISU-T12 (optional)



transducer ISU-T13 (optional)



Echo-Echo mode (E-E)



Transmit-Echo mode (T-E)



couplant (included)



software CD (included)

OPTIONAL ACCESSARY

Transducer	ISU-T04, ISU-T06, ISU-T12, ISU-T13
Couplant (for ISU-T13)	ISU-HT5-COUPPLANT