

D-21~25

HORIZONTAL ROTARY TABLE**Model: HHT-150, 200, 250, 300, 350**

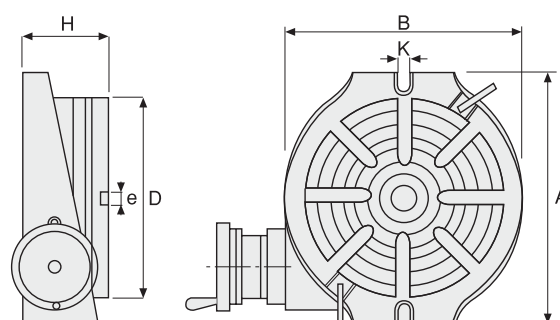
The 'HOMGE' HORIZONTAL ROTARY TABLES have a sturdy design to suit many machining operations on Milling Machines including circular cutting, setting angles and indexing. They are available in a range of sizes to suit various machines and machining applications.

- The Worm is hardened and precision ground to minimize wear out of the WORM GEAR.
- Both the upper and the lower surface of the ROTARY PLATES are precision ground.

REMARK: " Operation and Service Manual " is included for reference

**OPTIONAL ACCESSORIES:**

- Dividing Plate Set
- 3-Jaw Chuck

**SPECIFICATIONS**

Unit: mm

NO	Model	Table		Base dimension		Bolt slots	Center sleeve	Worm gear ratio	Weight (kg)
		D	H	A	B	K			
D-21	HHT-150	150	88	220	160	18	MT-2	90 : 1	15
D-22	HHT-200	200	110	310	225	18	MT-3		33
D-23	HHT-250	250	110	365	280	18	MT-3		46
D-24	HHT-300	300	130	380	350	18	MT-4		73
D-25	HHT-350	350	130	450	380	18	MT-4		90

D-29~31

DIVIDING PLATE SET**Model: DP-1, 2, 3**

The DIVIDING PLATE SET is consist of 2 Indexing Plates, a Sector and a Handle with Plunger. Using this DIVIDING PLATE SET, the indexing of 2 to 100 divisions can be attained quickly and accurately.

NUMBER OF HOLES:

- DP-1** A Plate / 15, 16, 17, 18, 19, 20
 B Plate / 21, 23, 27, 29, 31, 33
 C Plate / 37, 39, 41, 43, 47, 49

- DP-2, 3** A Plate / 26, 28, 30, 32, 34, 37, 38, 39, 41, 43, 44, 46, 47, 49, 51, 53, 57, 59
 B Plate / 61, 63, 67, 69, 71, 73, 77, 79, 81, 83, 87, 89, 91, 93, 97, 99

**SPECIFICATIONS**

Unit: mm/inch

NO	Model	Suitable for	Major dimension of DM							Weight (kg)
			Dividing plate set screw	Inner diameter of sector arm	Outer diameter of spring dip	Grove width in handle plate				
D-29	DP-1	HHV-150 / HHT-150	PCD. $\frac{32}{1.26} \varnothing$	21	0.83	18	0.71	9	0.03	2.5
D-30	DP-2	HHV-200, 250 / HHT-200, 250	PCD.(3holes) $\frac{46}{1.81}$	28.7	1.12	44	1.73	10	0.39	4
D-31	DP-3	HHV-300, 350, 400 / HHT-300, 350	PCD.(3holes) $\frac{46}{1.81}$	28.7	1.12	44	1.73	10	0.39	4