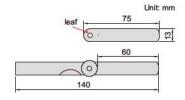
#### **FEELER GAGE**

- Made of hardened alloy steelMeet DIN2275
- Accuracy: ±(3+T/80) µm, 'T' is the thickness of leaves in µm



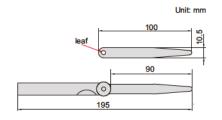


Code	Range	Thickness of leaves included (mm)	Quantity of leaves
4601-25	0.04-1.00mm	0.04, 0.05, 0.06, 0.07, 0.08, 0.09, 0.10, 0.15, 0.20, 0.25, 0.30, 0.35, 0.40, 0.45, 0.50, 0.55, 0.60, 0.65, 0.70, 0.75, 0.80, 0.85, 0.90, 0.95, 1.00	25

#### **FEELER GAGES**

- Made of hardened alloy steel
- Meet DIN2275
- Accuracy: ±(3+T/80) μm,
   'T' is the thickness of leaves in μm





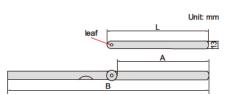
4602-20

Code	Range	Thickness of leaves included (mm)	Quantity of leaves
4602-13A	0.03-0.50mm	0.03, 0.04, 0.05, 0.06, 0.07, 0.08, 0.09, 0.10, 0.15, 0.20, 0.30, 0.40, 0.50	13
4602-13	0.05-1.00mm	0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.40, 0.50, 0.60, 0.70, 0.80, 0.90, 1.00	13
4602-17	0.02-1.00mm	0.02, 0.03, 0.04, 0.05, 0.06, 0.07, 0.08, 0.09, 0.10, 0.15, 0.20, 0.25, 0.30, 0.40, 0.50, 0.75, 1.00	17
4602-20	0.05-1.00mm	0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.35, 0.40, 0.45, 0.50, 0.55, 0.60, 0.65, 0.70, 0.75, 0.80, 0.85, 0.90, 0.95, 1.00	20
4602-28	0.05-1.00mm	0.05, 0.06, 0.07, 0.08, 0.09, 0.10, 0.11, 0.12, 0.13, 0.14, 0.15, 0.20, 0.25, 0.30, 0.35, 0.40, 0.45, 0.50, 0.55, 0.60, 0.65, 0.70, 0.75, 0.80, 0.85, 0.90, 0.95, 1.00	28
4602-32	0.03-1.00mm	0.03, 0.04, 0.05, 0.06, 0.07, 0.08, 0.09, 0.10, 0.13, 0.15, 0.18, 0.20, 0.23, 0.25, 0.28, 0.30, 0.35, 0.35, 0.38, 0.40, 0.45, 0.50, 0.55, 0.60, 0.63, 0.65, 0.70, 0.75, 0.80, 0.85, 0.90, 1.00	32

#### **LONG FEELER GAGES**

- Made of hardened alloy steel
- Meet DIN2275
- Accuracy: ±(3+T/80) μm,
   T is the thickness of leaves in μm





4605-20

(mm)

Range	Thickness of leaves included (mm)	Quantity of leaves	L	A	В
0.05-1.00mm		13	150	135	295
0.05-1.00mm		13	200	185	395
0.05-1.00mm	0.50, 0.60, 0.70, 0.80, 0.90, 1.00	13	300	285	590
0.05-1.00mm	0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.35,	20	150	135	295
0.05-1.00mm	0.40, 0.45, 0.50, 0.55, 0.60, 0.65, 0.70,	20	200	185	395
0.05-1.00mm	0.75, 0.80, 0.85, 0.90, 0.95, 1.00	20	300	285	590
	0.05-1.00mm 0.05-1.00mm 0.05-1.00mm 0.05-1.00mm 0.05-1.00mm	0.05-1.00mm         0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.40, 0.50, 0.60, 0.70, 0.80, 0.90, 1.00           0.05-1.00mm         0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.40, 0.50, 0.60, 0.70, 0.80, 0.90, 1.00           0.05-1.00mm         0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.35, 0.40, 0.55, 0.60, 0.65, 0.70, 0.80, 0.85,	0.05-1.00mm     0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.40, 0.50, 0.60, 0.70, 0.80, 0.90, 1.00     13       0.05-1.00mm     0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.40, 0.50, 0.60, 0.70, 0.80, 0.90, 1.00     13       0.05-1.00mm     0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.35, 0.40, 0.65, 0.70, 0.40, 0.45, 0.50, 0.55, 0.60, 0.65, 0.70, 0.80, 0.85, 0.80, 0.85, 0.80, 0.85, 0.70, 0.85, 0.80, 0.85, 0.80, 0.85, 0.80, 0.85, 0.70, 0.85, 0.80, 0.85, 0.	0.05-1.00mm     0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.40, 0.50, 0.60, 0.70, 0.80, 0.90, 1.00     13     150       0.05-1.00mm     0.50, 0.60, 0.70, 0.80, 0.90, 1.00     13     200       0.05-1.00mm     0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.35, 0.05-1.00mm     20     150       0.05-1.00mm     0.40, 0.45, 0.50, 0.55, 0.60, 0.65, 0.70, 0.20     20     200	0.05-1.00mm     0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.40, 0.50, 0.60, 0.70, 0.80, 0.90, 1.00     13     150     135       0.05-1.00mm     0.50, 0.60, 0.70, 0.80, 0.90, 1.00     13     200     185       0.05-1.00mm     0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.35, 0.05-1.00mm     20     150     135       0.05-1.00mm     0.40, 0.45, 0.50, 0.55, 0.60, 0.65, 0.70, 0.20     20     200     185

#### **FEELER GAGE STOCKS**

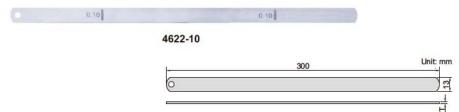


- Used as shims to accurately set spacing
   Made of hardened alloy steel
- Length 300mm
- Width 13mm
- 10pcs/package

Code	Thickness (T)	Accuracy
4622-02	0.02mm	±3µm
4622-03	0.03mm	±3µm
4622-04	0.04mm	±3µm
4622-05	0.05mm	±3µm
4622-06	0.06mm	±3µm
4622-07	0.07mm	±4µm
4622-08	0.08mm	±4µm
4622-09	0.09mm	±4µm
4622-10	0.10mm	±4µm

0.12mm

±5µm

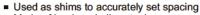


Code	Thickness (T)	Accuracy
4622-15	0.15mm	±5µm
4622-18	0.18mm	±6µm
4622-20	0.20mm	±6µm
4622-25	0.25mm	±6µm
4622-30	0.30mm	±7µm
4622-35	0.35mm	±7µm
4622-40	0.40mm	±8µm
4622-45	0.45mm	±8µm
4622-50	0.50mm	±9µm
4622-55	0.55mm	±9µm

Code	Thickness (T)	Accuracy
4622-60	0.60mm	±9µm
4622-65	0.65mm	±9µm
4622-70	0.70mm	±12µm
4622-75	0.75mm	±12μm
4622-80	0.80mm	±13µm
4622-85	0.85mm	±13µm
4622-90	0.90mm	±14µm
4622-95	0.95mm	±14µm
4622-100	1.00mm	±16µm

#### **FEELER GAGE TAPES**





- Made of hardened alloy steel
- Length 5m Width 13mm

4622-12

Code	Thickness (T)	Accuracy
4621-02	0.02mm	±4µm
4621-03	0.03mm	±4µm
4621-04	0.04mm	±4µm
4621-05	0.05mm	±4µm
4621-06	0.06mm	±4µm
4621-07	0.07mm	±5µm
4621-08	0.08mm	±5µm
4621-09	0.09mm	±5µm
4621-10	0.10mm	±5µm
4621-12	0.12mm	±5µm



4621-30

Code	Thickness (T)	Accuracy
4621-15	0.15mm	±6µm
4621-18	0.18mm	±7µm
4621-20	0.20mm	±8µm
4621-25	0.25mm	±9µm
4621-30	0.30mm	±9µm
4621-35	0.35mm	±11µm
4621-40	0.40mm	±12µm
4621-45	0.45mm	±12μm
4621-50	0.50mm	±14µm
4621-55	0.55mm	±14µm



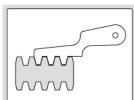
Code Thickness (T) Accuracy 4621-60 0.60mm ±14µm 4621-65 0.65mm ±14µm 4621-70 0.70mm ±17µm 4621-75 0.75mm ±17µm 4621-80 0.80mm  $\pm 19 \mu m$ ±19µm 4621-85 0.85mm ±22µm 4621-90 0.90mm 4621-95 0.95mm ±22µm 4621-100 1.00mm ±24µm

#### ■ Check the pitch of screw thread

Accuracy: ±0.07mm
 Made of medium carbon steel







4824-12

Code	Range	Thread type	Pitch of leaves included	Quantity of leaves
4824-12	2-20mm	Tr30°	2, 3, 4, 5, 6, 7, 8, 9, 10, 12, 16, 20mm	12
4824-16	1-12TPI	ACME 29°	1, 1-1/3, 1-1/2, 1-3/4, 2, 2-1/2, 3, 3-1/2, 4, 5, 6, 7, 8, 9, 10, 12TPI	16

#### **PITCH GAGES**

- Check the pitch of screw thread
- Accuracy: ±0.07mm
   Made of medium carbon steel





4820-122

#### Metric 60° screw

Code	Range	Pitch of leaves included (mm)	Quantity of leaves
4820-122	0.4 - 7.0mm	0.4, 0.5, 0.6, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7	22
4820-124	0.25 - 7.0mm	0.25, 0.3, 0.35, 0.4, 0.5, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7	24
4820-1241	0.25 - 6.0mm	0.25, 0.3, 0.35, 0.4, 0.45, 0.5, 0.6, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6	24

#### Unified 60° screw

Code	Range	Pitch of leaves included	Quantity of leaves
4820-230	4-42TPI	4, 4-1/2, 5, 5-1/2, 6, 7, 8, 9, 10, 11, 11-1/2, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42TPI	30

#### Whitworth 55° screw

Code	Range	Pitch of leaves included	Quantity of leaves
4820-330	4-42TPI	4, 4-1/2, 5, 5-1/2, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 18, 19, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42TPI	30
4820-328	4-62TPI	4, 4-1/2, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 16, 18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 36, 40, 48, 60, 62TPI	28

#### Metric 60° and Whitworth 55° screw

Code	Range	Pitch of leaves included	Quantity of leaves
4820-452	0.25 - 6.0mm	$0.25,\ 0.3,\ 0.35,\ 0.4,\ 0.45,\ 0.5,\ 0.6,\ 0.7,\ 0.75,\ 0.8,\ 0.9,\ 1,\ 1.25,\ 1.5,\ 1.75,\ 2,\ 2.5,\ 3,\ 3.5,\ 4,\ 4.5,\ 5,\ 5.5,\ 6mm$	52
	4-62TPI	4, 4-1/2, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 16, 18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 36, 40, 48, 60, 62TPI	52
4820-450	0.4 - 7.0mm	$0.4,\ 0.5,\ 0.6,\ 0.7,\ 0.75,\ 0.8,\ 0.9,\ 1,\ 1.25,\ 1.5,\ 1.75,\ 2,\ 2.5,\ 3,\ 3.5,\ 4,\ 4.5,\ 5,\ 5.5,\ 6,\ 6.5,\ 7mm$	
	4-62TPI	4, 4-1/2, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 16, 18, 19, 20, 22, 24, 25, 26, 28, 30, 32, 36, 40, 48, 60, 62TPI	50

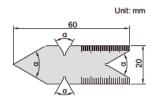
#### Metric 60° and Unified 60° screw

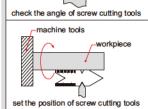
Code	Range	Pitch of leaves included	Quantity of leaves
	0.4 - 7.0mm	0.4, 0.5, 0.6, 0.7, 0.75, 0.8, 0.9, 1, 1.25, 1.5, 1.75, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7mm	
4820-552	4-42TPI	4, 4-1/2, 5, 5-1/2, 6, 7, 8, 9, 10, 11, 11-1/2, 12, 13, 14, 15, 16, 18, 20, 22, 24, 26, 27, 28, 30, 32, 34, 36, 38, 40, 42TPI	52

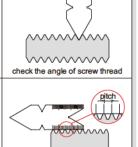
#### **CENTER GAGES**



4810-602







check the screw thread pitch

■ To check and set screw cutting tools, and check the
angle and pitch of screw thread
- Angle accuracy: +30min

Angle accuracy: ±30min.Made of stainless steel

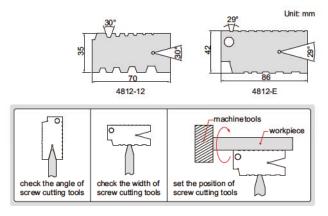
Code	Thread type	Angle (α)	Graduation
4810-601	METRIC 60°	60°	0.5mm and 1mm
4810-602	UNIFIED 60°	60°	14ths and 20ths on front side, 24ths and 32ths on back side
4810-55	WHITWORTH 55°	55°	14ths and 20ths on front side, 24ths and 32ths on back side

#### **THREAD GAGES**



4812-E

- To check and set screw cutting tools
- Angle accuracy: ±10min.
- Made of medium carbon steel



Code	Range	Thread type	Pitch
4812-12	2-12mm	Tr30°	2, 3, 4, 5, 6, 7, 8, 9, 10, 12mm
4812-E	1-10TPI	ACME 29°	1, 1-1/3, 1-1/2, 1-3/4, 2, 2-1/2, 3, 4, 5, 6, 7, 8, 9, 10TPI

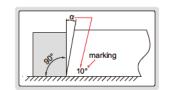
#### **ANGLE GAGE**



■ To check complementary angles

Made of stainless steel

4806-20



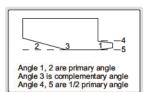
Code	Range	Angle of leaves included	Quantity of leaves	Accuracy
4806-20	1°-45°	1°, 2°, 3°, 4°, 5°, 6°, 7°, 8°, 9°, 10°, 12°, 14°,16°, 18°, 20°, 25°, 30°, 35°, 40°, 45°	20	±30'

#### **ANGLE GAGE SET**

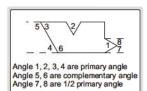


4807

- Each blade checks primary, 1/2 primary and complementary angles
- Made of medium carbon steel



type A



type B

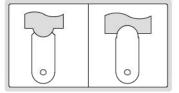
Code	Quantity of leaves	Accuracy
4807	18	±10'

		0	
Primary angle	½ primary angle	Complementary angle	Type
5°	2°30'	175°	Α
10°	5°	170°	Α
15°	7°30'	165°	Α
20°	10°	160°	В
25°	12°30'	155°	В
30°	15°	150°	В
35°	17°30'	145°	В
40°	20°	140°	В
45°	22°30'	135°	В
50°	25°	130°	В
55°	27°30'	125°	В
60°	30°	120°	В
65°	32°30'	115°	В
70°	35°	110°	В
75°	37°30'	105°	В
80°	40°	100°	В
85°	42°30'	95°	В
90°	45°	90°	В

#### **RADIUS GAGES**



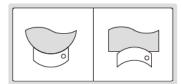
4801-17



■ Made of medium carbon steel

Code	Range	Radius of leaves included (mm)	Quantity of leaves (internal + external)	Accuracy
4801-17	1-7mm	1, 1.25, 1.5, 1.75, 2, 2.25, 2.5, 2.75, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7	17+17	±0.03mm
4801-16	7.5-15mm	7.5, 8, 8.5, 9, 9.5, 10, 10.5, 11, 11.5, 12, 12.5, 13, 13.5, 14, 14.5, 15	16+16	±0.035mm
4801-15	15.5-25mm	15.5, 16, 16.5, 17, 17.5, 18, 18.5, 19, 19.5, 20, 21, 22, 23, 24, 25	15+15	±0.042mm

#### **RADIUS GAGE**



■ Made of stainless steel

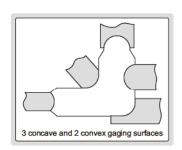
Code	Range	Radius of leaves included (mm)	Quantity of leaves	Accuracy
4802-31	25-40mm	25, 25.5, 26, 26.5, 27, 27.5, 28, 28.5, 29, 29.5, 30, 30.5, 31, 31.5, 32, 32.5, 33, 33.5, 34, 34.5, 35, 35.5, 36, 36.5, 37, 37.5, 38, 38.5, 39, 39.5, 40	31pcs	±0.06mm



4802-31

#### **RADIUS GAGE SET**



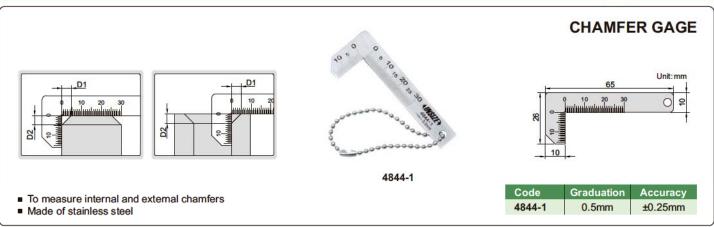


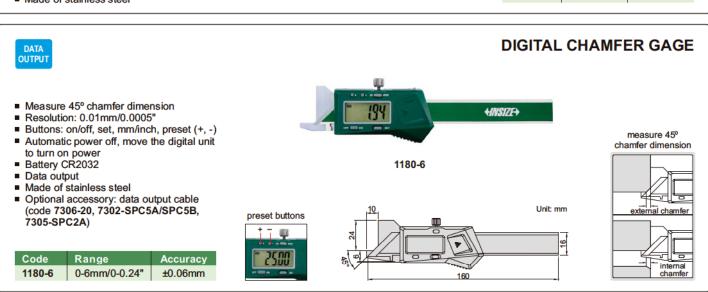
- Each piece has 3 concave and 2 convex gauging surfaces
   Supplied with handle
   Made of medium carbon steel

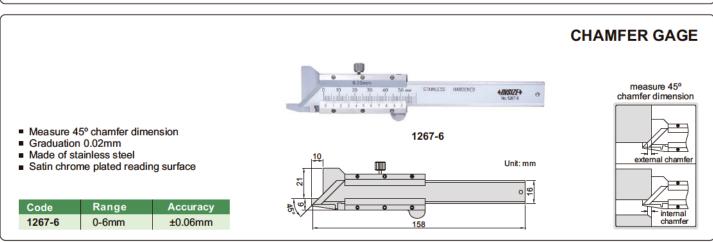
Code	Range	Radius of leaves included (mm)	Quantity of leaves	Accuracy
4804-26	0.5-13mm	0.5, 1, 1.5, 2, 2.5, 3, 3.5, 4, 4.5, 5, 5.5, 6, 6.5, 7, 7.5, 8, 8.5, 9, 9.5, 10, 10.5, 11, 11.5, 12, 12.5, 13	26	±0.05mm

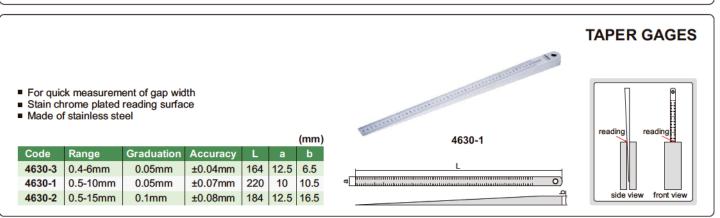


4804-26

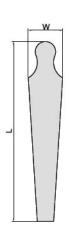


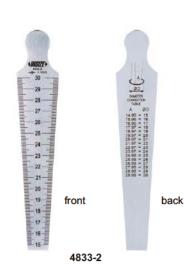






#### **TAPER GAGES**

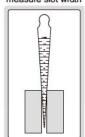




measure diameter of hole

When measuring diameter of holes, correction on reading is needed due to the thickness of taper gage. For example, when reading A is 14.96mm, diameter ØD is 15mm.

measure slot width



(mm)

Code	Range	Graduation	Accuracy	L	W
4833-1	0.8-15mm	0.1mm	±0.1mm	146	17
4833-2	15-30mm	0.1mm	±0.1mm	159	30.4
4833-3	30-45mm	0.1mm	±0.1mm	166	45.4
4833-4	45-60mm	0.1mm	±0.1mm	170	60.5

#### ■ Measure opening, slot width, hole diameter, etc.

- Diameter correction table on the back (only for 4833-1, 4833-2)
- Made of stainless steel

#### **TAPER GAGE SET**

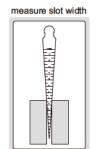




measure diameter of hole

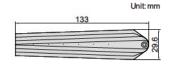


When measuring diamete of holes, correction on reading is needed due to the thickness of taper gage. For example, when reading A is 14.96mm, diameter ØD is 15mm.



Range Code Graduation Accuracy 1-29mm 0.05mm ±0.05mm

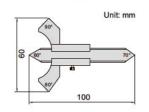
- Include 4pcs (1-8mm, 8-15mm, 15-22mm, 22-29mm)
- Measure opening, slot width, hole diameter, etc.
- Diameter correction table on the back
- Made of stainless steel

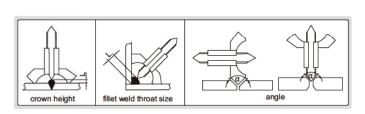


#### **WELDING GAGE**



4830



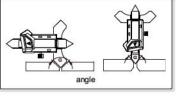


- Made of stainless steel
- Stain chrome plated reading surface

Code	Measurement	Range	Graduation	Accuracy
4830	crown height	0-8mm	0.1mm	±0.1mm
	fillet weld throat size	0-20mm	0.1mm	±0.3mm
	angle	60°, 70°, 80°, 90°	_	±1°









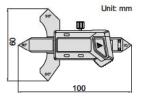
4831-20A

ATTENTION: NO DATA OUTPUT

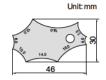
- Buttons: zero, mm/inch, on/off
- Battery LR44
- Made of stainless steel

11000 01001			
Measurement	Range	Resolution	Accuracy
crown height	0-7mm	0.01mm/0.0005"	+0.03mm

Code fillet weld throat size 0.01mm/0.0005" 4831-20A 0-20mm ±0.1mm 60°, 70°, 80°, 90° angle ±1°







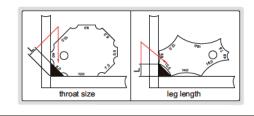
- Made of stainless steel
- Sizes marked on both faces

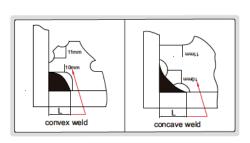
Code	Throat size	Leg length
4832-1	4, 5, 6, 7, 8, 9, 10, 12mm	4, 6, 7.5, 10, 12, 14, 16, 18mm

Accuracy ±0.5mm



#### **FILLET WELDING GAGE**





- Measure concave and convex weld sizes
- 7 blades are included
- Made of stainless steel

	FILLET WELDING GAGES
The same of the sa	15 × 1 12 24
Car fit and	
James 2 5	CHAIR CHAIR STATE
James 188	9.5 MASSEE
Sim MISSIES 8	AMSTER AND
1 10mm AMSLET	



Accuracy
±0.5mm

4847-1

4836-1

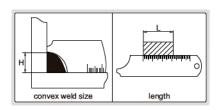
Unit: mm

101.5

Code	Size	Accuracy
4836-1	3mm, 4mm, 5mm, 6mm, 8mm, 9mm, 10mm, 11mm, 12mm, 14mm, 16mm, 19mm, 22mm, 25mm	±0.5mm
4836-2	1/8" (3.2mm), 3/16" (4.8mm), 1/4" (6.4mm), 5/16" (7.9mm), 3/8" (9.5mm), 7/16" (11.1mm), 1/2" (12.7mm), 5/8" (15.9mm), 3/4" (19.1mm), 7/8" (22.2mm), 1" (25.4mm)	±0.02" (0.5mm)



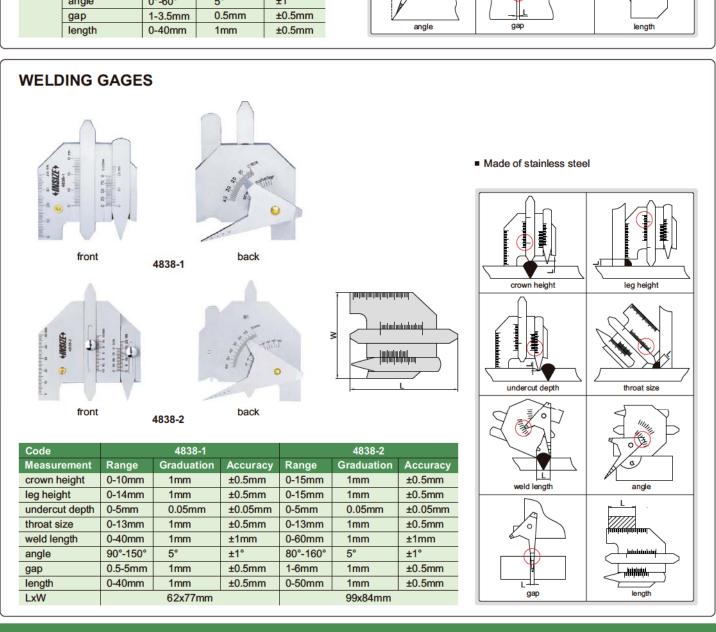
- 3 blades are included
- Made of stainless steel



Code	Measurement	Range	Graduation	Accuracy
4847-1		4, 6, 8, 10, 12, 14mm	1	±0.5mm
	length	0 - 50mm	1mm	±0.5mm

# **FILLET WELDING GAGE** Unit: mm

#### **WELDING GAGE** Unit: mm Înntanîa danî 4/NSIZE4 front back 6832-1 - highl ■ Made of stainless steel ■ Stain chrome plated surface throat size leg length leg height crown height Measurement Range Graduation Accuracy leg length 0-10mm 0.1mm ±0.1mm 3 2 leg height 0-20mm 1mm ±0.5mm crown height 0-10mm 0.1mm ±0.1mm 6832-1 throat size ±0.1mm 0-10mm 0.1mm angle 0°-60° 5° ±1°





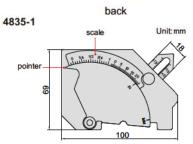




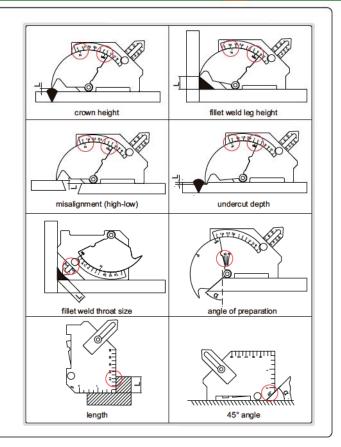
front

■ Adjustable scale to compensate pointer wear

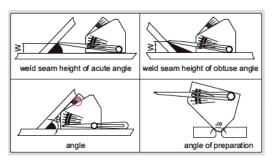
Made of stainless steel



Code	Measurement	Range	Graduation	Accuracy
	crown height	0-25mm (0-1")	1mm (1/16")	±0.5mm
	fillet weld leg height	0-25mm (0-1")	1mm (1/16")	±0.5mm
	misalignment (high-low)	0-25mm (0-1")	1mm (1/16")	±0.5mm
4835-1	undercut depth	0-2mm (0-1/8")	1mm (1/16")	±0.5mm
4033-1	fillet weld throat size	0-20mm (0-3/4")	1mm (1/16")	±0.5mm
	angle of preparation	0-60°	5°	±1°
	length	0-60mm (0-2")	1mm (1/16")	±0.5mm
	45° angle	_	_	±1°

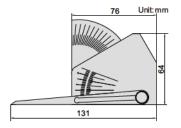






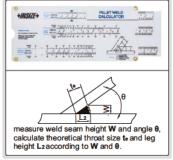




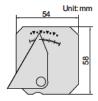


- Calculating card is includedMade of stainless steel

#### calculating card (included)



#### **WELDING GAGE**

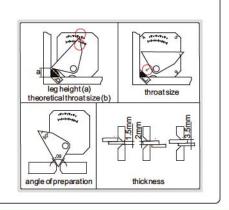




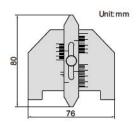
4850-1

■ Made of stainless steel

Code	Measurement	Range	Graduation	Accuracy
	leg height (a)	2-12mm	1mm	±0.5mm
	theoretical throat size (b)	0-18mm	1mm	±0.5mm
4850-1	throat size	4, 5, 6, 7mm	-	±0.5mm
	angle of preparation	50°, 60°	_	±1°
	thickness	1.5, 2, 3.5mm	_	±0.2mm



#### **WELDING GAGE**

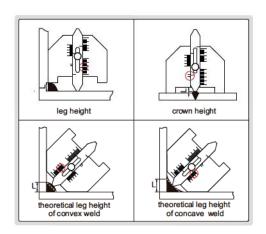


■ Made of stainless steel



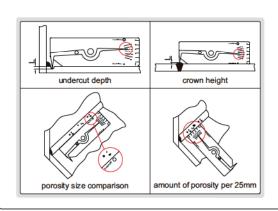
4851-1

Code	Measurement	Range	Graduation	Accuracy
4851-1	leg height	0-20mm	1mm	±0.5mm
	crown height	0-3mm	_	±0.5mm
	theoretical leg height of convex weld	0-20mm	1mm	±0.5mm
	theoretical leg height of concave weld	0-20mm	1mm	±0.5mm



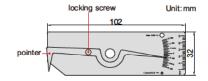
#### **WELDING GAGE**

- Pointer can be locked for later reference
- Made of stainless steel





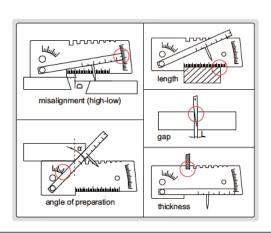
4834-1



Code	Measurement	Range	Graduation	Accuracy
	undercut depth	0-6mm	0.5mm	±0.5mm
4024.4	crown height	0-6mm	0.5mm	±0.5mm
4834-1	porosity size comparison	1.5mm, 3mm	_	±0.2mm
	amount of porosity per 25mm	25mm	1mm	-

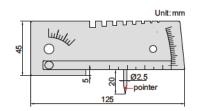
#### **WELDING GAGE**

■ Made of stainless steel



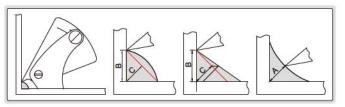


4848-1



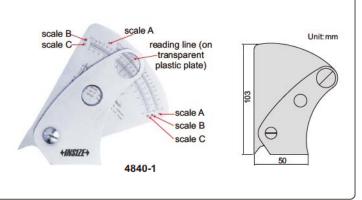
Code	Measurement	Range	Graduation	Accuracy
	misalignment (high-low)	-5mm~+15mm	1mm	±0.5mm
	angle of preparation	0°-45°	5°	±2.5°
4848-1	length	0-50mm	1mm	±0.5mm
4848-1	gap	1-4mm	0.5mm	±0.25mm
	thickness	1, 1.2, 2.0, 2.5, 3.0, 3.25, 4.0, 5.0mm	_	±0.1mm



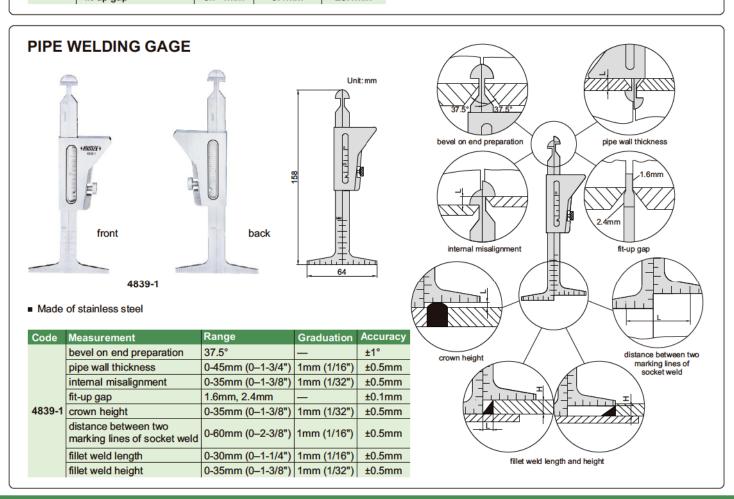


■ Made of stainless steel

ı	Code	Graduation	Accuracy
	4840-1	0.2mm	±0.3mm



#### **PIPE WELDING GAGE** Unit: mm ■ Made of stainless steel internal misalignment fit-up gap 4841-1 Code Measurement Range Graduation Accuracy internal misalignment 0-30mm 1mm ±0.5mm 4841-1 fit-up gap 0.7-4mm 0.1mm ±0.1mm

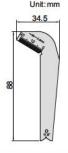


#### DRILL POINT GAGE

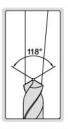
- For twist drills with 118° angle, to check if the center of tip is concentric with the drill body
- Made of stainless steel

Code	Accuracy		
Code	Angle	Length	
4843-1	±0.5°	±0.5mm	







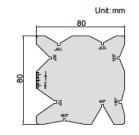


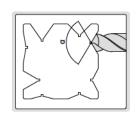
#### **DRILL ANGLE GAGE**

- Check drills with angle 60°, 70°, 90°, 118°, 125°, 135°, 150° or 160° Made of stainless steel

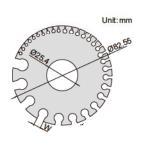
Code	Accuracy
4842-1	±0.5°







#### **AMERICAN STANDARD WIRE GAGE**





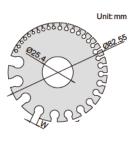
4808

- For gaging non-ferrous wire and metals such as copper, brass and aluminum
- Hardened and satin chrome finish

Code	
4808	0-36 (8.250-0.127mm/ .32490050")

No.	W	No.	W	No.	W
0	8.250mm (.3249")	13	1.820mm (.0720")	26	0.404mm (.0159")
1	7.350mm (.2893")	14	1.630mm (.0641")	27	0.361mm(.0142")
2	6.540mm (.2576")	15	1.450mm (.0571")	28	0.320mm (.0126")
3	5.830mm (.2294")	16	1.290mm (.0508")	29	0.287mm (.0113")
4	5.190mm (.2043")	17	1.150mm (.0453")	30	0.254mm (.0100")
5	4.620mm (.1819")	18	1.020mm (.0403")	31	0.226mm (.0089")
6	4.110mm (.1620")	19	0.912mm (.0359")	32	0.203mm (.0080")
7	3.670mm (.1443")	20	0.813mm (.0320")	33	0.180mm (.0071")
8	3.260mm (.1285")	21	0.724mm (.0285")	34	0.160mm (.0063")
9	2.910mm (.1144")	22	0.643mm (.0253")	35	0.142mm (.0056")
10	2.590mm (.1019")	23	0.574mm (.0226")	36	0.127mm (.0050")
11	2.300mm (.0907")	24	0.511mm (.0201")		
12	2.050mm (.0808")	25	0.440mm (.0179")		

#### **U.S. STANDARD SHEET METAL GAGE**





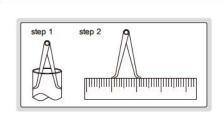
For gaging sheet metal, plate iron and steel

Hardened and satin chrome finish

Code Range 0-36 (7.938-0.179mm/.3125-.0070")

No.	W	No.	W
0	7.938mm (.3125")	13	2.381mm (.0938")
1	7.144mm (.2813")	14	1.984mm (.0781")
2	6.747mm (.2656")	15	1.786mm (.0703")
3	6.350mm (.2500")	16	1.588mm (.0625")
4	5.953mm (.2344")	17	1.429mm (.0563")
5	5.556mm (.2188")	18	1.270mm (.0500")
6	5.159mm (.2031")	19	1.111mm (.0438")
7	4.763mm (.1875")	20	0.953mm (.0375")
8	4.366mm (.1719")	21	0.873mm (.0344")
9	3.969mm (.1563")	22	0.794mm (.0313")
10	3.572mm (.1406")	23	0.714mm (.0281")
11	3.175mm (.1250")	24	0.635mm (.0250")
12	2.778mm (.1094")	25	0.556mm (.0219")

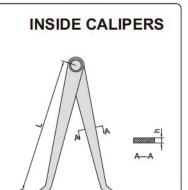
No.	W
26	0.476mm (.0188")
27	0.437mm (.0172")
28	0.397mm (.0156")
29	0.357mm (.0141")
30	0.318mm (.0125")
31	0.278mm (.0109")
32	0.258mm (.0102")
33	0.238mm (.0094")
34	0.218mm (.0086")
35	0.198mm (.0078")
36	0.179mm (.0070")



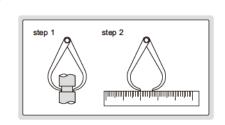
■ Made of carbon steel

Code	Size (L)	Range (W)	h
7240-150	150mm	17-150mm	2mm
7240-200	200mm	17-200mm	3mm
7240-300	300mm	18-300mm	3mm





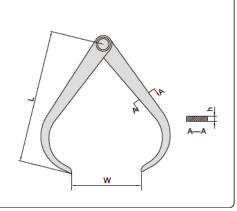
**OUTSIDE CALIPERS** 

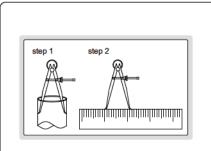


■ Made of carbon steel

Code	Size (L)	Range (W)	h
7241-150	150mm	0-150mm	2mm
7241-200	200mm	0-200mm	3mm
7241-300	300mm	0-300mm	3mm



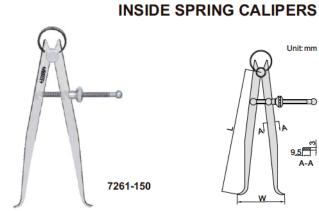


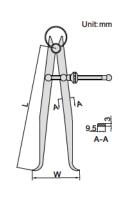


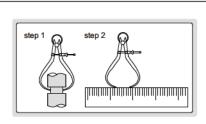
Code	Size (L)	Range (W)
7261-150	150mm	20-170mm
7261-200	200mm	22-220mm
7261-250	245mm	30-270mm
7261-300	300mm	30-320mm



Made of carbon steel







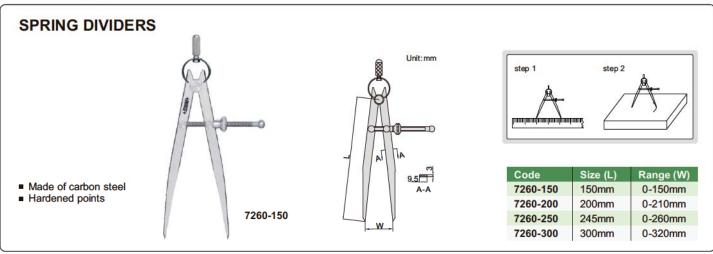
Code	Size (L)	Range (W)
7262-150	155mm	0-140mm
7262-200	210mm	0-210mm
7262-250	265mm	0-270mm
7262-300	310mm	0-320mm

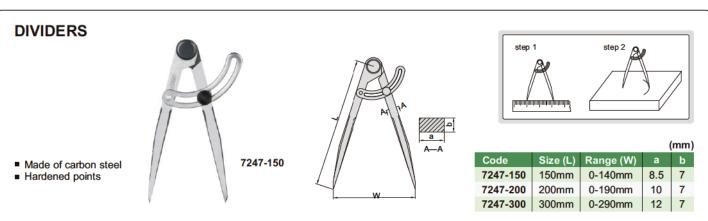


■ Made of carbon steel

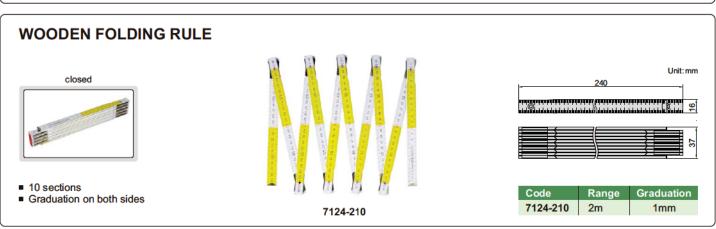
# **OUTSIDE SPRING CALIPERS** 7262-150

Unit: mm











**♦//\SIZE→** PLU5 MADE IN USA

flexible use



■ Flexible use

- Graduation on both sides
- Made of special alloy steel
- Satin chrome plated

7121-150



Code	Range (L)	Graduation	Accuracy	W	T
7121-150	150mm	0.5mm/1mm	+0.10/-0.09mm	12.50mm	0.40mm
7121-300	300mm	0.5mm/1mm	+0.13/-0.09mm	12.50mm	0.40mm
7121-600	600mm	0.5mm/1mm	+0.18/-0.09mm	19.50mm	0.50mm

Graduation

0.5mm/1mm

0.5mm/1mm

0.5mm/1mm

Accuracy

+0.10/-0.09mm

+0.13/-0.09mm

+0.18/-0.09mm



## **RIGID RULES**

**♦///S/ZE→** PLUS MADE IN USA

Rigid rule

Code

7122-150

7122-300

7122-600

Graduation on both sides

Made of special alloy steel

Satin chrome plated

	71	22	-3	0	0
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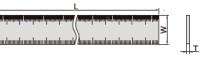
18.50mm

24.50mm

29.50mm







#### **RIGID RULE**

Rigid rules

■ With groove on the back, suitable for combination square set (code 2278-180)

Range (L)

150mm

300mm

600mm

Satin chrome plated

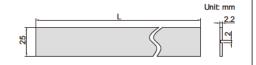
	TI,	-	TTT	OI.	U.	II.		177	0"		211	1	MSEZE	. 0		17.	9	711	III,			€"		W.	111	227	TIV.		T.
and a local	20	30 mlud	ep ubwis	90	60 ulask	Park	and the	100	100	110	120	180	190	100	800 H	170	100	190	200	210	200	230	249	258	200	270	280	Dec .	300

7113-300A



groove on the back

	Code	Range	Gradu	Accuracy			
C	Code	Kange	front	back	Accuracy	_	
	7113-300A	300mm/12"	0.5mm and 1/32"	1mm and 1/64"	±0.15mm	300mm	



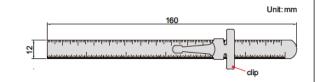
#### POCKET RULE WITH SLIDING CLIP

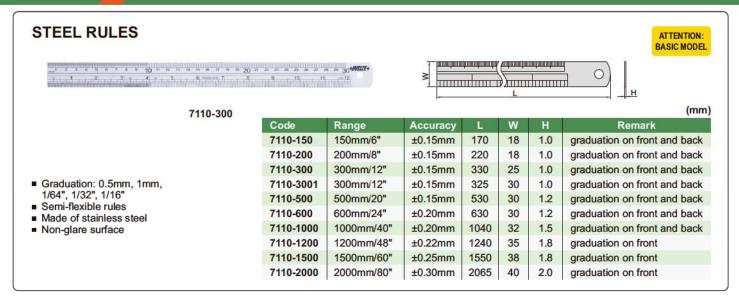


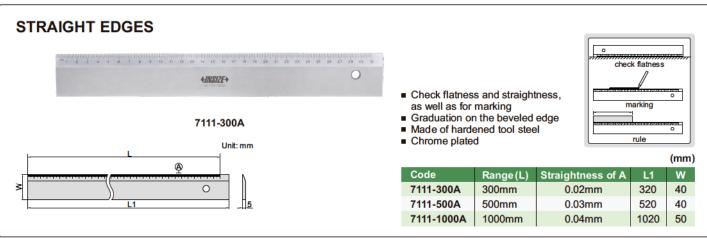
7119-150

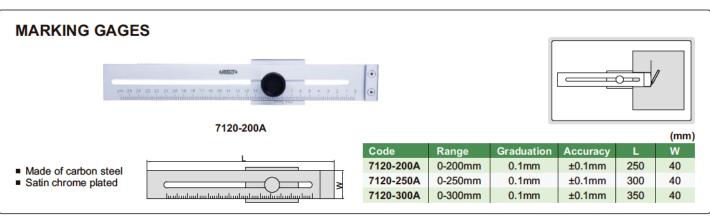
- With sliding clip, clip also can be used as depth gage base
- With inch/metric conversion table on the back
- Made of stainless steel

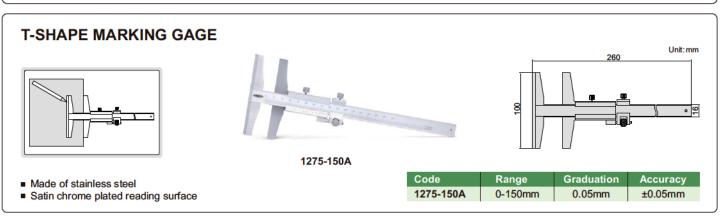
Code	Range	Graduation	Accuracy
7119-150	150mm/6"	1mm, 1/64"	±0.15mm











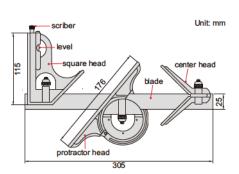




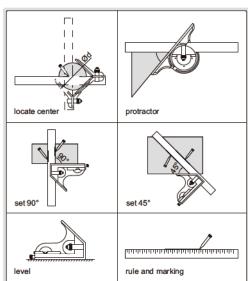


2278-2

- Center head (made of cast iron):
   To locate center of cylinder with diameter (Ød): 30-100mm Accuracy: ±0.15mm
- Protractor head (made of cast iron):
   To set the blade at desired angle to an edge of a workpiece, and can be used to measure angles Range: 0-180°
   Accuracy: ±7min.
- Square head (made of cast iron):
   To set the blade at 90° or 45° to an edge of a workpiece
   Accuracy: ±8min for 90° square, ±10min for 45° square
- Blade (made of stainless steel): Range: 300mm/12", Graduation: 0.5mm and 1/32" on front face, 1mm and 1/64" on back face
- Optional accessory: rigid rule (code 7113)

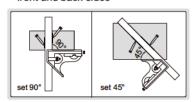


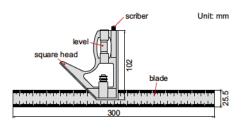
Code	Remark
2278-2	2-piece set
2278-3	3-piece set
2278-180	4-piece set



 Square head (made of zinc):
 To set the blade at 90° or 45° to an edge of a workpiece
 Accuracy: ±0.5°

 Blade (made of stainless steel): Range: 300mm, Graduation: 0.5mm and 1mm on front and back sides



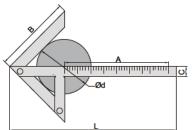


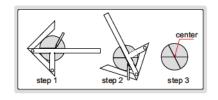
Code 2276-300

### LIGHT DUTY COMBINATION SQUARE



2276-300





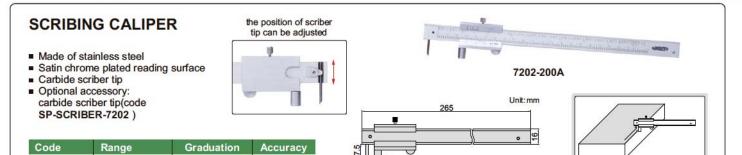
(mm) Size (AxB) Diameter of shafts (Ød) Code Accuracy C 7205-100 100X70mm 4-90mm 153 ±0.15mm 12 245 7205-150 150x130mm 4-190mm ±0.15mm 15 7205-200 200x150mm 6-220mm ±0.15mm 15 310

#### **CENTER MARKING GAGES**



- 7205-100
- Marking the center of round plates and shafts
- Made of stainless steel
- Satin chrome plated

7202-200A 0-200mm/0-8" 0.1mm, 1/128"



±0.1mm

